

 **BOEING**  
COMPONENT  
MAINTENANCE MANUAL

TO: ALL HOLDERS OF THRUST REVERSER SLEEVE ASSEMBLY COMPONENT MAINTENANCE MANUAL  
78-31-25

REVISION NO. 26 DATED JUL 01/04

HIGHLIGHTS

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date on the Record of Revision Sheet.

CHAPTER/SECTION

AND PAGE NO.

REPAIR-GEN  
603

REPAIR 2-1  
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REPAIR 11-1  
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DESCRIPTION OF CHANGE

Updated Rulon J Replacement REPAIRs 2-1 and 11-1 to reflect the engineering drawing.

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HIGHLIGHTS

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# THRUST REVERSER SLEEVE ASSEMBLY (CF6-80)

## PART NUMBER 315T1500-1, -2

COMPONENT MAINTENANCE MANUAL  
WITH  
ILLUSTRATED PARTS LIST

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TITLE PAGE

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REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

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REVISION RECORD

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## TEMPORARY REVISION AND SERVICE BULLETIN RECORD

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\*[1] Special instructions not required. Use standard industry practices and the information contained in 20-30-01 and 20-30-03.

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## INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- |  |                              |
|--|------------------------------|
| 1. Title Page                                      | 4. List of Effective Pages   |
| 2. Record of Revisions                             | 5. Table of Contents         |
| 3. Temporary Revision &<br>Service Bulletin Record | 6. Introduction              |
|  | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote \*[ ] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Disassembly  
Assembly

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INTRODUCTION

01

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THRUST REVERSER SLEEVE ASSEMBLY

DESCRIPTION AND OPERATION

1. The thrust reverser sleeve assembly consists of two translating sleeve halves. Each sleeve half is composed of a diaphragm support with mounted slider guides, acoustic panels, fairings, blocker doors, and cowls. The sleeve is an integral part of the thrust reverser and fan duct cowl.
2. During flight, the sleeve is positioned in a forward direction. Fan air ducts between an inner fixed cowl and the surface formed by the blocker doors. Actuation of the thrust reverser translates the sleeve in the aft direction, exposing cascade vanes in the fan duct. This translating motion causes the blocker doors to pivot into the fan exhaust redirecting air forward through the cascade vanes and reversing thrust to the airplane.

3. Leading Particulars (approximate)

Diameter -- 100 inches

Width -- 45 inches

Weight -- 230 pounds

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DISASSEMBLY

**NOTE:** Disassemble this component only as necessary to complete fault isolation, determine serviceability of parts, perform required repairs, and restore unit to serviceable condition.

1. Parts Replacement

**NOTE:** The following parts are recommended for replacement. Unless otherwise specified, actual replacement may be based on in-service experience.

A. Seals (70A, 72, 75A, 77, IPL Fig. 6)

2. Equipment

**NOTE:** Equivalent substitutes may be used.

A. A71009-25 -- Thrust reverser sling (used with overhead crane)

B. A78007-1 -- Sleeve sling (used with general hoist)

3. Sleeve (IPL Fig. 1, 10)

**NOTE:** Use sling equipment per par. 2. as necessary.

Measure thickness and note location of shims to facilitate reassembly.

**CAUTION:** DO NOT REMOVE SLIDERS (410, 415) OR AUXILIARY SLIDER (55, 60) FROM THRUST REVERSER SLEEVE. REATTACHMENT REQUIRES THE USE OF EXPENSIVE AND COMPLICATED JIGS TO PROPERLY ALIGN SLIDERS ON SLEEVE.

A. Remove fasteners and shims (25, 40, 30, 35) and separate bumpers (20) from outer cowl panel (135A or 140A).

B. Remove fasteners and shims (115, 120, 125, 130) and outer cowl panel (135A or 140A).

C. Remove fasteners (535, 540, 545) and blocker doors (550A thru 570).

D. Remove fasteners (725A thru 745) and remove fairings (750).

E. Remove bolts (610), pads (615, 620) and remove diaphragm wedge acoustic panels (605).

F. Remove fasteners and shims (625A thru 665) and fairings (670 thru 685).

G. Remove bolts (575), pads (580, 585, 587, 588A) and bumpers (590, 591, 601).

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- H. Remove fasteners (280 thru 295, 345 thru 360) and remove brackets (270A or 275A, 335A or 340A).
- I. Remove fasteners (200, 220, 225A thru 240A, 435, 450), (248, 455), (205, 210), (145 thru 170), (175, 180, 195) and separate acoustic panel (255B or 260B) and shims (250) from slider attach fittings (525, 530).

4. Outer Cowl Panel (IPL Fig. 2)

- A. Remove fasteners (240, 245) and remove bumper support fittings (255) and shims (250).
- B. Remove fasteners (325, 332B, 333, 330, 334) and remove deactivation fitting (320) and shims (335).
- C. Remove fasteners and shims (260 thru 305) and separate lower attach fitting (310 or 315) from panel (355D or 360).
- D. Remove fasteners and shims (185 thru 225) and remove upper attach fittings (230 or 235) from panel (355D or 360).
- E. Remove bolts (45, 130) and panel (125B).
- F. Remove fasteners and shims (70, 75, 140) (100, 150) (80, 145, 85A, 90, 95) and separate doubler (135A) and fitting (60, 65) from panel (355D or 360D).

5. Upper Blocker Doors (IPL Fig. 7)

**NOTE:** Do not remove hinge fittings (50, 110, 260) from door unless necessary for repair.

- A. Remove bolts (20), seal (45A) and retainer (35 or 40).

**WARNING:** SPRING (210) IS PRELOADED APPROXIMATELY 50 LB-IN AND SHOULD BE RESTRAINED DURING REMOVAL OF BOLT (220) TO PREVENT DAMAGE OR INJURY.

- B. Remove nut (235), washers (225A), bolt (210) and spacer (230A).
- C. Remove fasteners (175, 182, 190, 185, 195), shim (200), and bolt (180). Remove bushing (205) and spring (210). Do not remove bushings (240, 245, 250) from link (255) unless necessary for repair.

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## 6. Common Blocker Door (IPL Fig. 4, 8)

**NOTE:** Do not remove hinge fittings (35, 95, 245 , Fig. 4) (35, 95, 245A, Fig. 8) from doors unless necessary for repair.

- A. Remove bolts (10, Fig. 4), (10A, Fig. 8), seal (30, Fig. 4), (30A, Fig. 8), and retainer (25).

**WARNING:** SPRING (195) IS PRELOADED APPROXIMATELY 50 POUND-INCHES AND SHOULD BE RESTRAINED DURING REMOVAL OF BOLT (205) TO PREVENT DAMAGE OR INJURY.

- B. Remove nut (220), washers (210, Fig. 4) (210A, Fig.8), spacer (215, Fig. 4) (215A, Fig. 8) and bolt (205).

- C. Remove fasteners (160, 175, 170, 180, Fig. 4) (160, 167, 175, 170, 180, Fig. 8), shims (185), and bolt (165). Remove bushing (190) and spring (195). Do not remove bushings (225, 230, 235) from link (240) unless necessary for repair.

## 7. Lower Blocker Doors (IPL Fig. 5, 9)

**NOTE:** Do not remove hinge fittings (50, 110, 260, Fig. 5) (50, 110, 260A, Fig. 9) from doors unless necessary for repair.

- A. Remove bolts (20, Fig. 5), (20A, Fig. 9) seal (45, Fig. 5), (45A, Fig. 9), and retainer (35, 40).

**WARNING:** SPRING (210) IS PRELOADED APPROXIMATELY 50 POUND-INCHES AND SHOULD BE RESTRAINED DURING REMOVAL OF BOLT (220) TO PREVENT DAMAGE OR INJURY.

- B. Remove nut (235), washers (225, Fig. 5) (225A, Fig. 9), spacer (230, Fig. 5) (230, Fig. 9) and bolt (220).

- C. Remove fasteners (175, 190, 185, 195 , Fig. 5) (175, 182, 190, 185, 195, Fig. 9), shims (200), and bolt (180). Remove bushing (205) and spring (210). Do not remove bushings (240, 245, 250) from link (255) unless necessary for repair.

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8. Diaphragm Hinge Support (IPL Fig. 6)

- A. Remove fasteners and shims (20, 100A, 110, 105, 145, 435, 440, 445, 455) and separate end fitting (370 or 375) from support rings (665, 670) and bond assembly (675).
- B. Remove fasteners (120, 125, 130, 135, 140) and separate hinge fittings (90 or 95) and shims (150, 155) from end fitting (370 or 375).
- C. Remove fasteners (20, 295A, 305, 310), (330, 335), (300), shims (340, 435, 440, 445, 455) and remove end fitting (400 or 405) from support rings (665, 670) and bond assembly (675).
- D. Remove fasteners (315, 320, 325, 330, 335), shims (340, 342, 345, 350) and remove hinge fitting (285 or 290) from end fitting (370, 375).
- E. Remove fasteners (31, 32, 35, 37) seals (70A, 75A) and retainers (55A, 60A, 62).
- F. Remove bolts (650, 652, 655, 657) and collars (660) for entire length of support ring (665, 670) and bond assembly (675).
- G. Remove bolts (520), collars (525), shims (530A) and separate support fittings (515) from support rings (665).
- H. Remove bolts (560), collars (565), and separate support fittings (555) from support rings (670).
- I. Remove bolts (600A, 625A), collars (602, 630) rivets (620, 645) and separate supports (635B or 640A), support brackets (605 or 610) and shims (615) from support rings (665, 670) and bond assembly (675).
- J. Remove bolts (235, 245, 470, 475, 477, 480, 482), collars (240, 255, 485), shims (265, 270, 490) and intercostal (465) (with attached hinge fitting (230)) from support rings (665, 670) and bond assembly (675).

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- K. Remove bolts (180, 190, 470, 475, 477, 480, 482), collars (185, 200, 485), shims (210, 215, 490), intercostal (460) (with attached hinge fitting (175)) from support rings (665, 670) and bond assembly (675).
- L. Remove bolts (245, 250), collars (255) and shim (260) and separate hinge fitting (230) from intercostal (465).
- M. Remove bolts (190, 195), collars (200) and shim (205) and separate hinge fitting (175) from intercostal (460).

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CHECK

1. Check all parts for obvious defects in accordance with standard industry practices.
2. Penetrant check the following parts per 20-20-02.
  - A. Slider Attach Fitting (525, 530, IPL Fig. 1)
  - B. Upper Attach Fitting (230, 235, IPL Fig. 2)
  - C. Lower Attach Fitting (310, 315, IPL Fig. 2)
  - D. Bumper Support Fitting (255, IPL Fig. 2)
  - E. Attach Fitting (390, 395, 425, 430, IPL Fig. 6)
  - F. Fitting (115, 120, IPL Fig. 2; 105, 170, 310 IPL Fig. 3, 5, 7, 9; 90, 155, 295, IPL Fig. 4, 8; 550, 585, 635, 640 IPL Fig. 6)
  - G. Slider (485, 490, IPL Fig. 1)
  - H. Auxiliary Slider (95, 95A, 100, 100A IPL Fig. 1; 95A, 100A IPL Fig. 10)
  - I. Link (255, Fig. 3, 5, 7, 9; 240, IPL Fig. 4, 8)
  - J. Intercostal (505, 510, IPL Fig. 6)
  - K. Support Ring (665, 670, IPL Fig. 6)
3. Magnetic particle check the following parts per 20-20-01.
  - A. Deactivation Fitting (320, IPL Fig. 2)
  - B. Fitting (165, 170, 225, 280, 360, 365, IPL Fig. 6)
  - C. Springs (210, IPL Fig. 3, 5, 7, 9; 195, Fig. 4, 8)
  - D. Auxiliary Slider (95B, 100B IPL Fig. 1; 95B, 100B IPL Fig. 10)
4. Check springs (210, IPL Fig. 3, 5, 7, 9; 195, IPL Fig. 4, 8) per Fig. 501.

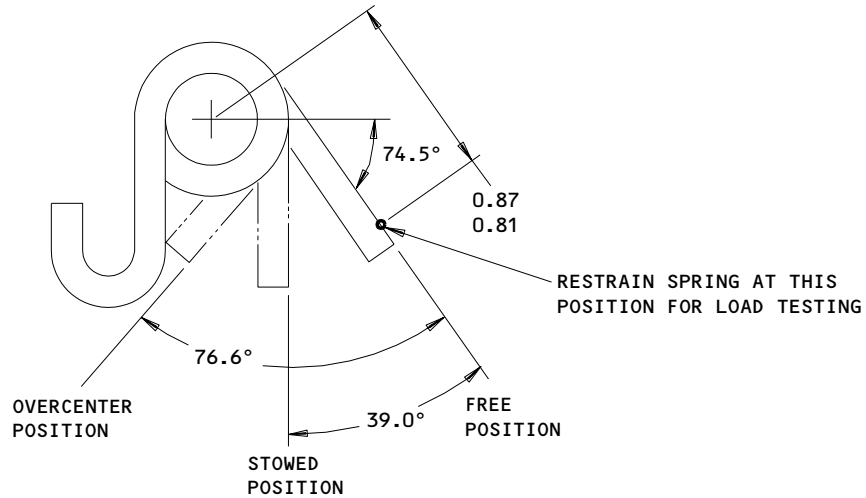
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IPL FIG. AND ITEM NUMBER	TEST DEFLECTION (DEGREES FROM FREE POSITION)	ALLOWABLE LOAD LIMITS (POUND-INCHES)
210, IPL FIG. 3,5,7,9	39.0 (STOWED)	30.6-49.5
195, IPL FIG. 4,8 (315T1583-1)	76.6 (OVERCENTER)	65.5-91.0

Spring Check Data  
 Figure 501

5. Panels and Related Structural Parts

A. Check honeycomb and bonded parts for evidence of delamination, internal moisture, scratches, or contour defects.

- (1) Examine panel edges carefully for cuts and abrasions. Delamination proceeds very quickly from the damaged area to an edge member of honeycomb panel.
- (2) Ultrasonically examine areas suspected of delamination to determine extent of damage. Use a radiographic check for areas suspected of containing moisture.

B. Refer to 767 Structural Repair Manual, Chapter 54 for allowable damage data.

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6. Check blocker doors (550, 555, 560, 565, 570, IPL Fig. 1) for excessive side play per Fig. 502. Maximum allowable side play is axial play in clamped-up side spherical bearing in diagram hinge support fittings, and shall not exceed bearing wear limit of 0.008 inch. Refer to Fits and Clearances for additional details. Excessive side play may be due to one or more of the following causes:
  - A. Loose bolts (535). (Replace bolts (535) and nuts (545) with NAS6704-18 bolts (535A) and NAS1805-4 nuts (545A). Apply dry film lube to plain (unflanged) hinge fitting bushings per REPAIR 7-1.)
  - B. Nuts (545) bottomed out on bolts (535), at one or more hinge locations. (Replace culprit bolts and nuts per step A above, and use additional BACW10BP4ACU washers (540) under nuts or bolts as required.)
  - C. Spherical bearings worn or loose in diaphragm hinge support fittings (90, 95, 170, 175, 230, 285, 290, IPL Fig. 6). (Replace or rework bearings per REPAIR 4-1. Reinstall door with new fasteners per step A above.)
  - D. Fitting lug damage. (Check fitting for serviceability, and replace or repair, per REPAIR 4-1. Reinstall door with new fasteners per step A above.)
  - E. Worn bushings in blocker door hinge fittings (Refer to REPAIR 14-1 for replacement of fittings. Refer to REPAIR 7-1 and 8-1, as applicable, for repair instructions. Reinstall door with new fasteners per step A above.)
7. Check bullnose seal assembly (87, IPL Fig. 6) for missing portions and damage. Damage may consist of cuts, gouges, holes that extend through the seal and hardened portions of the seal. Refer to REPAIR 15-1 for replacement and repair instructions.

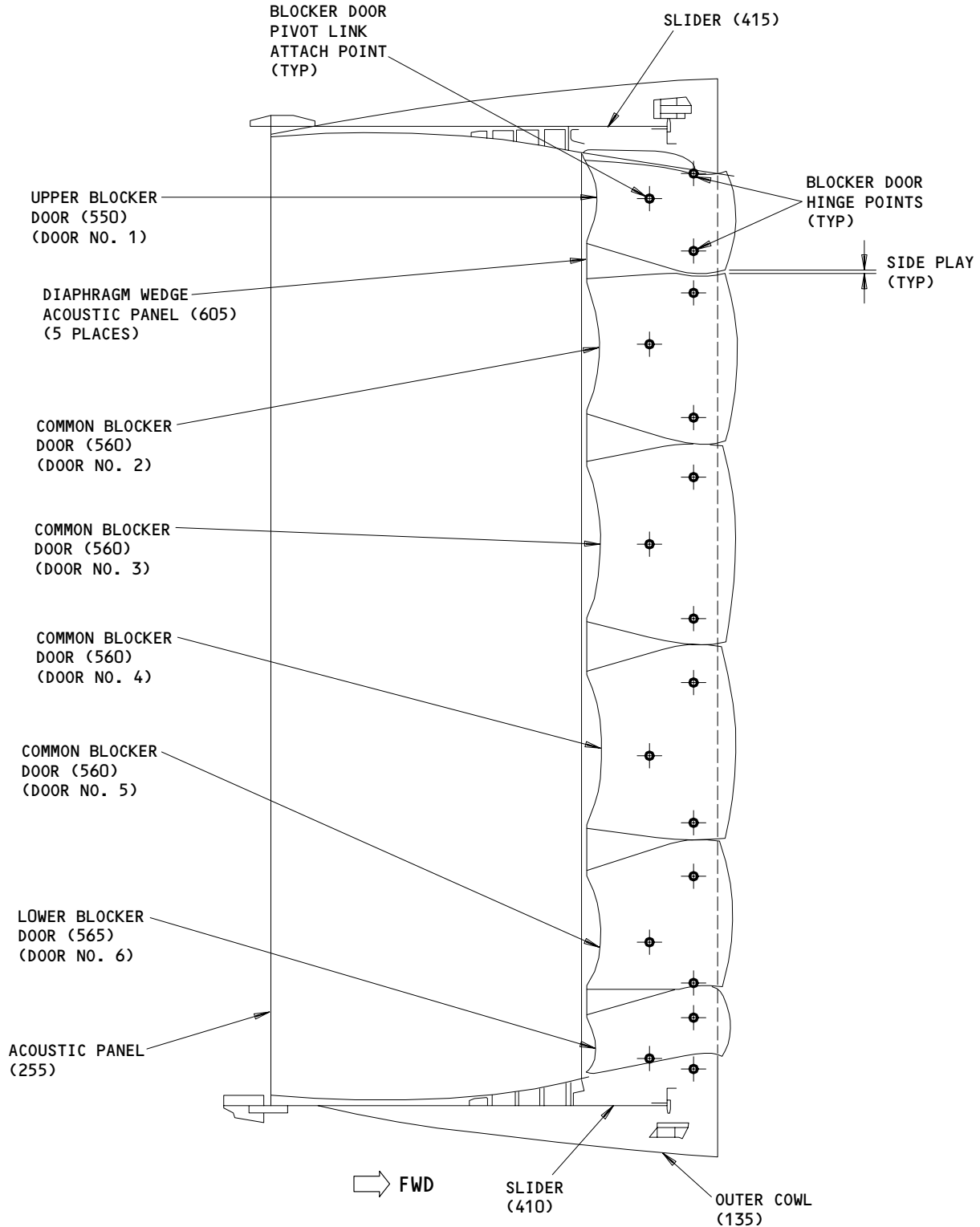
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315T1500-1 SHOWN (-2 OPPOSITE)

ITEM NUMBERS REFER TO IPL FIG. 1

**Blocker Door Side Play Check  
 Figure 502**

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8. Check sliders (410, 415, IPL Fig. 1) for damage to Rulon J tape. Gouges, scratches, and other defects shall not exceed limits shown in Fits and Clearances, Fig. 801. Replace tape having damage exceeding these limits.
9. Check hinge fittings (165, 170, 225, 280, 360, 365, IPL Fig. 6) for Lug damage. On fittings used on upper blocker doors, lug shall not be worn thinner than 0.22 inch; for fittings used on other blocker doors, the limit is 0.16 inch. Replace fittings having damage exceeding these limits.
10. Check auxiliary sliders (95, 95A, 100, 100A, IPL Fig. 1; 95A, 100A, IPL Fig. 10) for damage to Rulon J tape (90, IPL Fig. 1; 90, IPL Fig. 10). Gouges, scratches, and other defects shall not exceed 0.015 inch maximum depth. Replace Rulon J tape if wear or gouges exceed maximum depth and no slider material is exposed. Replace slider if wear or gouges through Rulon J tape exposes any slider material.

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REPAIR

**NOTE:** Refer to Structural Repair Manual, Chapter 54, for detailed repair of structural or composite components.

1. Content

- A. Repair, refinish and replacement procedures, as applicable, are included in separate repair sections as follows:

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
315T1502	PANEL	1-1
315T1505	SLIDER	2-1
315T1521	PANEL	3-1
315T1522	HINGE FITTING	4-1, 4-2
315T1561	ATTACH FITTING	5-1, 5-2
315T1564	PANEL	6-1
315T1580	HINGE FITTING	7-1
015T0242-33 THRU -36	HINGE FITTING	7-1
315T1581	ATTACH FITTING	8-1
015T0242-29 THRU -32	ATTACH FITTING	8-1
315T1582	LINK	9-1
015T0242-28	LINK	9-1

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315T1588	LINK	10-1
015T0242-27	LINK	10-1
315T3506 654T0109 654T0324	AUXILIARY SLIDER ASSEMBLY	11-1
315T3563	BUMPER SLEEVE BLOCK	12-1
- -	MISCELLANEOUS PARTS REFINISH	13-1
015T0242-5 THRU -19	BLOCKER DOOR	14-1
315T1507	BLOCKER DOOR	14-1
315T1508	BLOCKER DOOR	14-1
315T1509	BLOCKER DOOR	14-1
315T1575	BLOCKER DOOR	14-1
315T1539	BULLNOSE SEAL ASSEMBLY	15-1

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## 2. Standard Practices

- A. Refer to the following standard practices, as applicable, for details of procedures in each individual repair.

20-30-02 Stripping of Protective Finishes  
20-30-03 General Cleaning Procedures  
20-41-01 Decoding Table for Boeing Finish Codes  
20-41-02 Application of Chemical and Solvent Resistant Finishes  
20-42-05 Bright Cadmium Plating  
20-44-02 Temporary Protective Coatings  
20-50-03 Bearing Installation and Retention  
20-50-12 Application of Adhesives

## 3. Materials

NOTE: Equivalent substitutes may be used.

- A. Adhesive -- BMS 5-137, Type II, Class I, Grade 10 (BAC5514-5137)
- B. Adhesive -- BMS 5-44, Type 44 (Ref 20-50-12)
- C. Coating, Teflon-filled -- BMS 10-86, Type 1, White (Ref 20-60-02)
- D. Enamel -- BMS 10-60, Type 2, Gloss (Ref 20-60-02)
- E. Lubricant -- BMS 3-8, Class A (Ref 20-60-03)
- F. Methyl Ethyl Ketone (Ref 20-60-01)
- G. Primer -- BMS 10-11, Type 1 (Ref 20-60-02)
- H. Primer -- BMS 10-79, Type 2 (Ref 20-60-02)
- I. Primer -- Aluminized epoxy (Ref 20-60-02)
- J. Resin -- BMS 8-201 (Ref 20-60-04)
- K. Abrasive Pads -- Scotch Brite (Ref 20-60-04)
- L. Sealant -- BMS 5-26 class B (Ref 20-60-04)
- M. Surfacer -- Dexter 8-W-5 (Ref 20-60-02)

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N. Adhesive -- type 60 (Ref 20-50-12)

O. Adhesive -- type 79 (Ref 20-50-12)

4. Equipment

A. Clam Shell Equipment -- A78014-1

B. Heat Shrink Tubing and Pipe -- source optional

5. Dimensioning Symbols

A. Standard true position dimensioning symbols used in applicable repair procedures are shown in Fig. 601.

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REPAIR-GENERAL

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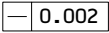
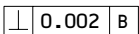
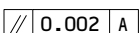
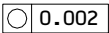
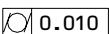
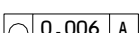
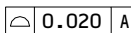
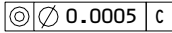
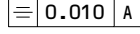
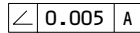
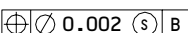
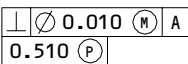


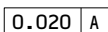
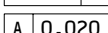
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**BOEING**  
**COMPONENT**  
**MAINTENANCE MANUAL**

- STRAIGHTNESS
- ▭ FLATNESS
- ⊥ PERPENDICULARITY (OR SQUARENESS)
- // PARALLELISM
- ROUNDNESS
- ⊘ CYLINDRICITY
- ⌒ PROFILE OF A LINE
- △ PROFILE OF A SURFACE
- ◎ CONCENTRICITY
- ≡ SYMMETRY
- ∠ ANGULARITY
- ↗ RUNOUT
- ↗ TOTAL RUNOUT
- ⊓ COUNTERBORE OR SPOTFACE
- ∇ COUNTERSINK

- ⊕ THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
- ∅ DIAMETER
- S ∅ SPHERICAL DIAMETER
- R RADIUS
- SR SPHERICAL RADIUS
- ( ) REFERENCE
- BASIC (BSC) OR DIM A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
- A- DATUM
- Ⓜ MAXIMUM MATERIAL CONDITION (MMC)
- Ⓛ LEAST MATERIAL CONDITION (LMC)
- Ⓢ REGARDLESS OF FEATURE SIZE (RFS)
- Ⓟ PROJECTED TOLERANCE ZONE
- FIM FULL INDICATOR MOVEMENT

EXAMPLES

<p> STRAIGHT WITHIN 0.002</p> <p> PERPENDICULAR TO B WITHIN 0.002</p> <p> PARALLEL TO A WITHIN 0.002</p> <p> ROUND WITHIN 0.002</p> <p> CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER</p> <p> EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM PLANE A</p> <p> SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE</p>	<p> CONCENTRIC TO C WITHIN 0.0005 DIAMETER</p> <p> SYMMETRICAL WITH A WITHIN 0.010</p> <p> ANGULAR TOLERANCE 0.005 WITH A</p> <p> LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE</p> <p> AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION</p> <p> THEORETICALLY EXACT DIMENSION IS 2.000</p> <p style="text-align: center;">OR</p> <p> BSC</p> <p> DATUM MAY APPEAR AT EITHER SIDE OF TOLERANCE FRAME</p> <p></p>
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True Position Dimensioning Symbols  
 Figure 601

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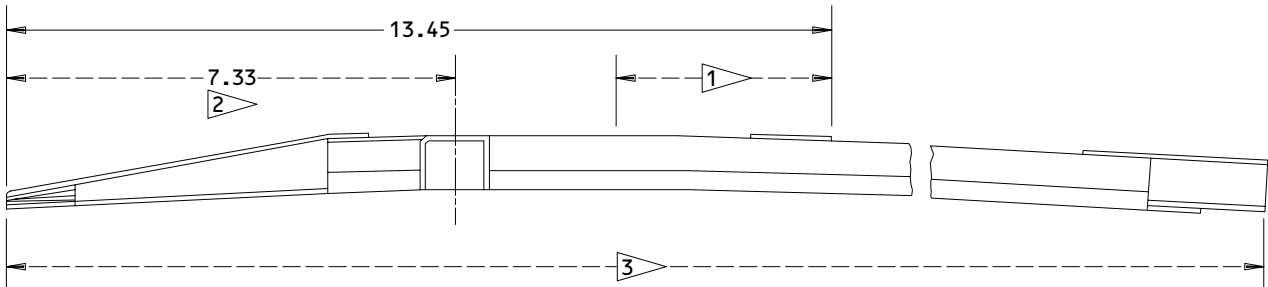
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


ACOUSTIC PANEL ASSEMBLY - REPAIR 1-1




315T1502-1, -2, -21, -22, -29, -30

1. Coating Repair

**NOTE:** Repair consists of restoration of original finish. Refer to Refinish instructions, Fig. 601, and to REPAIR-GEN for list of applicable standard practices.

**REFINISH**

APPLY BMS 10-79, TYPE 2 PRIMER (F-19.46) TO ALL EXPOSED SURFACES EXCEPT AS NOTED IN   

-  APPLY ENAMEL (SRF-14.9624)
-  APPLY ONE COAT BMS 10-60, TYPE 2 GLOSS ENAMEL (SRF-14.9815)
-  APPLY ONE COAT ALUMINIZED EPOXY PRIMER TO EXPOSED SURFACE OF PERFORATED SKIN AND DOUBLER (SRF-14.963). OVERSPRAY ON EDGES ALLOWED.

Panel Refinish  
 Figure 601

SLIDER ASSEMBLY – REPAIR 2-1

315T1505-1, -2

**NOTE:** Refer to REPAIR-GEN for list of applicable standard practices. Refer to IPL Fig. 1 for item numbers.

1. Rulon J Tape Replacement

**NOTE:** This repair for Rulon J tape replacement is intended to be done with the slider assembly attached to the thrust reverser sleeve.

- A. Remove Rulon J tape (480, IPL Fig. 1) and all traces of tape adhesive from slider (485,490, IPL Fig. 1) as specified in SOPM 20-30-03.
- B. Prepare aluminum slider for bonding by accomplishing the anodizing and priming specified in BAC5514, BAC5514-5137 and BAC5555.
- C. Solvent clean the Rulon J tape (480, IPL Fig. 1) as specified in SOPM 20-30-03.
- D. Bond Rulon J tape (480, IPL Fig. 1) to slider (485,490, IPL Fig. 1) using one of the following methods:
  - (1) Clam Shell Method:
    - (a) Bond Rulon J tape (480, IPL Fig. 1) to slider (485,490, IPL Fig. 1) using BMS 5-137 Type II, Class I, Grade 10 adhesive as specified in BAC5514-5137.
    - (b) Place clam shell equipment A78014-1 over Rulon J and clamp tightly in place as shown in Fig. 602.
    - (c) Cure the bond as specified in BAC5514-5137.
  - (2) Heat Shrinkable Tubing in Pipe Method:
    - (a) Bond Rulon J tape (480, IPL Fig. 1) to slider (485,490, IPL Fig. 1) using BMS 5-137, Type II, Class I, Grade 10 adhesive as specified in BAC5514-5137.
    - (b) Make a loop in the shrink tubing and insert through the slot in the pipe as shown in Fig. 603.

**CAUTION:** EXCESSIVE HEAT MAY DAMAGE PARTS OF THE SLEEVE ASSEMBLY. TO PREVENT DAMAGE, SHIELD SLEEVE ASSEMBLY WHEN APPLYING HEAT TO SLIDER.

**78-31-25**

REPAIR 2-1

01.1

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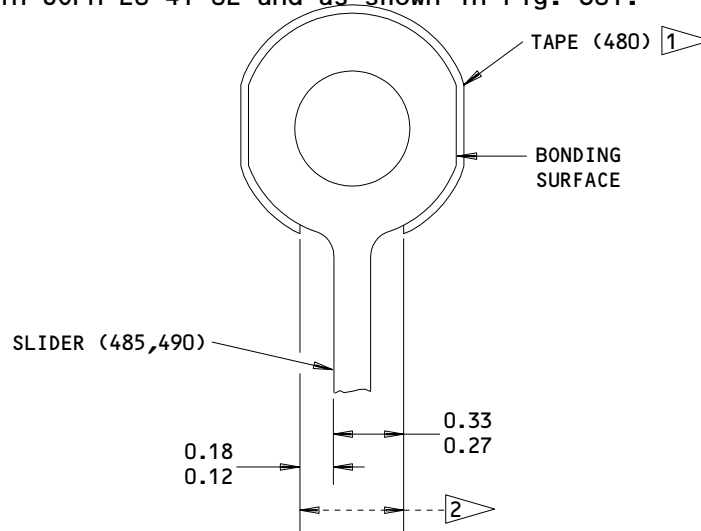
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(c) Slide shrink tubing and pipe assembly over Rulon J as shown in Fig. 603. Apply heat uniformly to shrink material with a hot air gun by blowing hot air over and through the pipe.

(d) Cure the bond as specified in BAC5514-5137.

E. Reactivate primed surfaces of slider (485,490, IPL Fig. 1) after bonding Rulon J tape (480, IPL Fig. 1) as specified in SOPM 20-41-02 except use a scotch brite pad to remove gloss.

F. Apply 1 coat of BMS 10-11, Type I primer (F-20.02) to the slider surfaces as specified in SOPM 20-41-02 and as shown in Fig. 601.



1 BOND TAPE TO SLIDER IN LOCATION SHOWN. DARK BROWN SIDE OF TAPE IS BONDING SIDE

2 APPLY ONE COAT BMS 10-11, TYPE 1 PRIMER (F-20.02). NO OVERSPRAY ONTO BONDING SURFACE ALLOWED.

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

ITEM NUMBERS REFER TO IPL FIG. 1

**Tape Application and Refinish Details  
 Figure 601**

57160

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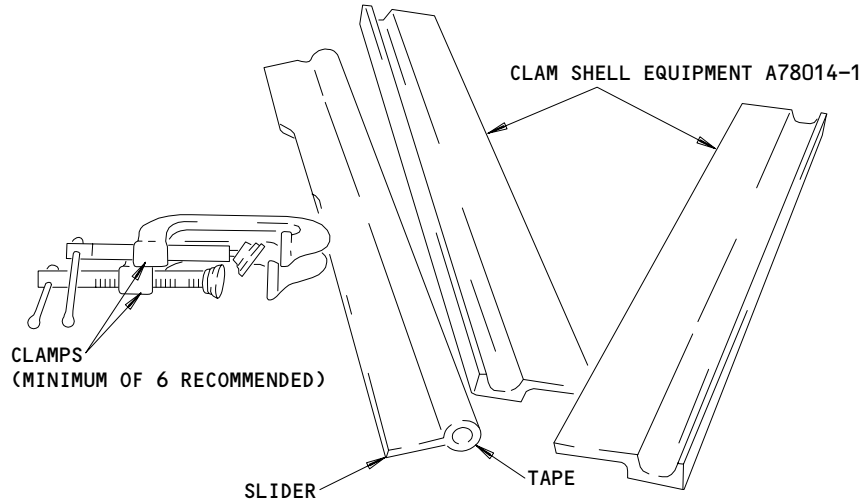
REPAIR 2-1

01.1

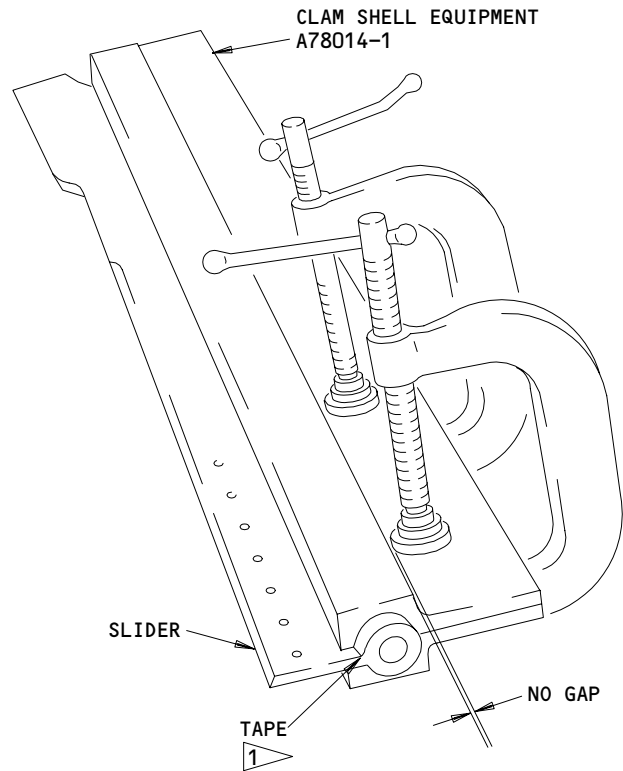
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**BOEING**  
**COMPONENT**  
**MAINTENANCE MANUAL**



(A) ITEMS NEEDED FOR PROCEDURE



**NOTE:** THIS REPAIR IS INTENDED TO BE ACCOMPLISHED WITH SLIDER ASSY ATTACHED TO THRUST REVERSER SLEEVE. (THRUST REVERSER SLEEVE NOT SHOWN FOR CLARITY)

**1** RULON J TAPE AND CLAM SHELL EQUIPMENT MUST COVER ENTIRE LENGTH OF SLIDER

(B) TYPICAL USAGE

Clam Shell Mold Method  
 Figure 602

**78-31-25**

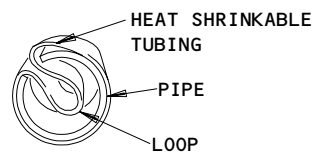
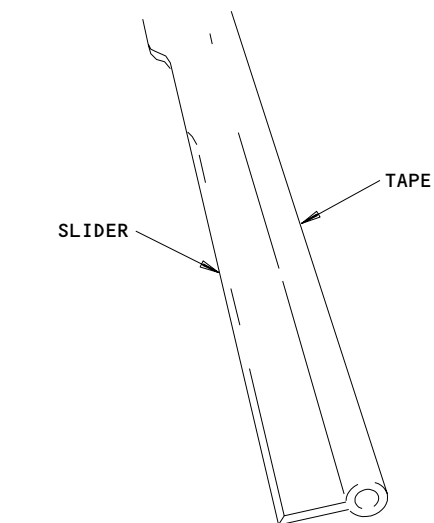
REPAIR 2-1

01.101

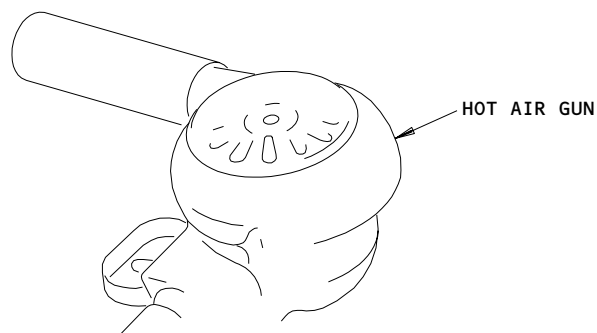
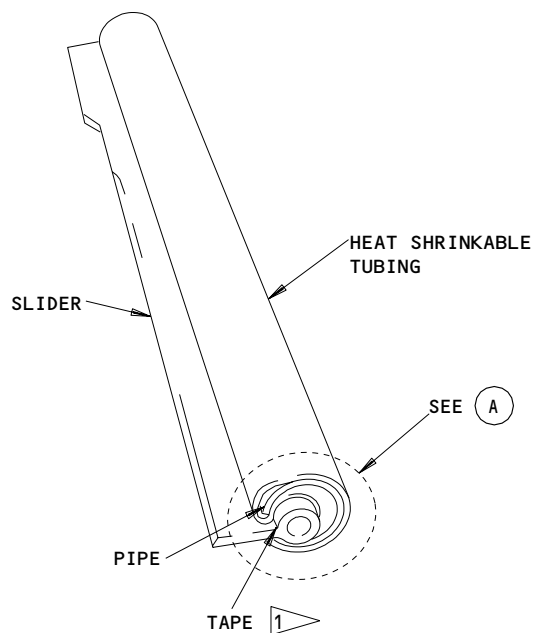
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A



**NOTE:** THIS REPAIR IS INTENDED TO BE ACCOMPLISHED WITH SLIDER ASSY ATTACHED TO THRUST REVERSER SLEEVE. (THRUST REVERSER SLEEVE NOT SHOWN FOR CLARITY)

1 RULON J TAPE AND HEAT SHRINKABLE TUBING MUST COVER ENTIRE LENGTH OF SLIDER

Heat Shrinkable Tubing in Pipe Method  
 Figure 603

**78-31-25**

REPAIR 2-1

01.101

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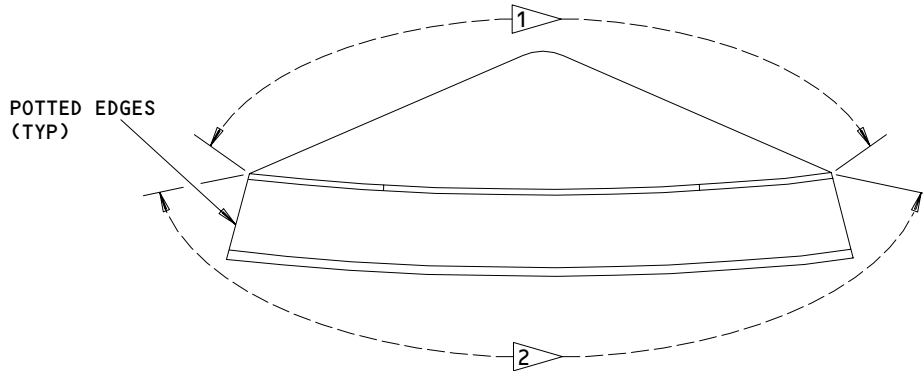
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DIAPHRAGM WEDGE ACOUSTIC PANEL ASSEMBLY – REPAIR 3-1

315T1521-1, -9, -17, -18

1. Coating Repair

**NOTE:** Repair consists of restoration of original finish. See Refinish instructions, Fig. 601, and REPAIR-GEN for list of applicable standard practices.

REFINISH

- 1 ▷ REACTIVATE ADHESIVE PRIMED EXPOSED SURFACE, EXCEPT USE SCOTCH BRITE TO REMOVE GLOSS. APPLY 1 COAT ALUMINIZED EPOXY PRIMER (SRF-14.963).
- 2 ▷ APPLY 1 COAT BMS 10-11, TYPE 1, PRIMER (F-20.02) TO EXPOSED LOWER SKIN, POTTED EDGES, AND NOSEPIECE.

MATERIAL: AL ALLOY

Panel Refinish  
 Figure 601

HINGE FITTING ASSEMBLY - REPAIR 4-1

| 315T1522-1 thru -6, -15 thru -20, -31 thru -40, -47, -48

NOTE: Refer to REPAIR-GEN for list of applicable standard practices. Refer to IPL Fig. 6 for item numbers. For repair of surfaces which may require only restoration of original finish, refer to Refinish instructions in REPAIR 4-2, Fig. 601.

1. Before proceeding with other repair, check fitting for serviceability, to ensure damage on lug does not exceed repair limits shown in Fig. 601. Refer to REPAIR 4-2 for repair instructions.
2. Bearing Replacement (Fig. 601)
  - A. Remove bearing (160, 220, 275, 355). Remove flange first to facilitate pressing out bearing outer race.
  - B. Install new or oversize race in lug. Position bearing race slot as shown.
  - C. Roller swage bearing per 20-50-03.
  - D. Check bearing for push-out load of 1045 pounds.
  - E. Tie bearing ball in place with aluminum wire or equivalent.

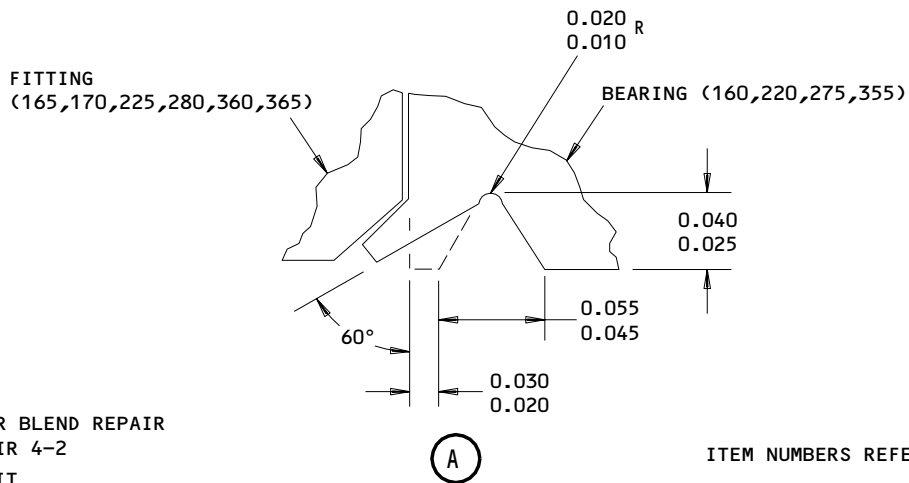
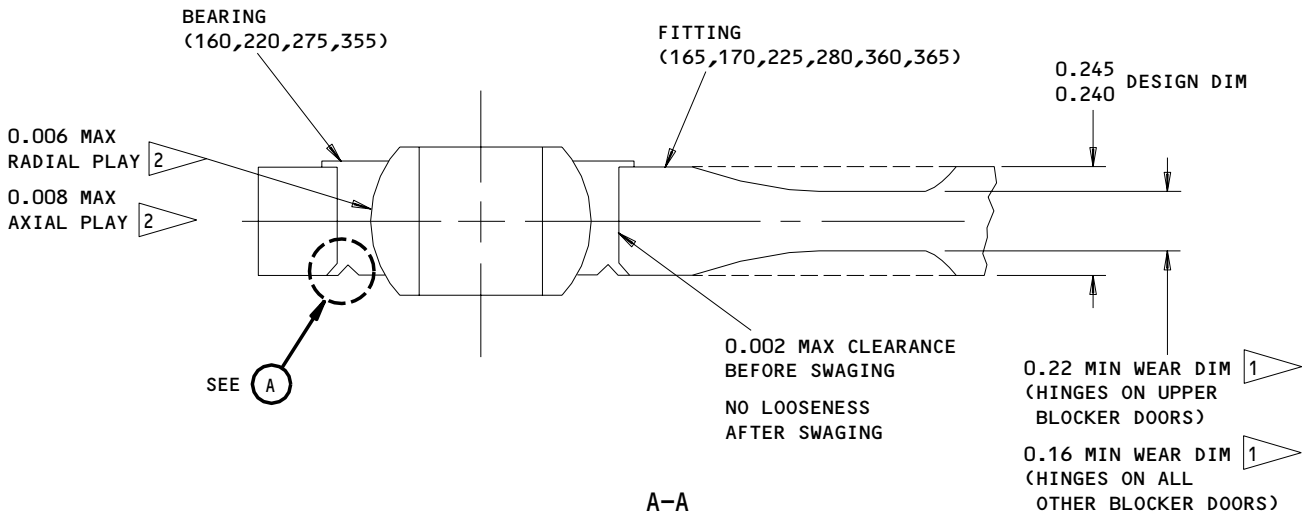
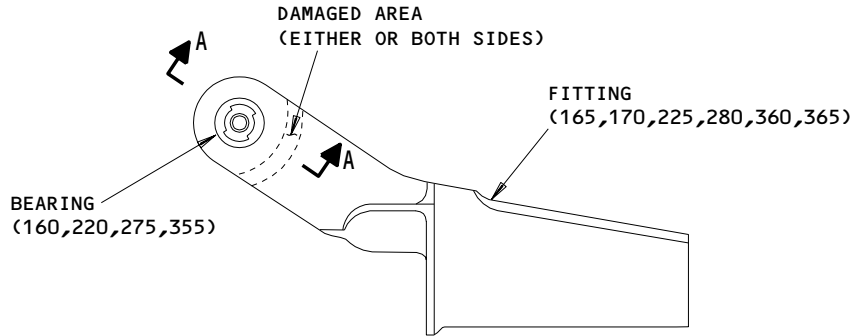
**78-31-25**

REPAIR 4-1

01.1

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- 1 LIMIT FOR BLEND REPAIR PER REPAIR 4-2
- 2 WEAR LIMIT

ITEM NUMBERS REFER TO IPL FIG. 6

315T1522-1 THRU -6,-15 THRU -20,-31 THRU -40,-47,-48  
 Hinge Fitting Details  
 Figure 601

**78-31-25**

REPAIR 4-1

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01.1

FITTING - REPAIR 4-2

315T1522-9 thru -14, -21 thru -30, -41 thru -46, -49, -50

NOTE: Refer to REPAIR-GEN for list of applicable standard practices. For repair of surfaces which may require only restoration of original finish, refer to Refinish instruction, Fig. 601.

1. Lug Faces (Fig. 601)

- A. Smooth and blend out grooved or worn areas, with length to depth ratio of 10 to 1 transition to undamaged surfaces. Maintain finish 63 microinch or smoother after blending.
- B. Refinish blended area with cadmium plate followed by primer, BMS 10-11, type 1 (F-16.01).

2. Bore for Bearing -- Installation of Oversize Bearing Race (Fig. 601)

- A. Machine bore as required, within repair limits, to remove defects.
- B. Restore chamfer as shown.
- C. Manufacture oversize bearing race per Fig. 602 to compensate for amount of material removed in step A.
- D. Install bearing per REPAIR 4-1.

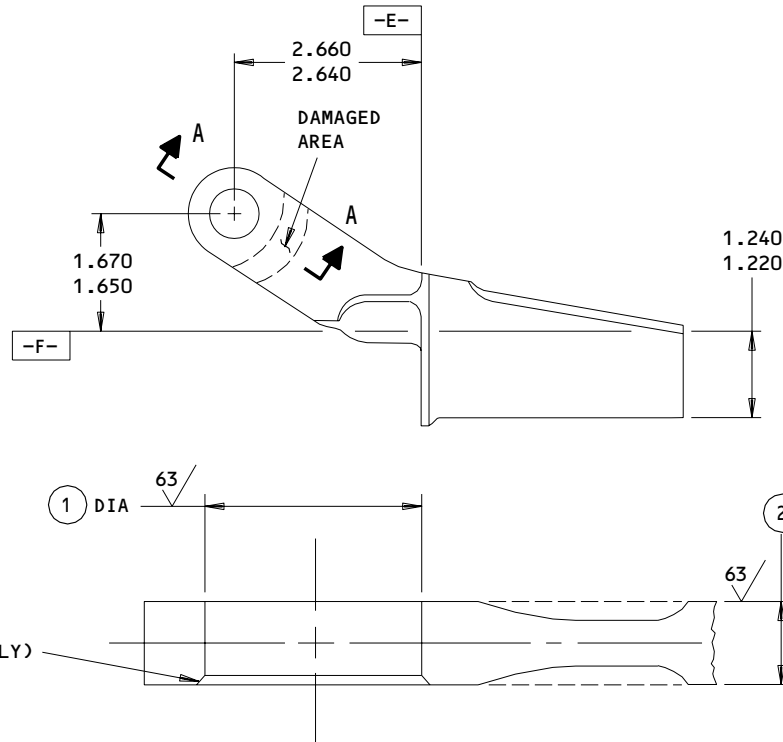
**78-31-25**

REPAIR 4-2

01.1

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	①	②	③	④
	⑤	②	③	⑥
DESIGN DIM	0.6258 0.6251	0.245 0.240	0.245 0.240	0.6255 0.6250
REPAIR LIMIT	0.6888 ①	0.220 ④	0.160 ④	0.6888 ①

**REFINISH**

CADMIUM PLATE AND APPLY PRIMER, BMS 10-11, TYPE 1 (F-16.01), EXCEPT IN BORE FOR BEARING.

- ① LIMIT FOR INSTL OF OVERSIZE BEARING RACE
- ② FITTINGS USED ON UPPER BLOCKER DOORS (NO. 1,12)
- ③ FITTINGS USED ON COMMON AND LOWER BLOCKER DOORS (NO. 2 THRU 11)
- ④ LIMIT FOR BLEND REPAIR (RESTORATION TO DESIGN DIM NOT REQUIRED)
- ⑤ 315T1522-9 THRU -14,-21 THRU -30,-49,-50
- ⑥ 315T1522-41 THRU -46

**REPAIR**

REF ① ④

125 ✓ MACHINE FINISH EXCEPT AS NOTED

SHOT PEEN: 0.017-0.046 SHOT SIZE  
 0.008 A2 INTENSITY

MATERIAL: 15-5PH CRES, 180-200 KSI

ALL DIMENSIONS ARE IN INCHES

315T1522-9 THRU -14,-21 THRU -30,-41 THRU -46,-49,-50  
 Fitting Repair and Refinish  
 Figure 601

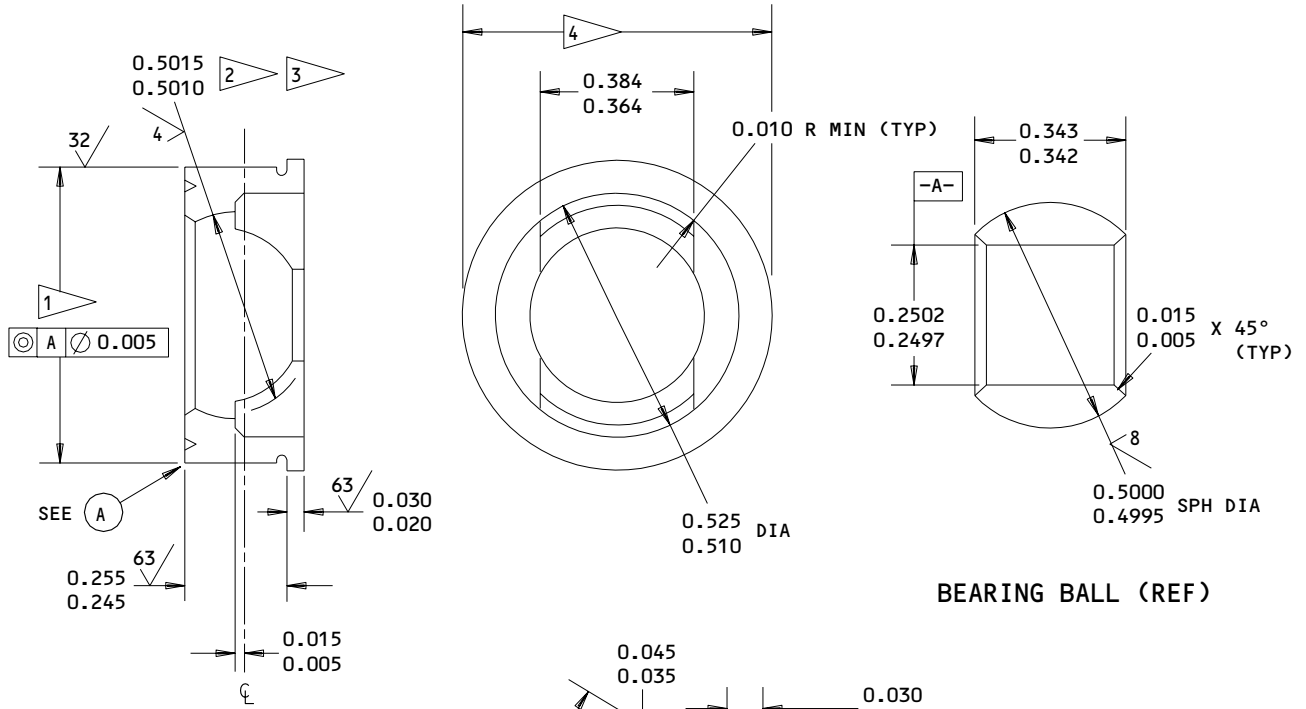
**78-31-25**

REPAIR 4-2

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**OVERSIZE BEARING RACE DETAILS**

**BEARING BALL (REF)**

**FINISH:** CADMIUM PLATE 0.0002-0.0004 THICK  
 ALL OUTER SURFACES OF OUTER RACE  
 PER 20-42-05

**RACE MATERIAL:** 15-5PH CRES (150-170 KSI  
 PRIOR TO MALCOMIZING)

- 1 FINISH DIA OF BEARING RACE IS EQUAL TO REPAIR DIA OF FITTING HOLE MINUS 0.0003-0.0015 FOR CLEARANCE
- 2 MALCOMIZE SPHERICAL I.D. AND ENTRY AREA 0.004-0.008 DEEP. MIN CASE DEPTH AFTER LAPPING MUST BE 0.003. SIZE AND FINISH MUST BE OBTAINED BY LAPPING BEFORE AND AFTER MALCOMIZING. FINISH BEFORE MALCOMIZING MUST BE 20 MICRINCHES
- 3 APPLY 0.0003-0.0005 THICK DRY FILM LUBRICANT EVERLUBE 967 PER 20-50-08
- 4 FINISH O.D. OF BEARING FLANGE IS EQUAL TO O.D. OF OVERSIZE BEARING RACE PLUS 0.045-0.055

ALL DIMENSIONS ARE IN INCHES  
 ITEM NUMBERS REFER TO IPL FIG. 6

**BEARING (165,170,225,280,360,365) S302T001A**

Oversize Bearing Details  
 Figure 602

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REPAIR 4-2

01.1

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ACTUATOR ATTACH FITTING ASSEMBLY - REPAIR 5-1

315T1561-1, -4, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices. Refer to IPL Fig. 2 for item numbers. For repair of surfaces which may require only restoration of original finish, refer to Refinish instructions in REPAIR 5-2, Fig. 601.

1. Bushing Replacement (Fig. 601)
  - A. Remove bushings (105, 110).
  - B. Install new bushings using shrink-fit method.
  - C. Check dimensions and machine as necessary.
  - D. Fillet seal bushing flanges with BMS 5-26 sealant.

**78-31-25**

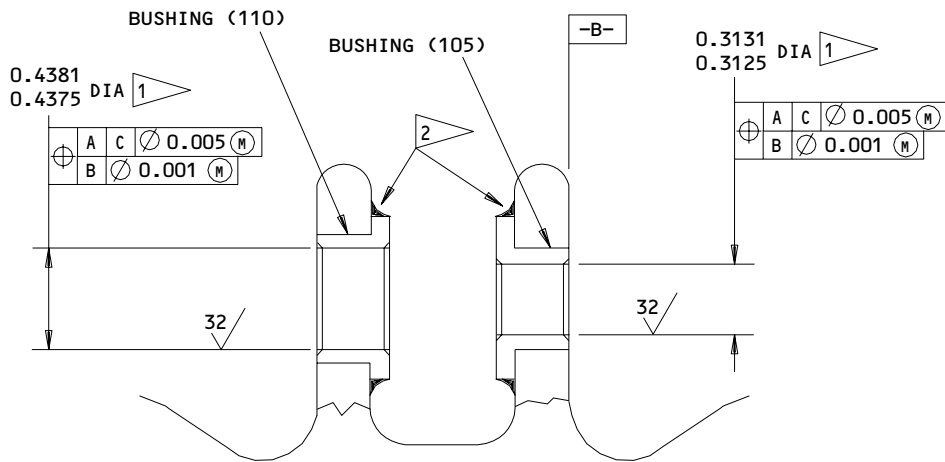
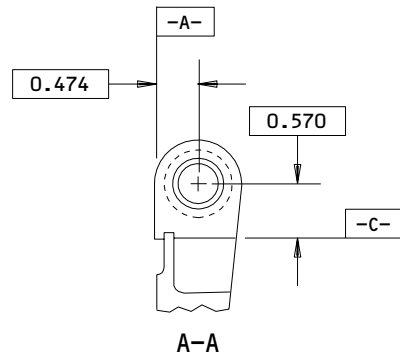
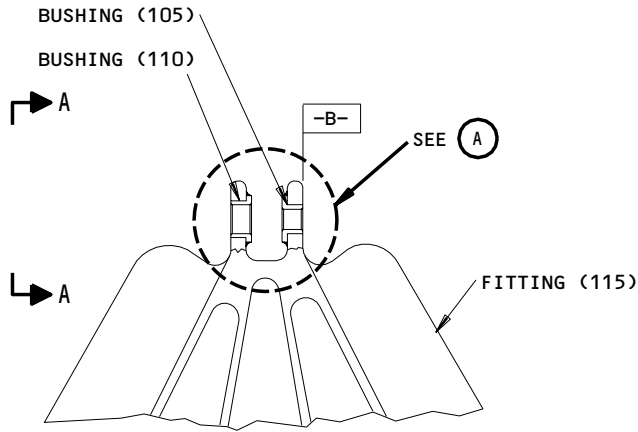
REPAIR 5-1

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- 1 CHAMFER 0.015  
0.005 X 45°  
BOTH ENDS AFTER REAMING
- 2 FILLET SEAL FLANGES WITH  
BMS 5-26 SEALANT

(A)

ALL DIMENSIONS ARE IN INCHES  
 ITEM NUMBERS REFER TO  
 IPL FIG. 2

315T1561,-1,-4,-6  
 Bushing Replacement  
 Figure 601

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REPAIR 5-1

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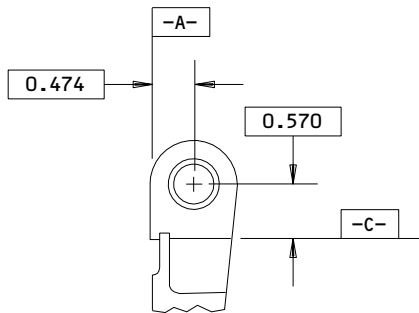
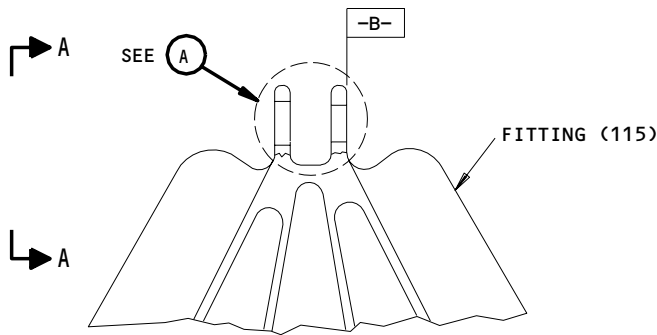
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ACTUATOR ATTACH FITTING - REPAIR 5-2

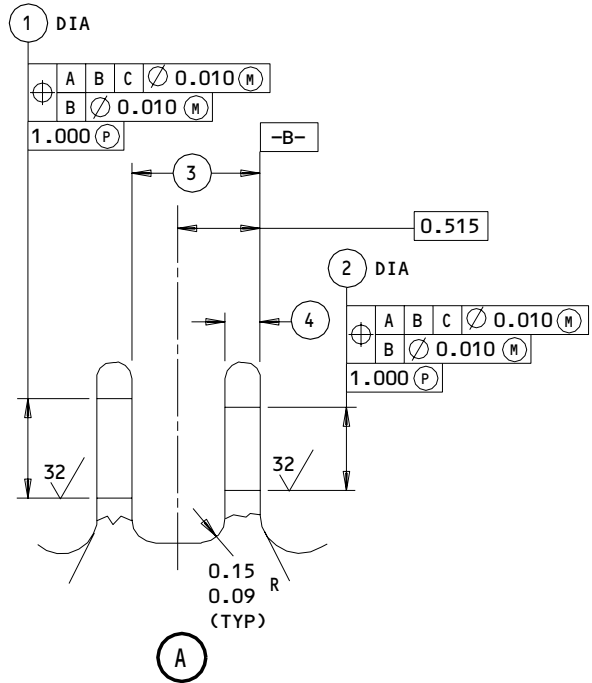
315T1561-2, -5, -7

1. Coating Repair

**NOTE:** Repair consists of restoration of original finish. Refer to Refinish instructions, Fig. 601, and to REPAIR-GEN for list of applicable standard practices.



A-A



	1	2	3	4
DESIGN DIM	0.5631 0.5625	0.4381 0.4375	0.820 0.800	0.230 0.210

REFINISH

CHROMIC ACID ANODIZE AND APPLY PRIMER, BMS 10-11, TYPE 1 (F-18.13), FOLLOWED BY ENAMEL, BMS 10-11, TYPE 2 (F-21.03), EXCEPT OMIT PRIMER AND ENAMEL IN BORES FOR BUSHINGS.

REPAIR

(SAME AS REFINISH)

125 MACHINE FINISH EXCEPT AS NOTED

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

315T1561-2,-5,-7  
 Fitting Repair and Refinish  
 Figure 601

**78-31-25**

REPAIR 5-2

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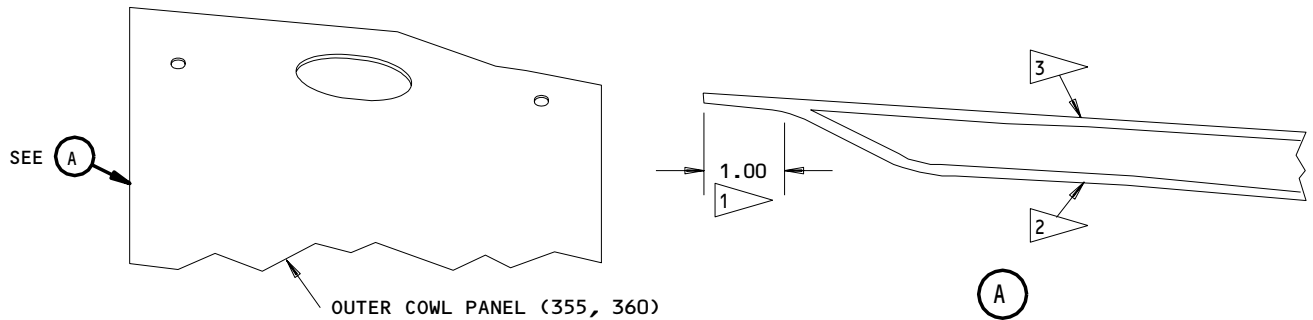
01.1

OUTER COWL PANEL ASSEMBLY – REPAIR 6-1

315T1564-1, -2, -21, -22, -25, -26

1. Coating Repair

**NOTE:** Repair consists of restoration of original finish. Refer to Refinish instructions, Fig. 601, and to REPAIR-GEN for list of applicable standard practices.

REFINISH

- 1 315T1564-1,-2: APPLY ONE COAT BMS 10-11, TYPE 1 PRIMER (F-20.02). APPLY ONE COAT BMS 10-86, TYPE 1 WHITE TEFLON-FILLED COATING (SRF-14.9624).
- 315T1564-21,-22,-25,-26: REMOVE PEEL PLY AND APPLY ONE COAT BMS 10-79, TYPE 3 PRIMER (F-19.47). APPLY ONE COAT BMS 10-86, TYPE 1 OR 2 WHITE TEFLON-FILLED COATING (SRF-14.9624).
- 2 315T1564-1,-2,-25,-26: APPLY BONDABLE TEDLAR FILM.
- 315T1564-21,-22: REMOVE PEEL PLY AND APPLY ONE COAT BMS 10-79, TYPE 3 PRIMER (F-19.47).

ALL DIMENSIONS ARE IN INCHES  
 ITEM NUMBERS REFER TO IPL FIG. 2

- 3 315T1564-1,-2: REMOVE PEEL PLY AND APPLY BMS 10-79, TYPE 2 PRIMER (F-19.46). APPLY DEXTER 8-W-5 SURFACER PER 20-10-06 AS NECESSARY TO FILL PIN HOLES. APPLY ONE COAT OF BMS 10-60, TYPE 2 GLOSS ENAMEL.
- 315T1564-21,-22,-25,-26: REMOVE PEEL PLY AND APPLY BMS 10-79, TYPE 1 PRIMER (F-19.47). APPLY DEXTER 8-W-5 SURFACER PER 20-10-06 AS NECESSARY TO FILL PIN HOLES. APPLY ONE COAT BMS 10-60, TYPE 2 GLOSS ENAMEL.

Outer Cowl Panel Repair  
 Figure 601

BLOCKER DOOR HINGE FITTING ASSEMBLY – REPAIR 7-1

315T1580-1, -2, -7, -8, -11, -12, -15, -16  
015T0242-33, 34, 35, -36

**NOTE:** Refer to REPAIR-GEN for list of applicable standard practices. For repair of surfaces which may require only restoration of original finish, refer to refinish instructions, REPAIR 7-2, Fig. 601.

1. Bushing Replacement (Fig. 601)

- A. Remove bushings.
- B. Install flanged bushings using shrink-fit method.
- C. Machine ID to dimension shown.
- D. Fillet seal bushing flanges with BMS 5-26 sealant.
- E. Apply dry film lubricant BMS 3-8, 0.0003-0.0005 inch thick, to OD of plain (unflanged) bushings, per 20-50-08 Method 3 or 8.
- F. Install plain (unflanged) bushings as shown, per Fig. 601, and secure in place using aluminum wire.

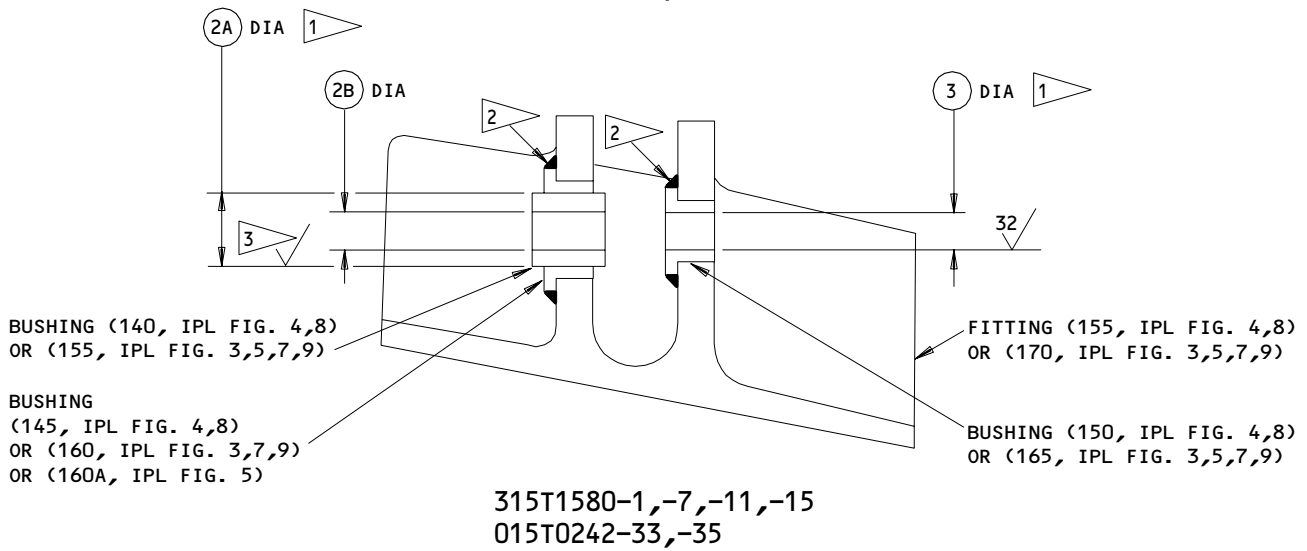
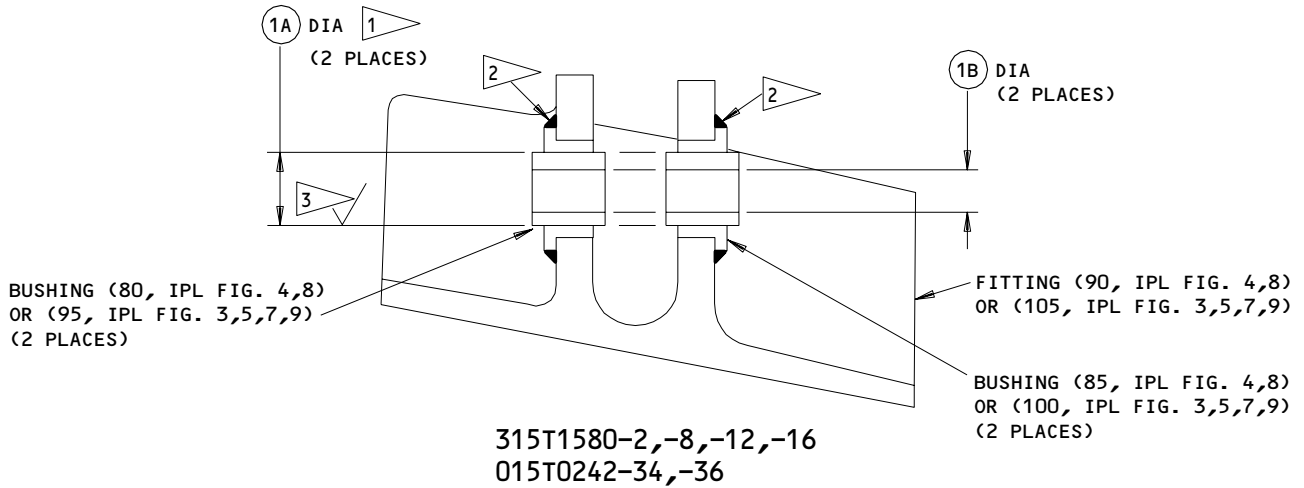
**78-31-25**

REPAIR 7-1

01.1

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	1A	1B	2A	2B	3
DESIGN	0.3756	0.2505	0.3756	0.2505	0.2505
DIM	0.3750	0.2500	0.3750	0.2500	0.2500

1 BUSHING ID. CHAMFER 0.005-0.015 X 45°  
 BOTH ENDS AFTER MACHINING.

2 FILLET SEAL FLANGES WITH BMS 5-26 SEALANT.

3 315T1580-1,-2,-7,-8,-11,-12:32AA  
 315T1580-15,-16:16AA  
 015T0242-33 THRU -36:16AA

ALL DIMENSIONS ARE IN INCHES

315T1580-1,-2,-7,-8,-11,-15,-16  
 015T0242-33 THRU -36

Bushing Replacement  
 Figure 601

**78-31-25**

REPAIR 7-1

01.1

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HINGE FITTING - REPAIR 7-2

315T1580-3, -4, -9, -10, -13, -14

NOTE: Refer to REPAIR-GEN for list of applicable standard practices. For repair of surfaces which may require only restoration of original finish, refer to Refinish instructions, Fig. 601.

1. Lug Faces and Holes (Fig. 601)

## A. Installation of oversize bushings

- (1) Machine as required, within repair limits, to remove defects.
- (2) Alodize and apply primer, BMS 10-11 type 1.
- (3) Manufacture bushings (Fig. 602 and on), as required, to compensate for amount of material removed in step (1).
- (4) Install bushings per REPAIR 7-1.

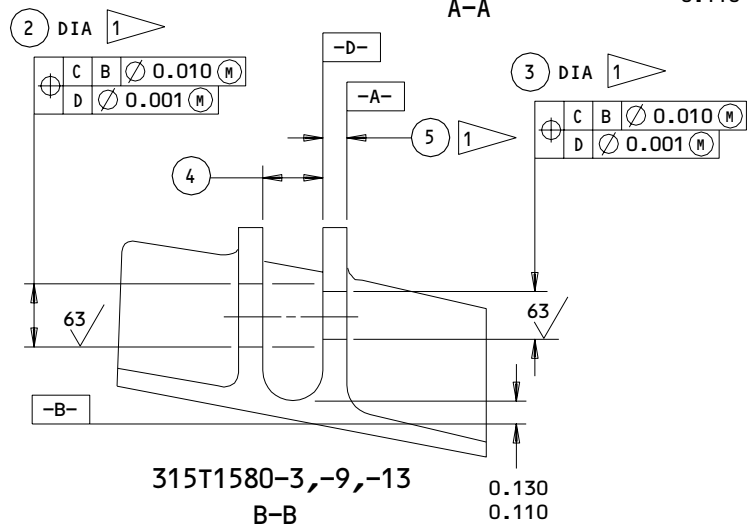
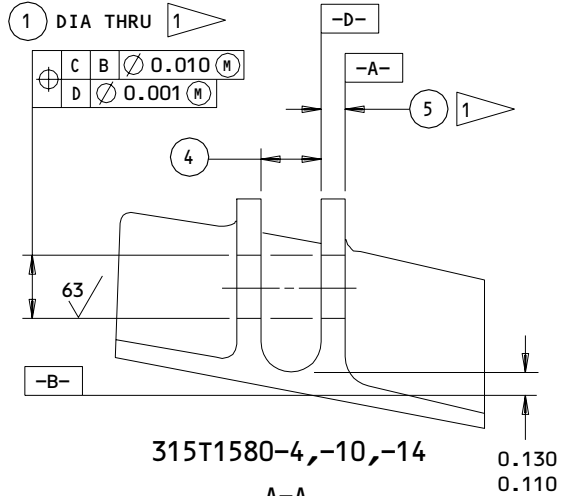
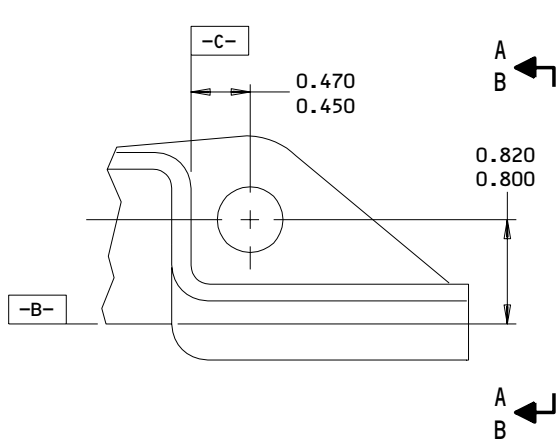
**78-31-25**

REPAIR 7-2

01.1

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	①	②	③	④	⑤
<b>DESIGN DIM</b>	0.5006 0.5000	0.5006 0.5000	0.3756 0.3750	0.48 0.45	0.190 0.170
<b>REPAIR LIMIT</b>	0.5631	0.5631	0.4381	---	---

**REFINISH**

CHROMIC ACID ANODIZE AND APPLY PRIMER, BMS 10-11, TYPE 1 (F-18.13)

- ① SPOTFACE 0.832 DIA, 0.090 RADIUS  
0.812 DIA, 0.062 RADIUS  
0.160 MIN WALL THICKNESS AFTER SPOTFACING
- ② LIMIT FOR INSTL OF OVERSIZE BUSHING

**REPAIR**

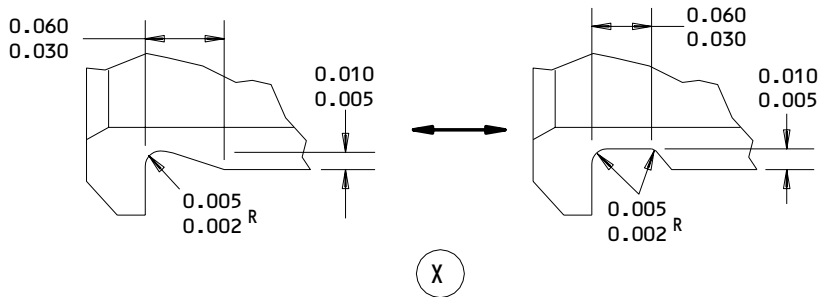
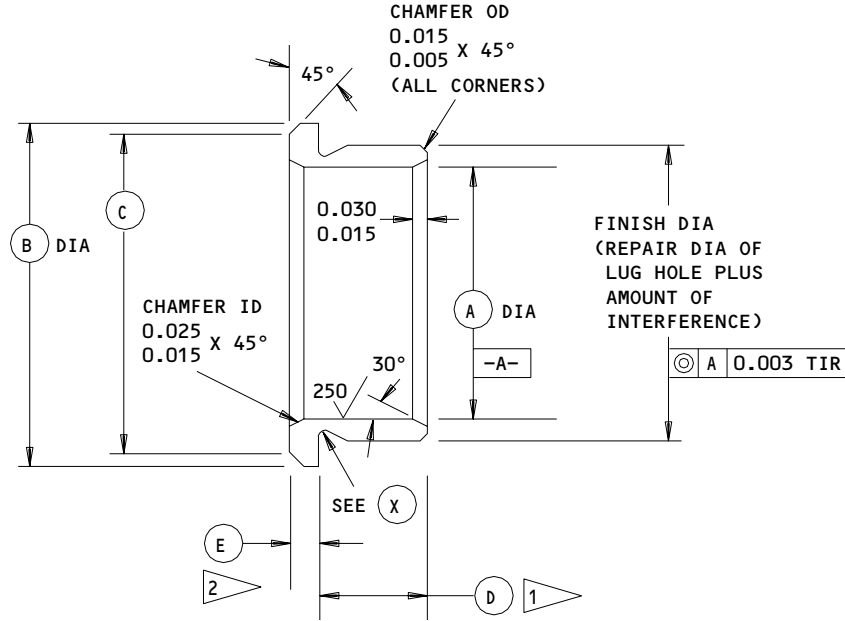
- REF ①
- 125 MACHINE FINISH EXCEPT AS NOTED
- MATERIAL: AL ALLOY
- DIMENSIONS APPLY BEFORE FINISH
- ALL DIMENSIONS ARE IN INCHES

315T1580-3,-4,-9,-10,-13,-14  
 Fitting Repair and Refinish  
 Figure 601

**78-31-25**

REPAIR 7-2  
 Page 602  
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**BOEING**  
**COMPONENT**  
**MAINTENANCE MANUAL**



LOCATION (FIG. 601)	REPLACES BUSHING	A	B	C	D	E	INTERFERENCE
2	BACB28AM06B016A	0.366 0.359	0.630 0.620	0.540 0.530	1 0.160 0.155	2 0.065 0.060	0.0017 0.0005
1	BACB28AM06B017A	0.366 0.359	0.630 0.620	0.540 0.530	0.170 0.165	0.065 0.060	0.0017 0.0005
1 2	BACB28AM06B018A	0.366 0.359	0.630 0.620	0.540 0.530	0.180 0.175	0.065 0.060	0.0017 0.0005

63/ MACHINED SURFACES EXCEPT AS NOTED

BREAK SHARP EDGES 0.010-0.020R

CADMIUM PLATE (F-15.06) EXCEPT IN BORE

MATERIAL: AL-NI-BRZ PER AMS 4640 OR 4880

ALL DIMENSIONS ARE IN INCHES

1 MINUS AMOUNT REMOVED FROM LUG FACE  
 2 PLUS AMOUNT REMOVED FROM LUG FACE

Oversize Bushing Details  
 Figure 602

**78-31-25**

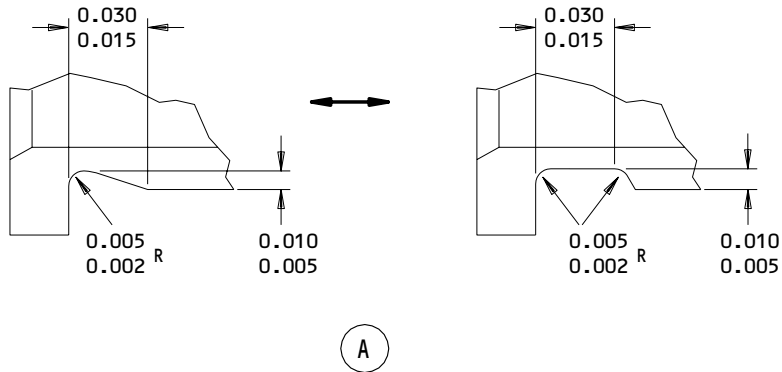
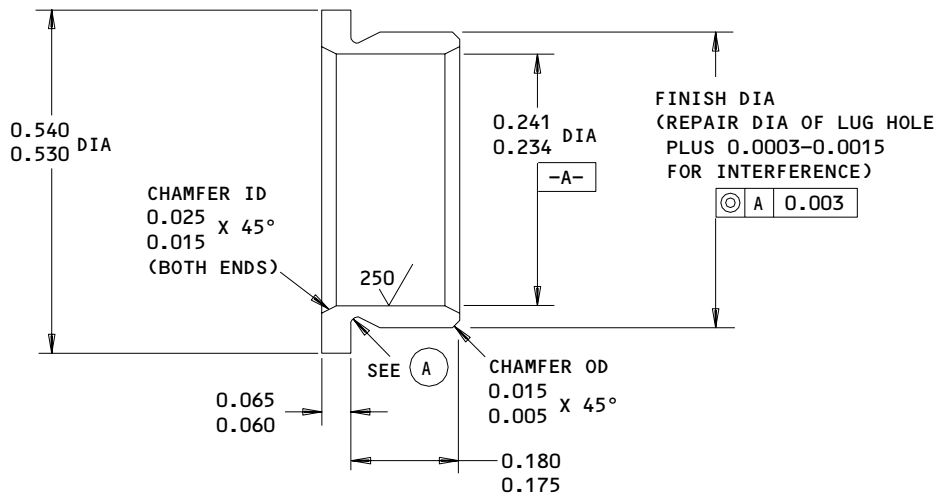
REPAIR 7-2

01.1

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63/ MACHINE FINISH EXCEPT AS NOTED

BREAK SHARP EDGES

CADMIUM PLATE (F-15.06) ALL OVER (OPT IN BORE)

MATERIAL: 15-5PH CRES, 180-200 KSI

ALL DIMENSIONS ARE IN INCHES

HOLE LOCATION (3) FIG. 601 - REPLACES BUSHING (BACB28AP04P018)

Oversize Bushing Details  
 Figure 603

**78-31-25**

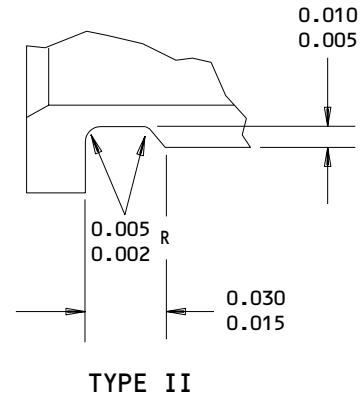
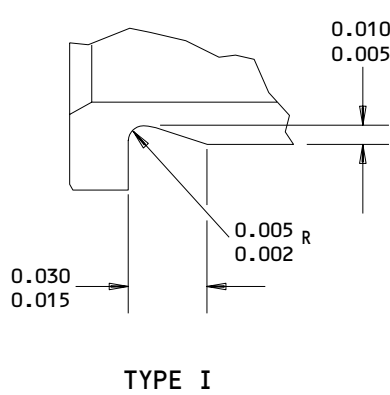
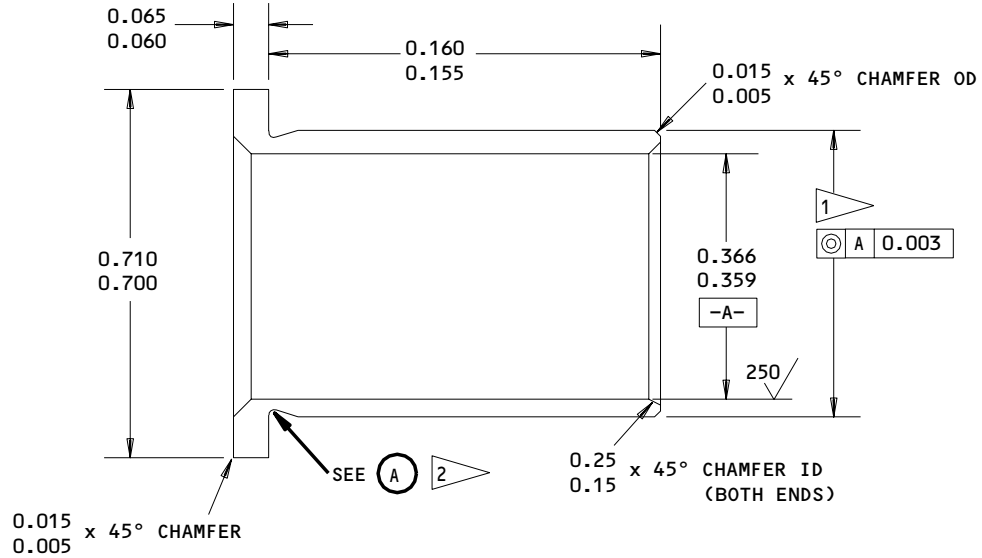
REPAIR 7-2

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01.1

**BOEING**  
**COMPONENT**  
**MAINTENANCE MANUAL**



(A)

**FINISH:** CADMIUM PLATE PER 20-42-05

1 FINISHED OUTSIDE DIA EQUALS REPAIR DIA OF FITTING HOLE PLUS 0.0003-0.0015 INTERFERENCE

2 TYPE I OR TYPE II UNDERCUT IS OPTIONAL

**MATERIAL:** 15-5PH CRES, 180-200 KSI

63 ALL MACHINED SURFACES EXCEPT AS NOTED

ALL DIMENSIONS ARE IN INCHES

DIMENSIONS APPLY AFTER PLATING

REPLACEMENT BUSHING FOR (100A, 160A IPL FIG. 7,9) (85A, 145A IPL FIG. 8)

Oversize Bushing Details  
 Figure 604

**78-31-25**

REPAIR 7-2

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BLOCKER DOOR LINK ATTACH FITTING ASSEMBLY - REPAIR 8-1

315T1581-11, -12, -15, -16, -25, -26, -27, -28  
015T0242-29, -30, -31, -32

NOTE: Refer to REPAIR-GEN for list of applicable standard practices. For repair of surfaces which may require only restoration of original finish, refer to Refinish instructions, REPAIR 8-2, Fig. 601.

1. Bushing Replacement (Fig. 601)

- A. Remove bushings.
- B. Install bushings using shrink-fit method.
- C. Machine bushing ID to dimension shown.
- D. Fillet seal bushing flanges with BMS 5-26 sealant.

2. Rub Strip Replacement (Fig. 601)

- A. Remove rub strip. Remove residual adhesive from substrate.
- B. Install replacement rubstrip as shown using BMS 5-44 adhesive.

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REPAIR 8-1

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BLOCKER DOOR LINK ATTACH FITTING - REPAIR 8-2

| 315T1581-13, -14, -17, -18, -23, -24

| 1. Coating Repair

NOTE: Repair consists of restoration of original finish. Refer to Refinish instructions, Fig. 601, and to REPAIR-GEN for list of applicable standard practices.

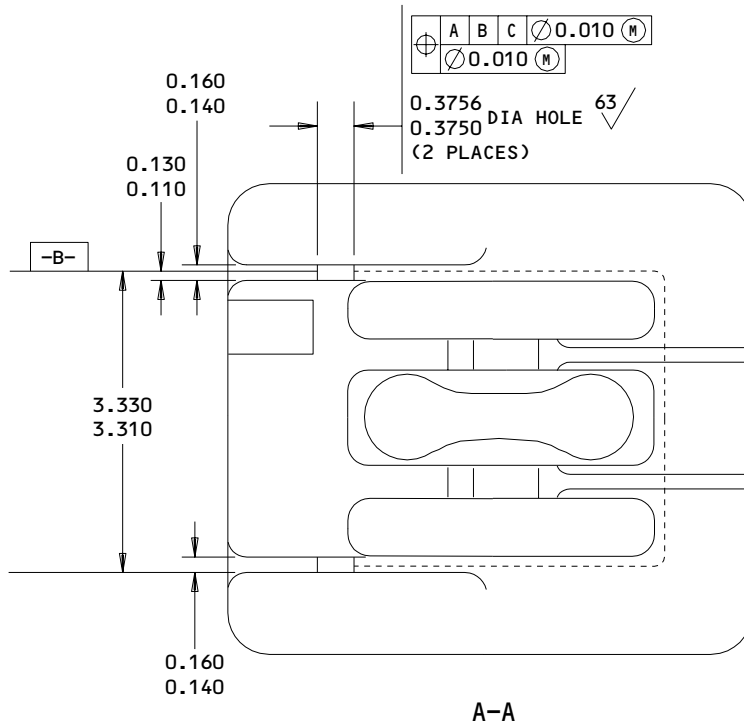
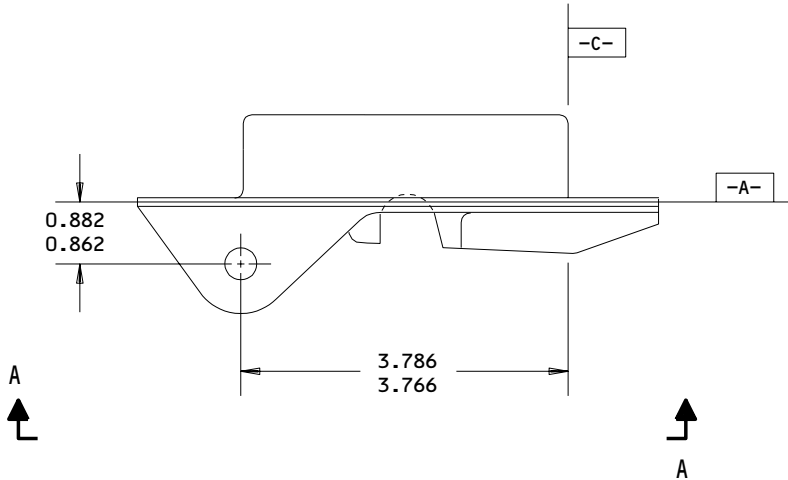
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REPAIR 8-2

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**REFINISH**

CHROMIC ACID ANODIZE AND  
 APPLY PRIMER BMS 10-11,  
 TYPE 1 (F-18.13)

**REPAIR**

(SAME AS REFINISH)

$\sqrt{125}$  MACHINE FINISH EXCEPT AS NOTED

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

315T1581-13,-14,-17,-18,-23,-24  
 Link Fitting Repair  
 Figure 601

**78-31-25**

REPAIR 8-2

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01.1

BLOCKER DOOR PIVOT LINK ASSEMBLY – REPAIR 9-1

315T1582-6, -8, -10, -12  
015T0242-28

NOTE: Refer to REPAIR-GEN for list of applicable standard practices. For repair of surfaces which may require only restoration of original finish, refer to Refinish instructions, REPAIR 9-2.

1. Bushing Replacement (Fig. 601)

- A. Remove bushings.
- B. Install bushings using shrink-fit method.
- C. Machine bushing ID to dimension shown.
- D. Fillet seal bushing flanges with BMS 5-26 sealant.

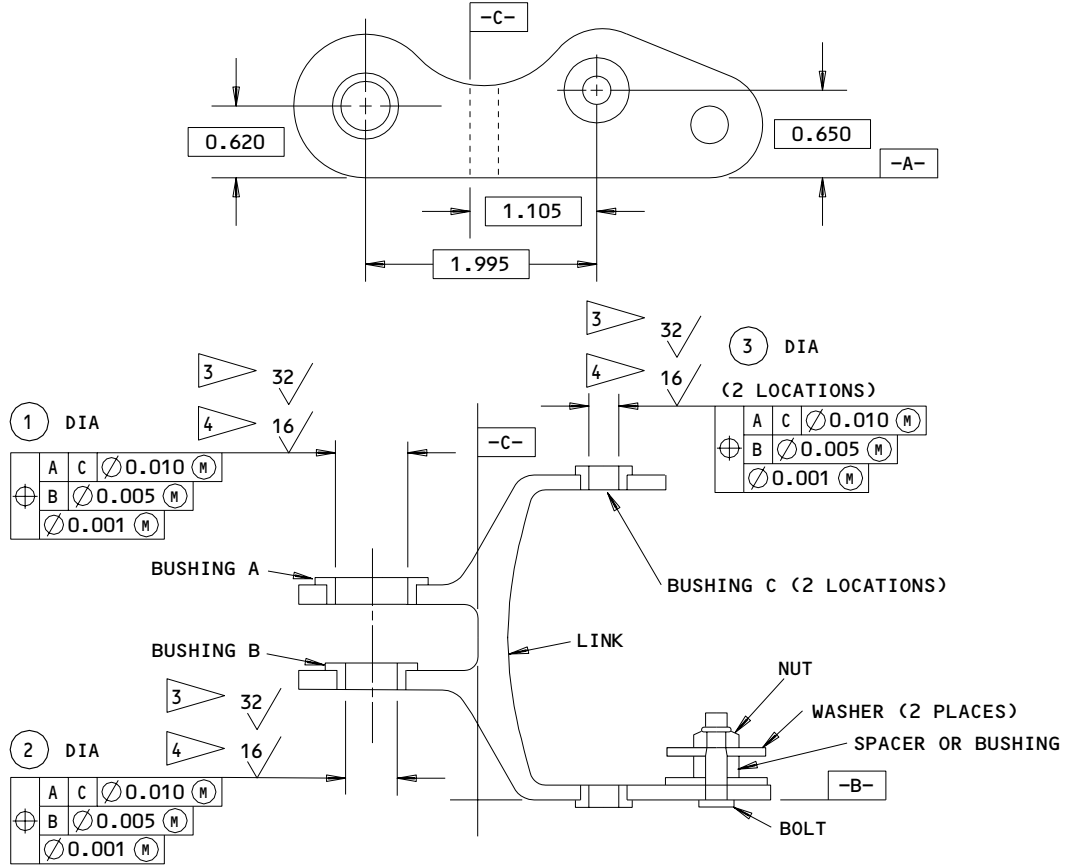
**78-31-25**

REPAIR 9-1

01.1

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	HOLE LOCATION			
	1	2	3 1	3 2
DESIGN	0.6255	0.4380	0.2505	0.2505
DIM	0.6245	0.4370	0.2500	0.2495

IPL FIG.	BUSHINGS			BOLT	WASHERS	SPACER OR BUSHING	NUT	LINK
	A	B	C					
3,5,7,9	240	245	250	220	225	230	235	255
4,8	225	230	235	205	210	215	220	240

- 1 BUSHING BACB28AP04P012
- 2 BUSHING BACB28AM04B012A OR 015T0242-24
- 3 315T1582-6,-8
- 4 315T1582-10,-12; 015T0242-28

ALL DIMENSIONS ARE IN INCHES  
 CHAMFER BUSHING HOLE EDGES 45° X 0.015  
 0.005

315T1582-6,-8,-10,-12  
 015T0242-28  
 Bushing Replacement  
 Figure 601

**78-31-25**

REPAIR 9-1  
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BLOCKER DOOR PIVOT LINK - REPAIR 9-2

315T1582-7, -9, -11

1. Coating Repair

NOTE: Repair consists of restoration of original finish. Refer to Refinish instructions, Fig. 601, and to REPAIR-GEN for list of applicable standard practices.

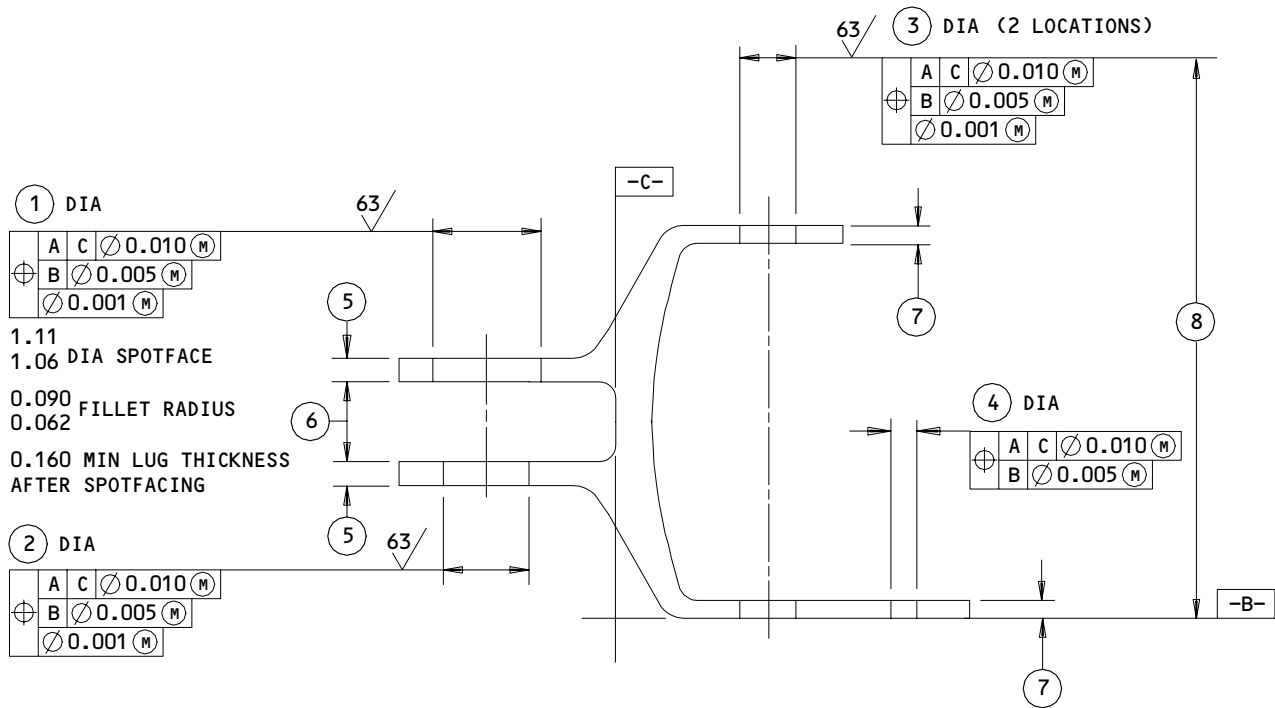
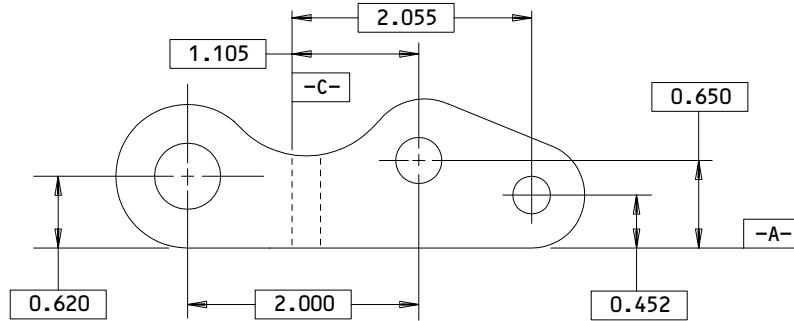
**78-31-25**

REPAIR 9-2

01.1

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1 DIA

A	C	0.010	M
B		0.005	M
		0.001	M

1.11  
 1.06 DIA SPOTFACE  
 0.090 FILLET RADIUS  
 0.062  
 0.160 MIN LUG THICKNESS  
 AFTER SPOTFACING

2 DIA

A	C	0.010	M
B		0.005	M
		0.001	M

3 DIA (2 LOCATIONS)

A	C	0.010	M
B		0.005	M
		0.001	M

4 DIA

A	C	0.010	M
B		0.005	M

	1	2	3	4	5	6	7	8
DESIGN DIM	0.7507 0.7500	0.5631 0.5625	0.3756 0.3750	0.190 0.187	0.180 0.160	0.560 0.540	0.135 0.115	2.800 2.780

**REFINISH**

CHROMIC ACID ANODIZE AND APPLY PRIMER,  
 BMS 10-11, TYPE 1 (F-18.13)

**REPAIR**

(SAME AS REFINISH)  
 125/ MACHINE FINISH EXCEPT AS NOTED  
 MATERIAL: AL ALLOY  
 ALL DIMENSIONS ARE IN INCHES

315T1582-7,-9,-11  
 Link Repair and Refinish  
 Figure 601

**78-31-25**

REPAIR 9-2

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01.1

BLOCKER DOOR PIVOT LINK ASSEMBLY – REPAIR 10-1

315T1588-1 (MODIFIED FROM 315T1582-4)  
015T0242-27

NOTE: Refer to REPAIR-GEN for list of applicable standard practices. For repair of surfaces which may require only restoration of original finish, refer to Refinish instructions, REPAIR 10-2.

1. Bushing Replacement (Fig. 601)

- A. Remove bushings.
- B. Install bushings using shrink-fit method.
- C. Machine ID of bushings as shown.
- D. Fillet seal bushing flanges with BMS 5-26 sealant.

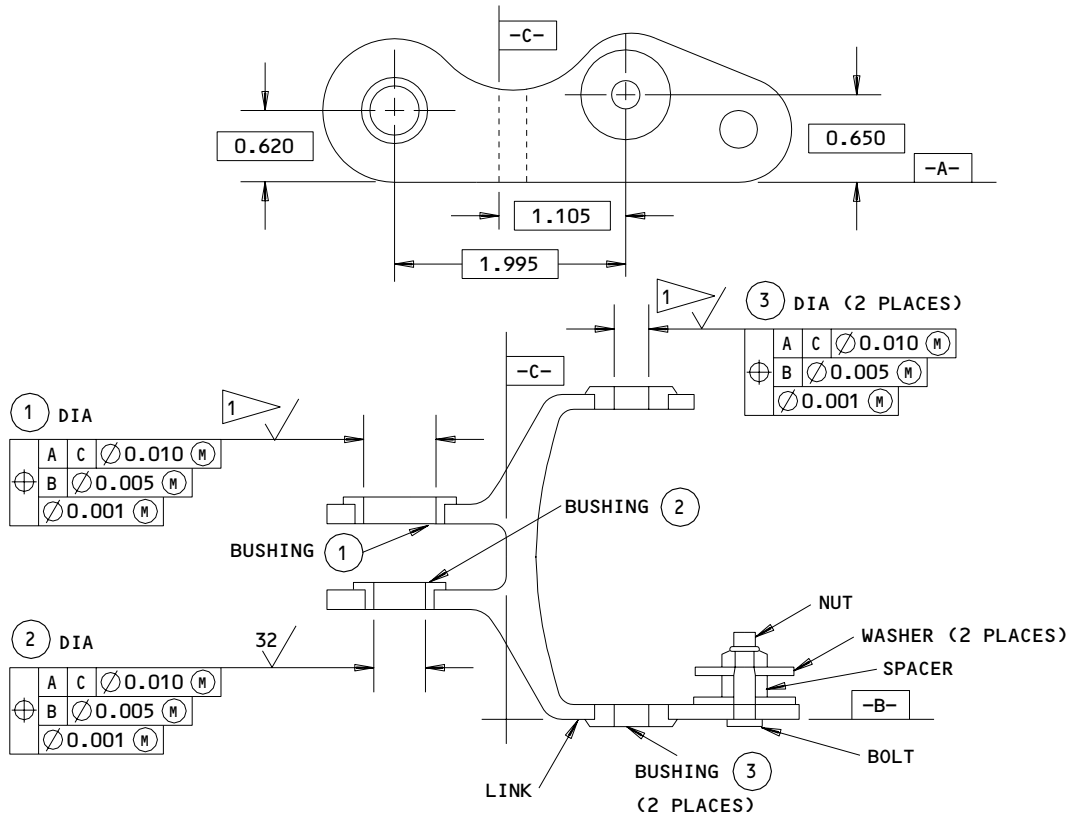
**78-31-25**

REPAIR 10-1

01.1

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	HOLE LOCATION		
	1	2	3
DESIGN DIM	0.6255 0.6245	0.4380 0.4370	0.2505 0.2495
DESIGN DIM			0.2505 0.2500

IPL FIG.	BUSHINGS			BOLT	WASHERS	SPACER	NUT	LINK
	1	2	3					
3,5	240	245	250	220	225	230	235	255A
4	225	230	235	205	210	215	220	240A

- 1 315T1588-1:32AA  
015T0242-27:16AA
- 2 BUSHING 015T0242-24
- 3 BUSHING 315T1588-2

315T1588-1  
015T0242-27

CHAMFER BUSHING HOLE  
 EDGES 45° X 0.015  
 0.005  
 ALL DIMENSIONS ARE IN INCHES

(REWORKED FROM 315T1582-4)  
 (SIMILAR TO 315T1582-8)  
 Bushing Replacement  
 Figure 601

**78-31-25**  
 REPAIR 10-1  
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01.1



BLOCKER DOOR PIVOT LINK - REPAIR 10-2

| LINK USED ON 315T1588-1 (MODIFIED FROM 315T1582-5)

| 1. Coating Repair

NOTE: Repair consists of restoration of original finish. Refer to Refinish instructions, Fig. 601, and to REPAIR-GEN for list of applicable standard practices.

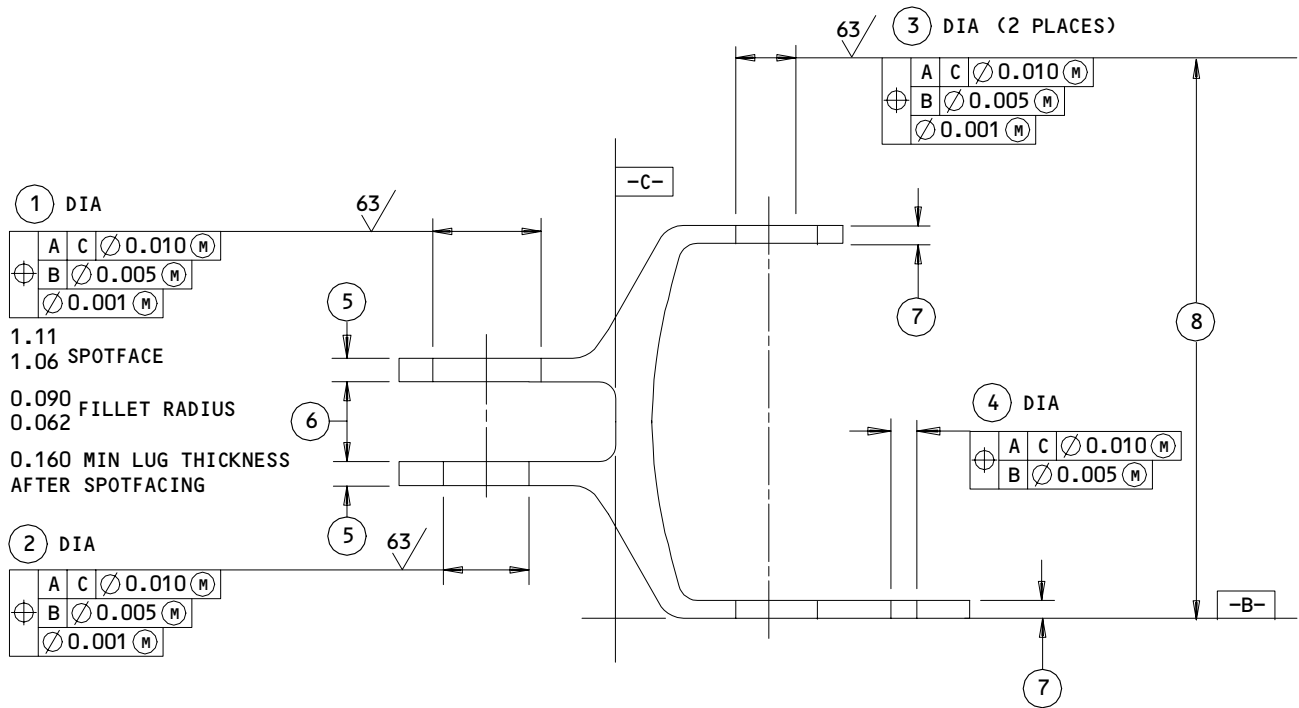
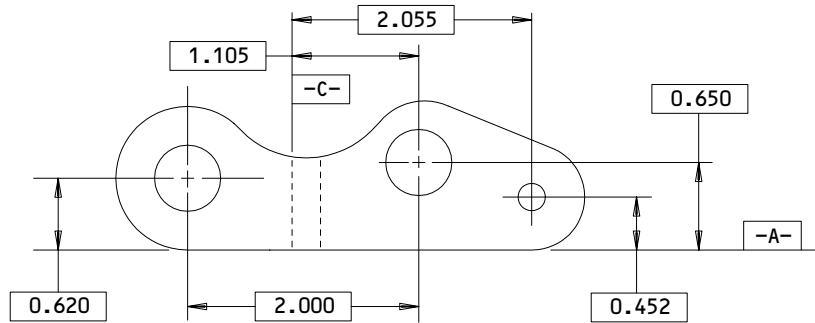
78-31-25

REPAIR 10-2

01.1

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1 DIA

A	C	0.010 (M)
B		0.005 (M)
		0.001 (M)

1.11  
 1.06 SPOTFACE  
 0.090 FILLET RADIUS  
 0.062  
 0.160 MIN LUG THICKNESS  
 AFTER SPOTFACING

2 DIA

A	C	0.010 (M)
B		0.005 (M)
		0.001 (M)

3 DIA (2 PLACES)

A	C	0.010 (M)
B		0.005 (M)
		0.001 (M)

4 DIA

A	C	0.010 (M)
B		0.005 (M)

	1	2	3	4	5	6	7	8
DESIGN DIM	0.7507 0.7500	0.5631 0.5625	0.6256 0.6250	0.190 0.187	0.180 0.160	0.560 0.540	0.135 0.115	2.800 2.780

**REFINISH**

CHROMIC ACID ANODIZE AND APPLY PRIMER,  
 BMS 10-11, TYPE 1 (F-18.13)

MATERIAL: AL ALLOY  
 ALL DIMENSIONS ARE IN INCHES

LINK USED ON 315T1588-1 (REWORKED FROM 315T1582-5)  
 Link Repair and Refinish  
 Figure 601

**78-31-25**  
 REPAIR 10-2  
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AUXILIARY SLIDER ASSEMBLY – REPAIR 11-1

315T3506-15, -16, -25, -26, -35, -36  
654T0109-35, -36  
654T0324-10, -11

**NOTE:** Refer to REPAIR-GEN for list of applicable standard practices. Except as noted, refer to IPL Fig. 1 for item numbers.

1. Rulon J Tape Replacement (IPL Fig. 1, 10)

**NOTE:** This repair for Rulon J tape replacement is intended to be done with the slider attached to the thrust reverser sleeve.

A. Remove Rulon J tape (90, Fig. 1; 90, Fig. 10) and all traces of tape adhesive from auxiliary slider (95,100, Fig. 1; 95A,100A, Fig. 10) as specified in SOPM 20-30-03.

(1) For Aluminum Auxiliary Slider Part Numbers  
315T3506-15,-16,-25,-26,-29:

- (a) Prepare Aluminum auxiliary slider for bonding by accomplishing anodizing and priming as specified in BAC5514, BAC5514-5137 and BAC5555.
- (b) Solvent clean the Rulon J tape as specified in SOPM 20-30-03.
- (c) Bond Rulon J tape to auxiliary slider using auxiliary slider clamp B78005-3 and BMS 5-137, Type II, Grade 10 adhesive as specified in BAC5514-5137 and as shown in Fig. 602.
- (d) Reactivate primed surfaces of auxiliary slider after bonding Rulon J tape as specified in SOPM 20-41-02 except use scotch brite to remove gloss.

**78-31-25**

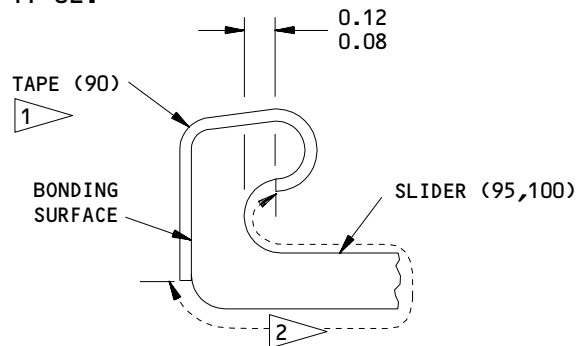
REPAIR 11-1

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- (e) Apply 1 coat of BMS 10-11, Type I primer (F-20.02) and 1 coat of BMS 10-11, Type II, Color 702 enamel (F-21.03) to the auxiliary slider surfaces shown in Fig. 601 and as specified in SOPM 20-41-02.
- (2) For Cress Auxiliary Slider Part Numbers 315T3506-35,-36; 654T0109-35,-35; 654T0324-10-11:
- (a) Prepare Cress auxiliary slider for bonding as specified in BAC5571.
  - (b) Apply BMS 5-137, Type I primer to the bonding surface of auxiliary slider as specified in BAC5514-5137.
  - (c) Bond Rulon J tape to slider using BMS 5-137, Type 2, Class 1, Grade 5 adhesive as specified in BAC5514-5137.
  - (d) Reactivate primed surfaces of auxiliary slider after bonding Rulon J tape as specified in SOPM 20-41-02 except use scotch brite to remove gloss.
  - (e) Apply 1 coat of BMS 10-11, Type I primer (F-20.02) to the auxiliary slider surfaces shown in Fig. 601 and as specified in SOPM 20-41-02.



- 1 BOND RULON J TAPE TO SLIDER IN LOCATION SHOWN. DARK BROWN SURFACE OF TAPE IS THE BONDING SURFACE
- 2 APPLY ONE COAT BMS 10-11, TYPE 1 PRIMER (F-20.02). NO OVERSPRAY TO BONDING SURFACE ALLOWED.

MATERIAL: AL ALLOY FOR AUXILIARY SLIDER,  
P/N 315T3506-17,-18,-27,-28  
15-5PH CRES FOR AUXILIARY SLIDER,  
P/N 315T3506-37,-38

ITEM NUMBERS REFER TO IPL FIG. 1,10  
ALL DIMENSIONS ARE IN INCHES

315T3506-15,-16,-25,-26,-35,-36  
654T0109-35,-36  
654T0324-10,-11

Auxiliary Slider Repair  
Figure 601



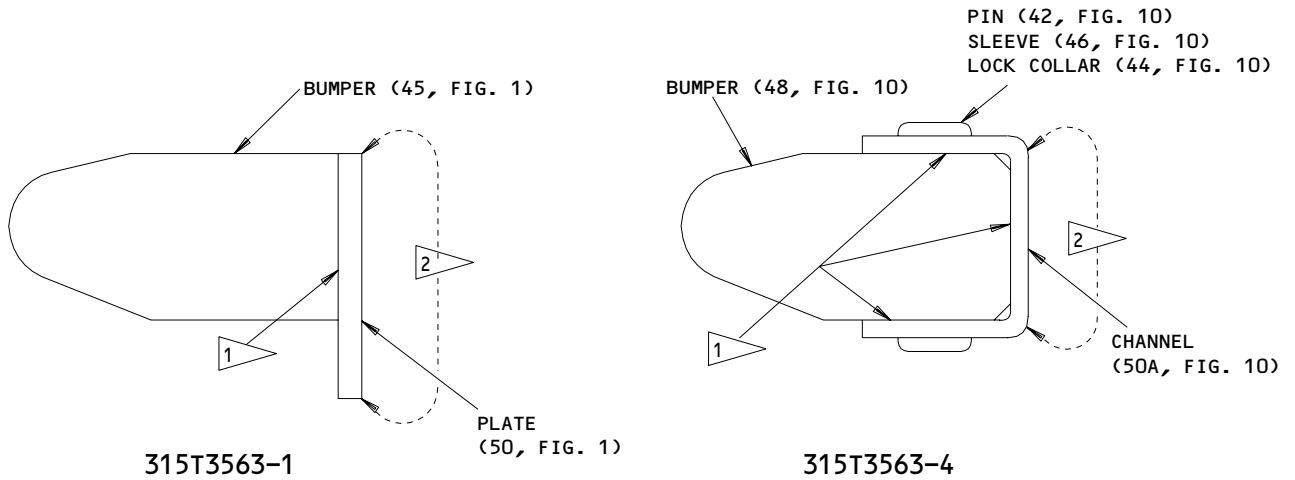
OUTER COWL BUMPER SLEEVE – REPAIR 12-1

315T3563-1, -4

**NOTE:** Refer to REPAIR-GEN for list of applicable standard practices. Refer to IPL Fig. 1, 10 for item numbers.

1. Bumper Replacement (Fig. 601)

- A. Remove bumper (45, Fig. 1; 48, Fig. 10), from plate (50, Fig. 1) or channel (50A, Fig. 10).
- B. Bond bumper to plate or channel using type 68 adhesive. If applicable, align holes in bumper and channel and reinstall fasteners.



- 1 BOND BUMPER TO PLATE OR CHANNEL WITH ADHESIVE TYPE 68
- 2 AFTER BONDING PARTS TOGETHER, APPLY PRIMER BMS 10-11, TYPE 1 TO THIS AREA (F-20.03). REASONABLE OVERSPRAY ACCEPTABLE

**MATERIAL:**  
 PLATE OR CHANNEL: AISI 301 CRES  
 BUMPER: BMS 1-57 SILICONE RUBBER  
 ITEM NUMBERS REFER TO IPL FIG. 1,10

Outer Cowl Bumper Sleeve Details  
 Figure 601

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MISCELLANEOUS PARTS REFINISH – REPAIR 13-1

1. Repair of parts listed in Fig. 601 consists of restoration of the original finish.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>IPL Fig. 1</u>		
Fitting (525,530)	Al alloy	Chromic acid anodize and apply BMS 10-11, type 1, primer (F-18.13), followed by BMS 10-11, type 2, white gloss enamel.
Panel assy (670, 675,680,685,720, 750)	Al alloy	Apply aluminized epoxy primer (SRF-14.963).
<u>IPL Fig. 2</u>		
Fitting (115,120)	Al alloy	Chromic acid anodize and apply BMS 10-11, type 1, primer (F-18.13).
Doubler (165)	Al alloy	Chemical treat and apply BMS 10-11, type 1, primer (F-18.06) followed by BMS 10-11, type 2, white gloss enamel (F-21.03).

Refinish Details  
 Figure 601 (Sheet 1)

**78-31-25**

REPAIR 13-1

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IPL FIG. & ITEM	MATERIAL	FINISH
Fitting (230,235, 255,310,315)	Al alloy	Chromic or sulfuric acid anodize (F-17.05) and apply BMS 10-11, type 1, primer (F-20.02) followed by BMS 10-11, type 2, white gloss enamel (F-21.03).
Fitting assy (320)	15-5PH CRES, 150-170 KSI	Passivate (F-17.09).
<u>IPL Fig. 7</u>		
Retainer (35,40)	Al alloy	Chemical treat and apply BMS 10-11, type 1, primer (F-18.06).
Bracket (49)	17-7PH CRES, 150-170 ksi	Cadmium plate and apply one coat BMS 10-11, type 1, primer (F-16.01).
Spring (210)	17-7PH CRES wire	Apply BMS 3-8 Class A lubricant (F-19.10).
Sheet (340,345)	Al alloy	Chemical treat (F-17.07) and apply aluminized epoxy primer (SRF-14.963).
Panel assy (350, 355)	Al alloy	Apply aluminized epoxy primer (SRF-14.963) to exposed surface of perforated skin. Overspray on edges allowed. Apply BMS 10-11, type 1, primer (F-20.02) to remaining surfaces including potted edges.
<u>IPL Fig. 4, 8</u>		
Retainer (25)	Al alloy	Chemical treat and apply BMS 10-11, type 1, primer (F-18.06).
Bracket (34, Fig. 8)	17-7PH CRES, 150-170 ksi	Cadmium plate and apply one coat BMS 10-11, type 1, primer (F-16.01).
Spring (195)	17-7PH CRES wire	Apply BMS 3-8 Class A lubricant (F-19.10).

Refinish Details  
 Figure 601 (Sheet 2)

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REPAIR 13-1

01.1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

IPL FIG. & ITEM	MATERIAL	FINISH
Panel assy (305, Fig. 4)(300, IPL Fig. 8)	Al alloy	Apply aluminized epoxy primer (SRF-14.963) to exposed surface of perforated skin. Overspray on edges allowed. Apply BMS 10-11, type 1, primer (F-20.02) to remaining exposed surfaces including potted edges.
<u>IPL Fig. 5, 9</u>		
Retainer (35,40)	Al alloy	Chemical treat and apply BMS 10-11, type 1, primer (F-18.06).
Bracket (49, Fig. 9)	17-7PH CRES, 150-170 ksi	Cadmium plate and apply one coat BMS 10-11, type 1, primer (F-16.01).
Panel Assy (315, 320)	Al alloy	Apply aluminized epoxy primer (SRF-14.963) to exposed surface of perforated skin. Overspray on edges allowed. Apply BMS 10-11, type 1, primer to remaining exposed surfaces including potted edges (F-20.02).
<u>IPL Fig. 6</u>		
Retainer (55A,57, 62,63) Bracket 605,610)	Al alloy	Chemical treat and apply BMS 10-11, type 1, primer (F-18.06).
Retainer (60A,65A)	301 CRES	Apply two coats BMS 10-11, type 1, primer (F-20.03).

Refinish Details  
 Figure 601 (Sheet 3)

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REPAIR 13-1

01.1

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IPL FIG. & ITEM	MATERIAL	FINISH
Fitting (390,395, 425,430,635B,640A), Intercostal (505, 510), Support ring (665,670), Tee (595)	Al alloy	Chromic acid anodize, type 1, and apply BMS 10-11, type 1, primer (F-18.13).
Fitting (550,585)	Al alloy	Chromic or sulfuric acid anodize (F-17.05) and apply BMS 10-11, type 1, primer (F-20.02) followed by BMS 10-11, type 2, white gloss enamel (F-21.03).
Bond assy (675)	Al alloy	Apply BMS 10-11, type 1, primer (F-20.02).

Refinish Details  
Figure 601 (Sheet 4)

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REPAIR 13-1

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BLOCKER DOOR ASSEMBLY – REPAIR 14-1

315T1507-1, -30, -45, -51, -52, -53, -56, -57, -59 (IPL Fig. 4, 8)  
 315T1508-1, -2, -51, -52, -81, -82, -95 thru -102, -105 thru -110  
 (IPL Fig. 3, 7)  
 315T1509-1, -2, -35, -36, -57, -58, -67 thru -72, -75 thru -80  
 (IPL Fig. 5, 9)  
 315T1575-1, -3 thru -6 (IPL Fig. 3, 4, 5)  
 015T0242-5 thru 19 (IPL Fig. 3, 4, 5, 7, 8, 9)

**NOTE:** Refer to REPAIR-GEN for list of applicable standard practices.

1. Hinge Link Attach Fitting Replacement (Fig. 601)

- A. Remove 315T1580-series hinge fittings (50, 110, IPL Fig. 5, 7, 9; 35, 95, IPL Fig. 4, 8) and 315T1581-series link attach fittings (260, IPL Fig. 5, 7, 9; 245, IPL Fig. 4, 8) by removing attaching and interfacing parts as tabulated. Identify and segregate fasteners and parts for each hinge location, and note quantity of shims, to aid reassembly.
- B. Replace defective antirotation brackets.
- C. Replace defective fittings with new fittings. Use defective fitting to locate attach holes in new fitting. Drill holes to 0.194 – 0.190 inch diameter for all hole locations except for hole locations that use bolts 270, Fig. 4; 285, Fig. 5; 285, Fig. 7; 270, Fig. 9, and 285, Fig. 9. At these locations drill 0.168 – 0.164 inch diameter holes. (Refer to REPAIR 7-1, 7-2, 8-1 and 8-2 for repair of fittings.)
- D. Install replacement hinge fittings on blocker door panels using existing shims and attaching parts as tabulated. Maximum allowable pull down is 0.01 inch. Loose assemble antirotation bracket (49, Fig. 7, 9; 34, Fig. 8) to blocker door assembly. Permanent installation is made on final assembly. Seal faying surfaces with BMS 5-26 Class B sealant. Except as specified in Fig. 601, install bolts with BMS 5-26 Class B sealant under heads, and fillet seal mating collars. Install indicated bolts with sealant in holes, install nuts, then grind off excess bolt shank and seal mating nuts.












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BLOCKER DOOR	HINGE FITTING	SUBSTRATE PANEL	FASTENERS				SHIMS AND OTHER INTERFACING PARTS
			BOLTS PINS	NUTS	COLLARS	WASHERS	
UPPER (IPL FIG. 7)	50	350 OR 355	55,60; 70  ; 315,325	80 	65,320, 335A	75	85,90; SHEETS (340 OR 345)
	110	350 OR 355	115,120; 130 	140 	125	135	145,150
	260A	350 OR 355	265A,285	--	270,290	---	275,280,295
COMMON (IPL FIG. 4,8)	35	305 (FIG. 4) OR 300 (FIG. 8)	40,45; 55 	65 	50	60	70,75
	95	305 (FIG. 4) OR 300 (FIG. 8)	100,105; 115 	125 	110	120	130,135
	245	305 (FIG. 4) OR 300 (FIG. 8)	250,270	--	255,275	---	260,265,280
LOWER (IPL FIG. 5,9)	50	315 OR 320	55,60; 70 	80 	65	75	85,90
	110	315 OR 320	115,120, 130	140 	125	135	145,150
	260	315 OR 320	265,285	--	270,290	---	275,280,295

 INSTALL THESE BOLTS WITH WET BMS 5-26 CLASS B SEALANT IN HOLES. AFTER INSTALLATION, GRIND OFF EXCESS BOLT SHANK WITHIN 0.05 INCH OF NUT. FILLET SEAL NUT WITH BMS 5-26 CLASS B SEALANT.

### Hinge Fitting Attaching and Interfacing Parts Figure 601

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BULLNOSE SEAL ASSEMBLY – REPAIR 15-1

315T1539-1

NOTE: Refer to REPAIR – GENERAL for a list of applicable standard practices.  
Refer to IPL Fig. 6 for item numbers.

1. Seal Assembly Replacement

- A. Remove seal assembly (87).
- B. Install seal assembly with fasteners (31, 32, 35, 37).

2. Seal Assembly Repair

- A. Remove damaged section of seal assembly (87).

NOTE: Bullnose seal assembly is half of a circle (180 degrees). Use seal replacements at approximately 30-degree increments (30, 60, 90, 120, 150 degrees). Splice must be made so that the joints are halfway between adjacent fasteners.

- B. Remove excess seal material at splice location.
- C. Solvent clean the splice area with a cheesecloth and aliphatic naphtha per 20-30-03.
- D. Bond plug (88) to seal using type 79 adhesive per 20-50-12 at two locations.
- E. Cut two pieces of dacron fabric, D2000. Each piece should have width of 2 inches and length to go completely around the seal.
- F. Apply a thin layer of type 60 adhesive to splice seal areas per 20-50-12.  
NOTE: The dacron fabric is to extend 1 inch on each side of the splice.
- G. Bond dacron fabric to the splice area, two locations.
- H. Remove excess adhesive with a clean, dry cloth.
- I. Cure for a minimum of 24 hours at 65°F to 100°F with minimum of 20% relative humidity.

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ASSEMBLY1. Material

NOTE: Equivalent substitutes may be used.

- A. Sealant -- BMS 5-26, Class B (Ref 20-60-04)
- B. Sealant -- BMS 5-63 (Ref 20-60-04)
- C. Sealant -- BMS 5-79 (Ref 20-60-04)
- D. Sealant -- BMS 5-95 (optional to BMS 5-79) (Ref 20-60-04)
- E. Chemical Film -- Alodine 1200S (Ref 20-60-02)
- F. Grease -- BMS 3-24 (Ref 20-60-03)
- G. Adhesive -- Type 60 (Ref 20-50-12)
- H. Primer -- BMS 10-11, Type 1 (Ref 20-60-02)
- I. Primer -- Aluminized epoxy (Ref 20-60-02)

2. Equipment

NOTE: Equivalent substitutes may be used.

- A. A71009-25 -- Thrust reverser sling (used with overhead crane)
- B. A78007-1 -- Thrust reverser sleeve sling (used with general boom hoist)

3. Assembly

NOTE: Slings A71009-25 and A78007-1 may be used to support thrust reverser sleeve.

- A. Diaphragm Hinge Support (IPL Fig. 6)

## (1) General

- (a) Install nut plates with wet primer, except omit primer from threads.
- (b) Install all fasteners that penetrate honeycomb panels with wet BMS 5-63 sealant under heads.
- (c) Fillet seal collars and nutplates with BMS 5-63 sealant.
- (d) Tighten bolts installed in nutplates to 18-25 pound-inches.

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- (e) Use shims only as required. Do not use more than one shim. Gap prior to shim installation shall not exceed 0.01 inch. Install shims with wet or dry primer.
- (2) Install hinge fitting (175) on intercostal (460) using shim (205), bolts (190, 195) and collars (200).
  - (3) Install hinge fitting (230) on intercostal (465) using shim (260), bolts (245, 250) and collars (255).
  - (4) Install intercostal (460) (with attached hinge (175)) on support rings (665, 670) and bond (675) using bolts (180, 190, 470, 475, 480), collars (185, 200, 485) and shims (210, 215, 490). Pressure seal mating surface between intercostal (460) and bond assembly (675) using BMS 5-63 sealant just before installation.
  - (5) Install intercostal (465) (with attached hinge (230)) on support rings (665, 670) and bond assy (675) using bolts (235, 245, 470, 475, 477, 480, 482), collars (240, 255, 485), and shims (265, 270, 490). Pressure seal mating surface between intercostal (465) and bond assembly (675) using BMS 5-63 sealant just before installation.
  - (6) Install diaphragm support (635B or 640A) and support brackets (605 or 610) on support rings (665, 670) and bond assembly (675) with bolts (601, 627), collars (602, 630) and rivets (620, 645). Use shims (615) under support brackets (605 or 610). Pressure seal mating surface between diaphragm support (635B, 640A) and bond assembly (675) using BMS 5-63 sealant just before installation.
  - (7) Install support fittings (555) on support ring (670) with bolts (560) and collars (565). Pressure faying surface seal with BMS 5-63 sealant.
  - (8) Install support fitting (515) on support ring (665) with bolts (520), collars (525), and shim (530A).
  - (9) Install bolts (650, 652, 655, 657) and collars (660) on entire length of support rings (665, 670) and bond assembly (675). Pressure faying surface seal with BMS 5-63 sealant.

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- |
- (10) Install seals (70A, 75A) or seal assembly (87) and retainers (55A, 60A, 62A) with fasteners (31, 32, 35, 37). Using type 60 adhesive, bond plug (80A) to seals (75A) and bond splice (85) to either seal (70A) or (75A). Do not fasten seal (75A) at the six fastener locations at the end hinge fittings (90, 285).
  - (11) Fasten end fitting (400 or 405) to hinge fitting (285 or 290) using shims (340, 345, 350), bolts (315, 320, 325), and collars (330, 335).
  - (12) Install end fitting (400 or 405) with attached hinge fitting (285 or 290) on support rings (665, 670) and bond assy (675). Use shims (340, 435, 440, 445, 455) and hand tighten bolts (20, 295, 305, 310), collars (330, 335), and nut (300). Temporarily secure opposite end of end fitting (400). Remaining permanent fasteners will be installed upon installation of blocker door fairing and slider.
  - (13) Install end fitting (370,375) to hinge fitting (90, 95) using shims (150, 155), bolts (120, 125, 130), and collars (135, 140).
  - (14) Install end fitting (370, 375) with attached hinge fitting (90, 95) on support rings (665, 670) and bond assembly (675). Use shims (145, 435, 440, 445, 455) and hand tighten bolts (20, 100, 110, 115), and nut (105). Remaining permanent fasteners will be installed upon installation of blocker door fairing and slider.
- B. Blocker Doors (IPL Fig. 4, 5, 7, 8, 9).
- (1) General
    - (a) Use shims only as required. Maximum shim thickness is 0.062 inch. Maximum pull down is 0.01 inch. Seal faying surface with BMS 5-26, Class B sealant.
    - (b) Install nutplates with wet primer, except omit primer from threads.
  - (2) Common Blocker Doors (IPL Fig. 4, 8)
    - (a) Install retainer (25) and seal (30) with bolts (10).

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- (b) Install spring (195) and bushing (190) with bolt (165), washers (170, 180), shims (185), nut (175), and cotter pin (160). Use washers (180) as required with a maximum gap of 0.01 inch at each location.
  - (c) Restrain spring (195) and install bolt (205), washers (210), spacer (215), and nut (220).
- (3) Upper Blocker Doors (IPL Fig. 7).
- (a) Install bolts (315) and collars (320) through sheet (340 or 345) and panel (350 or 355).
  - (b) Install pins (325A), sleeves (330A), and collars (335A) thru sheet (340 or 345) and panel (350 or 355). Install pins (325A) and sleeves (330A) through wet sealant in hole. Shave pin end and apply Alodine 1200S within four hours. Within an additional 4 hours, apply aluminized epoxy primer.
  - (c) Install retainer (35, 40) and seal (45A) with bolts (20).
  - (d) Install spring (210) and bushing (205) with bolt (180), washers (185, 195), washer (182) shims (200), nut (190), and cotter pin (175). Use washers (195) as required with a maximum gap of 0.01 inch at each location.
  - (e) Restrain spring (210) and install bolt (220), washers (225A), spacer (230A), and nut (235).
- (4) Lower Blocker Doors (IPL Fig. 5, 9).
- (a) Install retainer (35 or 40) and seal (45) with bolts (20).
  - (b) Install spring (210) and bushing (205) with bolt (180), washers (185, 195), washer (182), shims (200), nut (190), and cotter pin (175).

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- (c) Restrain spring (210) and install bolt (220), washers (225), spacer (230), and nut (235).

C. Outer Cowl Panel (IPL Fig. 2)

- (1) Install doubler (135A) and fitting (60, 65) on panel (355 or 360) using bolts (70, 75, 140), shims (100, 150), collars (80, 145), pins (85A), sleeves (90), and lock collars (95). Use shim (100) as required for a maximum pull-down of 0.01 inch by the fastener. Seal faying surfaces with BMS 5-79 sealant. Install fasteners with wet BMS 5-79 sealant, except install one of two bolts (70) without sealant to provide electrical conductivity. Cover collars with BMS 5-79 sealant.
- (2) Fasten access panel (125B) to doubler (135A) using bolts (45, 130). Install bolts with BMS 3-24 grease.
- (3) Install upper attach fitting (230 or 235) on panel (355D or 360D) using bolts (185, 195), shims (210 thru 225), washers (200), nuts (205), and collars (190). Shim as required with maximum gap pull-down prior to bolt installation of 0.01 inch. Maximum shim thickness is 0.063 inch. Seal faying surface between attach fitting (230 or 235) and panel (355D or 360D), including both sides of shims, with BMS 5-79 sealant. Install bolts with wet BMS 5-79 sealant and cover collars with sealant.
- (4) Install lower attach fitting (310 or 315) to panel (355 or 360) using bolts (260, 275, 280), shims (290 thru 305), washers (265), nuts (270), and collars (285). Shim as required with maximum gap pull-down prior to bolt installation of 0.01 inch. Maximum shim thickness is 0.063 inch. Seal faying surface between attach fitting (310 or 315) and panel assembly (355D or 360D), including both sides of shims, with BMS 5-79 sealant. Install bolts with wet BMS 5-79 sealant and cover collars with sealant.

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- (5) Install deactivation fitting (320) using bolts (325), pins (332B), sleeves (333), collars (330, 334) and shims (335). Maximum gap pull-down before fastener installation is 0.01 inch. Seal faying surface between fitting (320) and panel (355D or 360D), including both sides of shim, with BMS 5-79 sealant. Install fasteners with wet BMS 5-79 sealant and cover collars with sealant.
- (6) Install bumper support fittings (255) using shims (250), bolts (240), and collars (245). Seal faying surface between support fitting (255) and panel (355D or 360D), including both sides of shim, with BMS 5-79 sealant. Install fasteners with wet BMS 5-79 sealant and cover collars with sealant.

D. Thrust Reverser Sleeve (IPL Fig. 1, 10)

- (1) Install bumpers (20) on outer cowl panel (135A, 140A) using bolts (25), shims (40), washers (30) and nuts (35).
- (2) Position acoustic panel (255A or 260B) on slider attach fitting (525, 530). Use shim (250) as required with one shim maximum. Maximum pull-down gap prior to fastener installation is 0.01 inch. Install shims with wet or dry BMS 10-11, type 1, primer. Just prior to installation, apply BMS 5-79 sealant to shim mating surfaces and to mating surface between acoustic panel and slider attach fitting.
- (3) Fasten acoustic panel (255B or 260B) to slider attach fitting (525, 530) with bolts (200, 220) pins (225A thru 240A, 435, 450), collars (455), washers (205), nuts (210), pins (145 thru 170), sleeves (175) and collars (180, Fig. 1) (Fig. 701). Completely fill fastener holes in acoustic panel with BMS 5-79 sealant and install fastener through wet sealant. Install fasteners with sealant under heads and fillet seal collars. Shave pin (145 thru 170) ends flush with sleeve with 0.010 inch maximum protrusion. Within four hours apply Alodine 1200S, then within an additional four hours apply aluminized epoxy primer.

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- (4) Install bracket (270A or 275A, 335A or 340A) with bolts (280, 285, 290, 345, 350, 355) and collars (295, 360). Use BMS 5-79 sealant under bolt heads and fillet seal collars.
- (5) If plugs (405) were removed, install them in sliders (410, 415) with type 60 adhesive.
- (6) Install pads (580, 585, 587, 588) and bumpers (590, 601) on outer cowl panel (135A or 140A) using bolts (575).
- (7) Install fairings (670 thru 685) using bolts (625A thru 640, 660), washers (645), nuts (650), shim (655), and collars (665) (Fig. 702). At each location use one shim (655) maximum and only if required. Gap prior to fastener installation shall not exceed 0.01 inch. Install shim with wet or dry BMS 10-11, type 1, primer.
- (8) Install fairing (750) using bolts (725A thru 735A), washers (740), and nuts (745).
- (9) Install diaphragm wedge acoustic panels (605) using bolts (610), pads (615, 620), washers (740) and nuts (745). Use pads (615, 620) as required and bond with type 60 adhesive. Tighten bolts (610) to 40 lb-in minimum to align these panels to the dimensions indicated in Fig. 703. Apply aerodynamic sealant BMS 5-79 as indicated in Fig. 703.
- (10) Install blocker doors (550, 555, 560, 565) on hinges with bolts (535), washers (540), and nuts (545). Direction of insertion of bolt (535) is optional. Use additional washers (540) under nut or bolt as required to ensure that nut does not bottom out on bolt. Tighten nuts (595) to 80-100 pound-inches. Tighten antirotation bracket mounting nut (48, Fig. 7, 9; 33, Fig. 8) after installation of bolt (535).
- (11) Tighten bolt (575) on blocker door bumper to adjust alignment of door as indicated in Fig. 703.

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(12) Fasten outer cowl panel (135A, 140A) to acoustic panel (255A, 260A) with shims (130), pins (115), sleeves (120), and collars (125). At each location use one shim (130) maximum and only if required. Gap before fastener installation shall not exceed 0.01 inch. Install shims (130) with wet or dry BMS 10-11, type 1, primer. Just before installation, apply BMS 5-79 sealant to shim mating surfaces and to entire mating surface between outer cowl panel (135A or 140A) and acoustic panel (115). Apply sealant BMS 5-79 along external joint. Install pins through holes filled with wet BMS 5-79 sealant. Within 4 hours of shaving pin (115) ends, apply Alodine 1200S to pin end, sleeve head, and lock collar. Within the next 4 hours, apply aluminized epoxy primer to these components. Aerodynamically seal countersinks in outer cowl panel for pin heads using BMS 5-79 sealant.

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ASSEMBLY

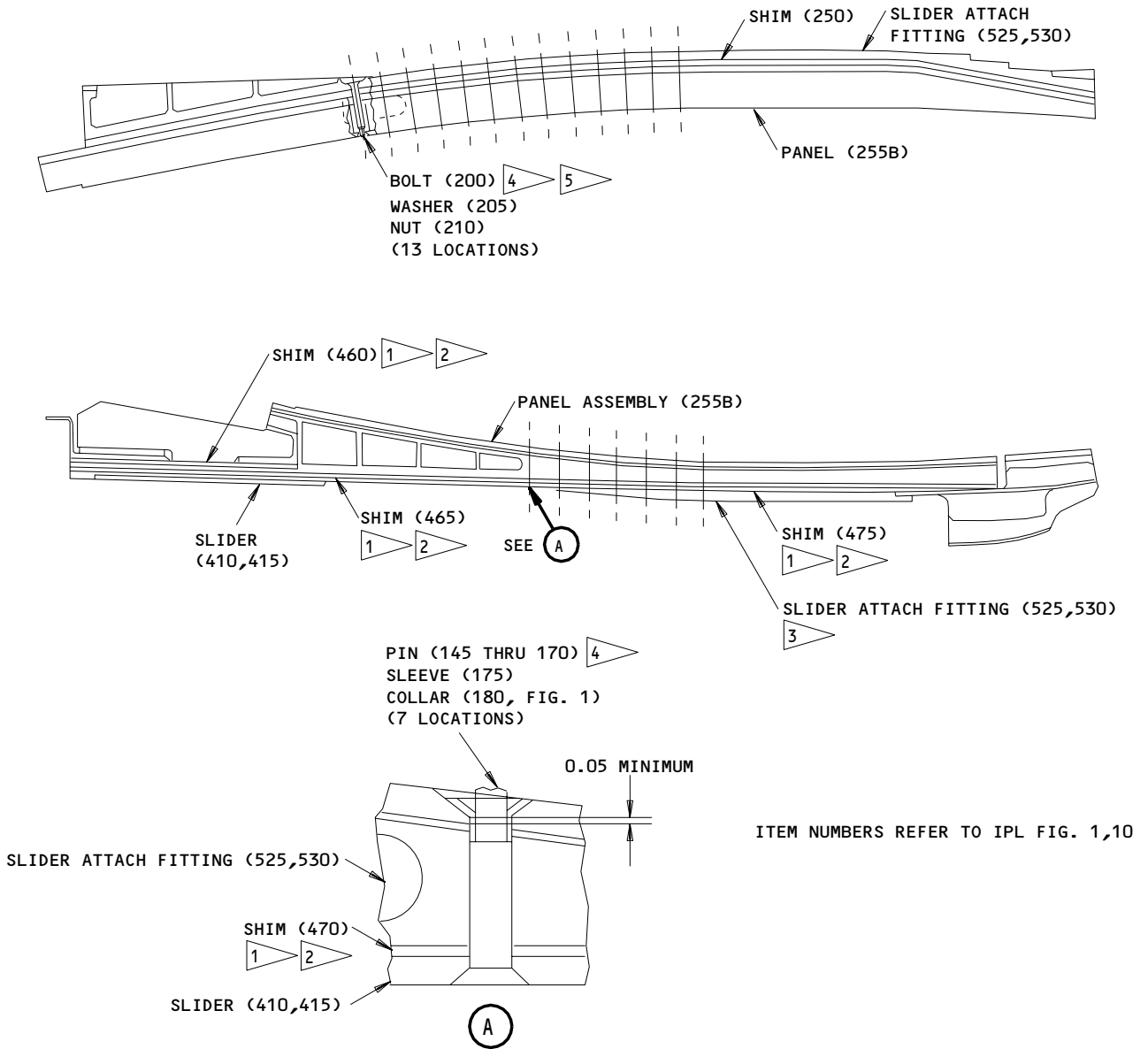
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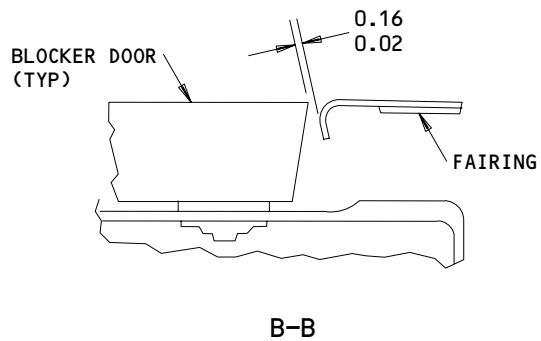
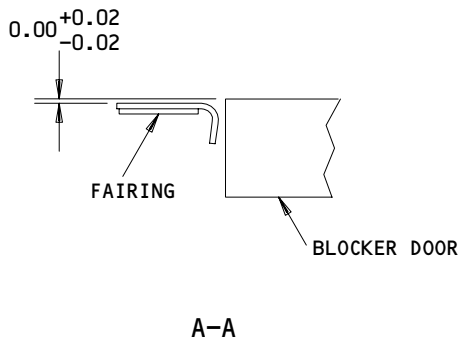
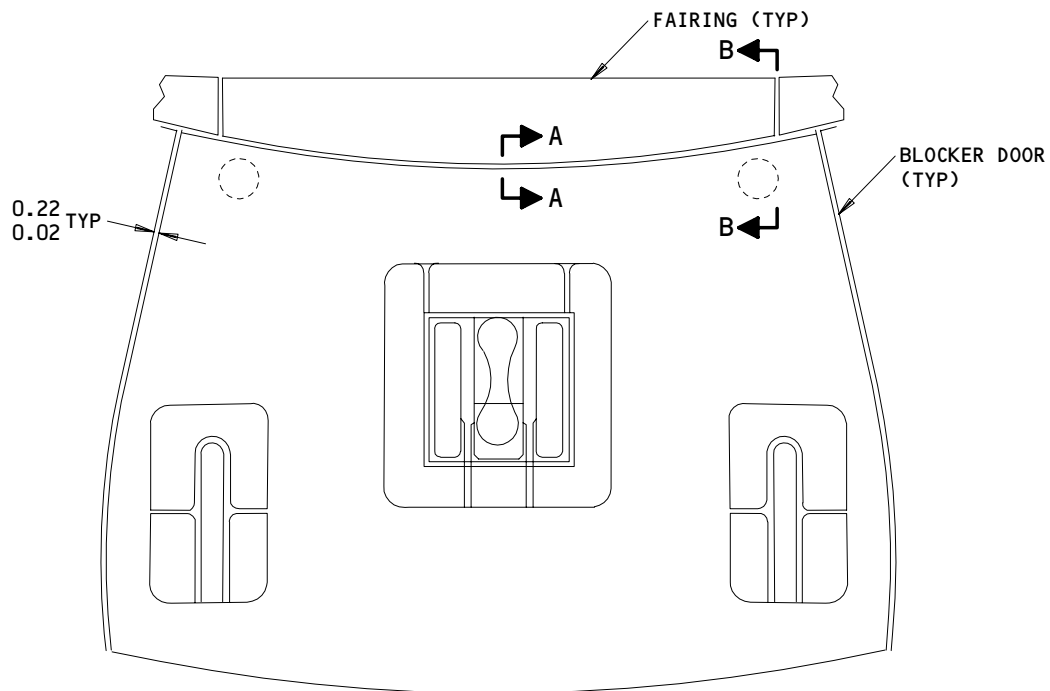
**BOEING**  
**COMPONENT**  
**MAINTENANCE MANUAL**



- 1 USE SHIM AS REQUIRED, ONE SHIM MAXIMUM. MAX GAP 0.01 BEFORE INSTALLATION. FINISH WITH BMS 10-11, TYPE 1, WET OR DRY PRIMER.
- 2 BEFORE INSTALLATION, APPLY BMS 5-79 SEALANT (BMS 5-95 OPTIONAL) ON SHIM MATING SURFACES.
- 3 BEFORE INSTALLATION, APPLY BMS 5-79 SEALANT (BMS 5-95 OPTIONAL) ON ENTIRE MATING SURFACE BETWEEN ACOUSTIC PANEL (255B) AND SLIDER ATTACH FITTING (525, 530).
- 4 CSK 100° FOR SLEEVE HEAD AND PIN HEAD. SHAVE BROKEN PIN END FLUSH WITH SLEEVE HEAD FOR 0.010 MAX ALLOWABLE PROTRUSION. WITHIN 4 HRS AFTER PIN HEAD IS SHAVED, APPLY ALODINE 1200S. THEN WITHIN NEXT 4 HRS APPLY ALUMINIZED EPOXY PRIMER.
- 5 COMPLETELY FILL FASTENER HOLE IN HONEYCOMB PANEL WITH BMS 5-79 SEALANT (BMS 5-95 OPTIONAL). INSTALL FASTENER THROUGH WET SEALANT.

Panel and Slider Installation  
 Figure 701

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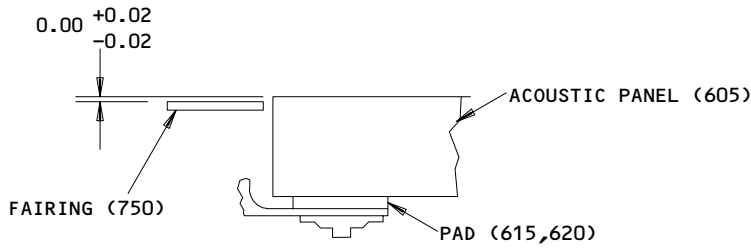
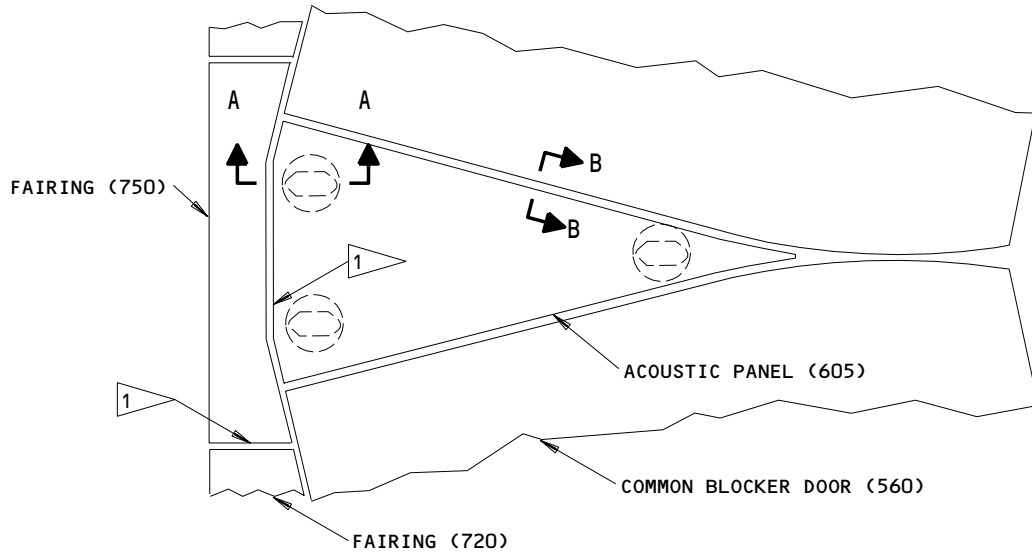
ALL DIMENSIONS ARE IN INCHES

Blocker Door Installation  
 Figure 702

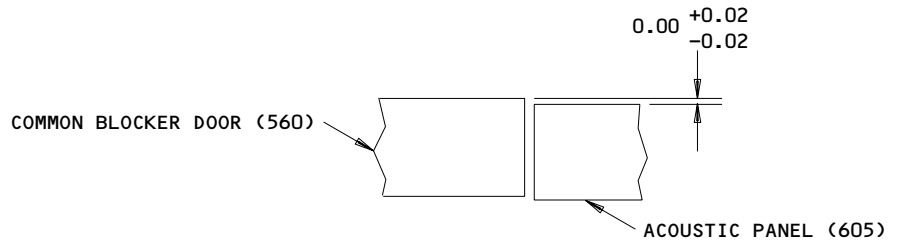
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A-A



B-B

1 AERODYNAMIC SEAL WITH  
 BMS 5-79 SEALANT

ALL DIMENSIONS ARE IN INCHES  
 ITEM NUMBERS REFER TO IPL FIG. 1,10

Acoustic Panel Installation  
 Figure 703

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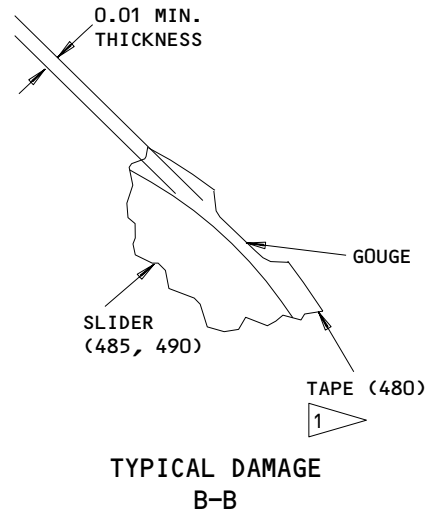
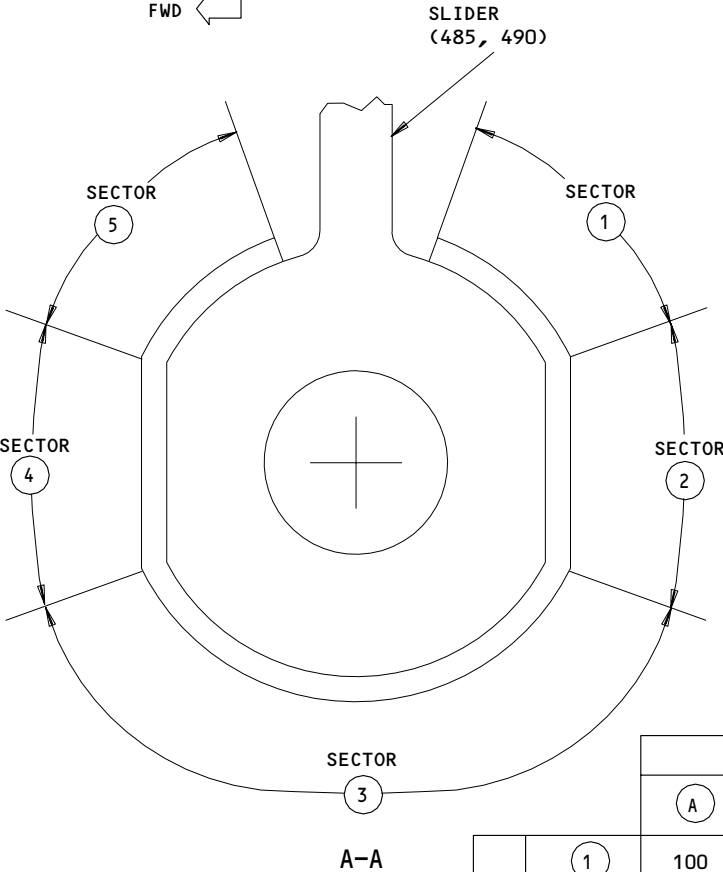
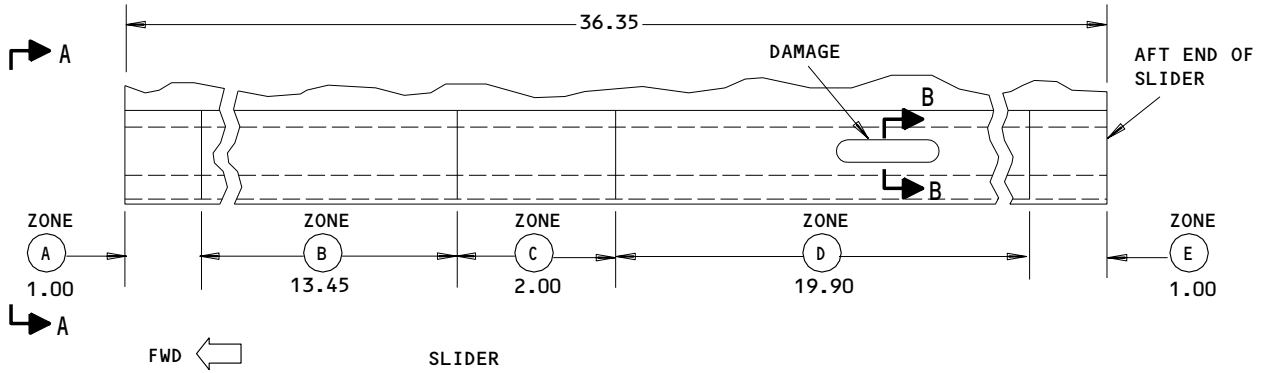
FITS AND CLEARANCES

1. Allowable Damage (IPL Fig. 1)

- | A. Gouges and scratches in Rulon J tape (480) may not exceed limits expressed in Fig. 801.

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FITS AND CLEARANCES  
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		ZONE				
		A	B	C	D	E
SECTOR	1	100	10	0	10	100
	2	100	100	100	100	100
	3	100	25	0	25	100
	4	100	100	100	100	100
	5	100	10	0	10	100

**ALLOWABLE DAMAGE (PERCENT)**

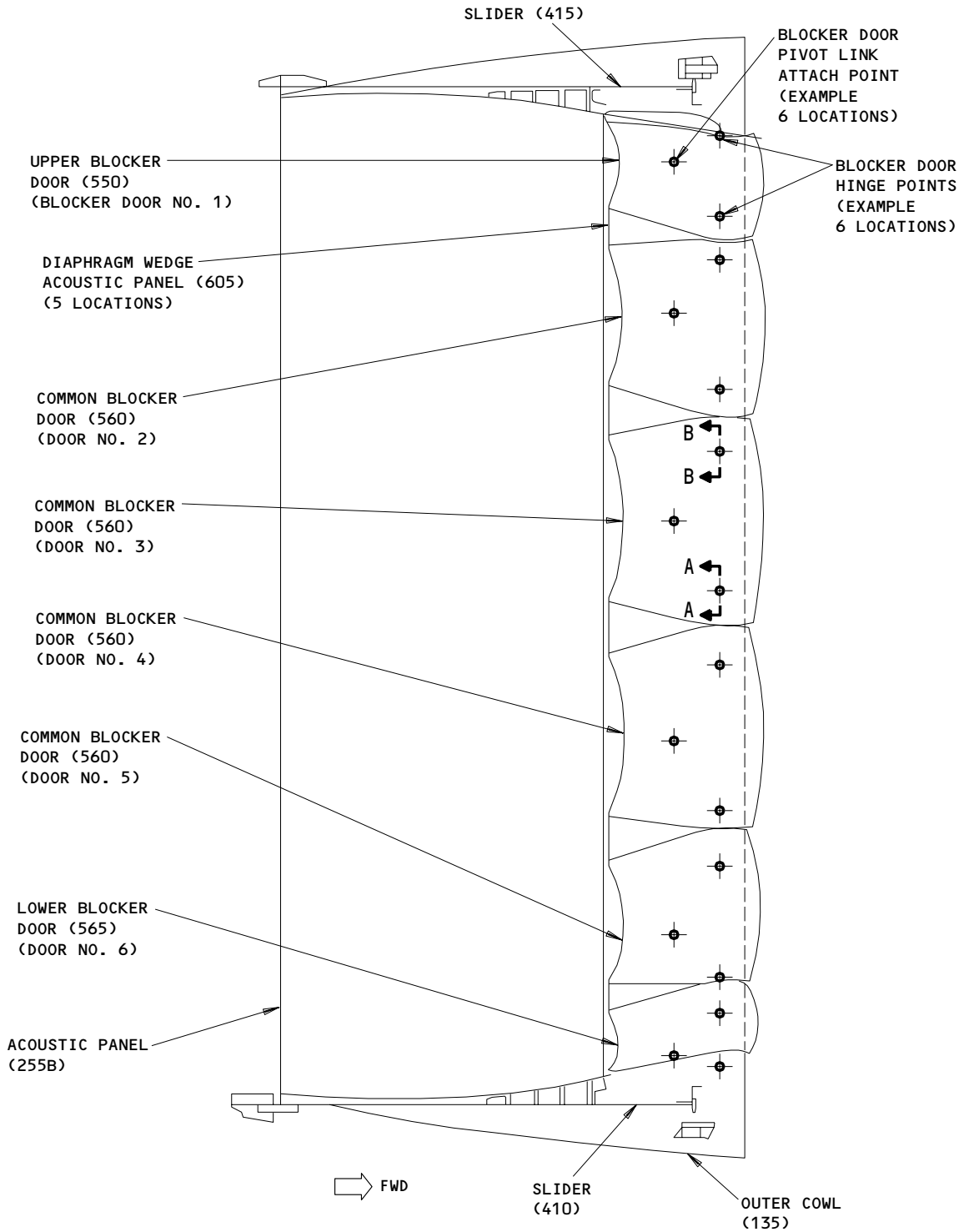
1 RULON J TAPE (480): 0.028-0.032 INCH THICK

ALL DIMENSIONS ARE IN INCHES  
 ITEM NUMBERS REFER TO IPL FIG. 1

**Slider Tape Damage Limits  
 Figure 801**

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**BOEING**  
**COMPONENT  
 MAINTENANCE MANUAL**



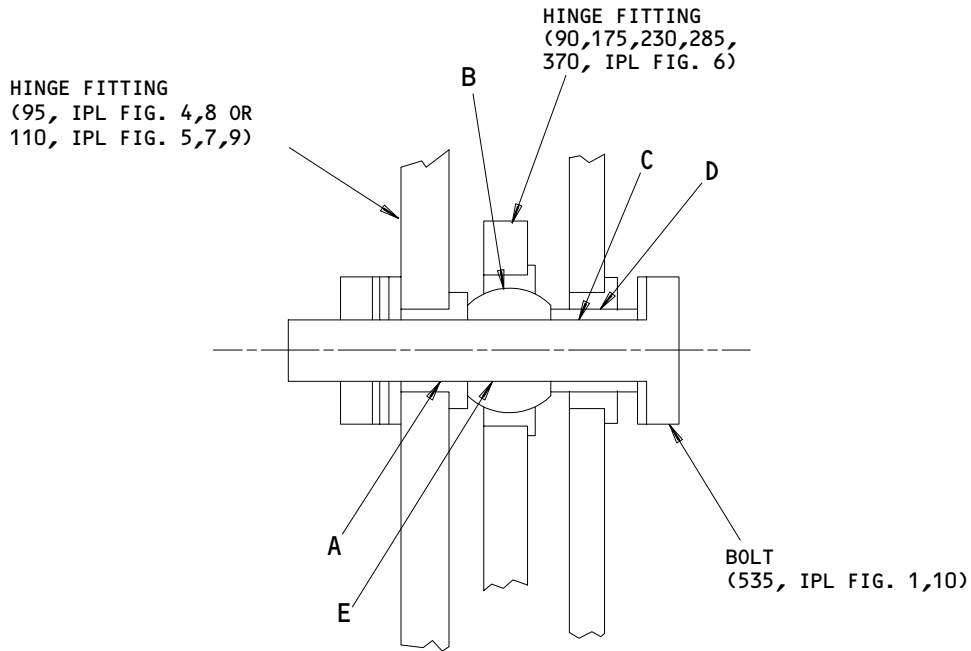
ITEM NUMBERS REFER TO IPL FIG. 1,10

315T1500-1 SHOWN (-2 OPPOSITE)

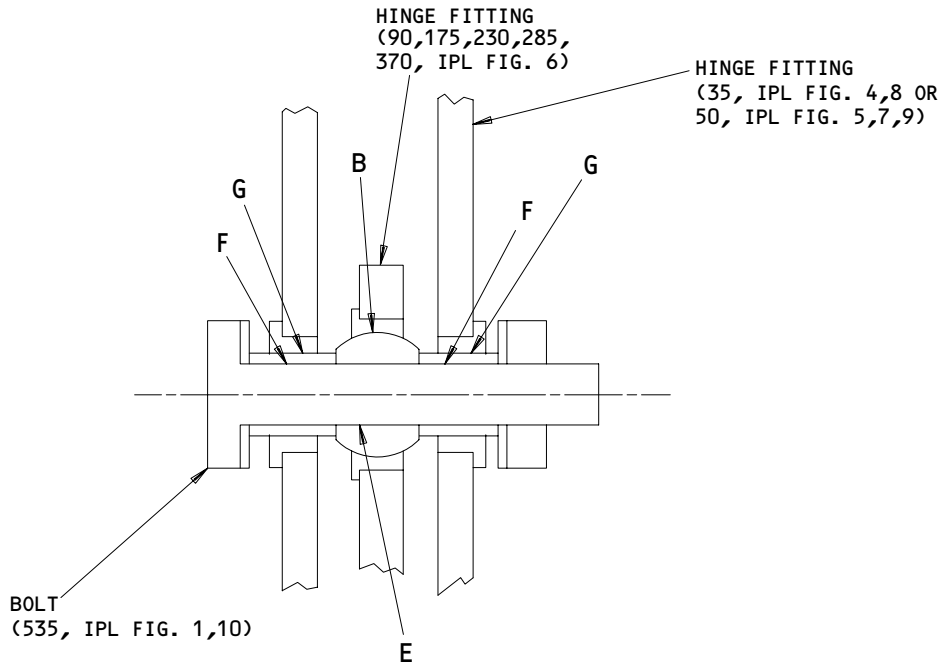
**Fits and Clearances  
 Figure 802 (Sheet 1)**

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**EXAMPLE  
 A-A**

























**EXAMPLE  
 B-B**

**Fits and Clearances  
 Figure 802 (Sheet 2)**

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

Ref Letter Fig.801	Mating Item No.	Design Dimensions				Service Wear Limits		
		Dimensions		Assembly Clearance		Dimensions		Maximum Clearance
		Min	Max	Min	Max	Min	Max	
A	ID 1 	0.2500	0.2505	0.0003	0.0015	0.2475	0.2520	0.0045
	OD 2 	0.2490	0.2497					
B	ID 3 	0.5010	0.5015	0.0010	0.0020	--	--	0.006 RADIAL 0.008 AXIAL
	OD 4 	0.4995	0.5000					
C	ID 5 	0.2500	0.2505	0.0003	0.0015	0.2475	0.2520	0.0045
	OD 2 	0.2490	0.2497					
D	ID 6 	0.3750	0.3756	0.0005	0.0016	0.3725	0.3770	0.0045
	OD 5 	0.3740	0.3745					
E	ID 3 	0.2497	0.2502	0	0.0012	--	--	--
	OD 2 	0.2490	0.2497					
F	ID 7 	0.2500	0.2505	0.0003	0.0015	0.2475	0.2520	0.0045
	OD 2 	0.2490	0.2497					
G	ID 8 	0.3750	0.3756	0.0005	0.0016	0.3725	0.3770	0.0045
	OD 7 	0.3740	0.3745					

- 1  BUSHING (150, IPL FIG. 4,8 OR 165, IPL FIG. 5,7,9)
- 2  BOLT (535, IPL FIG. 1,10)
- 3  BEARING (165,170,225,280,360,365, IPL FIG. 6) RACE
- 4  BEARING (165,170,225,280,360,365, IPL FIG. 6) BALL
- 5  BUSHING (140, IPL FIG. 4,8 OR 155, IPL FIG. 5,7,9)
- 6  BUSHING (145, IPL FIG. 4,8; 160, IPL FIG. 7,9 OR 160A, IPL FIG. 5)
- 7  BUSHING (80, IPL FIG. 4,8 OR 95, IPL FIG. 5,7,9)
- 8  BUSHING (85, IPL FIG. 4,8 OR 100, IPL FIG. 5,7,9)

Fits and Clearances  
 Figure 802 (Sheet 3)

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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

- |1. A78014-1 -- Clam Shell Equipment
- |2. A78007-1 -- Thrust reverser sleeve sling (used with general boom hoist)
- |3. A71009-25 -- Thrust reverser sling (used with overhead crane)

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SPECIAL TOOLS

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ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures shown parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.,) is assigned in the EFF CODE column for

each variation to top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional  
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By  
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By  
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

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ILLUSTRATED PARTS LIST

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VENDORS

OPTK6 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV  
5195 W 4700 SPO BOX 18459  
KEARNS, UTAH 84118

06710 LAMSON AND SESSIONS CO THE VALLEY-TODECO  
12975 BRADLEY AVENUE  
SYLMAR, CALIFORNIA 91342-3830

06725 AIR INDUSTRIES CORPORATION  
12570 KNOTT STREET  
GARDEN GROVE, CALIFORNIA 92641-3932

08524 DEUTSCH FASTENER CORP SEE CODE V97928

09192 ALUMINUM COMPANY OF AMERICA VERNON WORKS  
5151 ALCOA AVENUE  
VERNON, CALIFORNIA 90058-3715

10630 ANILLO INDUSTRIES, INCORPORATED  
2090 NORTH GLASSELL  
ORANGE, CALIFORNIA 92667

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON  
1224 EAST WARNER AVENUE PO BOX 2157  
SANTA ANA, CALIFORNIA 92707-0157

15653 MICRODOT INC AEROSPACE FASTENING SYS KAYNAR MFG DIV  
800 SOUTH STATE COLLEGE BLVD PO BOX 3001  
FULLERTON, CALIFORNIA 92634-3001

17446 HUCK MFG CO GOV CONTRACTS LOS ANGELES DIV SUB OF FED-MOGUL  
900 WATSON CENTER ROAD  
CARSON, CALIFORNIA 90745

42838 NATIONAL RIVET AND MANUFACTURING COMPANY  
1-21 EAST JEFFERSON STREET  
WAUPUN, WISCONSIN 53963-2028

50632 KAMATICS CORP SUB OF KAMAN CORP  
1335 BLUE HILLS ROAD  
BLOOMFIELD, CONNECTICUT 06002-1304

52828 REPUBLIC FASTENER MFG CORP  
1300 RANCHO CONEJO BLVD  
NEWBURY PARK, CALIFORNIA 91320-1405

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VENDORS

53551 ALLFAST FASTENING SYSTEMS INC  
15200 EAST DON JULIAN ROAD PO BOX 3166  
CITY OF INDUSTRY, CALIFORNIA 91745-1001

55580 BRILES RIVET CORP  
2640 VISTA PACIFIC DRIVE  
OCEANSIDE, CALIFORNIA 92056-3514

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV  
HIGHLAND AVENUE  
JENKINTOWN, PENNSYLVANIA 19046

57606 PSI BEARINGS INC  
2175 UNION PLACE  
SIMI VALLEY, CALIFORNIA 93065

60516 WEST COAST AEROSPACE INC  
812 MIRAFLORES STREET  
SAN PEDRO, CALIFORNIA 90731-1439

71087 BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY  
FASTENER TOWNSEND DIV V11815

72962 ELASTIC STOP NUT A DIV OF HARTFORD INDUSTRIES INC  
2330 VAUXHALL ROAD  
UNION, NEW JERSEY 07083-5038

73197 HI-SHEAR TECHNOLOGY CORP  
2600 SKYPARK DRIVE  
TORRANCE, CALIFORNIA 90509

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV  
2701 SOUTH HARBOR BOULEVARD PO BOX 1259  
SANTA ANA, CALIFORNIA 92702-1259

92215 VOI-SHAN DIV OF VSI CORP SUB OF FAIRCHILD INDUSTRIAL INC  
8463 HIGUERA STREET  
CULVER CITY, CALIFORNIA 90230

92595 AUTOMATIC SCREW MACHINE PRODUCTS CO  
PO BOX 1608 709 2ND AVENUE SE  
DECATUR, ALABAMA 35602

97128 EXETER DONNELLY MFG CO  
INDUSTRIAL PARK  
EXETER, NEW HAMPSHIRE 03833

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VENDORS

97928 DEUTSCH FASTENER CORP  
3969 PARAMONT BOULEVARD  
LAKEWOOD, CALIFORNIA 90712-4193

98996 OLYMPIA FASTENING INV SEE V53551

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AF5141-3-5		2	20	28
AIC1195-7-2		1	105A	3
		10	105A	3
AIC1195-8-2		1	110A	1
		10	110A	1
AMB4-170		6	160	1
		6	220	5
		6	275	5
		6	355A	1
		80	1	RF
AN960-10L		1	30	6
		1	75	8
		7	47	1
		8	32	1
		9	47	1
		10	30	6
		10	75	8
AN960-416		7	182A	1
		8	167A	1
		9	182A	1
AN960-416L		7	182	1
		8	167	1
		9	182	1
AN960C416L		2	200	4
		2	265	2
AN960PD10L		1	645	28
		1	700	48
		1	740	25
		4	60	2
		4	120	2
		5	75	2
		5	135	2
		7	75	2
		7	135	2
		8	60	2
		8	120	2
		9	75	2
		9	135	2
		10	645	28
		10	700	48
		10	740	25

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AN960PD416		1	205	14
		10	205	14
AN960PD416L		4	180	1
		5	195	2
AN960PD416L		7	195	2
		8	180	1
		9	195	2
ASPF FDT06-20		7	325A	2
ASPF FDT6-10		1	240A	2
		10	240A	2
ASPF FDT6-12		1	235A	2
		10	235A	2
ASPF FDT6-15		1	230A	2
		10	230A	2
ASPF FDT6-17		1	225A	2
		10	225A	2
ASPF FDT6-18		1	243	37
		10	243	37
ASPF FDT8-12		1	170	2
		10	170	2
ASPF FDT8-13		1	165	2
		10	165	2
ASPF FDT8-14		1	160	4
		10	160	4
ASPF FDT8-16		1	155	2
		10	155	2
ASPF FDT8-17		1	150	2
		10	150	2
ASPF FDT8-19		1	145	2
		10	145	2
ASPF FEU06-11AC		2	85A	15
ASPF FEU08-15		2	332B	3
ASPF FEU08-15AC		2	332C	3
ASPF FEU8-19AC		1	115	74
		10	115	74
ASPF SDT06		7	330A	2
ASPF SDT6		1	247	45
		2	90	15
		10	247	45
ASPF SDT8		1	120	74
		1	175	14
		2	333	3
		10	120	74
		10	175	14

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
ASPLC2AC06		7	335A	2
ASPLC2AC6		1	248	45
		2	95	15
		10	44	6
ASPLC2AC6		10	248	45
ASPLC2AC8		1	125	74
		1	180	14
		2	334	3
		10	125	74
ASPPD6T613		10	42	6
ASPPSDT6		10	46	6
BACB28AK03-020		4	215A	1
		5	230A	1
		7	230A	1
		8	215A	1
		9	230A	1
BACB28AK04-037		4	80	2
		4	140	1
		5	95	2
		5	155	1
		7	95	2
		7	155	1
		8	80	2
		8	140	1
		9	95	2
		9	155	1
BACB28AM04B012A		4	235	2
		5	250	2
		7	250	2
		8	235	2
		9	250	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB28AM04B014A		4	290	2
		5	305	2
		7	305	2
		8	290	2
		9	305	2
BACB28AM06B016A		4	145	1
		5	160A	1
		7	160	1
		8	145	1
		9	160	1
BACB28AM06B017A		4	85	2
		5	100	2
		7	100	2
		8	85	2
		9	100	2
BACB28AM07B020A		2	105	3
BACB28AM10B016A		4	225	1
		5	240	1
BACB28AM10B016A		7	240	1
		8	225	1
		9	240	1
		7	250A	2
BACB28AP04P012		8	235A	2
		9	250A	2
		7	305A	2
BACB28AP04P014		8	290A	2
		4	150	1
BACB28AP04P018		5	165	1
		7	165	1
		8	150A	1
		9	165	1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB28AP05P020		2	110	3
BACB28AP06P016		7	100A	2
		7	160A	1
		8	85A	2
		8	145A	1
		9	100A	2
		9	160A	1
BACB28AP07P016		4	230	1
		5	245	1
		7	245	1
		8	230	1
		9	245	1
BACB28AP10P016		7	240A	1
		8	225A	1
		9	240A	1
BACB30FM6A7		4	205	1
		5	220	1
		7	220	1
		8	205	1
		9	220	1
BACB30LH2-3		6	31	6
BACB30LH3-3		7	20A	6
		8	10A	6
		9	20A	6
BACB30LH3D4		4	10	6
		5	20	6
		7	20	6
BACB30LJ4SU19		1	535	12
		10	535	12
BACB30LK2-4		6	35	44
BACB30LK2-5		6	37	6
BACB30LK2-6		6	37A	6
BACB30LK3-7		6	20	2
BACB30LL3K20		4	55	2
		4	115	2
		5	70	2
		5	130	2
		7	130	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30LL3K23		7	70	2
BACB30LL7-2		1	105	3
		10	105	3
BACB30LL8-2		1	110	1
		10	110	1
BACB30LP4-14		2	195	4
		2	260	2
BACB30LR4-5		2	45	6
		2	130	18
BACB30MS3K10		1	70	4
		10	70	4
BACB30MS3K19		1	610	15
BACB30MS3K21		10	610A	15
BACB30MS3K9		1	65	4
		10	65	4
BACB30MY6K10		6	120	2
BACB30MY6K3		6	482	64
		6	627	12
BACB30MY6K4		6	190	30
		6	245	30
		6	470	10
		6	560	10
		6	652	14
BACB30MY6K5		6	657	4
BACB30MY6K6		6	195	10
		6	250	10
		6	477	64
		6	598	18
		6	601	12
BACB30MY6K7		6	320	2
BACB30MY6K8		6	125	2
BACB30MY6K9		1	495	4
		6	315	2
		10	495	4
BACB30MY8K6		6	130	1
		6	325	1
BACB30NM3K4		1	25	6
		10	25	6
BACB30NN3K16		1	630A	20
BACB30NN3K16		1	695A	40
		1	735A	5
		10	630	20
		10	695	40
		10	735	5

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30NN3K18		1	730A	10
		10	730	5
BACB30NN3K21		1	625A	6
		1	690A	8
		1	725A	10
		10	610B	15
		10	625A	2
		10	635A	4
		10	690A	8
		10	725A	10
		1	640A	2
		10	640	2
BACB30NN4K5		1	200	14
		10	200	14
BACB30NU3K4		1	575	12
		10	575	12
BACB30NW10K14		1	420	4
		10	420	4
BACB30NW6K3		1	660	4
		1	710	8
		6	480	16
		10	660	4
		10	710	8
BACB30NW6K4		6	520	15
		6	650	134
BACB30NW6K5		6	655	6
BACB30NW6K6		6	475	16
BACB30NW6K7		6	115	2
		6	310	2
BACB30NW8K12		1	435	18
		10	435	18
BACB30NW8K13		1	450	2
		10	450	2
BACB30NW8K14		1	430	4
		10	430	4
BACB30NW8K16		1	280	1
		1	345	1
		10	280	1
		10	345	1
BACB30NW8K17		1	285	1
		1	350	1
		10	285	1
		10	350	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30NW8K18		1	290	1
		1	355	1
		10	290	1
		10	355	1
BACB30NW8K5		6	110	1
		6	180	10
		6	235	10
		6	305	1
BACB30NW8K6		1	445	12
		10	445	12
BACB30NW8K8		1	440	2
		10	440	2
BACB30NX6K8		1	515	2
		10	515	2
BACB30NZ5K14		2	240	12
BACB30NZ5K5		4	270	4
		5	285	4
		7	285	4
		8	270	4
		9	285	4
BACB30NZ6K18		1	220	25
		10	220	25
BACB30NZ6K20		4	45	4
		4	105	4
		4	250	15
		5	60	4
		5	120	4
		5	265	15
		7	120	4
		7	265A	15
7	315	3		

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
BACB30NZ6K20		8	45	4	
		8	105	4	
		8	250	15	
		9	60	4	
		9	120	4	
		9	265	15	
	BACB30NZ6K23		7	60	4
			2	140	30
	BACB30NZ6K3		4	40	4
BACB30NZ6K4		4	100	4	
		5	55	4	
		5	115	4	
		7	46	1	
		7	55	3	
		7	115	4	
		8	31	1	
		8	40	3	
		8	100	4	
		9	46	1	
		9	55	3	
		9	115	4	
	BACB30NZ8K15		2	325	4
			2	185	4
	BACB30NZ8K16		2	280	4
		2	275	2	
		2	75	9	
BACB30NZ8K17		2	70	6	
BACB30NZ8K5		4	165A	1	
BACB30PF4D58		5	180A	1	
		7	180A	1	
		8	165A	1	
		9	180A	1	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30PW4D58		4	165	1
		5	180	1
		7	180	1
		8	165	1
		9	180	1
BACB30VF3K20		7	130A	2
		8	55A	2
		8	115A	2
		9	70A	2
		9	130A	2
BACB30VF3K23		7	70B	2
BACB30VF4K5		6	100A	2
		6	295A	2
BACB30VF7K2		10	105B	3
BACB30VF8K2		10	110B	1
BACC30M10		1	425	4
		10	425	4
BACC30M5		2	245	12
		4	275	4
		5	290	4
		7	290	4
		8	275	4
		9	290	4

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC30M6		1	223	25
		1	500	4
		1	665	4
		1	715	8
		2	145	30
		4	50	8
		4	110	8
		4	255	15
		5	65	8
		5	125	8
		5	270	15
		6	140	6
		6	200	40
		6	255	40
		6	330	6
		6	485	170
		6	525	15
		6	565	10
		6	599	18
		6	602	12
		6	630	12
		6	660	158
		7	48	1
		7	65	7
		7	125	8
		7	270	15
		7	320	3
		8	33	1
		8	50	7
		8	110	8
		8	255	15
		9	48	1
		9	65	7
	9	125	8	
	9	270	15	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC30M6		10	223	25
		10	500	4
		10	665	4
		10	715	8
BACC30M8		1	295	3
		1	360	3
		1	455	38
		2	80	15
		2	190	4
		2	285	6
		2	330	4
		6	135	2
		6	185	10
		6	240	10
		6	335	2
		10	295	3
		10	360	3
		10	455	38
BACN10GW4		2	205	4
		2	270	2
BACN10JC08		6	32	6
BACN10JC3CD		1	650	28
		1	705A	48
		1	745	25
		10	650	28
		10	705A	48
BACN10JC3CM		10	745	25
		1	35	6
		4	65	2
		4	125	2
		4	220	1
		5	80	2
		5	140	2
		5	235	1
		7	48A	1
		7	80	2
		7	140	2
		7	235	1
		8	33A	1
		8	65	2
		8	125	2
		8	220	1
	9	48A	1	
	9	80	2	
	9	140	2	

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACN10JC3CM		9	235	1
		10	35	6
BACN10JC4CM		1	210	14
		1	545	12
		10	210	14
		10	545	12
BACN10JD3CD		4	175	1
		5	190	1
		7	190	1
		8	175	1
		9	190	1
BACN10JQ32CM		6	500	10
BACN10JQ33CM		6	385	1
		6	415	1
		6	540	5
		6	575	10
BACN10JQ42CM		2	160	18
BACN10JR08F		6	50	26
BACN10JR3CFM		1	305	4
		1	370	3
		4	20	6
		5	30	6
		7	30	6
		8	20	6
		9	30	6
BACN10JR3CFM		10	305	4
		10	370	3
BACN10JR3F		6	30	2
BACN10JR4CFM		2	25	14
BACN10KB08F		6	45	24

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACN10KB3CFM		1	375	2
		10	375	2
BACN10KB4CFM		2	55	6
BACR15BA3AD		1	300	8
		1	365	10
		2	155	36
		4	15	12
		5	25	12
		6	25	4
		6	40	96
		6	380	2
		6	410	2
		6	495	20
		6	535	10
		6	570	20
		7	25	12
		8	15	12
		9	25	12
		10	300	8
		10	365	10
BACR15BA3AD4		2	50	12
BACR15BA3D		6	42	4
BACR15BBA5AD		1	380	6
		10	380	6
BACR15BB6AD		6	590A	12
BACR15DR3A5		2	20	28
BACS4OR08C26F		4	75	2
		4	135	2
		5	90	2
		5	150	2
		7	90	2
		7	150	2
		8	75	1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACS4OR08C26F		8	135	1
		9	90	2
		9	150	2
BACS4OR08C34F		4	280	2
		5	295	2
		7	295	2
		8	280	2
		9	295	2
BACS4OR08C40F		4	260	2
		5	275	2
		7	275	2
		8	260	2
		9	275	2
BACS4OR08C55F		4	265	2
		5	280	2
		7	280	2
		8	265	2
		9	280	2
BACS4OR09C20F		6	490	20
BACS4OR09C26F		6	210	5
		6	265	5
BACS4OR09D15F		1	655	2
		10	655	2
BACS4OR10B28F		6	215	5
		6	270	5
BACS4OR10D40F		1	40	6
		10	40	6
BACS4OR11A20F		2	300	2
BACS4OR11A25F		2	220	2
BACS4OR11A26F		2	290	2
BACS4OR11A27F		2	210	2
BACS4OR11B20F		2	305	2
BACS4OR11B25F		2	225	2
BACS4OR11B26F		2	295	2
BACS4OR11B27F		2	215	2
BACS4OR11C24F		6	455	2
BACS4OR11C285F		1	250	2
		10	250	2
BACS4OR12B390F		1	130	3
		10	130	3
BACS4OR12C211F		1	475	2
		10	475	2
BACS4OR12C28F		6	530A	5

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACS4OR14C240F		1	470	2
		10	470	2
BACS4OR14C73F		1	465	2
		10	465	2
BACS4OR15B284F		1	493	2
		10	493	2
BACS4OR18C26F		4	70	1
		4	130	1
		5	85	1
		5	145	1
		7	85	1
		7	145	1
		8	70	1
		8	130	1
BACS4OR19C91F		1	460	2
		10	460	2
		6	445	2
		1	85	2
BACS4OR20C24F		10	85	2
		6	440	2
BACS4OR20C30F		6	435	2
		1	85	2
BACS4OR24C26F		4	210A	2
		5	225A	2
BACS4OR24C36F		7	225A	2
		8	210A	2
BACW10BP3DP		9	225A	2
		4	170	1
BACW10BP3NDP		5	185	1
		7	185	1
		8	170	1
		9	185	1
		1	540	36
BACW10BP4ACU		10	540	36
		4	210	2
BACW10P166L		5	225	2
		7	183	2
BACW10Q4		8	168	2
		9	183	2
		6	45	24
BRF100A08		1	375	2
BRF100C3M		10	375	2
		2	55	6
BRF100C4M		6	50	26
BRF200A08				

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**BOEING**  
 COMPONENT  
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BRF200A3		6	30	2
BRF200C3M		1	305	4
		1	370	3
		4	20	6
		5	30	6
		7	30	6
		8	20	6
		9	30	6
		10	305	4
		10	370	3
BRF200C4M		2	25	14
BRH10A08		6	32	6
BRH10C3D		1	650	28
		1	705A	48
		1	745	25
		10	650	28
		10	705A	48
		10	745	25
B30NW10K14		1	420	4
		10	420	4
B30NW6K3		1	660	4
		1	710	8
		6	480	16
		10	660	4
		10	710	8
B30NW6K4		6	520	15
		6	650	134
B30NW6K5		6	655	6
B30NW6K6		6	475	16
B30NW6K7		6	115	2
B30NW6K7		6	310	2
B30NW8K12		1	435	18
		10	435	18
B30NW8K13		1	450	2
		10	450	2
B30NW8K14		1	430	4
		10	430	4
B30NW8K16		1	280	1
		1	345	1
		10	280	1
		10	345	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
B30NW8K17		1	285	1
		1	350	1
		10	285	1
		10	350	1
B30NW8K18		1	290	1
		1	355	1
		10	290	1
		10	355	1
B30NW8K5		6	110	1
		6	180	10
		6	235	10
		6	305	1
B30NW8K6		1	445	12
		10	445	12
B30NW8K8		1	440	2
		10	440	2
CCR264CS3-5		2	20	28
CSR924-6-4		6	645	6
CSR924-6-5R		6	620	6
CSR925-6-6		6	603	12
F2000-08		6	45	24
F2001-3		1	375	2
		10	375	2
F2001-4		2	55	6
F5000-08BAC		6	50	26
F5000-3BAC		6	30	2
F5001-3BAC		1	305	4
		1	370	3
F5001-3BAC		4	20	6
		5	30	6
		7	30	6
		8	20	6
		9	30	6
		10	305	4
		10	370	3

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**BOEING**  
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
F5001-4BAC		2	25	14
HL10VAZ6-10		6	120	2
HL10VAZ6-3		6	482	64
		6	627	12
HL10VAZ6-4		6	190	30
		6	245	30
		6	470	10
		6	560	10
		6	652	14
HL10VAZ6-5		6	657	4
HL10VAZ6-6		6	195	10
		6	250	10
		6	477	64
		6	598	18
HL10VAZ6-6		6	601	12
HL10VAZ6-7		6	320	2
HL10VAZ6-8		6	125	2
HL10VAZ6-9		1	495	4
		6	315	2
		10	495	4
HL10VAZ8-6		6	130	1
		6	325	1
HL10V6-6		6	195	10
		6	250	10
		6	477	64
		6	598	18
		6	601	12
HL11VAZ10-14		1	420	4
		10	420	4
HL11VAZ6-3		1	660	4
		1	710	8
		6	480	16
		10	660	4
		10	710	8

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL11VAZ6-4		6	520	15
		6	650	134
HL11VAZ6-5		6	655	6
HL11VAZ6-6		6	475	16
HL11VAZ6-7		6	115	2
		6	310	2
HL11VAZ8-12		1	435	18
		10	435	18
HL11VAZ8-13		1	450	2
		10	450	2
HL11VAZ8-14		1	430	4
		10	430	4
HL11VAZ8-16		1	280	1
		1	345	1
		10	280	1
		10	345	1
HL11VAZ8-17		1	285	1
		1	350	1
		10	285	1
		10	350	1
HL11VAZ8-18		1	290	1
		1	355	1
		10	290	1
		10	355	1
HL11VAZ8-5		6	110	1
		6	180	10
		6	235	10
		6	305	1
HL11VAZ8-6		1	445	12
		10	445	12
HL11VAZ8-8		1	440	2
		10	440	2
HL11V6-4		6	520	15
		6	650	134

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL11V6-5		6	655	6
HL11V6-7		6	115	2
		6	310	2
HL12-8		1	515	2
		10	515	2
HL12VAZ6-8		1	515	2
HL12VAZ6-8		10	515	2
HL440UC6-7		4	205	1
		5	220	1
		7	220	1
		8	205	1
		9	220	1
HL523-14		2	240	12
HL523-15		2	325	4
HL523-16		2	185	4
		2	280	4
HL523-17		2	275	2
HL523-18		1	220	25
HL523-18		10	220	25
HL523-23		7	60	4
HL523-3		2	140	30
HL523-4		4	40	4
		4	100	4
		5	55	4
		5	115	4
		7	46	1
		7	55	3
		7	115	4
		8	31	1
		8	40	3
		8	100	4
		9	46	1
		9	55	3
		9	115	4
HL523-6		2	70	6
HL523AZ5-14		2	240	12
HL523AZ5-5		4	270	4
		5	285	4
		7	285	4
		8	270	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL523AZ5-5		9	285	4
HL523AZ6-18		1	220	25
		10	220	25
HL523AZ6-20		4	45	4
		4	105	4
		4	250	15
		5	60	4
		5	120	4
		5	265	15
		7	120	4
		7	265A	15
		7	315	3
		8	45	4
		8	105	4
		8	250	15
		9	60	4
		9	120	4
		9	265	15
HL523AZ6-23		7	60	4
HL523AZ6-3		2	140	30
HL523AZ6-4		4	40	4
		4	100	4
		5	55	4
		5	115	4
		7	46	1
		7	55	3
		7	115	4
		8	31	1
		8	40	3
		8	100	4
		9	46	1
		9	55	3
		9	115	4
HL523AZ8-15		2	325	4
HL523AZ8-16		2	185	4
		2	280	4
HL523AZ8-17		2	275	2
HL523AZ8-5		2	75	9
HL523AZ8-6		2	70	6
HL523VAZ6-23		7	60	4
HL523VAZ6-3		2	140	30
HL523VAZ8-15		2	325	4
HL523VAZ8-6		2	70	6

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**BOEING**  
 COMPONENT  
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL532AZ6-23		7	60	4
HL532AZ6-3		2	140	30
HL70-5		2	245	12
		4	275	4
		5	290	4
HL70-5		7	290	4
		8	275	4
		9	290	4
HL79-10		1	425	4
		10	425	4
HL79-6		1	223	25
		1	500	4
		1	665	4
		1	715	8
		2	145	30
		4	50	8
		4	110	8
		4	255	15
		5	65	8
		5	125	8
HL79-6		5	270	15
		6	140	6
		6	200	40
		6	255	40
		6	330	6
		6	485	170
		6	525	15
		6	565	10
		6	599	18
		6	602	12
		6	630	12
		6	660	158
		7	48	1
		7	65	7
		7	125	8

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
HL79-6		7	270	15		
		7	320	3		
		8	33	1		
		8	50	7		
		8	110	8		
		8	255	15		
		9	48	1		
		9	65	7		
		9	125	8		
		9	270	15		
		10	223	25		
		10	500	4		
		10	665	4		
		10	715	8		
		HL79-8		1	295	3
				1	360	3
		HL79-8		1	455	38
2	80			15		
2	190			4		
2	285			6		
2	330			4		
6	135			2		
6	185			10		
6	240			10		
6	335			2		
10	295			3		
10	360			3		
H01-3BAC		10	455	38		
		1	35	6		
		4	65	2		
		4	125	2		
		4	220	1		
		5	80	2		
		5	140	2		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
H01-3BAC		5	235	1	
		7	48A	1	
		7	80	2	
		7	140	2	
		7	235	1	
		8	33A	1	
		8	65	2	
		8	125	2	
		8	220	1	
		9	48A	1	
		9	80	2	
		9	140	2	
		9	235	1	
		10	35	6	
	H01-4BAC		1	210	14
			1	545	12
			10	210	14
		10	545	12	
H10-08BAC		6	32	6	
	H51650-3BAC	1	650	28	
1		705A	48		
1		745	25		
10		650	28		
10		705A	48		
10		745	25		
KJB229504B			7	95A	2
		7	155A	1	
		8	80A	2	
		8	140A	1	
		9	95A	2	
		9	155A	1	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
KJS116404B		7	180B	1
		8	165B	1
		9	180B	1
L800-6-6		6	195	10
		6	250	10
		6	477	64
		6	598	18
		6	601	12
		6	195	10
L8006K6		6	250	10
		6	477	64
		6	598	18
		6	601	12
		1	515	2
		10	515	2
L802-6K8		1	515	2
L802-6K8		10	515	2
L803-10K14		1	420	4
		10	420	4
L803-6-4		6	520	15
		6	650	134
L803-6-5		6	655	6
L803-6-7		6	115	2
		6	310	2
L803-6K3		1	660	4
		1	710	8
		6	480	16
		10	660	4
		10	710	8
		6	520	15
L803-6K4		6	650	134
		6	655	6
L803-6K5		6	475	16
L803-6K6		6	115	2
L803-6K7		6	310	2
		1	435	18
L803-8K12		10	435	18
		1	450	2
L803-8K13		10	450	2
		1	430	4
L803-8K14		10	430	4
		1	280	1
L803-8K16		1	345	1
		10	280	1
		10	345	1
		1	285	1
L803-8K17		1	350	1
		10	285	1
		10	350	1
		10	350	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
L803-8K18		1	290	1
		1	355	1
		10	290	1
L803-8K5		10	355	1
		6	110	1
		6	180	10
		6	235	10
L803-8K6		6	305	1
		1	445	12
		10	445	12
L803-8K8		1	440	2
		10	440	2
L804-5K14		2	240	12
L804-5K5		4	270	4
		5	285	4
		7	285	4
		8	270	4
		9	285	4
		1	220	25
L804-6K18		10	220	25
		4	45	4
L804-6K20		4	105	4
		4	250	15
		5	60	4
		5	120	4
		5	265	15
		7	120	4
		7	265A	15
		7	315	3
		8	45	4
		8	105	4
		8	250	15
9	60	4		
9	120	4		
9	265	15		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
L804-6K23		7	60	4
L804-6K3		2	140	30
L804-6K4		4	40	4
		4	100	4
		5	55	4
		5	115	4
		7	46	1
		7	55	3
		7	115	4
		8	31	1
		8	40	3
		8	100	4
		9	46	1
		9	55	3
		9	115	4
L804-8K15		2	325	4
L804-8K16		2	185	4
		2	280	4
L804-8K17		2	275	2
L804-8K5		2	75	9
L804-8K6		2	70	6
MS21042L4		6	105	2
		6	300	2
MS21209F7-10		2	35	2
		2	175	1
MS21209F8-10		2	340	1
MS24665-153		4	160	1
		5	175	1
		7	175	1
		8	160	1
		9	175	1

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 COMPONENT  
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS1195C3WM		6	545	5
		6	580	10
NAS1805-3		1	80	8
		1	520	2
		10	80	8
		10	520	2
NAS1805-4		10	545A	12
NAS1835C4P		1	265	2
		10	265	2
NAS42DD6-13		4	215	1
		5	230	1
NAS6704U19		10	535A	12
NS103203-02		6	30	2
NS103203-82		6	50	26
NS103203SE02		1	305	4
		1	370	3
		4	20	6
		5	30	6
		7	30	6
		8	20	6
		9	30	6
		10	305	4
		10	370	3
NS103203SE048		2	25	14
NS202101-82		6	32	6
NS202101SE02		1	35	6
		4	65	2
		4	125	2
		4	220	1
		5	80	2
		5	140	2
		5	235	1
		7	48A	1
		7	80	2
		7	140	2
		7	235	1
		8	33A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NS202101SE02		8	65	2
		8	125	2
		8	220	1
		9	48A	1
		9	80	2
		9	140	2
		9	235	1
NS202101SE048		10	35	6
		1	210	14
		1	545	12
		10	210	14
NS202486-02		10	545	12
		1	650	28
		1	705A	48
		1	745	25
		10	650	28
		10	705A	48
P21620		10	745	25
		6	160	1
		6	220	5
		6	275	5
		6	355A	1
P21621		80	1	RF
RMF9201-3		80	5	1
RMF9201-82		6	30	2
RMLH9075-82W		6	50	26
RV541A3-5		6	32	6
S302T001-301A		2	20	28
		6	160	1
		6	220	5
		6	275	5
		6	355A	1
		80	1	RF
S302T001-301B		80	5	1
T6C1032CD		1	650	28
		1	705A	48
		1	745	25
		10	650	28
		10	705A	48
		10	745	25
T6C1032JM		1	35	6
		4	65	2
		4	125	2
		4	220	1
		5	80	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
T6C1032JM		5	140	2	
		5	235	1	
		7	48A	1	
		7	80	2	
		7	140	2	
		7	235	1	
		8	33A	1	
		8	65	2	
		8	125	2	
		8	220	1	
		9	48A	1	
		9	80	2	
		9	140	2	
		9	235	1	
		10	35	6	
	T6C428JM		1	210	14
			1	545	12
			10	210	14
			10	545	12
T6S832J		6	32	6	
T8091S1032		6	30	2	
T8091S832		6	50	26	
T8092C1032		1	305	4	
		1	370	3	
		4	20	6	
		5	30	6	
		7	30	6	
		8	20	6	
		9	30	6	
		10	305	4	
		10	370	3	
T8092C428		2	25	14	
T8114S832S		6	45	24	
VN151A1-82		6	45	24	
VN151D1-02		1	375	2	
		10	375	2	
VN151D1-048		2	55	6	
VN152A1-02		6	30	2	
VN152A1-82		6	50	26	
VN152D1-02		1	305	4	
		1	370	3	
		4	20	6	
		5	30	6	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
VN152D1-02		7	30	6
		8	20	6
		9	30	6
		10	305	4
		10	370	3
VN152D1-048		2	25	14
VN303A82		6	32	6
VN303D02		1	35	6
		4	65	2
		4	125	2
		4	220	1
		5	80	2
		5	140	2
		5	235	1
		7	48A	1
		7	80	2
		7	140	2
		7	235	1
		8	33A	1
		8	65	2
		8	125	2
		8	220	1
		9	48A	1
		9	80	2
		9	140	2
		9	235	1
		VN303D048		10
1	210			14
1	545			12
10	210			14
10	545			12
VTB04540		6	160	1
		6	220	5
		6	275	5
		6	355A	1
		80	1	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
VTB04541		80	5	1
VTB04542		80	10	1
WC130-6-7		4	205	1
		5	220	1
		7	220	1
		8	205	1
		9	220	1
015T0242-10		1	555C	1
		10	555H	1
015T0242-11		1	550B	1
		10	550H	1
015T0242-12		1	555B	1
		10	560G	4
015T0242-13		10	550J	1
015T0242-14		10	555J	1
015T0242-15		10	550K	1
015T0242-16		10	555K	1
015T0242-17		10	565H	1
015T0242-18		10	570H	1
015T0242-19		10	560H	4
015T0242-27		4	200E	1
		5	215E	1
015T0242-28		4	200D	1
		5	215D	1
015T0242-29		4	245D	1
		5	260D	1
015T0242-3		1	565A	1
015T0242-30		4	245C	1
		5	260C	1
015T0242-33		4	95D	1
		5	110D	1
		7	110C	1
		8	95C	1
		9	110C	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
015T0242-34		4	35D	1
		5	50D	1
		7	50C	1
		8	35C	1
015T0242-35		4	95C	1
		5	110C	1
015T0242-36		4	35C	1
		5	50C	1
		9	50C	1
015T0242-37		10	550L	1
015T0242-38		10	555L	1
015T0242-39		10	565J	1
015T0242-4		1	570A	1
015T0242-40		10	570J	1
015T0242-41		10	560J	4
015T0242-7		1	560A	4
015T0242-8		10	570G	1
015T0242-9		10	565G	1
102LH3W		1	650	28
		1	705A	48
		1	745	25
		10	650	28
		10	705A	48
		10	745	25
109F9201-3		1	305	4
		1	370	3
		4	20	6
		5	30	6
		7	30	6
		8	20	6
		9	30	6
		10	305	4
		10	370	3

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
109F9201-4		2	25	14
109F9207-3		1	375	2
		10	375	2
109F9207-4		2	55	6
109LH9075-3W		1	35	6
		4	65	2
		4	125	2
		4	220	1
		5	80	2
		5	140	2
		5	235	1
		7	48A	1
		7	80	2
		7	140	2
		7	235	1
		8	33A	1
		8	65	2
		8	125	2
		8	220	1
		9	48A	1
		9	80	2
		9	140	2
		9	235	1
109LH9075-3W		10	35	6
109LH9075-4W		1	210	14
		1	545	12
		10	210	14
		10	545	12
314T3027-12		7	360A	5
315T1500		1	750	5
315T1500-1		1	1A	RF
315T1500-2		1	5A	RF
315T1500-5		1	405	2
		10	405	2
315T1500-5001		1	10	1
315T1500-5002		1	15	1
315T1500-5003		1	10A	1
315T1500-5004		1	15A	1
315T1500-5005		1	10C	1
		10	1A	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1500-5006		1	15C	1
		10	5A	RF
315T1500-5007		1	10	1
		1	550A	1
		1	565	1
		1	670	1
		1	680	1
		4	1	RF
		4	5	1
		5	1	RF
		5	10	1
		7	1	RF
315T1500-5007,		1	560	4
		1	587	2
		1	591	15
		1	601	2
		1	605	5
		1	720	4
315T1500-5008		1	15	1
		1	555A	1
		1	560	4
		1	570	1
		1	587	2
315T1500-5008		1	591	15
		1	601	2
		1	605	5
		1	675	1
		1	685	1
		1	720	4
		4	1	RF
		4	5	1
		5	5	RF
		5	15	1
		7	5	RF
315T1500-5011		1	10D	1
		10	1B	RF
315T1500-5012		1	15D	1
		10	5B	RF
315T1500-5013		1	10E	1
		10	1C	RF
315T1500-5014		1	15E	1
		10	5C	RF
315T1500-5015		1	10F	1
		10	1D	RF
315T1500-5016		1	15F	1
		10	5D	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1500-5019		1	10H	1
		10	1F	RF
315T1500-5020		1	15H	1
		10	5F	RF
315T1500-5021		1	10J	1
		10	1G	RF
315T1500-5022		1	15J	1
		10	5G	RF
315T1500-5023		1	10K	1
		10	1H	RF
315T1500-5024		1	15K	1
		10	5H	RF
315T1500-5025		1	10L	1
		10	1J	RF
315T1500-5026		1	15L	1
		10	5J	RF
315T1500-5027		1	10M	1
		10	1K	RF
315T1500-5028		1	15M	1
315T1500-5028		10	5K	RF
315T1500-5029		1	10N	1
		10	1L	RF
315T1500-5030		1	15N	1
		10	5L	RF
315T1500-5033		1	10P	1
		10	1M	RF
315T1500-5034		1	15P	1
		10	5M	RF
315T1500-6		1	505	2
		10	505	2
315T1500-7		1	510	2
		10	510	2
315T1501-12		6	595	6
315T1501-14		6	615	6
315T1501-15		6	85	1
315T1501-17		6	605	6
315T1501-18		6	610	6
315T1501-21		1	760A	1
		6	1A	RF
		10	760A	1
315T1501-22		1	765A	1
		6	5A	RF
		10	765A	1
315T1501-23		6	70A	1
315T1501-24		6	72	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1501-25		6	75A	1
315T1501-26		6	77	1
315T1501-27		6	55A	1
315T1501-28		6	57	1
315T1501-29		6	62	1
315T1501-3		6	205	5
		6	260	5
315T1501-30		6	63	1
315T1501-31		6	60A	1
315T1501-32		6	65A	1
315T1501-33		6	80A	2
315T1501-5001		6	10	1
315T1501-5002		6	15	1
315T1501-5003		6	10A	1
315T1501-5004		6	15A	1
315T1501-5005		6	10B	1
315T1501-5006		6	15B	1
315T1501-5007		6	10C	1
315T1501-5008		6	15C	1
315T1501-5009		6	10D	1
315T1501-5010		6	15D	1
315T1501-5013		6	10E	1
315T1501-5014		6	15E	1
315T1501-7		6	155	1
		6	350	1
315T1501-8		6	150	1
		6	345	1
315T1501-9		6	145	1
		6	340	1
315T1502-1		1	255B	1
		10	255B	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1502-2		1	260B	1
		10	260B	1
315T1502-21		10	255C	1
315T1502-22		10	260C	1
315T1502-29		10	255D	1
315T1502-30		10	260D	1
315T1503-1		5	35	1
		9	35	1
315T1503-10		7	40A	1
315T1503-2		5	40	1
		9	40	1
315T1503-3		7	35	1
315T1503-4		7	40	1
315T1503-5		4	25	1
		8	25	1
315T1503-6		8	25A	1
315T1503-7		9	35A	1
		9	40B	1
315T1503-8		9	40A	1
315T1503-9		7	35A	1
		7	40B	1
315T1505-1		1	410	1
		10	410	1
315T1505-2		1	415	1
315T1505-2		10	415	1
315T1505-3		1	480	2
		10	480	2
315T1505-5		1	485	1
		10	485	1
315T1505-6		1	490	1
		10	490	1
315T1507-2		4	305	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1507-22		4	30	1
315T1507-29		4	185	2
		5	200	2
		7	200	1
		8	185	2
		9	200	2
315T1507-30		8	1	RF
		10	560	4
315T1507-33		8	300	1
315T1507-49		8	30A	1
315T1507-51		8	1A	RF
		10	560A	4
315T1507-52		8	1B	RF
		10	560B	4
315T1507-53		8	1C	RF
		10	560C	4
315T1507-54		7	49	1
		8	34	1
		9	49	1
315T1507-55		8	30B	1
315T1507-56		8	1D	RF
		10	560D	4
315T1507-57		8	1E	RF
315T1507-58		7	49A	1
		8	34A	1
		9	49A	1
315T1507-59		8	1F	RF
		10	560F	4
315T1508-100		7	5C	RF
		10	555C	1
315T1508-101		7	1D	RF
		10	550D	1
315T1508-102		7	5D	RF
		10	555D	1
315T1508-103		7	45B	1
315T1508-105		7	1E	RF
		10	550E	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1508-106		7	5E	RF
		10	555E	1
315T1508-107		7	1F	RF
		10	550F	1
315T1508-108		7	5F	RF
315T1508-109		7	1G	RF
		10	550G	1
315T1508-110		7	5G	RF
		10	555G	1
315T1508-51		1	550A	1
		7	1	RF
		10	550	1
315T1508-52		1	555A	1
		7	5	RF
		10	555	1
315T1508-53		7	350	1
315T1508-54		7	355	1
315T1508-69		7	340	1
315T1508-70		7	345	1
315T1508-83		7	350A	1
315T1508-84		7	355A	1
315T1508-94		7	45A	1
315T1508-95		7	1A	RF
		10	550A	1
315T1508-96		7	5A	RF
		10	555A	1
315T1508-97		7	1B	RF
		10	550B	1
315T1508-98		7	5B	RF
		10	555B	1
315T1508-99		7	1C	RF
		10	550C	1
315T1509-23		5	45	1
315T1509-3		5	315	1
315T1509-35		9	1	RF
		10	565	1
315T1509-36		9	5	RF
		10	570	1
315T1509-37		9	315	1
315T1509-38		9	320	1
315T1509-4		5	320	1
315T1509-59		9	315A	1
315T1509-60		9	320A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1509-65		9	45A	1
315T1509-67		9	1A	RF
		10	565A	1
315T1509-68		9	5A	RF
		10	570A	1
315T1509-69		9	1B	RF
		10	565B	1
315T1509-70		9	5B	RF
		10	570B	1
315T1509-71		9	1C	RF
		10	565C	1
315T1509-72		9	5C	RF
		10	570C	1
315T1509-73		9	45B	1
315T1509-75		9	1D	RF
		10	565D	1
315T1509-76		9	5D	RF
		10	570D	1
315T1509-77		9	1E	RF
		10	565E	1
315T1509-78		9	5E	RF
315T1509-79		9	1F	RF
		10	565F	1
315T1509-80		9	5F	RF
		10	570F	1
315T1510-17		1	270A	1
		10	270A	1
315T1510-18		1	275A	1
		10	275A	1
315T1510-19		1	325A	1
		10	325A	1
315T1510-20		1	330A	1
		10	330A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1510-21		1	335A	1
		10	335A	1
315T1510-22		1	340A	1
		10	340A	1
315T1510-23		1	395A	1
		10	395A	1
315T1510-24		1	400A	1
		10	400A	1
315T1510-25		1	385A	1
		10	385A	1
315T1510-26		1	390A	1
		10	390A	1
315T1513-1		6	515	5
315T1513-3		6	550	5
315T1513-4		6	515A	5
315T1513-5		6	550A	5
315T1514-1		6	555	10
315T1514-3		6	585	10
315T1518-17		1	720	4
		10	720	4
315T1518-18		1	750	5
		10	750	5
315T1518-19		1	670	1
		10	670	1
315T1518-20		1	675	1
		10	675	1
315T1518-21		1	680	1
		10	680	1
315T1518-22		1	685	1
		10	685	1
315T1519-1		2	230	1
315T1519-2		2	235	1
315T1520-1		2	310	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1520-2		2	315	1
315T1521-17		1	605	5
315T1521-18		10	605B	5
315T1521-9		1	605A	5
		10	605	5
315T1522-1		6	175A	5
315T1522-10		6	280A	5
315T1522-11		6	165A	1
315T1522-12		6	170A	5
315T1522-13		6	365A	1
315T1522-14		6	360A	1
315T1522-15		6	175	5
315T1522-16		6	230	5
315T1522-17		6	90	1
315T1522-18		6	95	1
315T1522-19		6	290	1
315T1522-2		6	230A	5
315T1522-20		6	285	1
315T1522-21		6	225	5
315T1522-22		6	280	5
315T1522-23		6	165	1
315T1522-24		6	170	1
315T1522-25		6	365	1
315T1522-26		6	360	1
315T1522-27		6	165B	1
315T1522-28		6	170B	1
315T1522-29		6	365B	1
315T1522-3		6	90A	1
315T1522-30		6	360B	1
315T1522-31		6	90C	1
315T1522-32		6	95C	1
315T1522-33		6	290C	1
315T1522-34		6	285C	1
315T1522-35		6	175C	5
315T1522-36		6	230C	5
315T1522-37		6	90D	1
315T1522-38		6	95D	1
315T1522-39		6	290D	1
315T1522-4		6	95A	1
315T1522-40		6	285D	1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1522-41		6	225B	5
315T1522-42		6	280B	5
315T1522-43		6	165C	1
315T1522-44		6	170C	1
315T1522-45		6	365C	1
315T1522-46		6	360C	1
315T1522-47		6	175D	5
315T1522-48		6	230D	1
315T1522-49		6	225C	5
315T1522-5		6	290A	1
315T1522-50		6	280C	5
315T1522-6		6	285A	1
315T1522-9		6	225A	5
315T1523-1		6	675	1
315T1524-1		6	670	1
315T1525-1		6	390A	1
		6	430A	1
315T1525-10		6	375	1
315T1525-11		6	405A	1
315T1525-12		6	400A	1
315T1525-13		6	405	1
315T1525-14		6	400	1
315T1525-15		6	370C	1
315T1525-16		6	375C	1
315T1525-17		6	405C	1
315T1525-18		6	400C	1
315T1525-19		6	390B	1
		6	430B	1
315T1525-2		6	395A	1
		6	425A	1
315T1525-20		6	395B	1
		6	425B	1
315T1525-3		6	390	1
		6	430	1
315T1525-4		6	395	1
		6	425	1
315T1525-7		6	370A	1
315T1525-8		6	375A	1
315T1525-9		6	370	1
315T1527-1		6	460A	5
315T1527-10		6	510	5
315T1527-2		6	465A	5
315T1527-3		6	505A	5
315T1527-4		6	510A	5
315T1527-7		6	460	5
315T1527-8		6	465	5

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1527-9		6	505	5
315T1532-1		6	665	1
315T1535-1		1	755	4
		10	755	4
315T1539-1		6	87	1
315T1539-2		6	88	1
315T1539-3		6	89	1
315T1560-1		2	170	1
315T1560-2		2	180	1
315T1560-3		2	170A	1
315T1560-4		2	170B	1
315T1561-1		2	60	3
315T1561-2		2	115	3
315T1561-4		2	65	3
315T1561-5		2	120	3
315T1561-6		2	60A	3
315T1561-7		2	115A	3
315T1562-1		1	135A	1
		2	1A	RF
		10	135A	1
315T1562-2		1	140A	1
		2	5A	RF
		10	140A	1
315T1562-3		2	150	3
315T1562-4		2	100	3
315T1562-5		2	250	4
315T1562-5001		2	10A	1
315T1562-5002		2	15A	1
315T1562-5003		2	10	1
315T1562-5004		2	15	1
315T1562-5005		2	10B	1
315T1562-5006		2	15B	1
315T1562-5007		2	10D	1
315T1562-5008		2	15D	1
315T1562-5009		2	10C	1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1562-5010		2	15C	1
315T1562-5011		2	10E	1
315T1562-5012		2	15E	1
315T1562-5013		2	10F	1
315T1562-5014		2	15F	1
315T1562-5015		2	10G	1
315T1562-5016		2	15G	1
315T1562-5017		2	10H	1
315T1562-5018		2	15H	1
315T1562-6		2	335	1
315T1562-7		2	150A	3
315T1564-1		2	355D	1
315T1564-2		2	360D	1
315T1564-21		2	355E	1
315T1564-22		2	360E	1
315T1564-25		2	355F	1
315T1564-26		2	360F	1
315T1565-1		2	345	1
315T1566-2		2	165	3
315T1566-3		2	135A	3
315T1568-10		2	123B	3
315T1568-5		2	125B	3
315T1568-6		2	123	3
315T1568-8		2	123A	3
315T1569-1		2	350	1
315T1570-1		2	320	1
315T1572-21		1	525B	1
315T1572-22		1	530B	1
315T1572-23		1	525	1
315T1572-24		1	530	1
315T1572-27		10	525A	1
315T1572-28		10	530A	1
315T1574-1		2	30	2
315T1574-2		2	40	2
315T1574-3		2	30A	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1574-4		2	30B	2
315T1575-1		1	560	4
		4	1	RF
315T1575-5		1	565	1
		5	1	RF
315T1575-5001		4	5A	1
315T1575-5007		5	10A	1
315T1575-5008		5	15A	1
315T1575-5009		5	10	1
315T1575-5010		5	15	1
315T1575-6		1	570	1
		5	5	RF
315T1580-1		4	95A	1
		5	110A	1
		7	110	1
		8	95	1
		9	110	1
315T1580-10		4	90	1
		5	105	1
315T1580-11		7	110A	1
		8	95A	1
		9	110A	1
315T1580-12		7	50A	1
		8	35A	1
		9	50A	1
315T1580-13		7	170A	1
		8	155A	1
		9	170A	1
315T1580-14		7	105A	1
		8	90A	1
315T1580-14		9	105A	1
315T1580-15		7	110B	1
		8	95B	1
		9	110B	1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1580-16		7	50B	1
		8	35B	1
		9	50B	1
315T1580-2		4	35A	1
		5	50A	1
		7	50	1
		8	35	1
		9	50	1
		4	155A	1
315T1580-3		5	170A	1
		7	170	1
		8	155	1
		9	170	1
		4	90A	1
315T1580-4		5	105A	1
		7	105	1
		8	90	1
		9	105	1
		4	95	1
315T1580-7		5	110	1
315T1580-8		4	35	1
		5	50	1
		4	155	1
315T1580-9		5	170	1
		4	245A	1
315T1581-11		5	260A	1
315T1581-12		4	245	1
		5	260	1
315T1581-13		4	300	1
		5	310A	1
315T1581-14		4	295	1
		5	310	1
315T1581-23		8	295A	1
		9	310A	1
315T1581-24		7	310A	1
315T1581-25		8	245A	1
		9	260A	1
315T1581-26		7	260A	1
315T1581-27		8	245B	1
		9	260B	1
315T1581-28		7	260B	1
315T1581-6		4	285	1
		5	300	1
		7	300	1
		8	285	1
		9	300	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1582-10		4	200F	1
		5	215F	1
		7	215A	1
		8	200A	1
		9	215A	1
315T1582-12		7	215B	1
		8	200B	1
		9	215B	1
315T1582-13		7	255A	1
		8	240A	1
		9	255A	1
315T1582-4		4	240A	1
		5	255A	1
315T1582-6		4	200B	1
		5	215B	1
		7	215	1
		8	200	1
		9	215	1
315T1582-7		4	240B	1
		5	255B	1
		7	255	1
		8	240	1
		9	255	1
315T1582-8		4	200	1
		5	215	1
315T1582-9		4	240	1
		5	255	1
315T1583-1		4	195	1
		5	210	1
		7	210	1
		8	195	1
		9	210	1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T1587-1		4	190	1
		5	205	1
		7	205	1
		8	190	1
		9	205	1
315T1588-1		4	200A	1
		5	215A	1
315T1588-2		4	235A	2
		5	250A	2
315T1589-4		6	635B	6
		6	640A	6
315T1589-5		6	635C	6
315T1589-7		6	640B	6
315T3506-15		1	55	1
315T3506-16		1	60	1
315T3506-17		1	95	1
315T3506-18		1	100	1
315T3506-25		1	55A	1
		10	55A	1
315T3506-26		1	60A	1
		10	60A	1
315T3506-27		1	95A	1
		10	95A	1
315T3506-28		1	100A	1
		10	100A	1
315T3506-3		1	90	2
		10	90	2
315T3506-34		1	90A	1
		10	90A	2
315T3506-35		10	55B	1
		10	60C	1
315T3506-36		10	55C	1
		10	57	1
		10	60B	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
315T3506-37		1	100B	1
		10	95B	1
315T3506-38		1	95B	1
		10	100B	1
315T3557-1		1	590	10
		1	591	15
		10	590	10
315T3557-10		1	588A	2
315T3557-10		10	588	1
315T3557-2		1	595	25
		10	595	10
315T3557-3		1	600	25
		10	600	10
315T3557-4		1	580	10
		1	615	15
		10	580	1
		10	615	15
315T3557-5		1	585	10
		1	620	15
		10	585	1
		10	620	15
315T3557-6		1	601	2
		10	601	2
315T3557-7		1	602	2
		10	602	2
315T3557-8		1	603	2
		10	603	2
315T3557-9		1	587	2
		10	587	1
315T3563-1		1	20	3
315T3563-2		1	50	3
315T3563-3		1	45	3
315T3563-4		10	20A	3
315T3563-5		10	50A	3
315T3563-6		10	48	3
315T3567-1		2	255	4
315T3567-3		2	255A	4

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
654T0109-35		1	60B	1
		10	60D	1
654T0109-36		1	55B	1
		10	55D	1
654T0324-10		1	60C	1
		10	60E	1
654T0324-11		1	55C	1
		10	55E	1
66014-10		1	425	4
		10	425	4
66014-5		2	245	12
		4	275	4
		5	290	4
		7	290	4
		8	275	4
		9	290	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
66014-6		1	223	25
		1	500	4
		1	665	4
		1	715	8
		2	145	30
		4	50	8
		4	110	8
		4	255	15
		5	65	8
		5	125	8
		5	270	15
		6	140	6
		6	200	40
		6	255	40
		6	330	6
		6	485	170
		6	525	15
		6	565	10
		6	599	18
		6	602	12
		6	630	12
		6	660	158
		7	48	1
		7	65	7
		7	125	8
		7	270	15
		7	320	3
		8	33	1
		8	50	7
		8	110	8
		8	255	15
		9	48	1
		9	65	7
		9	125	8
		9	270	15
		10	223	25
		10	500	4
		10	665	4
		10	715	8
	66014-8		1	295
		1	360	3
		1	455	38
		2	80	15
		2	190	4
		2	285	6

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
66014-8		2	330	4		
		6	135	2		
		6	185	10		
		6	240	10		
		6	335	2		
		10	295	3		
		10	360	3		
		10	455	38		
		67067-6A7		4	205	1
				5	220	1
7	220			1		
8	205			1		
9	220			1		
96-82		6	32	6		
		1	35	6		
97E02		4	65	2		
		4	125	2		
		4	220	1		
		5	80	2		
		5	140	2		
		5	235	1		
		7	48A	1		
		7	80	2		
		7	140	2		
		7	235	1		
		8	33A	1		
		8	65	2		
		8	125	2		
		8	220	1		
		9	48A	1		
		9	80	2		
		9	140	2		
		9	235	1		
		97E48		10	35	6
				1	210	14
				1	545	12
				10	210	14
10	545			12		

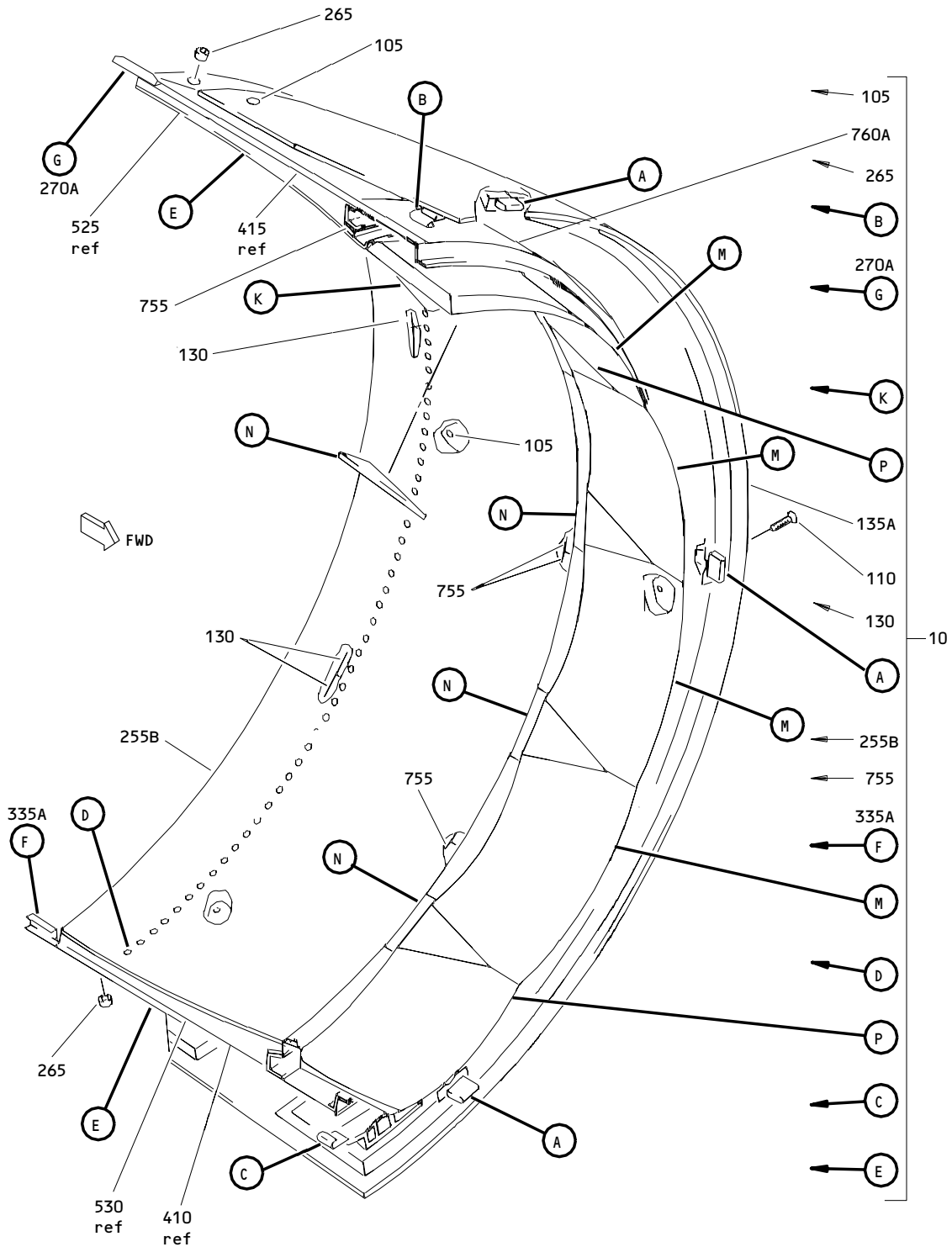
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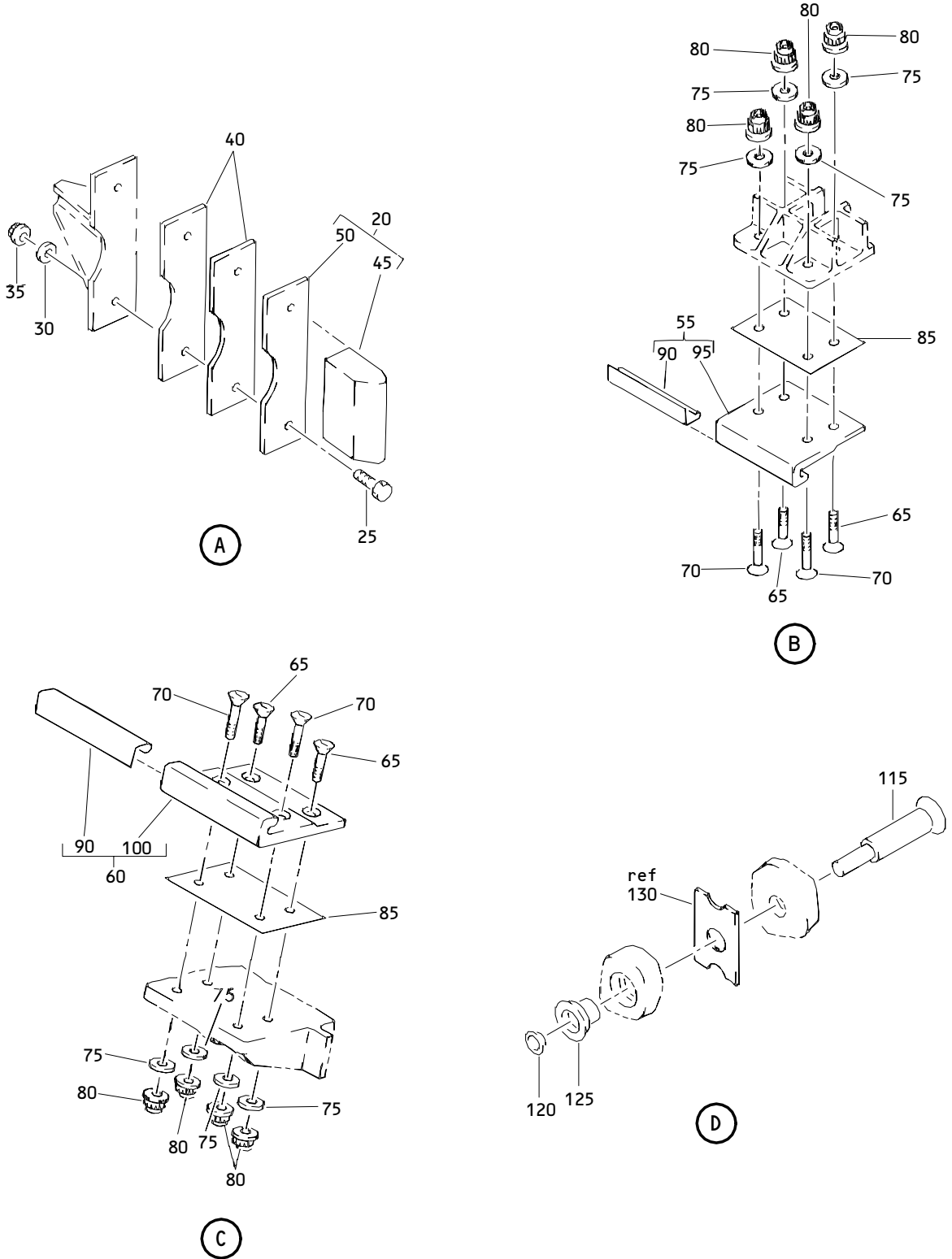
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Thrust Reverser Sleeve Assembly  
 Figure 1 (Sheet 1)

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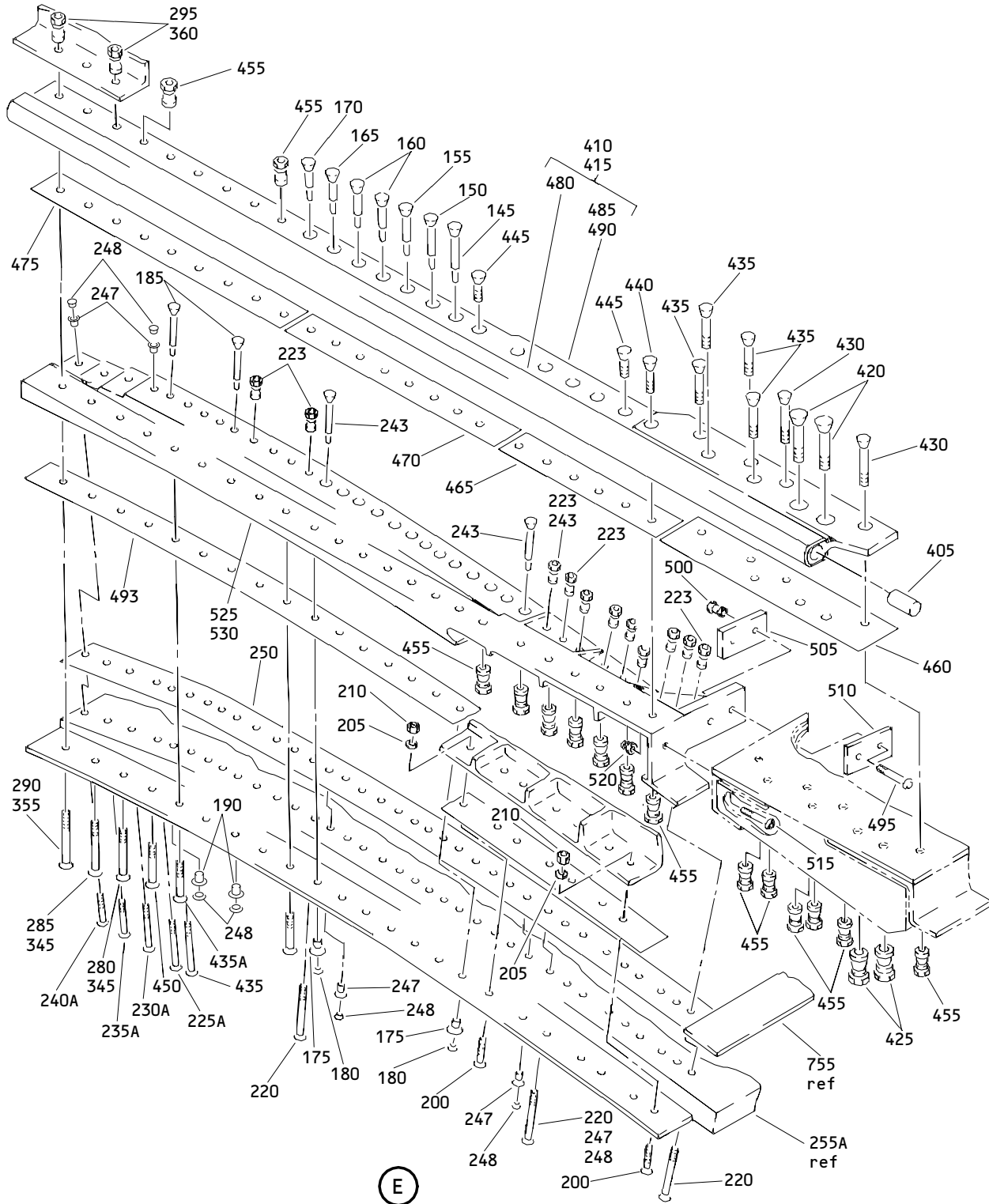
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Thrust Reverser Sleeve Assembly  
 Figure 1 (Sheet 2)

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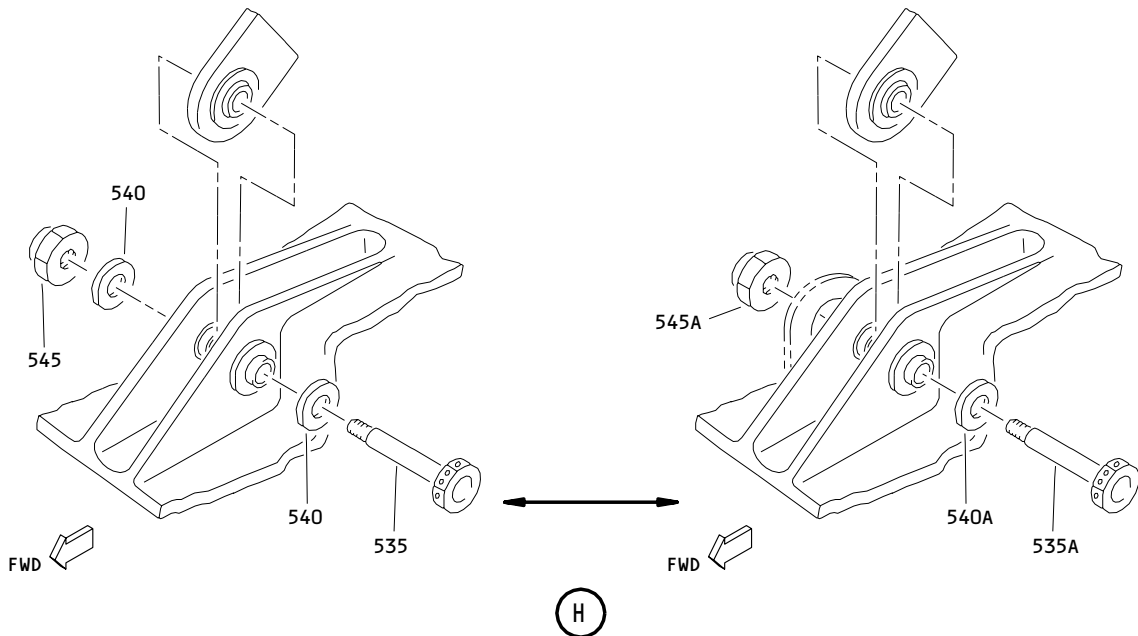
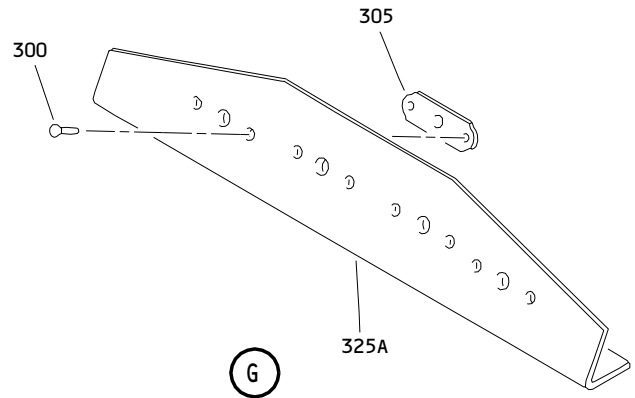
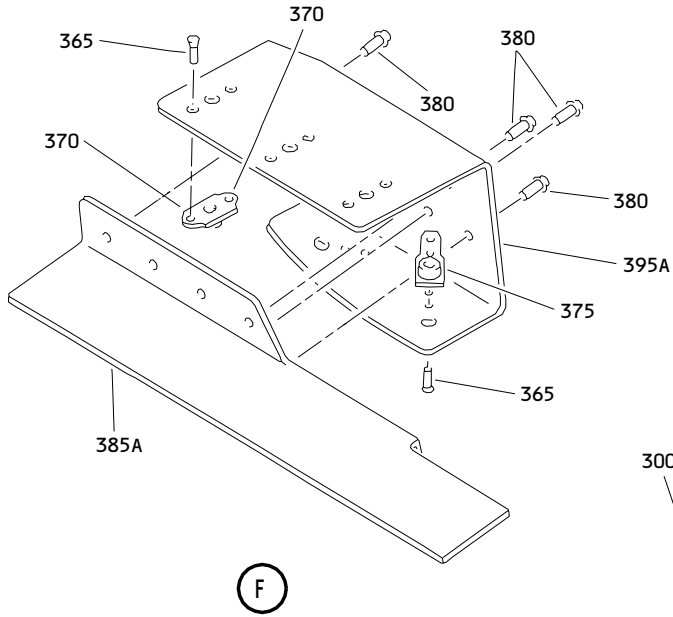
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Thrust Reverser Sleeve Assembly  
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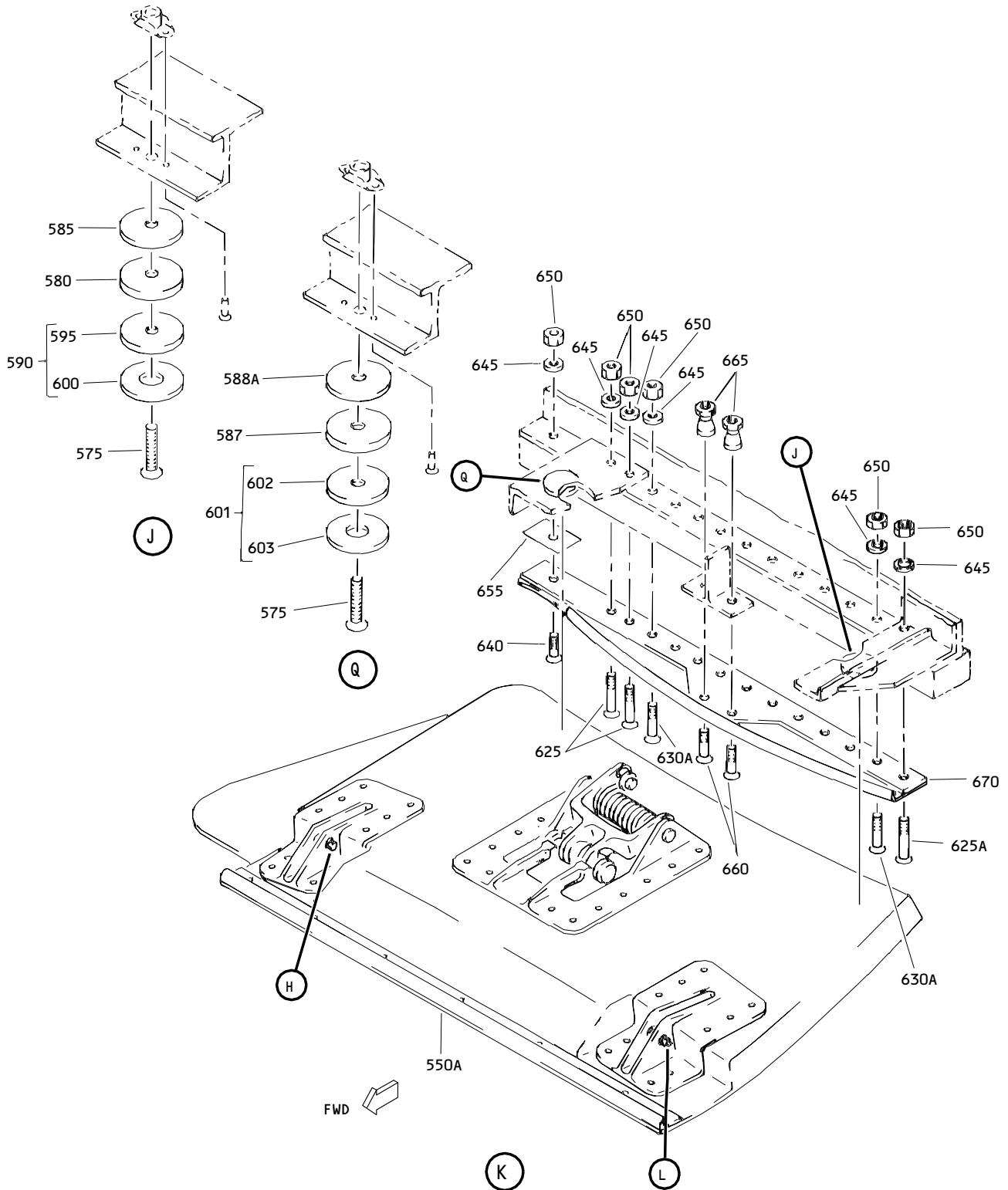


Thrust Reverser Sleeve Assembly  
 Figure 1 (Sheet 4)

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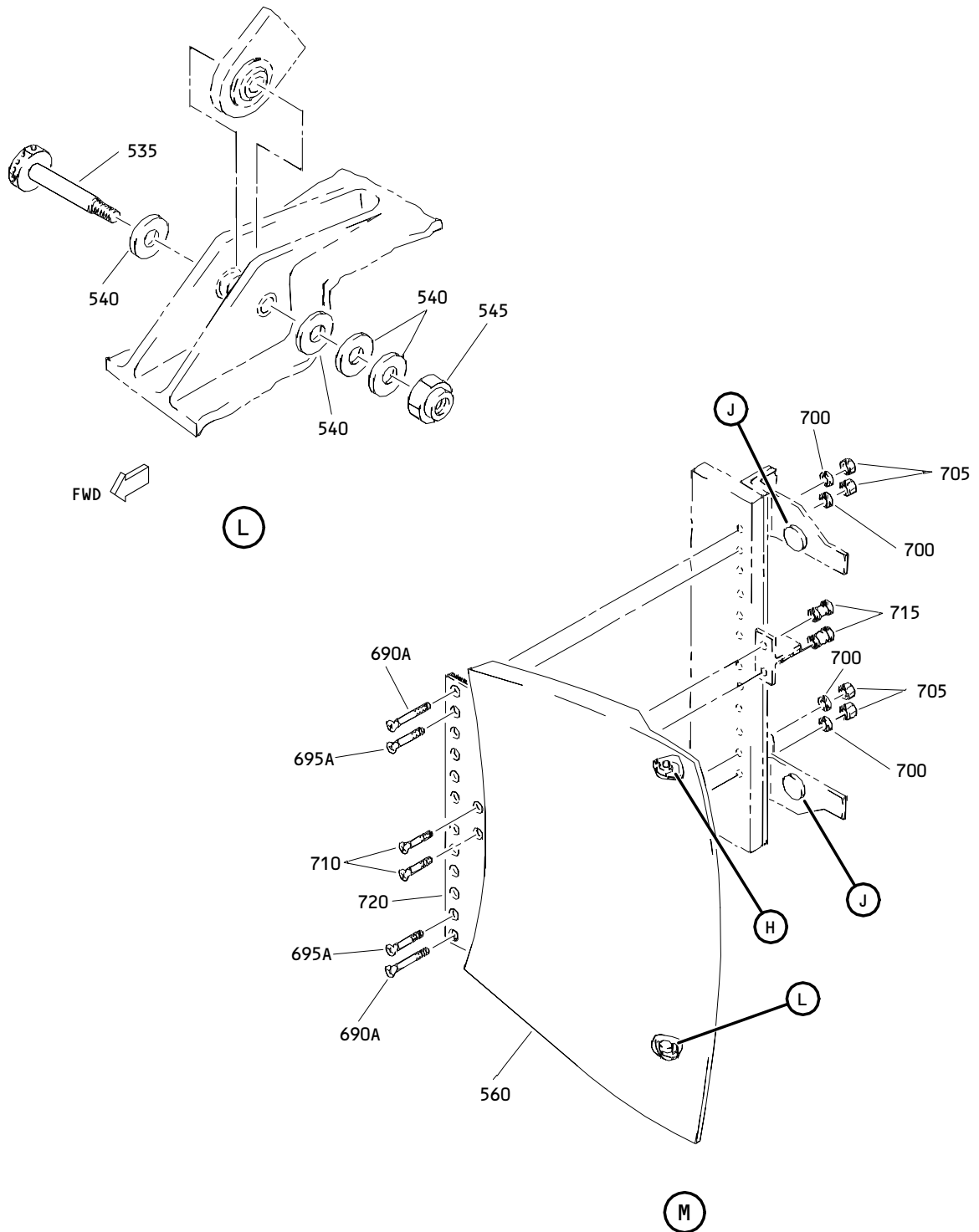




**Thrust Reverser Sleeve Assembly**  
**Figure 1 (Sheet 5)**

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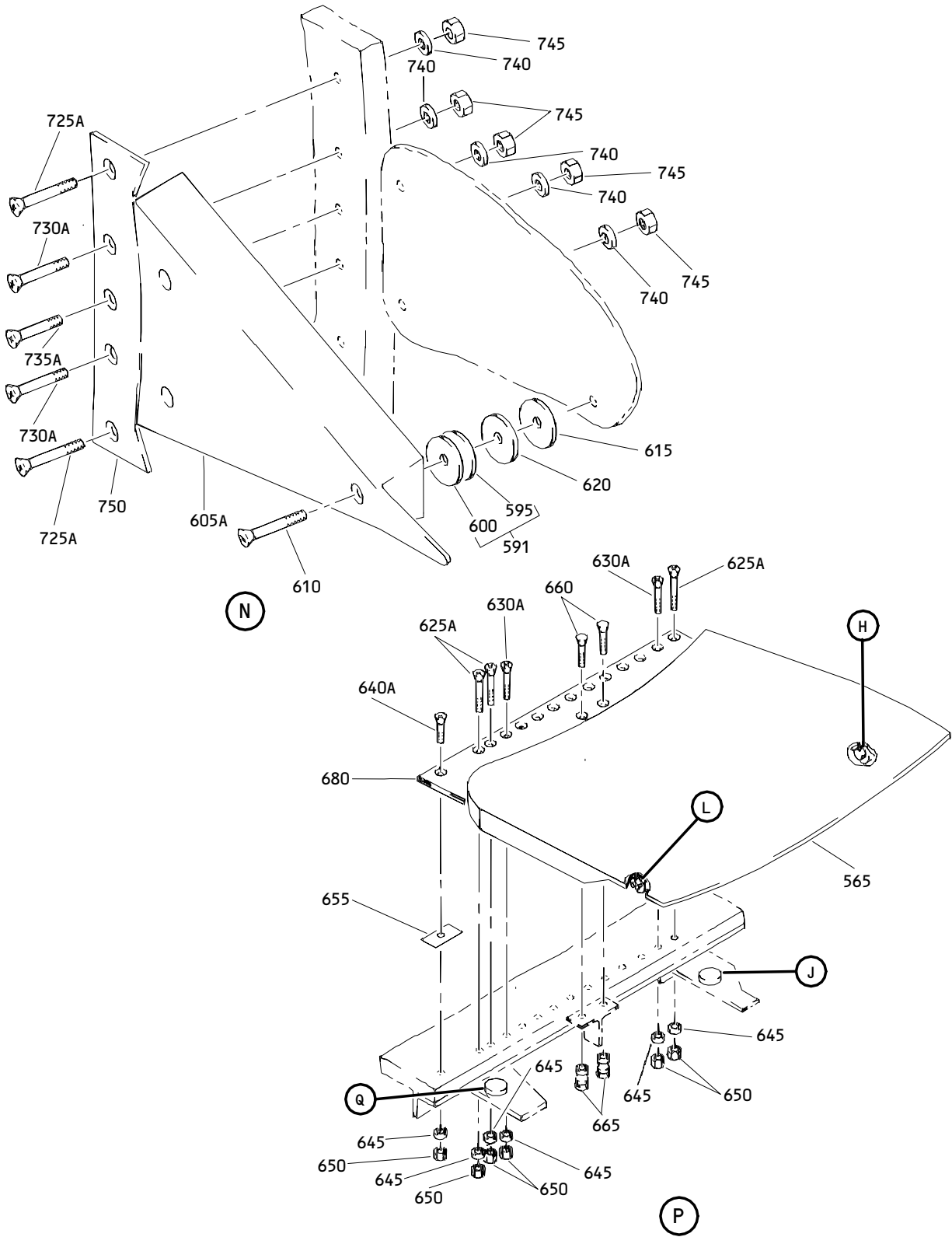
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Thrust Reverser Sleeve Assembly  
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Thrust Reverser Sleeve Assembly  
Figure 1 (Sheet 7)

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-1	315T1500-1SP		DELETED		
-1A	315T1500-1		SLEEVE ASSY-THRUST REVERSER (LH)	A	RF
-5	315T1500-2SP		DELETED		
-5A	315T1500-2		SLEEVE ASSY-THRUST REVERSER (RH)	B	RF
10	315T1500-5001		.SLEEVE ASSY- (REPLD BY ITEMS 10A,10C, 10D,10E,10F,10H,10J, 10K,10L,10M,10N,10P) (REWORK DWG 315T1500-5007)(LIMITED)	A	1
-10A	315T1500-5003		.SLEEVE ASSY- (REPLS ITEM 10) (REPLD BY ITEMS 10C,10D, 10E,10F,10H,10J,10K, 10L,10M,10N,10P) (REWORK DWG 315T1500-5007)(LIMITED)	A	1
-10B	315T1500-5005SP		DELETED		
-10C	315T1500-5005		.SLEEVE ASSY- (REPLS ITEMS 10,10A) (REPLD BY ITEMS 10D,10E, 10F,10H,10J,10K,10L, 10M,10N,10P) (FOR DETAILS SEE FIG. 10)(LIMITED)	A	1
-10D	315T1500-5011		.SLEEVE ASSY- (REPLS ITEMS 10,10A,10C, 10D) (REPLD BY ITEMS 10F,10H, 10J,10K,10L,10M,10N, 10P) (FOR DETAILS SEE FIG. 10)(LIMITED)	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -10E	315T1500-5013		.SLEEVE ASSY- (REPLS ITEMS 10,10A,10C) (REPLD BY ITEMS 10D, 10F,10H,10J,10K,10L, 10M,10N,10P) (FOR DETAILS SEE FIG. 10)(LIMITED)	A	1
-10F	315T1500-5015		.SLEEVE ASSY- (REPLS ITEMS 10, 10A,10C,10D,10E) (REPLD BY ITEMS 10H, 10J,10K,10L,10M,10N, 10P) (FOR DETAILS SEE FIG. 10)(LIMITED)	A	1
-10G -10H	315T1500-5017 315T1500-5019		DELETED .SLEEVE ASSY- (REPLS ITEMS 10,10A, 10C,10D,10E,10F) (REPLD BY ITEMS 10J,10K, 10L,10M,10N,10P) (FOR DETAILS SEE FIG. 10)(LIMITED)	A	1
-10J	315T1500-5021		.SLEEVE ASSY- (REPLS ITEMS 10,10A,10C, 10D,10E,10F,10H,10K) (REPLD BY ITEMS 10L,10M, 10N,10P) (FOR DETAILS SEE FIG. 10)(LIMITED)	A	1
-10K	315T1500-5023		.SLEEVE ASSY- (REPLS ITEMS 10,10A,10C, 10D,10E,10F,10H) (REPLD BY ITEMS 10J,10L, 10M,10N,10P) (FOR DETAILS SEE FIG. 10)(LIMITED)	A	1
-10L	315T1500-5025		.SLEEVE ASSY- (REPLS ITEMS 10,10A,10C, 10D,10E,10F,10H,10J, 10K) (REPLD BY ITEMS 10M,10N, 10P) (FOR DETAILS SEE FIG. 10)(LIMITED)	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -10M	315T1500-5027		.SLEEVE ASSY- (REPLS ITEMS 10,10A,10C, 10D,10E,10F,10H,10J, 10K,10L,10N) (REPLD BY ITEM 10P) (FOR DETAILS SEE FIG. 10)(LIMITED)	A	1
-10N	315T1500-5029		.SLEEVE ASSY- (REPLS ITEMS 10,10A,10C, 10D,10E,10F,10H,10J, 10K,10L) (REPLD BY ITEMS 10M,10P) (FOR DETAILS SEE FIG. 10)(LIMITED)	A	1
-10P	315T1500-5033		.SLEEVE ASSY- (REPLS ITEMS 10,10A,10C, 10D,10E,10F,10H,10J, 10K,10L,10M,10N) (FOR DETAILS SEE FIG. 10)(LIMITED)	A	1
-15	315T1500-5002		.SLEEVE ASSY- (REPLD BY ITEMS 15A,15C, 15D,15E,15F,15H,15J, 15K,15L,15M,15N,15P) (REWORK DWG 315T1500-5008)(LIMITED)	B	1
-15A	315T1500-5004		.SLEEVE ASSY- (REPLS ITEM 15) (REPLD BY ITEMS 15C,15D, 15E,15F,15H,15J,15K, 15L,15M,15N,15P) (REWORK DWG 315T1500-5008)(LIMITED)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -15B -15C	315T1500-5006SP 315T1500-5006		DELETED .SLEEVE ASSY- (REPLS ITEMS 15,15A) (REPLD BY ITEMS 15D,15E, 15F,15H,15J,15K,15L, 15M,15N,15P) (FOR DETAILS SEE FIG. 10)(LIMITED)	B	1
-15D	315T1500-5012		.SLEEVE ASSY- (REPLS ITEMS 15,15A,15C, 15D) (REPLD BY ITEMS 15F,15H, 15J,15K,15L,15M,15N, 15P) (FOR DETAILS SEE FIG. 10)(LIMITED)	B	1
-15E	315T1500-5014		.SLEEVE ASSY- (REPLS ITEMS 15,15A,15C) (REPLD BY ITEMS 15D,15F, 15H,15J,15K,15L,15M, 15N,15P) (FOR DETAILS SEE FIG. 10)(LIMITED)	B	1
-15F	315T1500-5016		.SLEEVE ASSY- (REPLS ITEMS 15,15A,15C, 15D,15E) (REPLD BY ITEMS 15H,15J, 15K,15L,15M,15N,15P) (FOR DETAILS SEE FIG. 10)(LIMITED)	B	1
-15G -15H	315T1500-5018 315T1500-5020		DELETED .SLEEVE ASSY- (REPLS ITEMS 15,15A,15C, 15D,15E,15F) (REPLD BY ITEMS 15J,15K, 15L,15M,15N,15P) (FOR DETAILS SEE FIG. 10)(LIMITED)	B	1
-15J	315T1500-5022		.SLEEVE ASSY- (REPLS ITEMS 15,15A,15C, 15D,15E,15F,15H,15K) (REPLD BY ITEMS 15L,15M, 15N,15P) (FOR DETAILS SEE FIG. 10)(LIMITED)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -15K	315T1500-5024		.SLEEVE ASSY- (REPLS ITEMS 15,15A,15C, 15D,15E,15F,15H) (REPLD BY ITEMS 15J,15L, 15M,15N,15P) (FOR DETAILS SEE FIG. 10)(LIMITED)	B	1
-15L	315T1500-5026		.SLEEVE ASSY- (REPLS ITEMS 15,15A,15C, 15D,15E,15F,15H,15J, 15K) (REPLD BY ITEMS 15M,15N, 15P) (FOR DETAILS SEE FIG. 10)(LIMITED)	B	1
-15M	315T1500-5028		.SLEEVE ASSY- (REPLS ITEMS 15,15A,15C, 15D,15E,15F,15H,15J, 15K,15L,15N,15P) (FOR DETAILS SEE FIG. 10)(LIMITED)	B	1
-15N	315T1500-5030		.SLEEVE ASSY- (REPLS ITEMS 15,15A,15C, 15D,15E,15F,15H,15J, 15K,15L) (REPLD BY ITEMS 15M,15P) (FOR DETAILS SEE FIG. 10)(LIMITED)	B	1
-15P	315T1500-5034		.SLEEVE ASSY- (REPLS ITEMS 15,15A,15C, 15D,15E,15F,15H,15J, 15K,15L,15M,15N) (FOR DETAILS SEE FIG. 10)(LIMITED)	B	1
20	315T3563-1		..PANEL ASSY-BUMPER ATTACHING PARTS		3
R 25	BACB30NM3K4		..BOLT		6
30	AN960-10L		..WASHER		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-35	H01-3BAC		..NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		6
40	BACS40R10D40F		..SHIM -----*		6
45	315T3563-3		...BUMPER		1
50	315T3563-2		...BASEPLATE		1
55	315T3506-15		..SLIDER ASSY-AUX (OPT ITEM 55A) (PRE SB 767-78-0039)		1
-55A	315T3506-25		..SLIDER ASSY-AUX (OPT ITEM 55) (PRE SB 767-78-0039)		1
-55B	654T0109-36		..SLIDER ASSY-AUX (POST SB 767-78-0039) (OPT ITEM 55C)		1
-55C	654T0324-11		..SLIDER ASSY-AUX (POST SB 767-78-0039) (OPT ITEM 55B)		1
-55D	315T3506-15		DELETED		
-55E	315T3506-25		DELETED		
60	315T3506-16		..SLIDER ASSY-AUX (OPT ITEM 60A) (PRE SB 767-78-0039)		1
-60A	315T3506-26		..SLIDER ASSY-AUX (OPT ITEM 60) (PRE SB 767-78-0039)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -60B	654T0109-35		..SLIDER ASSY-AUX (POST SB 767-78-0039) (OPT ITEM 60C)		1
-60C	654T0324-10		..SLIDER ASSY-AUX (POST SB 767-78-0039) (OPT ITEM 60B)		1
-60D	315T3506-16		DELETED		
-60E	315T3506-26		DELETED		
65	BACB30MS3K9		ATTACHING PARTS		
70	BACB30MS3K10		..BOLT		4
75	AN960-10L		..BOLT		4
80	NAS1805-3		..WASHER		8
85	BACS40R20C30F		..NUT		8
			..SHIM		2
			-----*-----		
90	315T3506-3		...TAPE-RULON J (USED ON ITEMS 55,55A, 60,60A)		1
90A	315T3506-34		...TAPE-RULON J (USED ON ITEMS 55B,55C, 60B,60C)		1
95	315T3506-17		...SLIDER (USED ON ITEM 55)		1
-95A	315T3506-27		...SLIDER (USED ON ITEM 55A)		1
-95B	315T3506-38		...SLIDER (USED ON ITEMS 55B,55C)		1
100	315T3506-18		...SLIDER (USED ON ITEM 60)		1
-100A	315T3506-28		...SLIDER (USED ON ITEM 60A)		1
-100B	315T3506-37		...SLIDER (USED ON ITEMS 60B,60C)		1
105	BACB30LL7-2		..BOLT- (OPT ITEM 105A)		3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -105A	AIC1195-7-2		..BOLT- (V06725) (OPT ITEM 105)		3
110	BACB30LL8-2		..BOLT- (OPT ITEM 110A)		1
-110A	AIC1195-8-2		..BOLT- (V06725) (OPT ITEM 110)		1
115	ASPF EU8-19AC		..PIN- (V17446)		74
115A	ASPF EU8-20AC		DELETED		
120	ASPF SDT8		..SLEEVE- (V17446)		74
125	ASPLC2AC8		..COLLAR- (V17446)		74
130	BACS40R12B390F		..SHIM		3
135	315T1562-1SP		DELETED		
135A	315T1562-1		..PANEL ASSY-OUTER COWL (FOR DETAILS SEE FIG. 2)	A	1
-140	315T1562-2SP		DELETED		
-140A	315T1562-2		..PANEL ASSY-OUTER COWL (FOR DETAILS SEE FIG. 2)	B	1
145	ASPF FDT8-19		..PIN- (V17446)		2
150	ASPF FDT8-17		..PIN- (V17446)		2
155	ASPF FDT8-16		..PIN- (V17446)		2
160	ASPF FDT8-14		..PIN- (V17446)		4
165	ASPF FDT8-13		..PIN- (V17446)		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R	01-170	ASPF PDT8-12	..PIN- (V17446)		2
	175	ASPF SDT8	..SLEEVE- (V17446)		14
	180	ASPLC2AC8	..COLLAR- (V17446)		14
	185	ASPF PDT6-18	DELETED		
	190	ASPF SDT6	DELETED		
	195	ASPLC2AC6	DELETED		
	200	BACB30NN4K5	..BOLT		14
	205	AN960PD416	..WASHER		14
	210	H01-4BAC	..NUT- (V15653) (SPEC BACN10JC4CM) (OPT NS202101SE048 (V80539)) (OPT T6C428JM (V11815)) (OPT VN303D048 (V92215)) (OPT 109LH9075-4W (V72962)) (OPT 97E48 (V80539))		14
	215	BACS40R15B284F	DELETED		
	220	HL523AZ6-18	..BOLT- (V56878) (SPEC BACB30NZ6K18) (OPT HL523-18 (V06725)) (OPT L804-6K18 (V06725)) (OPT HL523AZ6-18 (V92215)) (OPT HL523AZ6-18 (V73197)) (OPT HL523AZ6-18 (V97928))		25

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 223	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		25
225	HL523VAZ6-17		DELETED		
225A	ASPFFDT6-17		..PIN- (V17446)		2
230	HL523VAZ6-15		DELETED		
230A	ASPFFDT6-15		..PIN- (V17446)		2
235	HL523VAZ6-12		DELETED		
235A	ASPFFDT6-12		..PIN- (V17446)		2
240	HL523VAZ6-10		DELETED		
240A	ASPFFDT6-10		..PIN- (V17446)		2
243	ASPFFDT6-18		..PIN- (V17446)		37
245	HL79-6		DELETED		
247	ASPFSDT6		..SLEEVE- (V17446)		45
248	ASPLC2AC6		..COLLAR- (V17446)		45
250	BACS40R11C285F		..SHIM		2
255	315T1502-1		DELETED		
255A	315T1502-1SP		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
255B	315T1502-1		..BOND ASSY-ACOUSTIC PNL	A	1
-260	315T1502-2		DELETED		
-260A	315T1502-2SP		DELETED		
-260B	315T1502-2		..BOND ASSY-ACOUSTIC PNL	B	1
265	NAS1835C4P		...INSERT		2
270	315T1510-1		DELETED		
270A	315T1510-17		..BRACKET ASSY-ATTACH	A	1
-275	315T1510-2		DELETED		
-275A	315T1510-18		..BRACKET ASSY-ATTACH ATTACHING PARTS	B	1
280	HL11VAZ8-16		..BOLT- (V56878) (SPEC BACB30NW8K16) (OPT B30NW8K16 (V97928)) (OPT HL11VAZ8-16 (V73197)) (OPT HL11VAZ8-16 (V92215)) (OPT HL11VAZ8-16 (V97928)) (OPT L803-8K16 (V06725))		1
285	HL11VAZ8-17		..BOLT- (V56878) (SPEC BACB30NW8K17) (OPT B30NW8K17 (V97928)) (OPT HL11VAZ8-17 (V73197)) (OPT HL11VAZ8-17 (V92215)) (OPT HL11VAZ8-17 (V97928)) (OPT L803-8K17 (V06725))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-290	HL11VAZ8-18		..BOLT- (V56878) (SPEC BACB30NW8K18) (OPT B30NW8K18 (V97928)) (OPT HL11VAZ8-18 (V73197)) (OPT HL11VAZ8-18 (V92215)) (OPT HL11VAZ8-18 (V97928)) (OPT L803-8K18 (V06725))		1
295	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*		3
300	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		8
305	BRF200C3M		...NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
310	BACR15BB5AD		DELETED		
315	315T1510-3		DELETED		
-320	315T1510-4		DELETED		
325	315T1510-5		DELETED		
325A	315T1510-19		...BRACKET	A	1
-330	315T1510-6		DELETED		
-330A	315T1510-20		...BRACKET	B	1
335	315T1510-9		DELETED		
335A	315T1510-21		..BRACKET ASSY-ATTACH	A	1
-340	315T1510-10		DELETED		
-340A	315T1510-22		..BRACKET ASSY-ATTACH ATTACHING PARTS	B	1
345	HL11VAZ8-16		..BOLT- (V56878) (SPEC BACB30NW8K16) (OPT B30NW8K16 (V97928)) (OPT HL11VAZ8-16 (V73197)) (OPT HL11VAZ8-16 (V92215)) (OPT HL11VAZ8-16 (V97928)) (OPT L803-8K16 (V06725))		1
350	HL11VAZ8-17		..BOLT- (V56878) (SPEC BACB30NW8K17) (OPT B30NW8K17 (V97928)) (OPT HL11VAZ8-17 (V73197)) (OPT HL11VAZ8-17 (V92215)) (OPT HL11VAZ8-17 (V97928)) (OPT L803-8K17 (V06725))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-355	HL11VAZ8-18		..BOLT- (V56878) (SPEC BACB30NW8K18) (OPT B30NW8K18 (V97928)) (OPT HL11VAZ8-18 (V73197)) (OPT HL11VAZ8-18 (V92215)) (OPT HL11VAZ8-18 (V97928)) (OPT L803-8K18 (V06725))		1
360	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*		3
365	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		10
370	BRF200C3M		...NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))		3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-375	BRF100C3M		...NUTPLATE- (V52828) (SPEC BACN10KB3CFM) (OPT F2001-3 (V15653)) (OPT VN151D1-02 (V92215)) (OPT 109F9207-3 (V72962)) (OPT F2001-3 (V15653)) (OPT 109F9207-3 (V72962))		2
380	BACR15BBA5AD		...RIVET- (SIZE DETERMINE ON INST)		6
385	315T1510-11		DELETED		
385A	315T1510-25		...TEE	A	1
-390	315T1510-12		DELETED		
-390A	315T1510-26		...TEE	B	1
395	315T1510-13		DELETED		
395A	315T1510-23		...BRACKET	A	1
-400	315T1510-14		DELETED		
-400A	315T1510-24		...BRACKET	B	1
405	315T1500-5		..PLUG		2
410	315T1505-1		..SLIDER ASSY		1
415	315T1505-2		..SLIDER ASSY		1
			ATTACHING PARTS		
420	HL11VAZ10-14		..BOLT- (V56878) (SPEC BACB30NW10K14) (OPT B30NW10K14 (V97928)) (OPT HL11VAZ10-14 (V73197)) (OPT HL11VAZ10-14 (V92215)) (OPT HL11VAZ10-14 (V97928)) (OPT L803-10K14 (V06725)) (OPT HL11VAZ10-14 (V0PTK6)) (OPT HL11VAZ10-14 (V60516))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-425	HL79-10		..COLLAR- (V56878) (SPEC BACC30M10) (OPT HL79-10 (V73197)) (OPT HL79-10 (V92215)) (OPT 66014-10 (V56878))		4
430	HL11VAZ8-14		..BOLT- (V56878) (SPEC BACB30NW8K14) (OPT B30NW8K14 (V97928)) (OPT HL11VAZ8-14 (V73197)) (OPT HL11VAZ8-14 (V92215)) (OPT HL11VAZ8-14 (V97928)) (OPT L803-8K14 (V06725))		4
435	HL11VAZ8-12		..BOLT- (V56878) (SPEC BACB30NW8K12) (OPT B30NW8K12 (V97928)) (OPT HL11VAZ8-12 (V73197)) (OPT HL11VAZ8-12 (V92215)) (OPT HL11VAZ8-12 (V97928)) (OPT L803-8K12 (V06725))		18

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-440	HL11VAZ8-8		..BOLT- (V56878) (SPEC BACB30NW8K8) (OPT B30NW8K8 (V97928)) (OPT HL11VAZ8-8 (V73197)) (OPT HL11VAZ8-8 (V92215)) (OPT HL11VAZ8-8 (V97928)) (OPT L803-8K8 (V06725))		2
445	HL11VAZ8-6		..BOLT- (V56878) (SPEC BACB30NW8K6) (OPT B30NW8K6 (V97928)) (OPT HL11VAZ8-6 (V73197)) (OPT HL11VAZ8-6 (V92215)) (OPT HL11VAZ8-6 (V97928)) (OPT L803-8K6 (V06725))		12
450	HL11VAZ8-13		..BOLT- (V56878) (SPEC BACB30NW8K13) (OPT B30NW8K13 (V97928)) (OPT HL11VAZ8-13 (V73197)) (OPT HL11VAZ8-13 (V92215)) (OPT HL11VAZ8-13 (V97928)) (OPT L803-8K13 (V06725))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-455	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))		38
460	BACS40R19C91F		..SHIM		2
465	BACS40R14C73F		..SHIM		2
470	BACS40R14C240F		..SHIM		2
475	BACS40R12C211F		..SHIM		2
			-----*-----		
480	315T1505-3		...TAPE		1
485	315T1505-5		...SLIDER- (USED ON ITEM 410)		1
490	315T1505-6		...SLIDER- (USED ON ITEM 415)		1
493	BACS40R15B284F		..SHIM		AR
495	HL10VAZ6-9		..BOLT- (V60516) (SPEC BACB30MY6K9) (OPT HL10VAZ6-9 (VOPTK6))		4
500	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
505	315T1500-6		..FILLER-RADIUS		2
510	315T1500-7		..FILLER-RADIUS		2
515	HL12VAZ6-8		..BOLT- (V56878) (SPEC BACB30NX6K8) (OPT HL12VAZ6-8 (V73197)) (OPT HL12VAZ6-8 (V92215)) (OPT HL12VAZ6-8 (V97928)) (OPT L802-6K8 (V06725)) (OPT HL12-8 (V06725))		2
520	NAS1805-3		..NUT		2
525	315T1572-23		..FITTING-SLIDER ATTACH (USED ON ITEMS 10, 15)		1
-525A	315T1572-21		DELETED		
-525B	315T1572-21		..FITTING-SLIDER ATTACH (USED ON ITEMS 10A, 15A)		1
530	315T1572-24		..FITTING-SLIDER ATTACH (USED ON ITEMS 10, 15)		1
-530A	315T1572-22		DELETED		
-530B	315T1572-22		..FITTING-SLIDER ATTCH (USED ON ITEMS 10A, 15A)		1
535	BACB30LJ4SU19		..BOLT		12
535A	NAS6704U19		..BOLT (POST SB 767-78-0019)		12
540	BACW10BP4ACU		..WASHER- (V10630) (PRE SB 767-78-0019) (SPEC BACW10BP4ACU)		72
540A	BACW10BP4ACU		..WASHER- (V10630) (POST SB 767-78-0019) (SPEC BACW10BP4ACU)		60

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-545	H01-4BAC		..NUT- (V15653) (SPEC BACN10JC4CM) (OPT NS202101SE048 (V80539)) (OPT T6C428JM (V11815)) (OPT VN303D048 (V92215)) (OPT 109LH9075-4W (V72962)) (OPT 97E48 (V80539))		12
545A	NAS1805-4		.NUT- (POST SB 767-78-0019)		12
550	315T1575-3		DELETED		
550A	315T1508-51		..DOOR ASSY-BLOCKER (REWORK DWG 315T1500-5007) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 7)	A	1
-550B	015T0242-11		..DOOR ASSY-BLOCKER (POST SB 767-78-0019) (POST SB 767-78-0015)	A	1
-555	315T1575-4		DELETED		
-555A	315T1508-52		..DOOR ASSY-BLOCKER (REWORK DWG 315T1500-5008) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 7)	B	1
-555B	015T0242-12		..DOOR ASSY-BLOCKER (POST SB 767-78-0019)	B	1
-555C	015T0242-10		..DOOR ASSY-BLOCKER (POST SB 767-78-0015)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-560	315T1575-1		..DOOR ASSY-BLOCKER (REWORK DWG 315T1500-5007, 315T1500-5008) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 4)		4
-560A	015T0242-7		..DOOR ASSY-BLOCKER (POST SB 767-78-0019) (POST SB 767-78-0015)		4
565	315T1575-5		..DOOR ASSY-BLOCKER (REWORK DWG 315T1500-5007) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 5)	A	1
-565A	015T0242-3		..DOOR ASSY-BLOCKER (POST SB 767-78-0019) (POST SB 767-78-0015)	A	1
-570	315T1575-6		..DOOR ASSY-BLOCKER (REWORK DWG 315T1500-5008) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 5)	B	1
-570A	015T0242-4		..DOOR ASSY-BLOCKER (POST SB 767-78-0019) (POST SB 767-78-0015) ATTACHING PARTS	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-575	BACB30NU3K4		..BOLT- (V08524) (SPEC BACB30NU3K4) (OPT BACB30NU3K4 (V56878)) (OPT BACB30NU3K4 (V73197)) (OPT BACB30NU3K4 (V80539)) (OPT BACB30NU3K4 (V92215)) -----*-----		12
580	315T3557-4		..PAD		AR
585	315T3557-5		..PAD		AR
587	315T3557-9		..PAD- (REWORK DWG 315T1500-5007, 315T1500-5008)		AR
588	315T3557-1		DELETED		
588A	315T3557-10		..PAD		AR
590	315T3557-1		..BUMPER ASSY- (USED ON ITEMS 10, 10A, 15, 15A)		10
591	315T3557-1		..BUMPER ASSY- (REWORK DWG 315T1500-5007, 315T1500-5008)		15
595	315T3557-2		...WASHER		1
600	315T3557-3		...PAD		1
601	315T3557-6		..BUMPER ASSY- (REWORK DWG 315T1500-5007, 315T1500-5008)		2
602	315T3557-7		...WASHER		1
603	315T3557-8		...PAD		1
605	315T1521-17		..PANEL ASSY-ACOUSTIC DIAPH WEDGE (REWORK DWG 315T1500-5007, 315T1500-5008) (OPT ITEM 605A)		5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-605A	315T1521-9		..PANEL ASSY-ACOUSTIC DIAPH WEDGE (REWORK DWG 315T1500-5007, 315T1500-5008) (OPT ITEM 605)		5
610	BACB30MS3K19		..BOLT		15
615	315T3557-4		..PAD		AR
620	315T3557-5		..PAD		AR
625	BACB30NN3K20X		DELETED		
625A	BACB30NN3K21		..BOLT		6
630	BACB30NN3K16X		DELETED		
R 630A	BACB30NN3K16		..BOLT		20
635	BACB30NN3K19X		DELETED		
640	BACB30NN3K5X		DELETED		
R 640A	BACB30NN3K5		..BOLT		2
645	AN960PD10L		..WASHER		28
650	BRH10C3D		..NUT- (V52828) (SPEC BACN10JC3CD) (OPT H51650-3BAC (V15653)) (OPT 102LH3W (V72962)) (OPT NS202486-02 (V80539)) (OPT T6C1032CD (V11815))		28

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 655 660	BACS4OR09D15F HL11VAZ6-3		..SHIM ..BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))		AR 4
665	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		4
670	315T1518-19		..FAIRING ASSY- (REWORK DWG 315T1500-5007)	A	1
-675	315T1518-20		..FAIRING ASSY- (REWORK DWG 315T1500-5008)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R	01-680	315T1518-21	..FAIRING ASSY- (REWORK DWG 315T1500-5007)	A	1
	-685	315T1518-22	..FAIRING ASSY- (REWORK DWG 315T1500-5008)	B	1
	690	BACB30NN3K20X	DELETED		
	690A	BACB30NN3K21	..BOLT		8
	695	BACB30NN3K16X	DELETED		
	695A	BACB30NN3K16	..BOLT		40
	700	AN960PD10L	..WASHER		48
	705	BACN10J3CD	DELETED		
	705A	BRH10C3D	..NUT- (V52828) (SPEC BACN10JC3CD) (OPT H51650-3BAC (V15653)) (OPT 102LH3W (V72962)) (OPT NS202486-02 (V80539)) (OPT T6C1032CD (V11815))		48
	710	HL11VAZ6-3	..BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))		8

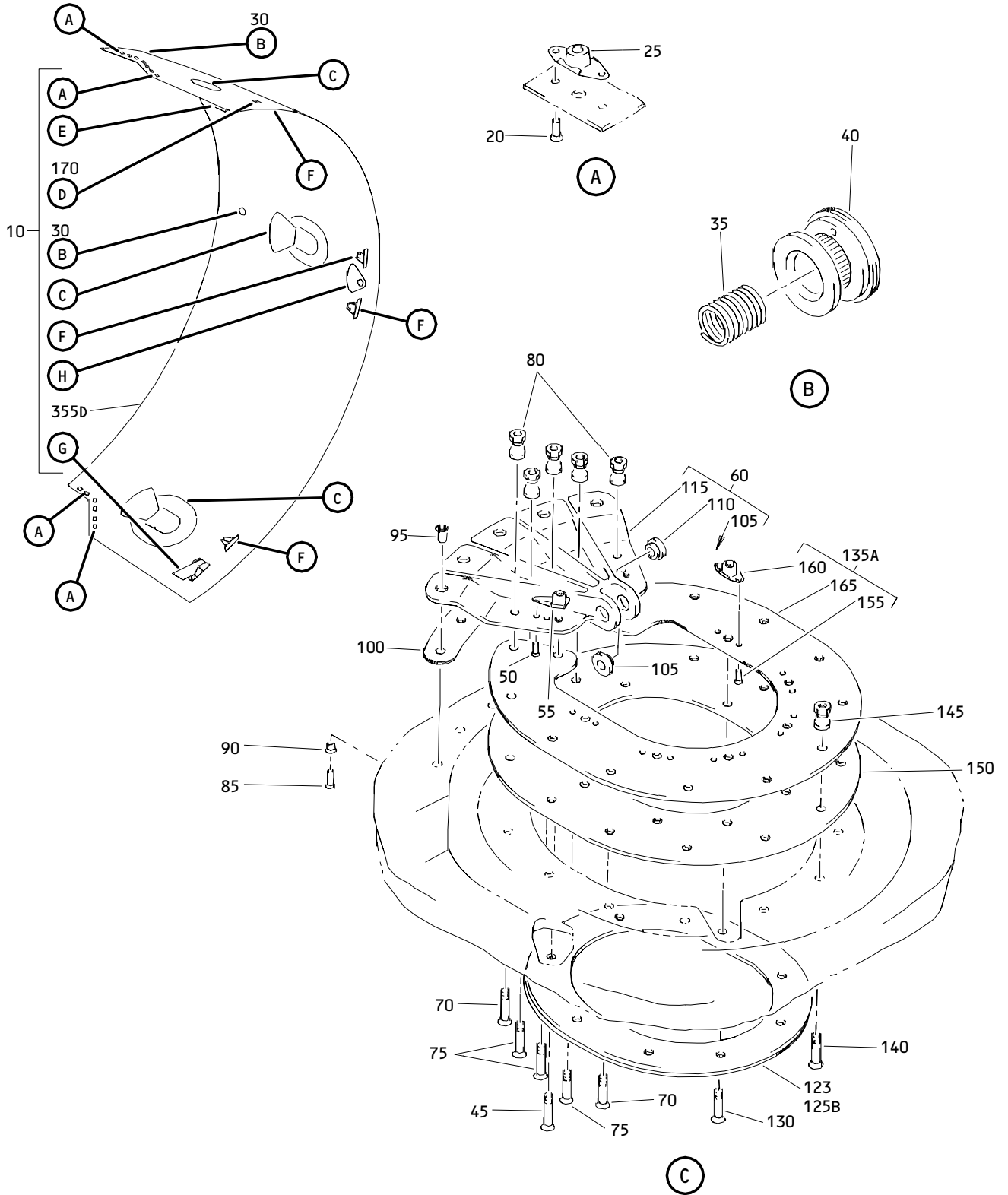
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-715	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		8
720	315T1518-17		..FAIRING ASSY- (REWORK DWG 315T1500-5007, 315T1500-5008)		4
725	BACB30NN3K20X		DELETED		
725A	BACB30NN3K21		..BOLT		10
730	BACB30NN3K18X		DELETED		
730A	BACB30NN3K18		..BOLT		10
735	BACB30NN3K16X		DELETED		
R 735A	BACB30NN3K16		..BOLT		5
740	AN960PD10L		..WASHER		25
745	BRH10C3D		..NUT- (V52828) (SPEC BACN10JC3CD) (OPT H51650-3BAC (V15653)) (OPT 102LH3W (V72962)) (OPT NS202486-02 (V80539)) (OPT T6C1032CD (V11815))		25
750	315T1518-18		..FAIRING ASSY- (REWORK DWG 315T1500)		5
755	315T1535-1		..FILLER		4
760	315T1501-1		DELETED		
760A	315T1501-21		..SUPPORT ASSY-DIAPH HINGE (FOR DETAILS SEE FIG. 6)	A	1
-765	315T1501-2		DELETED		
-765A	315T1501-22		..SUPPORT ASSY-DIAPH HINGE (FOR DETAILS SEE FIG. 6)	B	1

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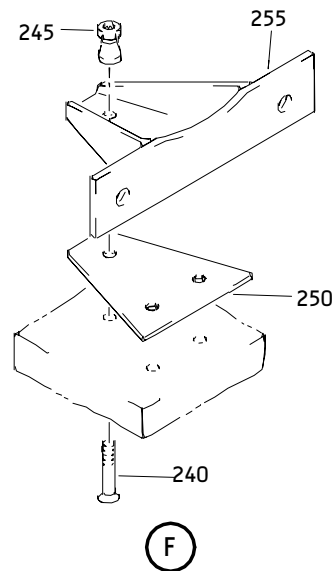
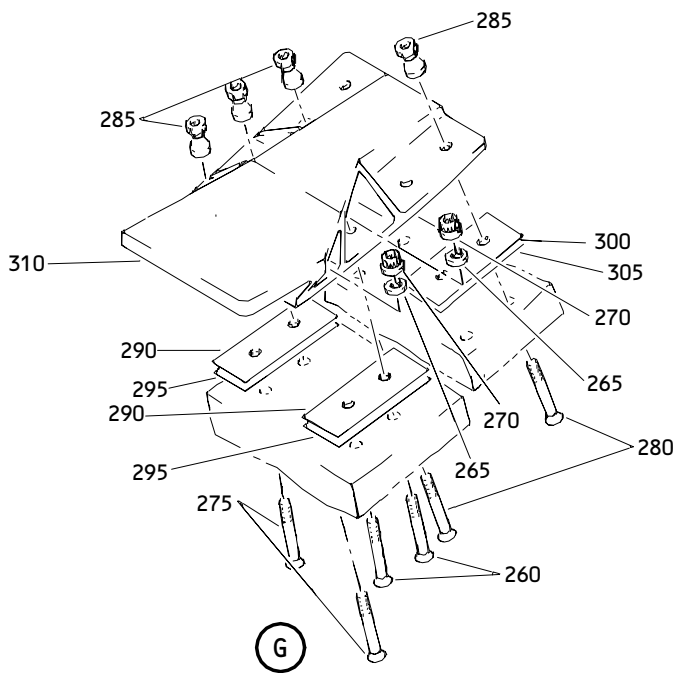
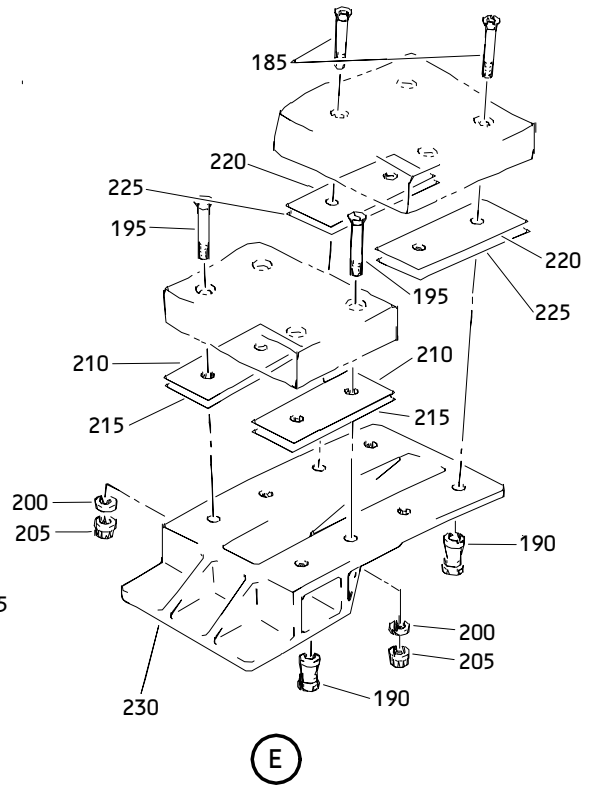
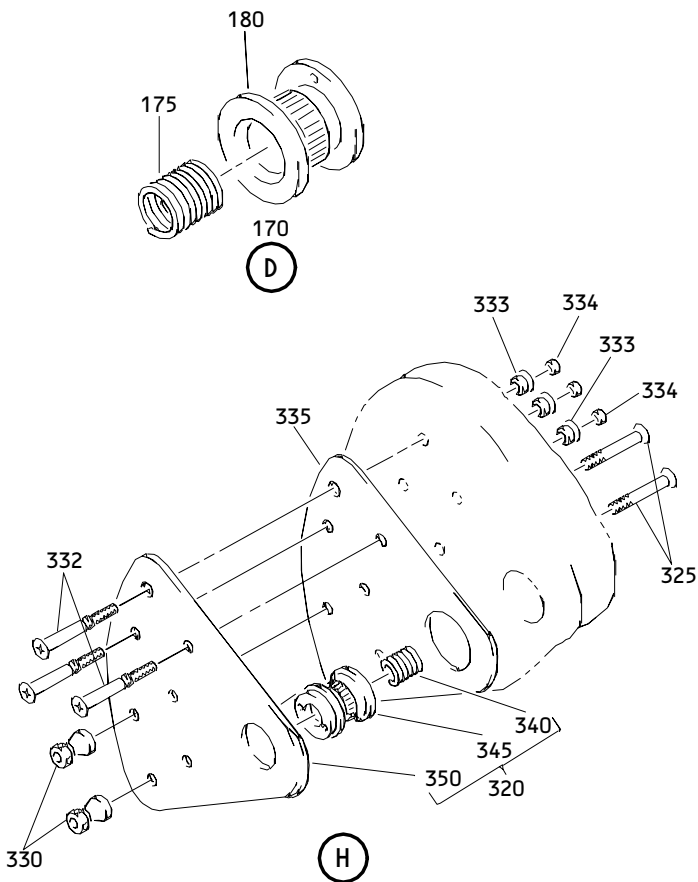
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Outer Cowl Panel Assembly  
 Figure 2 (Sheet 1)

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Outer Cowl Panel Assembly  
 Figure 2 (Sheet 2)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -1 -1A	315T1562-1SP 315T1562-1		DELETED PANEL ASSY-THRUST REVERSER SLEEVE OUTER COWL (LH)	A	RF
-5 -5A	315T1562-2SP 315T1562-2		DELETED PANEL ASSY-THRUST REVERSER SLEEVE OUTER COWL (RH)	B	RF
10	315T1562-5003		.PANEL ASSY- (REPLD BY ITEMS 10A,10B, 10C,10D,10E,10F,10G, 10H)(LIMITED)	A	1
-10A	315T1562-5001		.PANEL ASSY- (REPLS ITEM 10) (REPLD BY ITEMS 10B,10C, 10D,10E,10F,10G,10H) (LIMITED)	A	1
-10B	315T1562-5005		.PANEL ASSY- (REPLS ITEMS 10,10A) (REPLD BY ITEMS 10C,10D, 10E,10F,10G,10H) (LIMITED)	A	1
-10C	315T1562-5009		.PANEL ASSY- (REPLS ITEMS 10,10A,10B) (REPLD BY ITEMS 10D,10E, 10F,10G,10H)(LIMITED)	A	1
-10D	315T1562-5007		.PANEL ASSY- (REPLS ITEMS 10,10A,10B, 10C,10E,10F) (REPLD BY ITEMS 10G,10H) (LIMITED)	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -10E	315T1562-5011		.PANEL ASSY- (REPLS ITEMS 10,10A,10B, 10C) (REPLD BY ITEMS 10D,10F, 10G,10H)(LIMITED)	A	1
-10F	315T1562-5013		.PANEL ASSY- (REPLS ITEMS 10,10A,10B, 10C,10E) (REPLD BY ITEM 10D,10G, 10H)(LIMITED)	A	1
-10G	315T1562-5015		.PANEL ASSY- (REPLS ITEMS 10,10A,10B, 10C,10D,10E,10F) (REPLD BY ITEM 10H) (LIMITED)	A	1
-10H	315T1562-5017		.PANEL ASSY- (REPLS ITEMS 10,10A,10B, 10C,10D,10E,10F,10G) (LIMITED)	A	1
-15	315T1562-5004		.PANEL ASSY- (REPLD BY ITEMS 15A,15B, 15C,15D,15E,15F,15G, 15H)(LIMITED)	B	1
-15A	315T1562-5002		.PANEL ASSY- (REPLS ITEM 15) (REPLD BY ITEMS 15B,15C, 15D,15E,15F,15G,15H) (LIMITED)	B	1
-15B	315T1562-5006		.PANEL ASSY- (REPLS ITEMS 15,15A) (REPLD BY ITEMS 15C,15D, 15E,15F,15G,15H) (LIMITED)	B	1
-15C	315T1562-5010		.PANEL ASSY- (REPLS ITEMS 15,15A,15B) (REPLD BY ITEMS 15D,15E, 15F,15G,15H)(LIMITED)	B	1
-15D	315T1562-5008		.PANEL ASSY- (REPLS ITEMS 15,15A,15B, 15C,15E,15F) (REPLD BY ITEMS 15G,15H) (LIMITED)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -15E	315T1562-5012		.PANEL ASSY- (REPLS ITEMS 15,15A,15B,15C) (REPLD BY ITEMS 15D,15F,15G,15H)(LIMITED)	B	1
-15F	315T1562-5014		.PANEL ASSY- (REPLS ITEMS 15,15A,15B,15C,15E) (REPLD BY ITEMS 15D,15G,15H)(LIMITED)	B	1
-15G	315T1562-5016		.PANEL ASSY- (REPLS ITEMS 15,15A,15B,15C,15D,15E,15F) (REPLD BY ITEM 15H) (LIMITED)	B	1
-15H	315T1562-5018		.PANEL ASSY- (REPLS ITEMS 15,15A,15B,15C,15D,15E,15F,15G) (LIMITED)	B	1
20	BACR15DR3A5		..RIVET- (V11815) (SPEC BACR15DR3A5) (OPT BACR15DR3A5 (V53551)) (OPT BACR15DR3A5 (V98996)) (OPT AF5141-3-5 (V53551)) (OPT CCR264CS3-5 (V11815)) (OPT RV541A3-5 (V98996)) (OPT CCR264CS3-5TT (V11815))		28

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-25	BRF200C4M		..NUTPLATE- (V52828) (SPEC BACN10JR4CFM) (OPT F5001-4BAC (V15653)) (OPT NS103203SE048 (V80539)) (OPT T8092C428 (V11815)) (OPT VN152D1-048 (V92215)) (OPT 109F9201-4 (V72962))		14
30	315T1574-1		..INSERT ASSY-PNL HOIST (USED ON ITEMS 10, 10A, 10B, 15, 15A, 15B)		2
-30A	315T1574-3		..INSERT ASSY-PNL HOIST (USED ON ITEMS 10C, 15C)		2
-30B	315T1574-4		..INSERT ASSY-PNL HOIST (USED ON ITEMS 10D, 10E, 10F, 10G, 10H, 15D, 15E, 15F, 15G, 15H)		2
35	MS21209F7-10		...INSERT		1
40	315T1574-2		...INSERT		1
45	BACB30LR4-5		..BOLT		6
50	BACR15BA3AD4		..RIVET- (V09192) (SPEC BACR15BA3AD4) (OPT BACR15BA3AD4 (V42838)) (OPT BACR15BA3AD4 (V53551)) (OPT BACR15BA3AD4 (V55580))		12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-55	BRF100C4M		..NUTPLATE- (V52828) (SPEC BACN10KB4CFM) (OPT F2001-4 (V15653)) (OPT VN151D1-048 (V92215)) (OPT 109F9207-4 (V72962)) (OPT F2001-4 (V15653)) (OPT 109F9207-4 (V72962))		6
60	315T1561-1		..FITTING ASSY-ACTR ATTACH (USED ON ITEMS 10, 10A)	A	3
-60A	315T1561-6		..FITTING ASSY-ACTR ATTACH (USED ON ITEMS 10B, 10C, 10D, 10E, 10F, 15B, 15C, 15D, 15E, 15F, 15G, 15G, 15H)		3
-65	315T1561-4		..FITTING ASSY-ACTR ATTACH (USED ON ITEMS 15, 15A) ATTACHING PARTS	B	3
70	HL523VAZ8-6		..BOLT- (V56878) (SPEC BACB30NZ8K6) (OPT L804-8K6 (V06725)) (OPT HL523VAZ8-6 (V08524)) (OPT L804-8K6 (V06725)) (OPT HL523VAZ8-6 (V08524)) (OPT HL523-6 (V06725)) (OPT HL523AZ8-6 (V08524)) (OPT HL523AZ8-6 (V97928))		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-75	HL523AZ8-5		..BOLT- (V56878) (SPEC BACB30NZ8K5) (OPT L804-8K5 (V06725)) (OPT HL523AZ8-5 (V92215)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V08524)) (OPT HL523AZ8-5 (V08524)) (OPT HL523AZ8-5 (V97928))		9
80	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))		15
85	ASPF FEU6-11AC		DELETED		
85A	ASPF FEU06-11AC		..PIN- (V17446)		15
90	ASPFSDT6		..SLEEVE- (V17446)		15
95	ASPLC2AC6		..COLLAR-LOCK (V17446)		15
100	315T1562-4		..SHIM-DBLR -----*		AR
105	BACB28AM07B020A		...BUSHING		1
110	BACB28AP05P020		...BUSHING		1
115	315T1561-2		...FITTING- (USED ON ITEM 60)	A	1
-115A	315T1561-7		...FITTING- (USED ON ITEM 60A)		1
-120	315T1561-5		...FITTING- (USED ON ITEM 65)	B	1
123	315T1568-6		..PANEL-ACCESS (USED ON ITEMS 10D, 10F, 15D, 15F)		3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -123A	315T1568-8		..PANEL-ACCESS (OPT ITEM 123B) (USED ON ITEMS 10G, 15G)		3
-123B	315T1568-10		..PANEL-ACCESS (OPT ITEM 123A) (USED ON ITEMS 10G, 15G)		3
-123C	315T1568-10		..PANEL-ACCESS (USED ON ITEMS 10H, 15H)		3
125	315T1568-1SP		DELETED		
125A	315T1568-5SP		DELETED		
125B	315T1568-5		..PANEL ASSY-ACCESS (USED ON ITEMS 10, 10A, 10B, 10C, 10E, 15, 15A, 15B, 15C, 15E) ATTACHING PARTS		3
130	BACB30LR4-5		..BOLT -----*-----		18
135	315T1566-1		DELETED		
135A	315T1566-3		..DOUBLER ASSY ATTACHING PARTS		3
140	HL523VAZ6-3		..BOLT- (V56878) (SPEC BACB30NZ6K3) (OPT HL523VAZ6-3 (V97928)) (OPT HL523VAZ6-3 (V97928)) (OPT L804-6K3 (V06725)) (OPT HL523AZ6-3 (V08524)) (OPT HL523-3 (V06725)) (OPT HL523AZ6-3 (V08524)) (OPT HL532AZ6-3 (V97928))		30

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-145	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		30
150	315T1562-3		..SHIM-FITTING (USED ON ITEMS 10, 10A, 10B, 10C, 10E, 15, 15A, 15B, 15C)		AR
-150A	315T1562-7		..SHIM-FITTING (USED ON ITEMS 10D, 10F, 10G, 10H, 15D, 15F, 15G, 15H)		AR
155	BACR15BA3AD		-----*----- ...RIVET- (SIZE DETERMINE ON INST) (NHA 315T1566)		12
160	BACN10JQ42CM		...NUTPLATE		6
165	315T1566-2		...DOUBLER		1
170	315T1560-1		..INSERT ASSY-PNL HOIST (USED ON ITEMS 10, 10A, 10B, 15, 15A, 15B)		1
-170A	315T1560-3		..INSERT ASSY-PNL HOIST (USED ON ITEMS 10C, 15C)		1
-170B	315T1560-4		..INSERT ASSY-PNL HOIST (USED ON ITEMS 10D, 10E, 10F, 10G, 10H, 15D, 15E, 15F, 15G, 15H)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
175	MS21209F7-10		...INSERT		1
180	315T1560-2		...INSERT		1
185	HL523AZ8-16		..BOLT- (V56878) (SPEC BACB30NZ8K16) (OPT HL523-16 (V06725)) (OPT L804-8K16 (V06725)) (OPT HL523AZ8-16 (V92215)) (OPT HL523AZ8-16 (V73197)) (OPT HL523AZ8-16 (V97928))		4
190	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))		4
195	BACB30LP4-14		..BOLT		4
200	AN960C416L		..WASHER		4
205	BACN10GW4		..NUT		4
210	BACS40R11A27F		..SHIM		AR
215	BACS40R11B27F		..SHIM		AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
220	BACS40R11A25F		..SHIM		AR
225	BACS40R11B25F		..SHIM		AR
230	315T1519-1		..FITTING-UPR ATTACH	A	1
-235	315T1519-2		..FITTING-UPR ATTACH	B	1
240	HL523AZ5-14		..BOLT- (V56878) (SPEC BACB30NZ5K14) (OPT HL523AZ5-14 (V92215)) (OPT L804-5K14 (V06725)) (OPT HL523-14 (V06725)) (OPT HL523AZ5-14 (V73197)) (OPT HL523AZ5-14 (V73197))		12
245	HL70-5		..COLLAR- (V56878) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878))		12
250	315T1562-5		..SHIM-BUMPER		AR
255	315T3567-1		..FITTING-BUMPER SPRT (OPT ITEM 255A)		4
-255A	315T3567-3		..FITTING-BUMPER SPRT (OPT ITEM 255)		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
260	BACB30LP4-14		..BOLT		2
265	AN960C416L		..WASHER		2
270	BACN10GW4		..NUT		2
275	HL523AZ8-17		..BOLT- (V56878) (SPEC BACB30NZ8K17) (OPT HL523AZ8-17 (V92215)) (OPT L804-8K17 (V06725)) (OPT HL523-17 (V06725)) (OPT HL523AZ8-17 (V73197)) (OPT HL523AZ8-17 (V97928))		2
280	HL523AZ8-16		..BOLT- (V56878) (SPEC BACB30NZ8K16) (OPT HL523-16 (V06725)) (OPT L804-8K16 (V06725)) (OPT HL523AZ8-16 (V92215)) (OPT HL523AZ8-16 (V73197)) (OPT HL523AZ8-16 (V97928))		4
285	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))		6
290	BACS40R11A26F		..SHIM		AR
295	BACS40R11B26F		..SHIM		AR
300	BACS40R11A20F		..SHIM		AR
305	BACS40R11B20F		..SHIM		AR
310	315T1520-1		..FITTING-LWR ATTACH	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
-315	315T1520-2		..FITTING-LWR ATTACH	B	1
320	315T1570-1		..FITTING ASSY- DEACTIVATION ATTACHING PARTS		1
325	HL523VAZ8-15		..BOLT- (V56878) (SPEC BACB30NZ8K15) (OPT HL523VAZ8-15 (V97928)) (OPT HL523VAZ8-15 (V97928)) (OPT L804-8K15 (V06725)) (OPT HL523AZ8-15 (V08524)) (OPT HL523-15 (V06725)) (OPT HL523AZ8-15 (V08524)) (OPT HL523AZ8-15 (V97928))		4
330	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- 332	ASPF FEU8-15		DELETED		
-332A	ASPF FEU8-15AC		DELETED		
332B	ASPF FEU08-15		..PIN- (V17446) (OPT ITEM 332C) (USED ON ITEMS 10, 10A, 10B, 10C, 10E, 15, 15A, 15B, 15C, 15E)		3
-332C	ASPF FEU08-15AC		..PIN- (V17446) (OPT ITEM 332B) (USED ON ITEMS 10, 10A, 10B, 10C, 10E, 15, 15A, 15B, 15C, 15E)		3
-332D	ASPF FEU08-15AC		..PIN- (V17446) (USED ON ITEMS 10D, 10F, 10G, 10H, 15D, 15F, 15G, 15H)		3
333	ASPF SDT8		..SLEEVE- (V17446)		3
334	ASPLC2AC8		..COLLAR- (V17446)		3
335	315T1562-6		..SHIM-DEACTIVATION -----*-----		AR
340	MS21209F8-10		...INSERT		1
345	315T1565-1		...INSERT		1
350	315T1569-1		...FITTING		1
355	315T1564-1		DELETED		
-355A	315T1561-21		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
355B	315T1564-1SP		DELETED		
-355C	315T1564-21SP		DELETED		
355D	315T1564-1		..BOND ASSY-PNL (USED ON ITEM 10)	A	1
-355E	315T1564-21		..BOND ASSY-PNL (USED ON ITEMS 10A, 10B, 10C, 10E, 10F)	A	1
-355F	315T1564-25		..BOND ASSY-PNL (USED ON ITEMS 10D, 10G, 10H)	A	1
-360	315T1564-2		DELETED		
-360A	315T1564-22		DELETED		
-360B	315T1564-2SP		DELETED		
-360C	315T1564-22SP		DELETED		
-360D	315T1564-2		..BOND ASSY-PNL (USED ON ITEM 15)	B	1
-360E	315T1564-22		..BOND ASSY-PNL (USED ON ITEMS 15A, 15B, 15E, 15F)	B	1
-360F	315T1564-26		..BOND ASSY-PNL (USED ON ITEMS 15D, 15G, 15H)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
-1	315T1575-3		DELETED		
-5	315T1575-4		DELETED		
-10	315T1575-5005		DELETED		
-10A	315T1575-5003		DELETED		
-15	315T1575-5006		DELETED		
-15A	315T1575-5004		DELETED		
20	BACB30LH3D4		DELETED		
25	BACR15BA3AD		DELETED		
30	BRF200C3M		DELETED		
35	315T1503-3		DELETED		
-40	315T1503-4		DELETED		
45	315T1508-35		DELETED		
50	315T1580-8		DELETED		
-50A	315T1580-2		DELETED		
-50B	315T1580-2		DELETED		
			ATTACHING PARTS		
55	HL523VAZ6-4		DELETED		
60	HL523VAZ6-23		DELETED		
65	HL79-6		DELETED		
70	BACB30LL3K23		DELETED		
70A	BACB30LL3K20		DELETED		
75	AN960PD10L		DELETED		
80	BR1110C3M		DELETED		
85	BACS40R18C26F		DELETED		
90	BACS40R08C26F		DELETED		
95	BACB28AK04-037		DELETED		
100	BACB28AM06B017A		DELETED		
105	315T1580-10		DELETED		
-105A	315T1580-4		DELETED		
110	315T1580-7		DELETED		
-110A	315T1580-1		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
-110B	315T1580-1		DELETED		
115	HL523VAZ6-4		DELETED		
120	HL523VAZ6-20		DELETED		
125	HL79-6		DELETED		
130	BACB30LL3K20		DELETED		
135	AN960PD10L		DELETED		
140	BR1110C3M		DELETED		
145	BACS40R18C26F		DELETED		
150	BACS40R08C26F		DELETED		
155	BACB28AK04-037		DELETED		
160	BACB28AM06B016A		DELETED		
165	BACB28AP04P018		DELETED		
170	315T1580-9		DELETED		
-170A	315T1580-3		DELETED		
175	MS24665-153		DELETED		
180	BACB30PW4D58		DELETED		
-180A	BACB30PF4D58		DELETED		
185	BACW10BP3NDP		DELETED		
190	BACN10JD3CD		DELETED		
195	AN960PD416L		DELETED		
200	315T1507-29		DELETED		
205	315T1587-1		DELETED		
210	315T1583-1		DELETED		
215	315T1582-8		DELETED		
-215A	315T1588-1		DELETED		
-215B	315T1582-6		DELETED		
-215C	315T1582-6		DELETED		
220	HL440UC6-7		DELETED		
225	BACW10P166L		DELETED		
230	NAS42DD6-13		DELETED		
235	BR1110C3M		DELETED		
240	BACB28AM10B016A		DELETED		
245	BACB28AP07P016		DELETED		
250	BACB28AM04B012A		DELETED		

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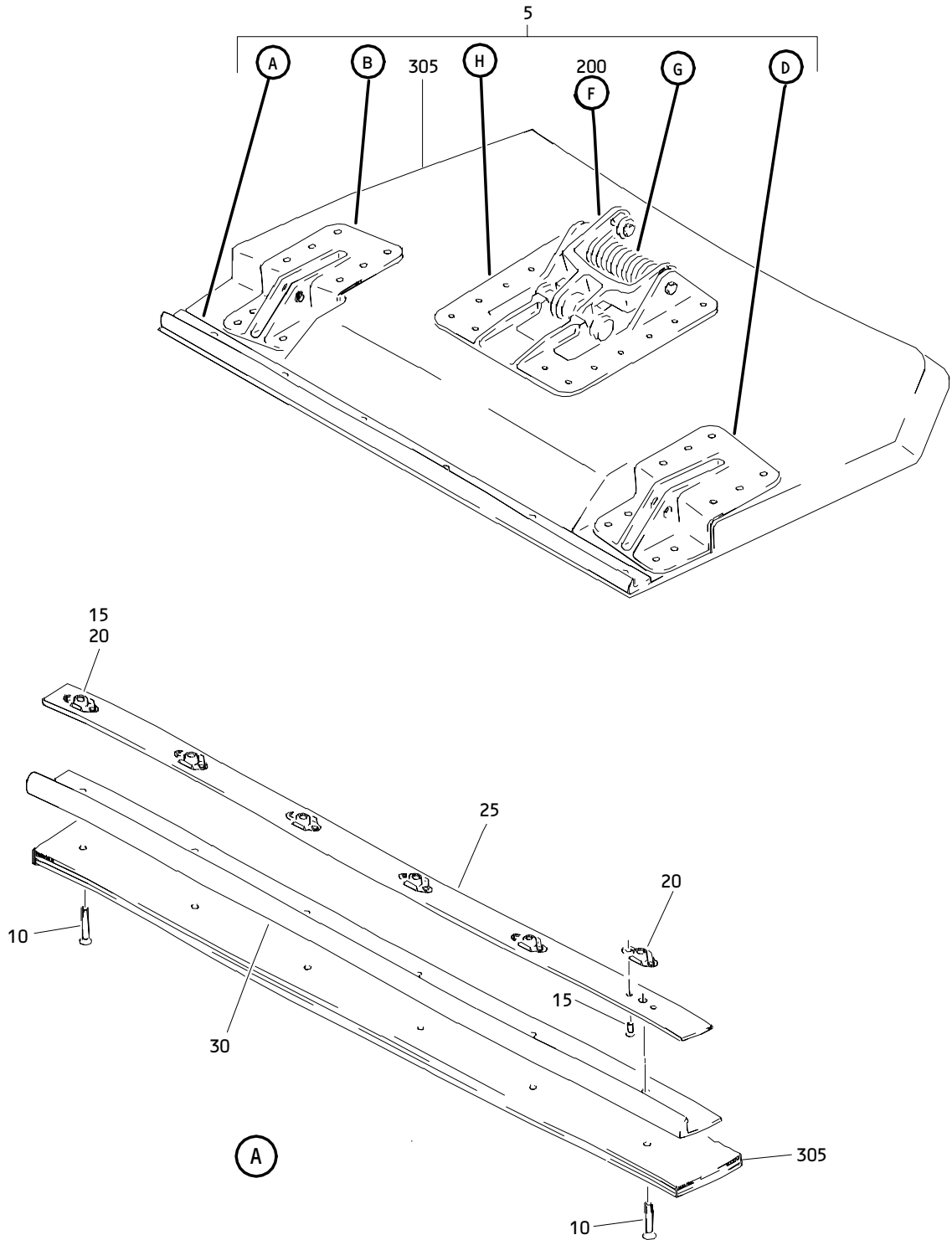

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
-250A	315T1588-2		DELETED		
255	315T1582-9		DELETED		
-255A	315T1582-4		DELETED		
-255B	315T1582-7		DELETED		
260	315T1581-16		DELETED		
-260A	315T1581-15		DELETED		
265	HL523VAZ6-20		DELETED		
270	HL79-6		DELETED		
275	BACS40R08C40F		DELETED		
280	BACS40R08C55F		DELETED		
285	HL523VAZ5-5		DELETED		
290	HL70-5		DELETED		
295	BACS40R08C34F		DELETED		
300	315T1581-6		DELETED		
305	BACB28AM04B014A		DELETED		
310	315T1581-18		DELETED		
-310A	315T1581-17		DELETED		
315	HL523VAZ6-20		DELETED		
320	HL79-6		DELETED		
325	ASPF6DT6-20		DELETED		
330	ASPF6DT6		DELETED		
335	ASPLC2AC6		DELETED		
340	315T1508-23		DELETED		
-345	315T1508-24		DELETED		
350	315T1508-3		DELETED		
-355	315T1508-4		DELETED		
360	315T3027-12		DELETED		

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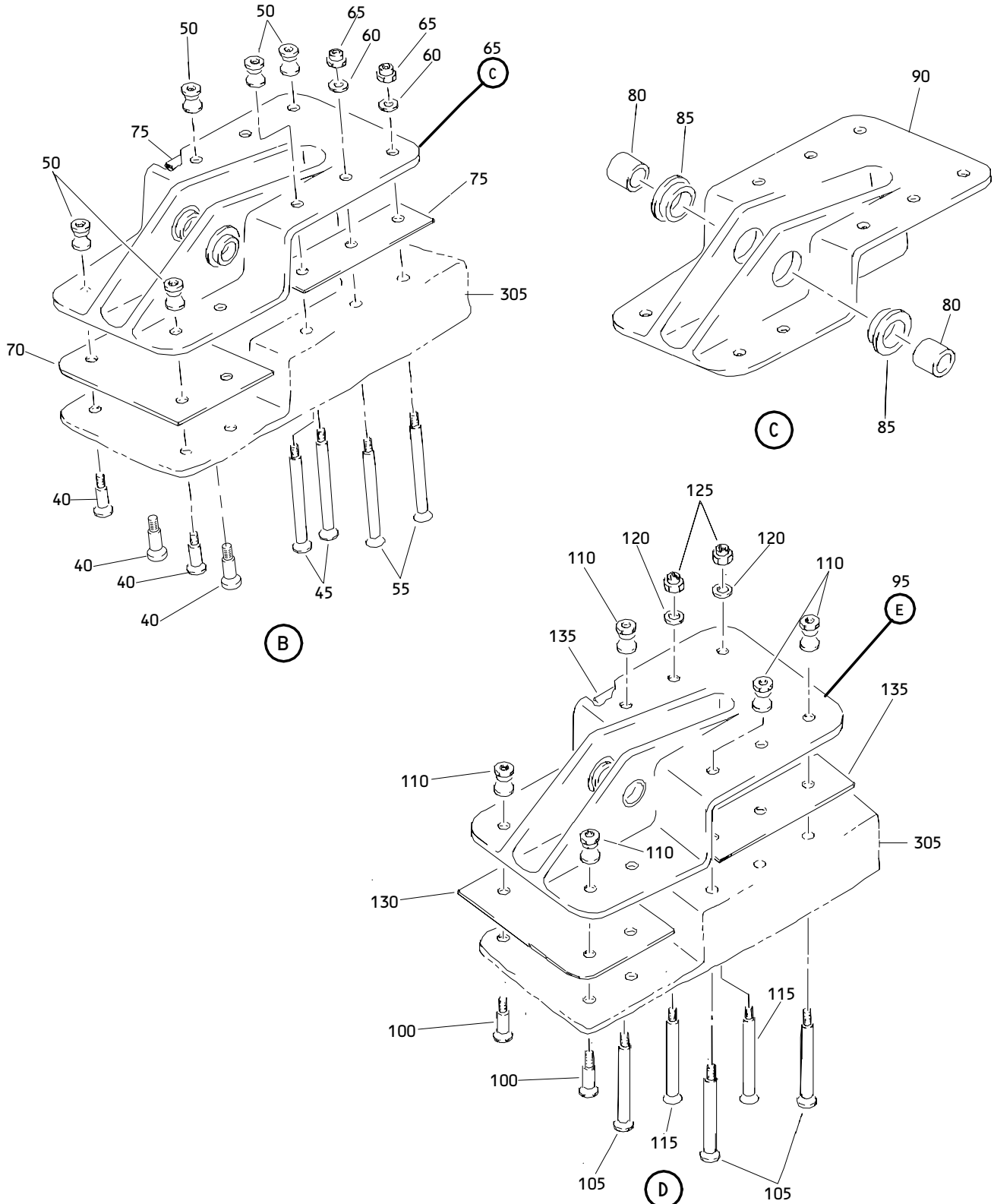




Common Blocker Door Assembly  
Figure 4 (Sheet 1)

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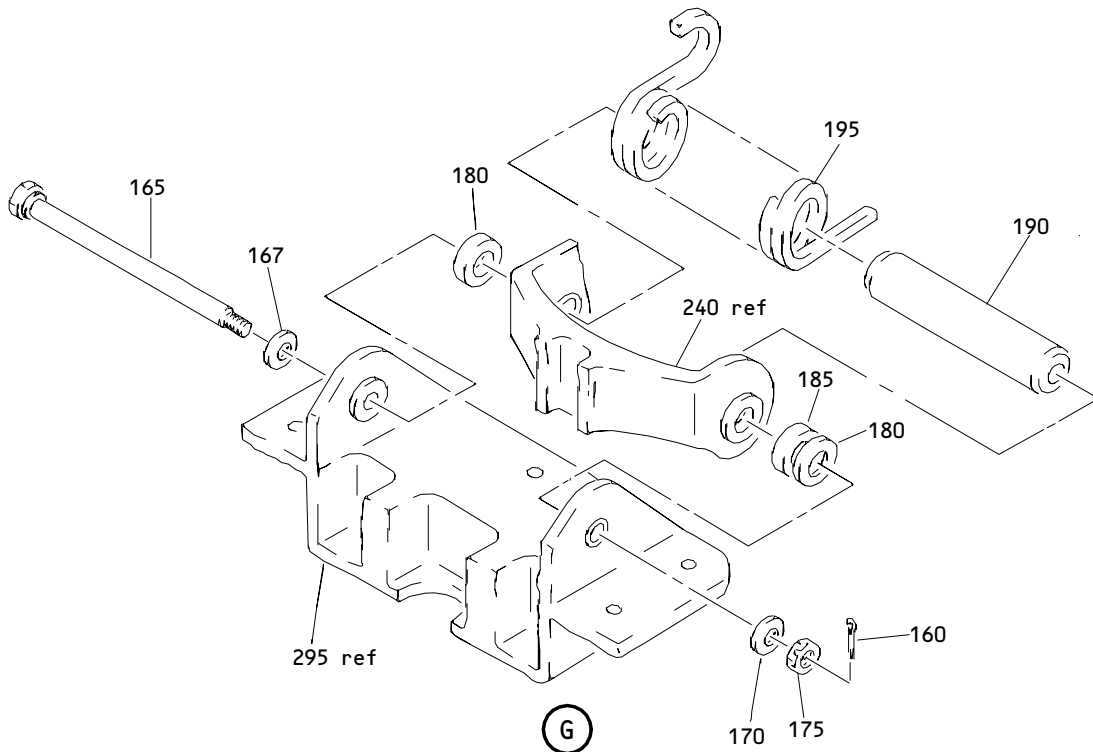
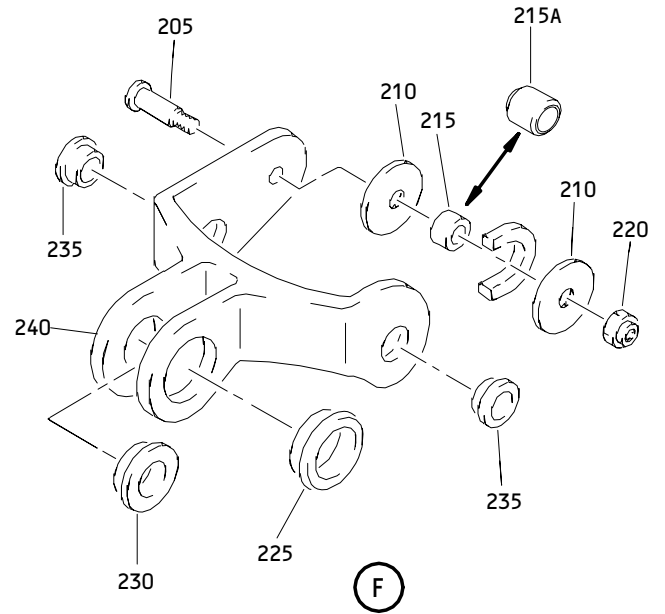
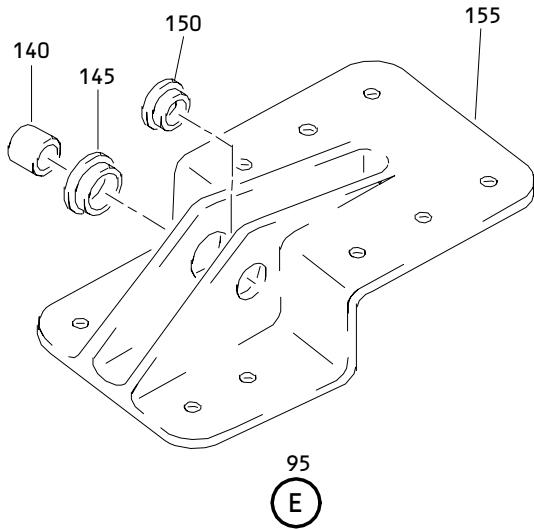
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Common Blocker Door Assembly  
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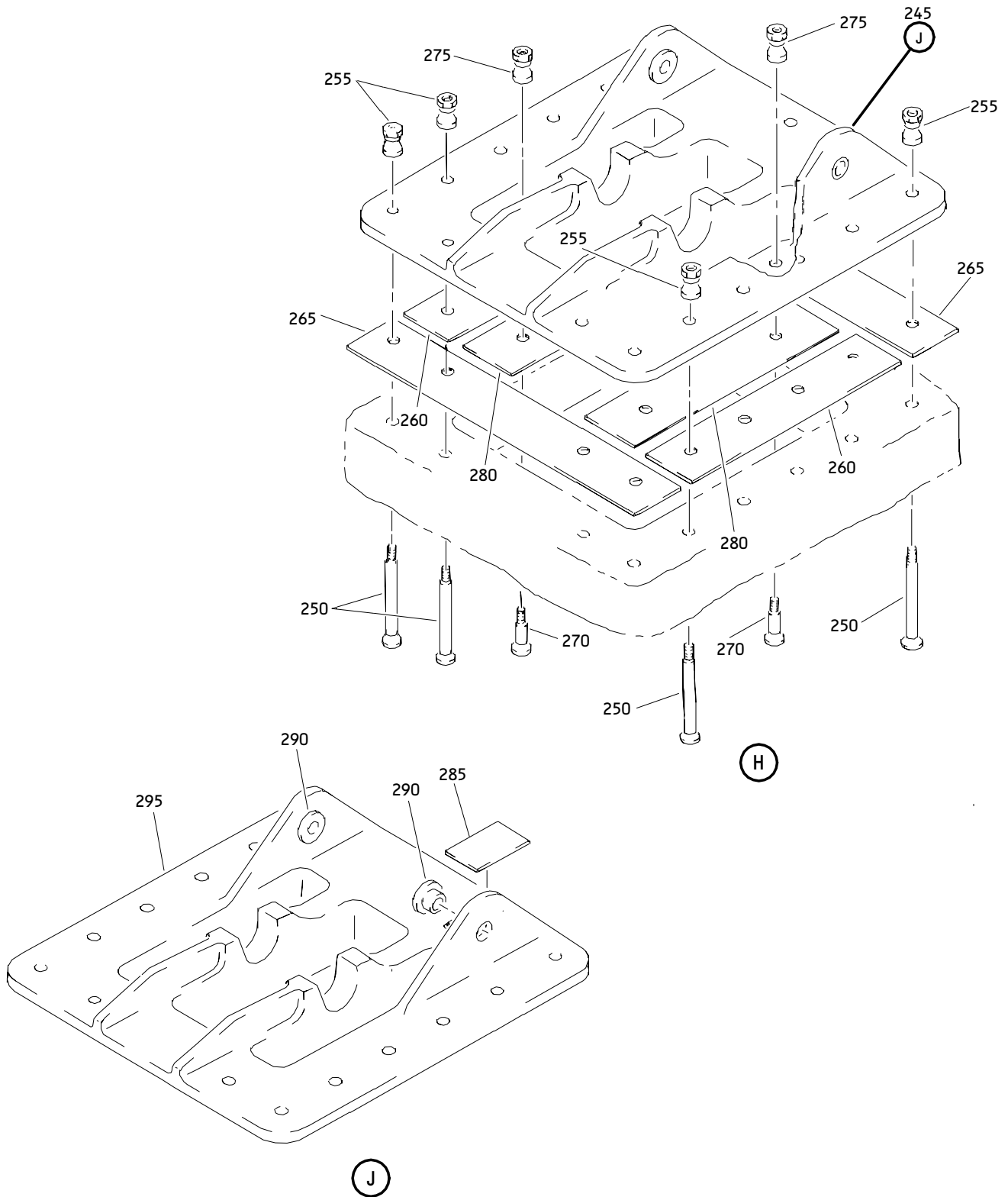
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Common Blocker Door Assembly  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04- -1	315T1575-1		DOOR ASSY-THRUST REVERSER SLEEVE COMMON BLOCKER (REWORK DWG 315T1500-5007) 315T1500-5008) (PRE SB 767-78-0019) (PRE SB 767-78-0015)		RF
5	315T1575-5002		.DOOR ASSY- (REPLD BY ITEM 5A) (REWORK DWG 315T1500-5007) 315T1500-5008) (LIMITED)		1
-5A	315T1575-5001		.DOOR ASSY- (REPLS ITEM 5) (REWORK DWG 315T1500-5007) 315T1500-5008) (LIMITED)		1
10	BACB30LH3D4		..BOLT		6
15	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		12
20	BRF200C3M		..NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-25	315T1503-5		..RETAINER- (PRE SB 767-78-0019)		1
30	315T1507-22		..SEAL		1
35	315T1580-8		..FITTING ASSY-HINGE (OPT ITEM 35A) (USED ON ITEM 5) (PRE SB 767-78-0019)		1
-35A	315T1580-2		..FITTING ASSY-HINGE (OPT ITEM 35) (USED ON ITEM 5) (PRE SB 767-78-0019)		1
-35B	315T1580-2		..FITTING ASSY-HINGE (USED ON ITEM 5A)		1
-35C	015T0242-36		..FITTING ASSY-HINGE (OPT ITEM 35D) (USED ON ITEM 5) (POST SB 767-78-0019)		1
-35D	015T0242-34		..FITTING ASSY-HINGE (OPT ITEM 35C) (USED ON ITEM 5) (POST SB 767-78-0019)		1
-35E	015T0242-34		..FITTING ASSY-HINGE (USED ON ITEM 5A) (POST SB 767-78-0019)		1
40	HL523AZ6-4		..BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-45	HL523AZ6-20		..BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		4
50	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		8
55	BACB30LL3K20		..BOLT		2
60	AN960PD10L		..WASHER		2
65	H01-3BAC		..NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		2
70	BACS40R18C26F		..SHIM		AR
75	BACS40R08C26F		..SHIM -----*		AR
80	BACB28AK04-037		...BUSHING		2
85	BACB28AM06B017A		...BUSHING		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-90	315T1580-10		...FITTING- (USED ON ITEM 35) ATTACHING PARTS		1
-90A	315T1580-4		...FITTING- (USED ON ITEMS 35A, 35B) -----*-----		1
95	315T1580-7		..FITTING ASSY-HINGE (OPT ITEM 95A) (USED ON ITEM 5) (PRE SB 767-78-0019)		1
-95A	315T1580-1		..FITTING ASSY- (OPT ITEM 95) (USED ON ITEM 5) (PRE SB 767-78-0019)		1
-95B	315T1580-1		..FITTING ASSY- (USED ON ITEM 5A) (PRE SB 767-78-0019)		1
-95C	015T0242-35		..FITTING ASSY-HINGE (OPT ITEM 95D) (USED ON ITEM 5) (POST SB 767-78-0019)		1
-95D	015T0242-33		..FITTING ASSY-HINGE (OPT ITEM 95C) (USED ON ITEM 5) (POST SB 767-78-0019)		1
-95E	015T0242-33		..FITTING ASSY-HINGE (USED ON ITEM 5A) (POST SB 767-78-0019) ATTACHING PARTS		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-100	HL523AZ6-4		..BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928))		4
105	HL523AZ6-20		..BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		4
110	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
115	BACB30LL3K20		..BOLT		2
120	AN960PD10L		..WASHER		2
125	H01-3BAC		..NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		2
130	BACS40R18C26F		..SHIM		AR
135	BACS40R08C26F		..SHIM -----*-----		AR
140	BACB28AK04-037		...BUSHING		1
145	BACB28AM06B016A		...BUSHING		1
150	BACB28AP04P018		...BUSHING		1
155	315T1580-9		...FITTING- (USED ON ITEM 95)		1
-155A	315T1580-3		...FITTING- (USED ON ITEMS 95A, 95B)		1
160	MS24665-153		..PIN		1
165	BACB30PW4D58		..BOLT- (OPT ITEM 165A)		1
-165A	BACB30PF4D58		..BOLT- (OPT ITEM 165)		1
170	BACW10BP3NDP		..WASHER- (V10630) (SPEC BACW10BP3NDP)		1
175	BACN10JD3CD		..NUT- (V15653) (SPEC BACN10JD3CD) (OPT BACN10JD3CD (V56878)) (OPT BACN10JD3CD (V72962)) (OPT BACN10JD3CD (V92595))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
180	AN960PD416L		..WASHER		AR
185	315T1507-29		..SHIM		2
190	315T1587-1		..BUSHING		1
195	315T1583-1		..SPRING		1
200	315T1582-8		..LINK ASSY-PIVOT (OPT ITEMS 200A, 200B) (USED ON ITEM 5) (PRE SB 767-78-0019)		1
-200A	315T1588-1		..LINK ASSY-PIVOT (OPT ITEMS 200, 200B) (USED ON ITEM 5) (PRE SB 767-78-0019)		1
200B	315T1582-6		..LINK ASSY-PIVOT (OPT ITEMS 200, 200A) (USED ON ITEMS 5) (PRE SB 767-78-0019)		1
-200C	315T1582-6		..LINK ASSY-PIVOT (USED ON ITEM 5A) (PRE SB 767-78-0019)		1
-200D	015T0242-28		..LINK ASSY-PIVOT (OPT ITEMS 200E, 200F) (USED ON ITEM 5) (POST SB 767-78-0019)		1
-200E	015T0242-27		..FITTING ASSY-PIVOT (OPT ITEMS 200D, 200F) (USED ON ITEM 5) (POST SB 767-78-0019)		1
-200F	315T1582-10		..LINK ASSY-PIVOT (OPT ITEMS 200D, 200E) (USED ON ITEM 5) (POST SB 767-78-0019)		1
-200G	315T1582-10		..LINK ASSY-PIVOT (USED ON ITEM 5A) (POST SB 767-78-0019)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-205	HL440UC6-7		...BOLT- (V56878) (SPEC BACB30FM6A7) (OPT HL440UC6-7 (V73197)) (OPT HL440UC6-7 (V92215)) (OPT HL440UC6-7 (V97928)) (OPT HL440UC6-7 (V80539)) (OPT WC130-6-7 (V60516)) (OPT 67067-6A7 (V56878)) (OPT HL440UC6-7 (V60516)) (OPT HL440UC6-7 (V08524))		1
210	BACW10P166L		...WASHER- (V10630) (SPEC BACW10P166L) (USED ON ITEMS 200, 200A)		2
-210A	BACW10BP3DP		...WASHER- (V10630) (SPEC BACW10BP3DP) (USED ON ITEMS 200B, 200C)		2
215	NAS42DD6-13		...SPACER- (USED ON ITEMS 200, 200A)		1
215A	BACB28AK03-020		...BUSHING- (USED ON ITEMS 200B, 200C)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-220	H01-3BAC		...NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		1
225	BACB28AM10B016A		...BUSHING		1
230	BACB28AP07P016		...BUSHING		1
235	BACB28AM04B012A		...BUSHING- (USED ON ITEMS 200, 200B, 200C)		2
-235A	315T1588-2		...BUSHING- (USED ON ITEM 200A)		2
240	315T1582-9		...LINK- (USED ON ITEM 200)		1
-240A	315T1582-4		...LINK- (USED ON ITEM 200A)		1
-240B	315T1582-7		...LINK- (USED ON ITEMS 200B, 200C)		1
245	315T1581-12		..FITTING ASSY-HINGE (OPT ITEM 245A) (USED ON ITEM 5) (PRE SB 767-78-0019)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04- -245A	315T1581-11		..FITTING ASSY-HINGE (OPT ITEM 245) (USED ON ITEM 5) (PRE SB 767-78-0019)		1
-245B	315T1581-11		..FITTING ASSY-HINGE (USED ON ITEM 5A) (PRE SB 767-78-0019)		1
-245C	015T0242-30		..FITTING ASSY-HINGE (OPT ITEM 245D) (USED ON ITEM 5) (POST SB 767-78-0019)		1
-245D	015T0242-29		..FITTING ASSY-HINGE (OPT ITEM 245C) (USED ON ITEM 5) (POST SB 767-78-0019)		1
-245E	015T0242-29		..FITTING ASSY-HINGE (USED ON ITEM 5A) (POST SB 767-78-0019)		1
250	HL523AZ6-20		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		15

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-255	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		15
260	BACS40R08C40F		..SHIM		2
265	BACS40R08C55F		..SHIM		2
270	HL523AZ5-5		..BOLT- (V56878) (SPEC BACB30NZ5K5) (OPT L804-5K5 (V06725)) (OPT HL523AZ5-5 (V92215)) (OPT HL523AZ5-5 (V93197)) (OPT HL523AZ5-5 (V56878)) (OPT HL523AZ5-5 (V08524)) (OPT HL523AZ5-5 (V97128)) -----*-----		4
275	HL70-5		..COLLAR- (V56878) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878))		4

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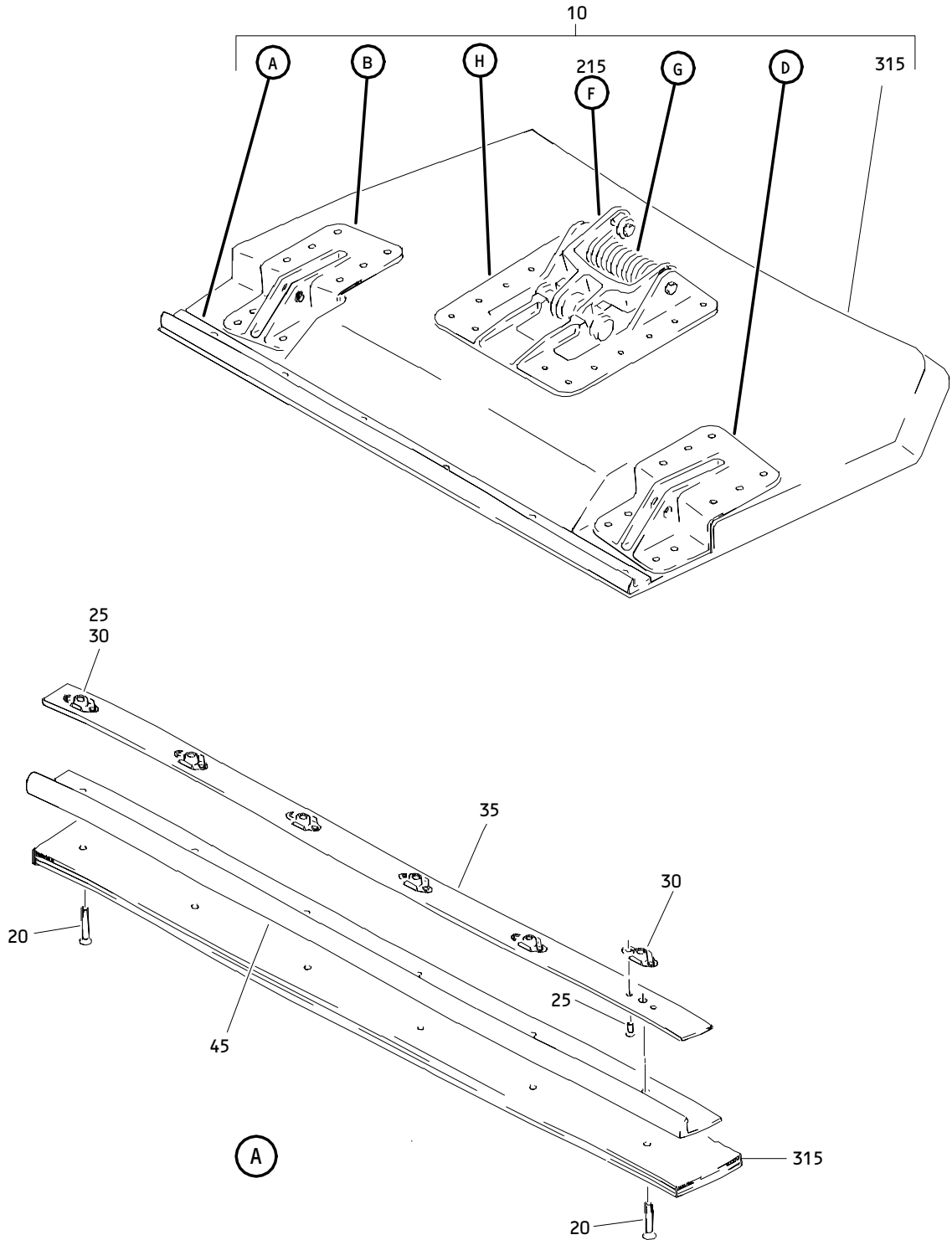
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
04-					
280	BACS40R08C34F		..SHIM		2
285	315T1581-6		...STRIP-RUB		1
290	BACB28AM04B014A		...BUSHING		2
295	315T1581-14		...FITTING- (USED ON ITEM 245)		1
-300	315T1581-13		...FITTING- (USED ON ITEM 245A)		1
305	315T1507-2		..PANEL ASSY		1

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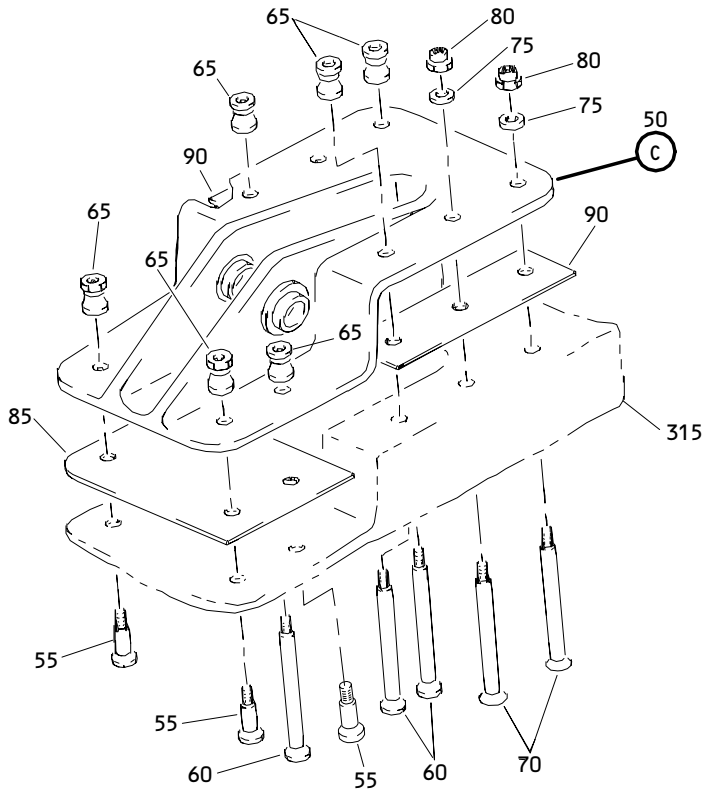




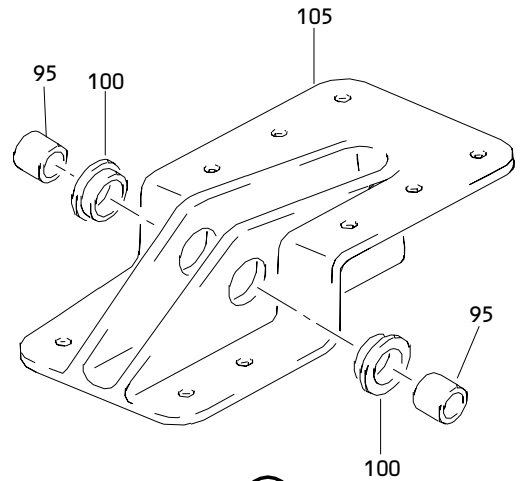
Lower Blocker Door Assembly  
Figure 5 (Sheet 1)

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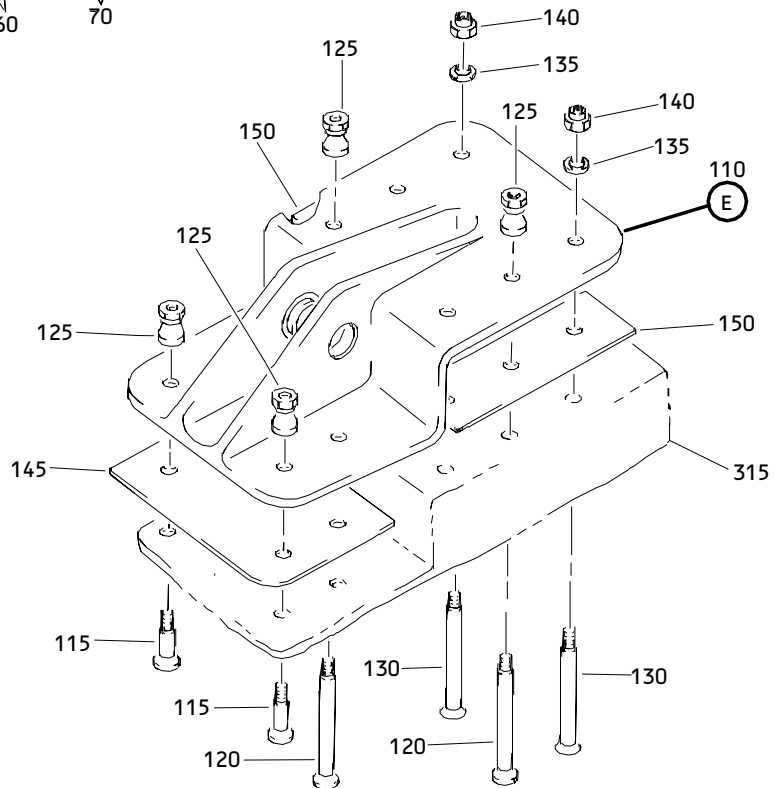
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(B)



(C)

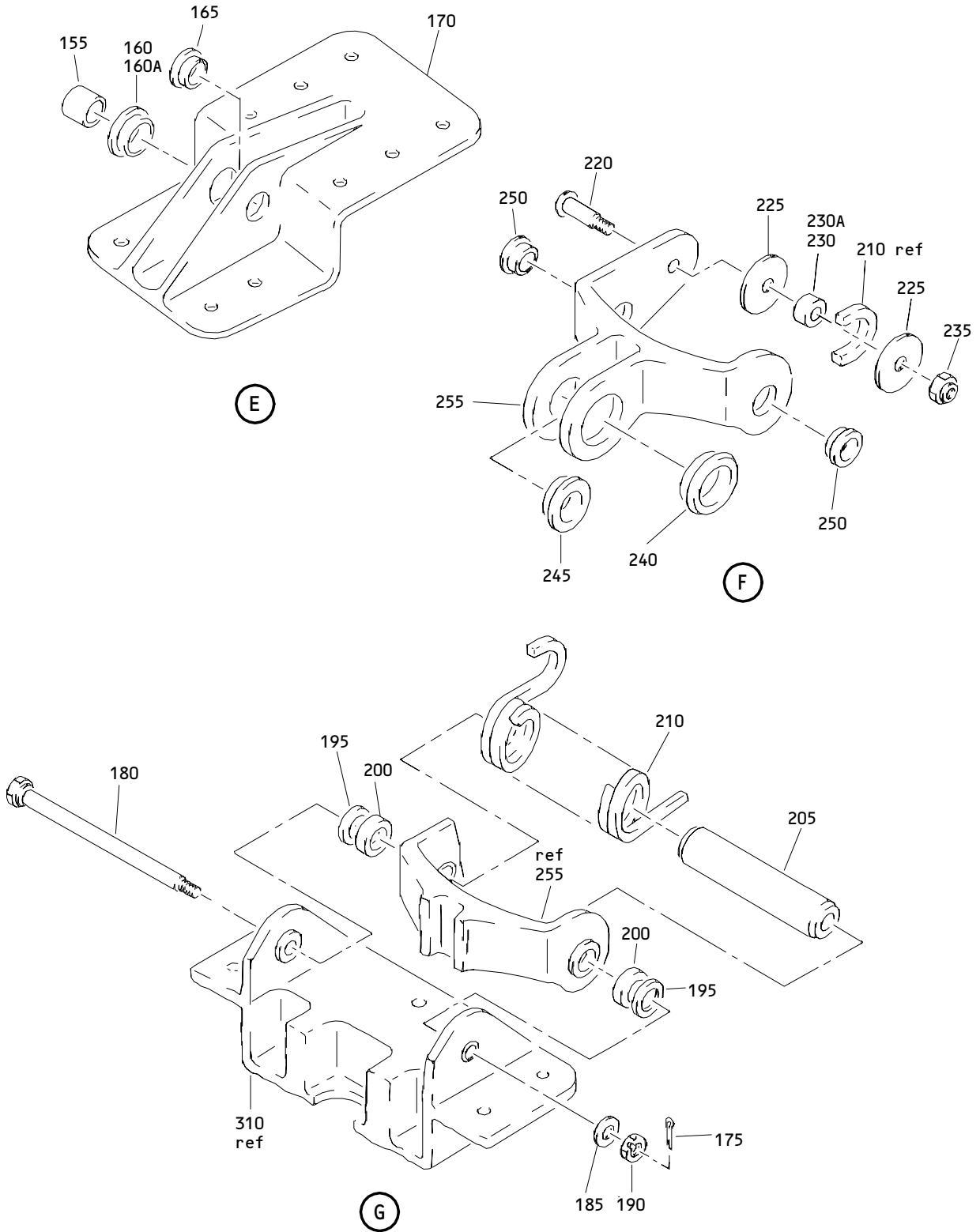


(D)

Lower Blocker Door Assembly  
 Figure 5 (Sheet 2)

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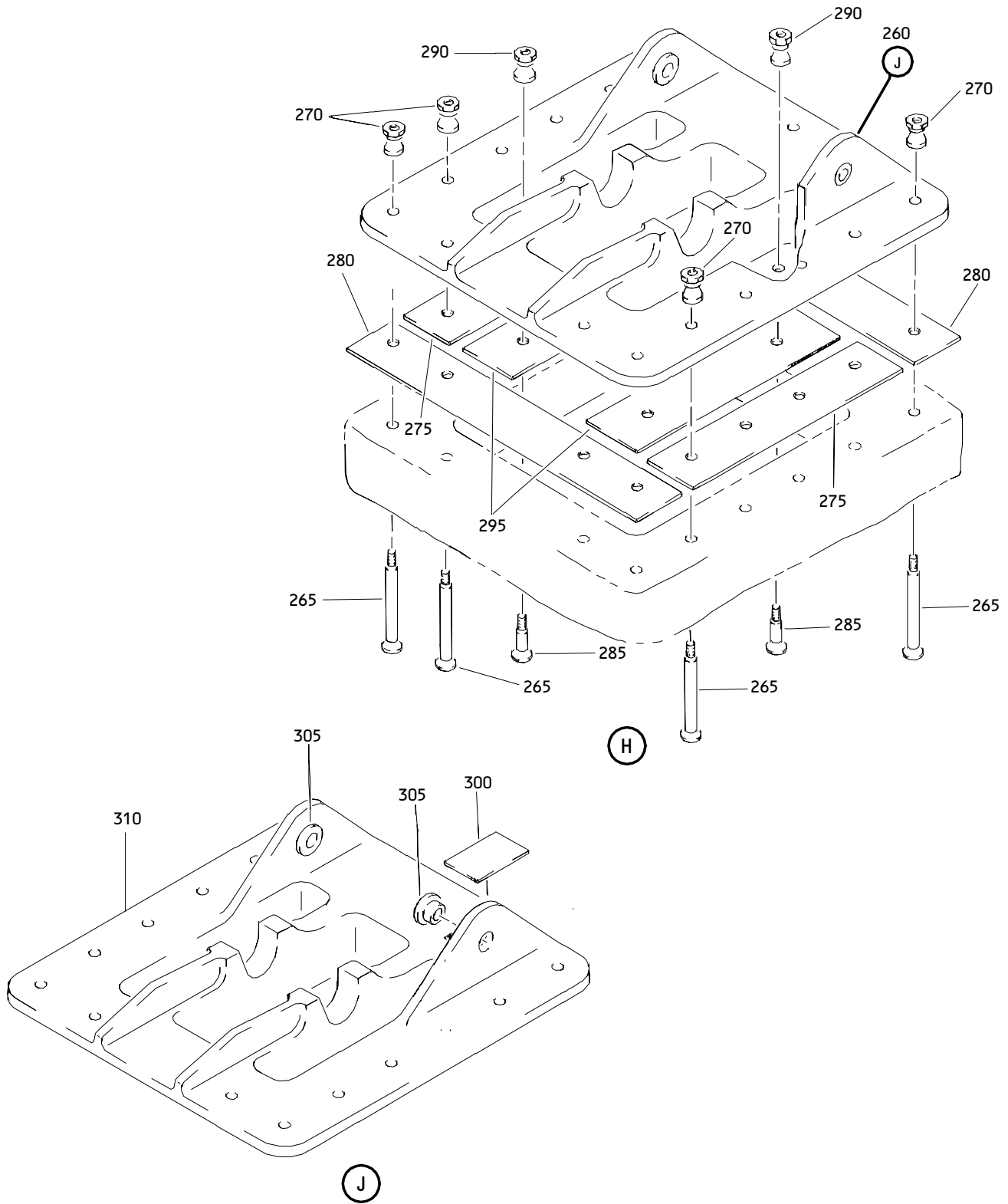
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Lower Blocker Door Assembly  
 Figure 5 (Sheet 3)

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Lower Blocker Door Assembly  
Figure 5 (Sheet 4)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05- -1	315T1575-5		DOOR ASSY-THRUST REVERSER SLEEVE LWR BLOCKER (LH) (REWORK DWG 315T1500-5007) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	A	RF
-5	315T1575-6		DOOR ASSY-THRUST REVERSER SLEEVE LWR BLOCKER (RH) (REWORK DWG 315T1500-5008) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	B	RF
10	315T1575-5009		.DOOR ASSY- (REPLD BY ITEM 10A) (REWORK DWG 315T1500-5007) (LIMITED)	A	1
-10A	315T1575-5007		.DOOR ASSY- (REPLS ITEM 10) (REWORK DWG 315T1500-5007) (LIMITED)	A	1
-15	315T1575-5010		.DOOR ASSY- (REPLD BY ITEM 15A) (REWORK DWG 315T1500-5008) (LIMITED)	B	1
-15A	315T1575-5008		.DOOR ASSY- (REPLS ITEM 15) (REWORK DWG 315T1500-5008) (LIMITED)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-20	BACB30LH3D4		..BOLT		6
25	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		12
30	BRF200C3M		..NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))		6
35	315T1503-1		..RETAINER- (PRE SB 767-78-0019)	A	1
-40	315T1503-2		..RETAINER- (PRE SB 767-78-0019)	B	1
45	315T1509-23		..SEAL		1
50	315T1580-8		..FITTING ASSY-HINGE (OPT ITEM 50A) (USED ON ITEMS 10, 15) (PRE SB 767-78-0019)		1
-50A	315T1580-2		..FITTING ASSY-HINGE (OPT ITEM 50) (USED ON ITEMS 10, 15) (PRE SB 767-78-0019)		1
-50B	315T1580-2		..FITTING ASSY-HINGE (USED ON ITEMS 10A, 15A) (PRE SB 767-78-0019)		1
-50C	015T0242-36		..FITTING ASSY-HINGE (OPT ITEM 50D) (USED ON ITEMS 10, 15) (POST SB 767-78-0019)		1
-50D	015T0242-34		..FITTING ASSY-HINGE (OPT ITEM 50C) (USED ON ITEMS 10, 15) (POST SB 767-78-0019)		1
-50E	015T0242-34		..FITTING ASSY-HINGE (USED ON ITEMS 10A, 15A) (POST SB 767-78-0019)		1
			ATTACHING PARTS		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-55	HL523AZ6-4		..BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928))		4
60	HL523AZ6-20		..BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		4
65	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05- 70 75 80	BACB30LL3K20 AN960PD10L H01-3BAC		..BOLT ..WASHER ..NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		2 2 2
85 90	BACS40R18C26F BACS40R08C26F		..SHIM ..SHIM -----*-----		AR AR
95 100 105	BACB28AK04-037 BACB28AM06B017A 315T1580-10		...BUSHING ...BUSHING ...FITTING- (USED ON ITEM 50)		2 2 1
-105A	315T1580-4		...FITTING- (USED ON ITEMS 50A, 50B)		1
110	315T1580-7		..FITTING ASSY-HINGE (OPT ITEM 110A) (USED ON ITEMS 10, 15) (PRE SB 767-78-0019)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05- -110A	315T1580-1		..FITTING ASSY-HINGE (OPT ITEM 110) (USED ON ITEMS 10, 15) (PRE SB 767-78-0019)		1
-110B	315T1580-1		..FITTING ASSY-HINGE (USED ON ITEMS 10A, 15A) (PRE SB 767-78-0019)		1
-110C	015T0242-35		..FITTING ASSY-HINGE (OPT ITEM 110D) (USED ON ITEMS 10, 15) (POST SB 767-78-0019)		1
-110D	015T0242-33		..FITTING ASSY-HINGE (OPT ITEM 110C) (USED ON ITEMS 10, 15) (POST SB 767-78-0019)		1
-110E	015T0242-33		..FITTING ASSY-HINGE (USED ON ITEMS 10A, 15A) (POST SB 767-78-0019)		1
115	HL523AZ6-4		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928))		4
120	HL523AZ6-20		..BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-125	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		8
130	BACB30LL3K20		..BOLT		2
135	AN960PD10L		..WASHER		2
140	H01-3BAC		..NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		2
145	BACS40R18C26F		..SHIM		AR
150	BACS40R08C26F		..SHIM -----*-----		AR
155	BACB28AK04-037		...BUSHING		1
160	BACB28AM06B018A		DELETED		
160A	BACB28AM06B016A		...BUSHING		1
165	BACB28AP04P018		...BUSHING		1
170	315T1580-9		...FITTING- (USED ON ITEM 110)		1
-170A	315T1580-3		...FITTING- (USED ON ITEMS 110A, 110B)		1
175	MS24665-153		..PIN		1
180	BACB30PW4D58		..BOLT- (OPT ITEM 180A)		1
-180A	BACB30PF4D58		..BOLT- (OPT ITEM 180)		1

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 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-185	BACW10BP3NDP		..WASHER- (V10630) (SPEC BACW10BP3NDP)		1
190	BACN10JD3CD		..NUT- (V15653) (SPEC BACN10JD3CD) (OPT BACN10JD3CD (V56878)) (OPT BACN10JD3CD (V72962)) (OPT BACN10JD3CD (V92595))		1
195	AN960PD416L		..WASHER		AR
200	315T1507-29		..SHIM		2
205	315T1587-1		..BUSHING		1
210	315T1583-1		..SPRING		1
215	315T1582-8		..LINK ASSY-PIVOT (OPT ITEM 215A, 215B) (USED ON ITEMS 10, 15) (PRE SB 767-78-0019)		1
-215A	315T1588-1		..LINK ASSY-PIVOT (OPT ITEM 215) (USED ON ITEMS 10, 15) (PRE SB 767-78-0019)		1
-215B	315T1582-6		..LINK ASSY-PIVOT (OPT ITEM 215) (USED ON ITEMS 10, 15) (PRE SB 767-78-0019)		1
-215C	315T1582-6		..LINK ASSY-PIVOT (USED ON ITEMS 10A, 15A) (PRE SB 767-78-0019)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05- -215D	015T0242-28		..LINK ASSY-PIVOT (OPT ITEMS 215E, 215F) (USED ON ITEMS 10, 15) (POST SB 767-78-0019)		1
-215E	015T0242-27		..FITTING ASSY-PIVOT (OPT ITEMS 215D, 215F) (USED ON ITEMS 10, 15) (POST SB 767-78-0019)		1
-215F	315T1582-10		..LINK ASSY-PIVOT (OPT ITEMS 215D, 215E) (USED ON ITEMS 10, 15) (POST SB 767-78-0019)		1
-215G	315T1582-10		..LINK ASSY-HINGE (USED ON ITEMS 10A, 15A) (POST SB 767-78-0019)		1
220	HL440UC6-7		...BOLT- (V56878) (SPEC BACB30FM6A7) (OPT HL440UC6-7 (V73197)) (OPT HL440UC6-7 (V92215)) (OPT HL440UC6-7 (V97928)) (OPT HL440UC6-7 (V80539)) (OPT WC130-6-7 (V60516)) (OPT 67067-6A7 (V56878)) (OPT HL440UC6-7 (V60516)) (OPT HL440UC6-7 (V08524))		1
225	BACW10P166L		...WASHER- (V10630) (SPEC BACW10P166L) (USED ON ITEMS 215, 215A)		2
-225A	BACW10BP3DP		...WASHER- (V10630) (SPEC BACW10BP3DP) (USED ON ITEMS 215B, 215C)		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-230	NAS42DD6-13		...SPACER- (USED ON ITEMS 215, 215A)		1
230A	BACB28AK03-020		...BUSHING- (USED ON ITEMS 215B, 215C)		1
235	H01-3BAC		...NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		1
240	BACB28AM10B016A		...BUSHING		1
245	BACB28AP07P016		...BUSHING		1
250	BACB28AM04B012A		...BUSHING- (USED ON ITEMS 215, 215B, 215C)		2
-250A	315T1588-2		...BUSHING- (USED ON ITEM 215A)		2
255	315T1582-9		...LINK- (USED ON ITEM 215)		1
-255A	315T1582-4		...LINK- (USED ON ITEM 215A)		1
-255B	315T1582-7		...LINK- (USED ON ITEMS 215B, 215C)		1
260	315T1581-12		..FITTING ASSY-HINGE (OPT ITEM 260A) (USED ON ITEMS 10, 15) (PRE SB 767-78-0019)		1
-260A	315T1581-11		..FITTING ASSY-HINGE (OPT ITEM 260) (USED ON ITEMS 10, 15) (PRE SB 767-78-0019)		1
-260B	315T1581-11		..FITTING ASSY-HINGE (USED ON ITEMS 10A, 15A) (PRE SB 767-78-0019)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05- -260C	015T0242-30		..FITTING ASSY-HINGE (OPT ITEM 260D) (USED ON ITEMS 10, 15) (POST SB 767-78-0019)		1
-260D	015T0242-29		..FITTING ASSY-HINGE (OPT ITEM 260C) (USED ON ITEMS 10, 15) (POST SB 767-78-0019)		1
-260E	015T0242-29		..FITTING ASSY-HINGE (USED ON ITEMS 10A, 15A) (POST SB 767-78-0019)		1
265	HL523AZ6-20		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		15
270	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		15
275	BACS40R08C40F		..SHIM		AR
280	BACS40R08C55F		..SHIM		AR

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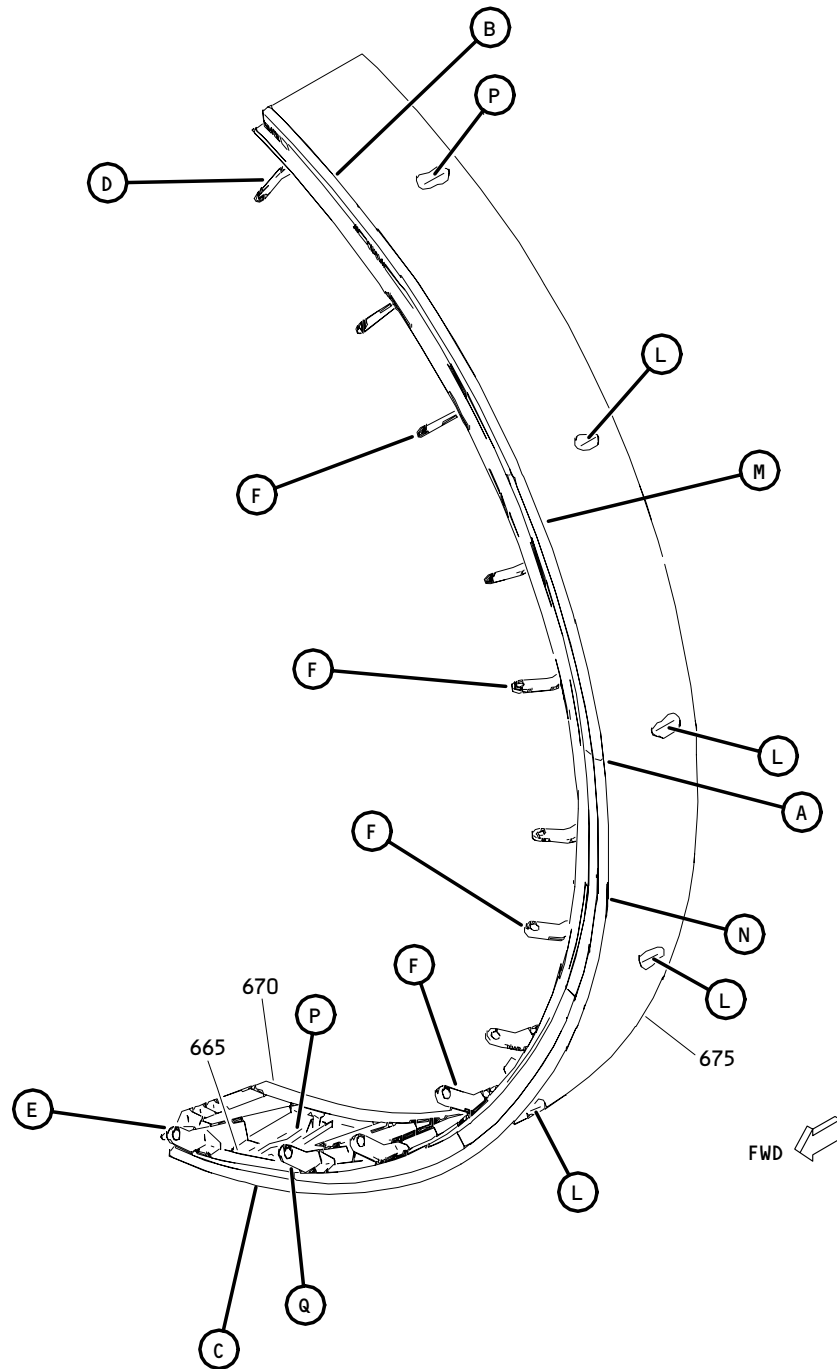
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-285	HL523AZ5-5		..BOLT- (V56878) (SPEC BACB30NZ5K5) (OPT L804-5K5 (V06725)) (OPT HL523AZ5-5 (V92215)) (OPT HL523AZ5-5 (V93197)) (OPT HL523AZ5-5 (V56878)) (OPT HL523AZ5-5 (V08524)) (OPT HL523AZ5-5 (V97128))		4
290	HL70-5		..COLLAR- (V56878) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878))		4
295	BACS40R08C34F		..SHIM -----*-----		AR
300	315T1581-6		...STRIP-RUB		1
305	BACB28AM04B014A		...BUSHING		2
310	315T1581-14		...FITTING- (USED ON ITEM 260)		1
-310A	315T1581-13		...FITTING- (USED ON ITEMS 260A, 260B)		1
315	315T1509-3		..PANEL ASSY	A	1
-320	315T1509-4		..PANEL ASSY	B	1

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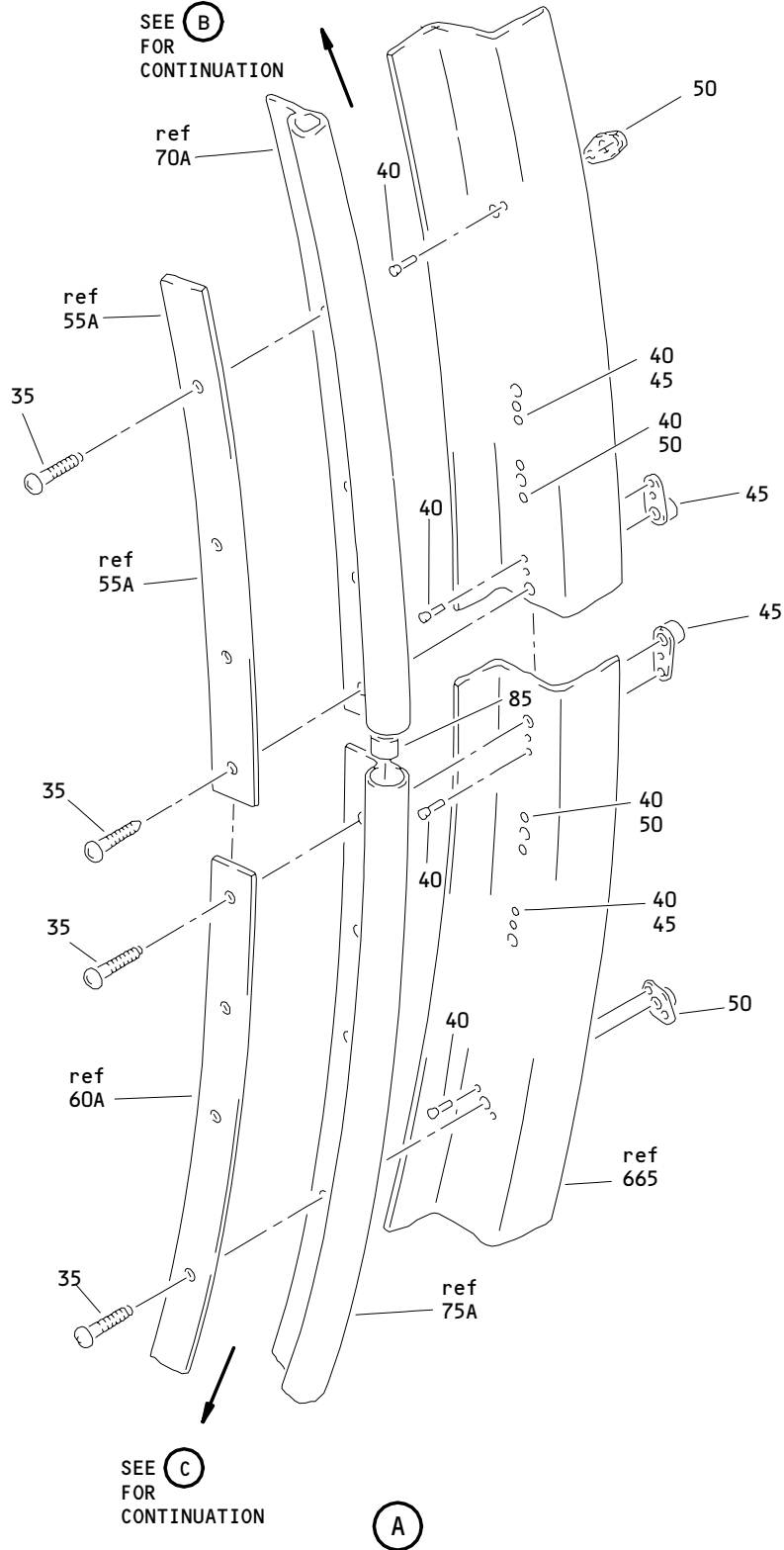


Diaphragm Hinge Support Assembly  
Figure 6 (Sheet 1)

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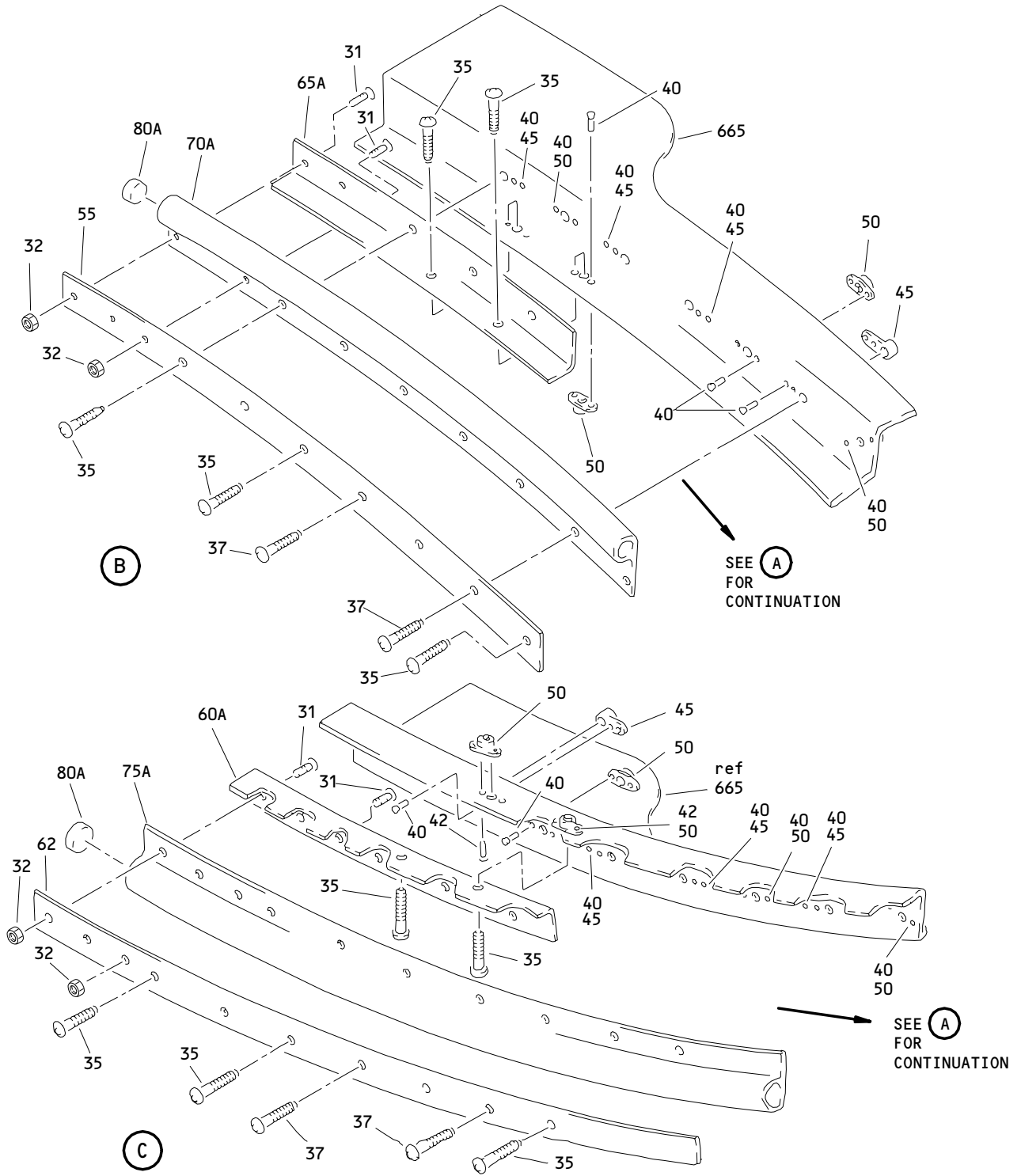




Diaphragm Hinge Support Assembly  
Figure 6 (Sheet 2)

**78-31-25**

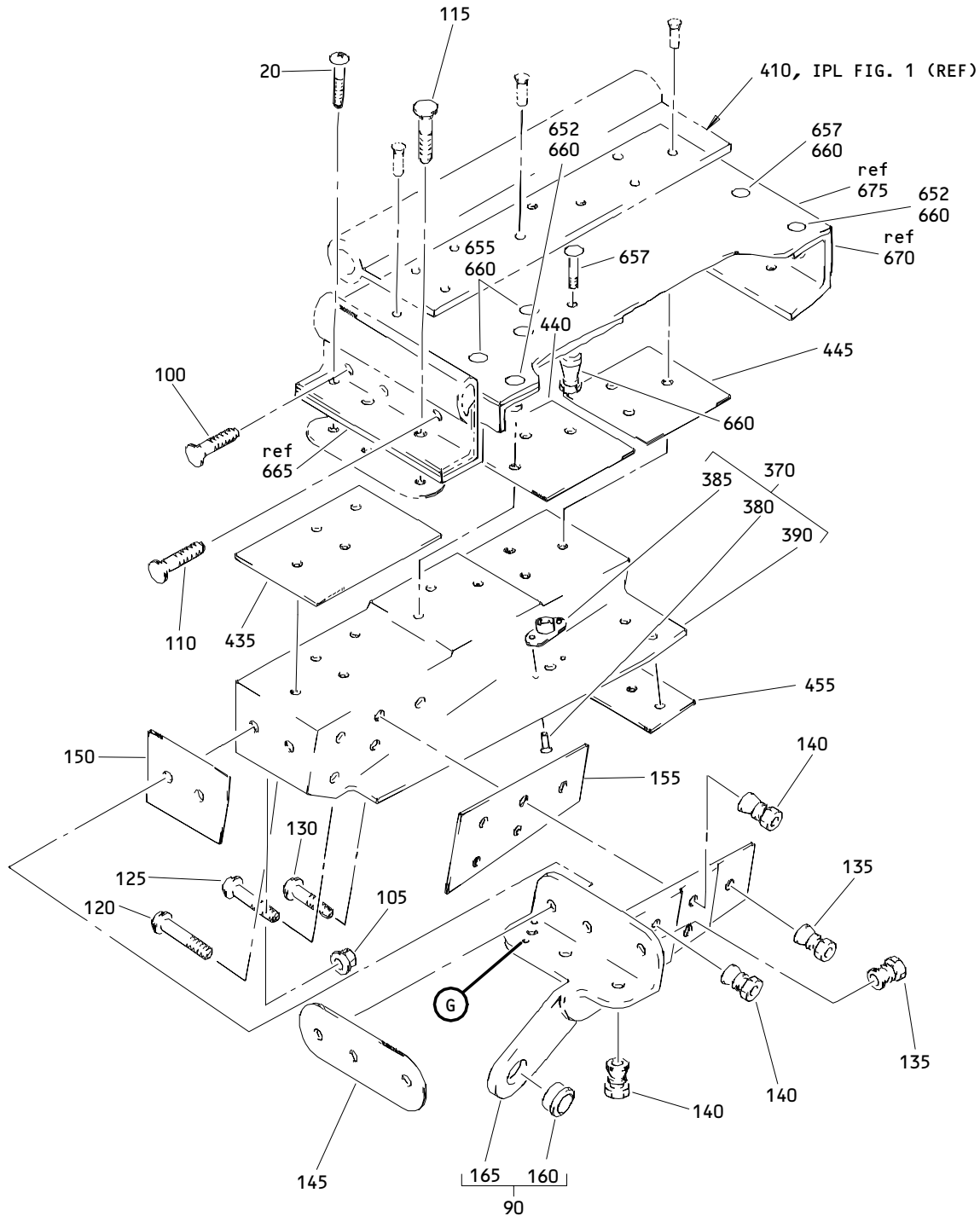
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Diaphragm Hinge Support Assembly  
Figure 6 (Sheet 3)

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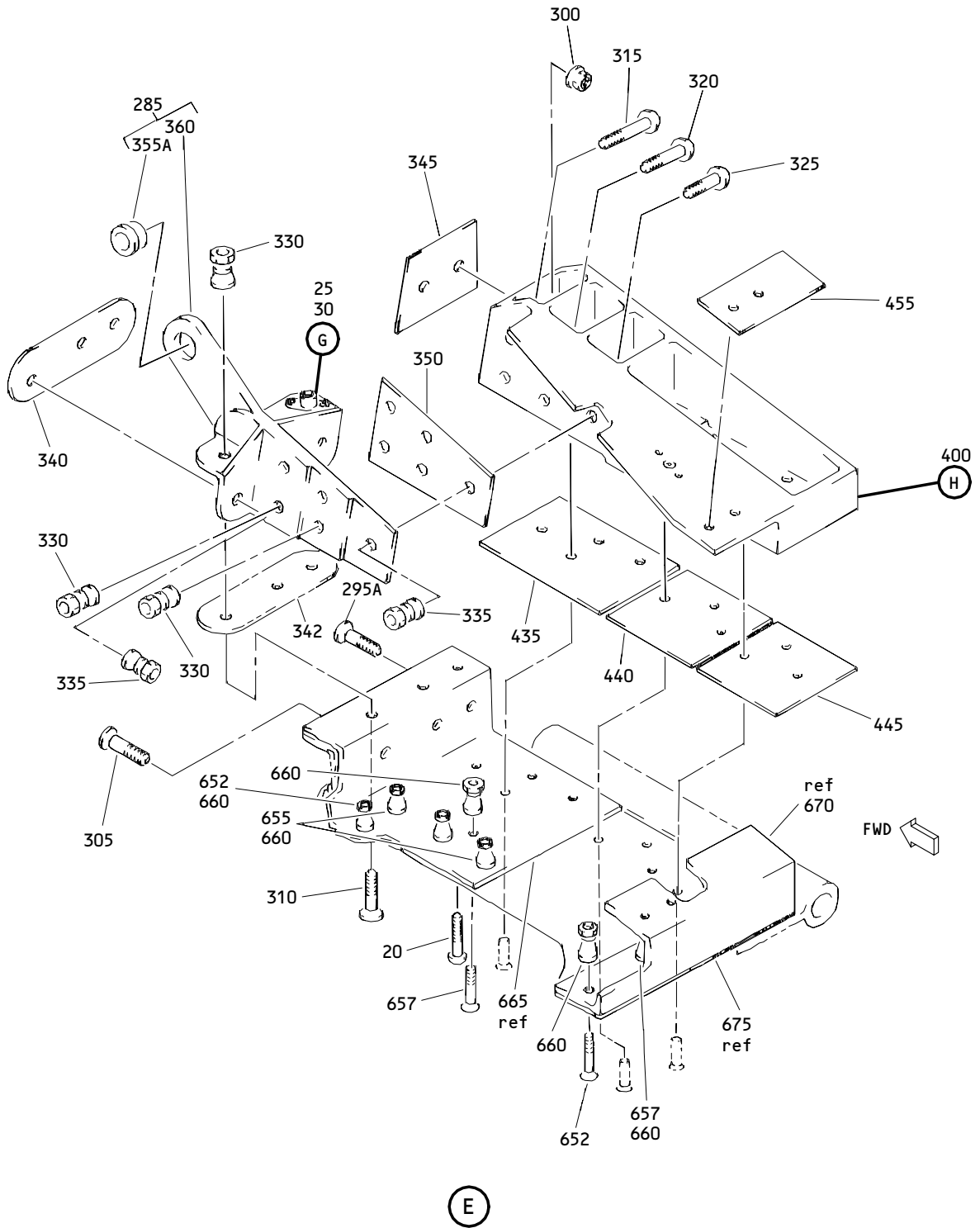


(D)

Diaphragm Hinge Support Assembly  
 Figure 6 (Sheet 4)

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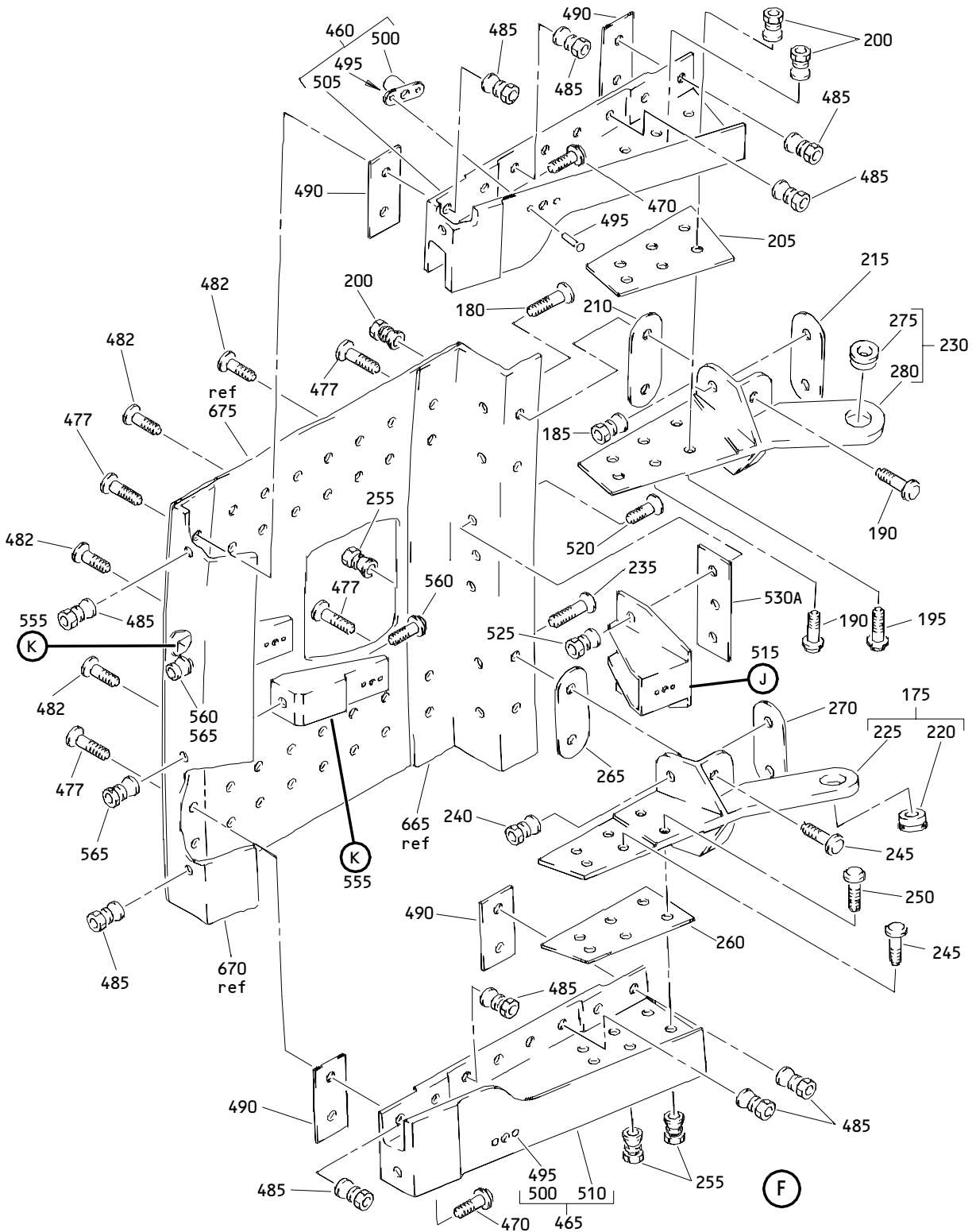


(E)

Diaphragm Hinge Support Assembly  
 Figure 6 (Sheet 5)

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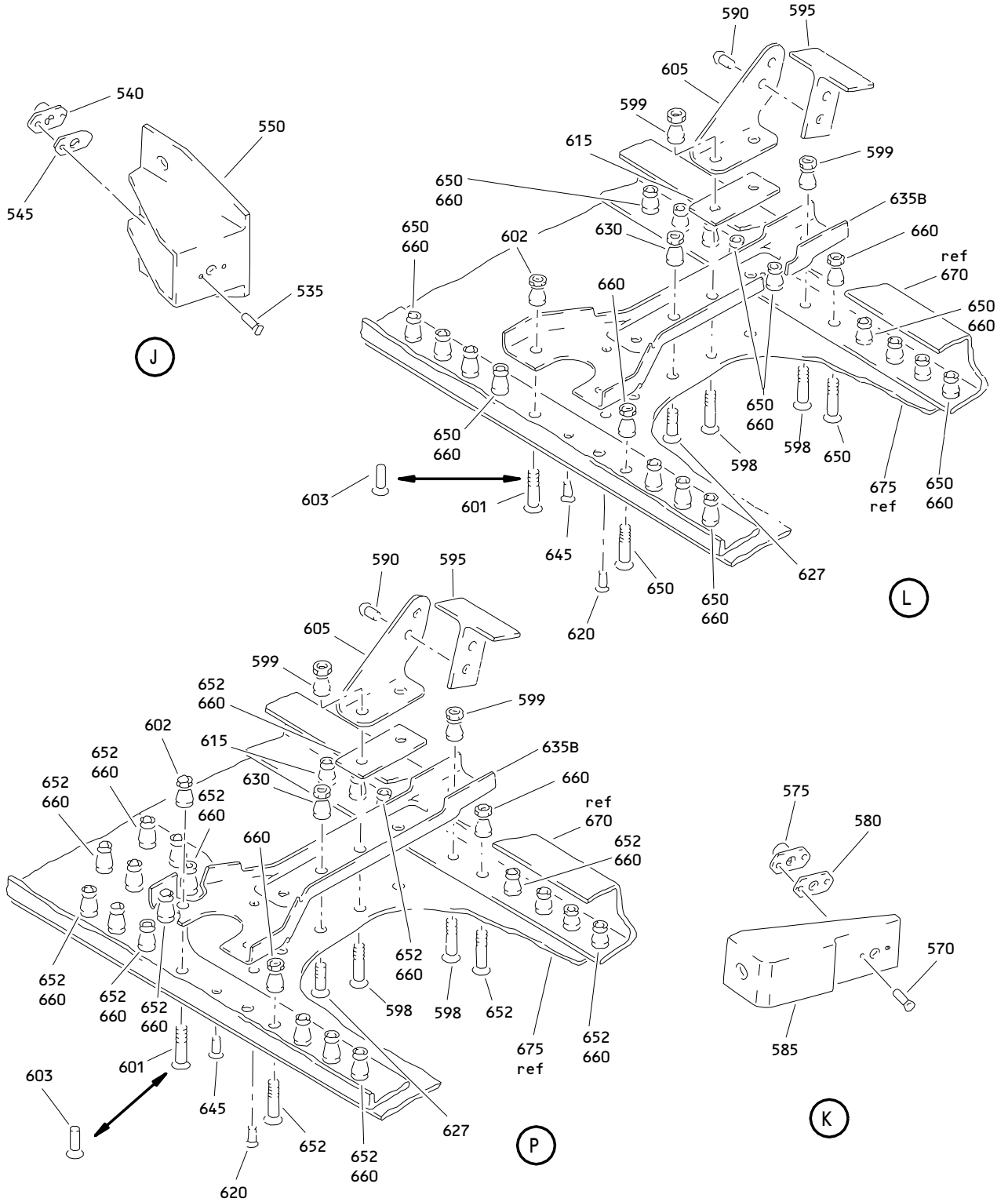
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Diaphragm Hinge Support Assembly  
Figure 6 (Sheet 6)

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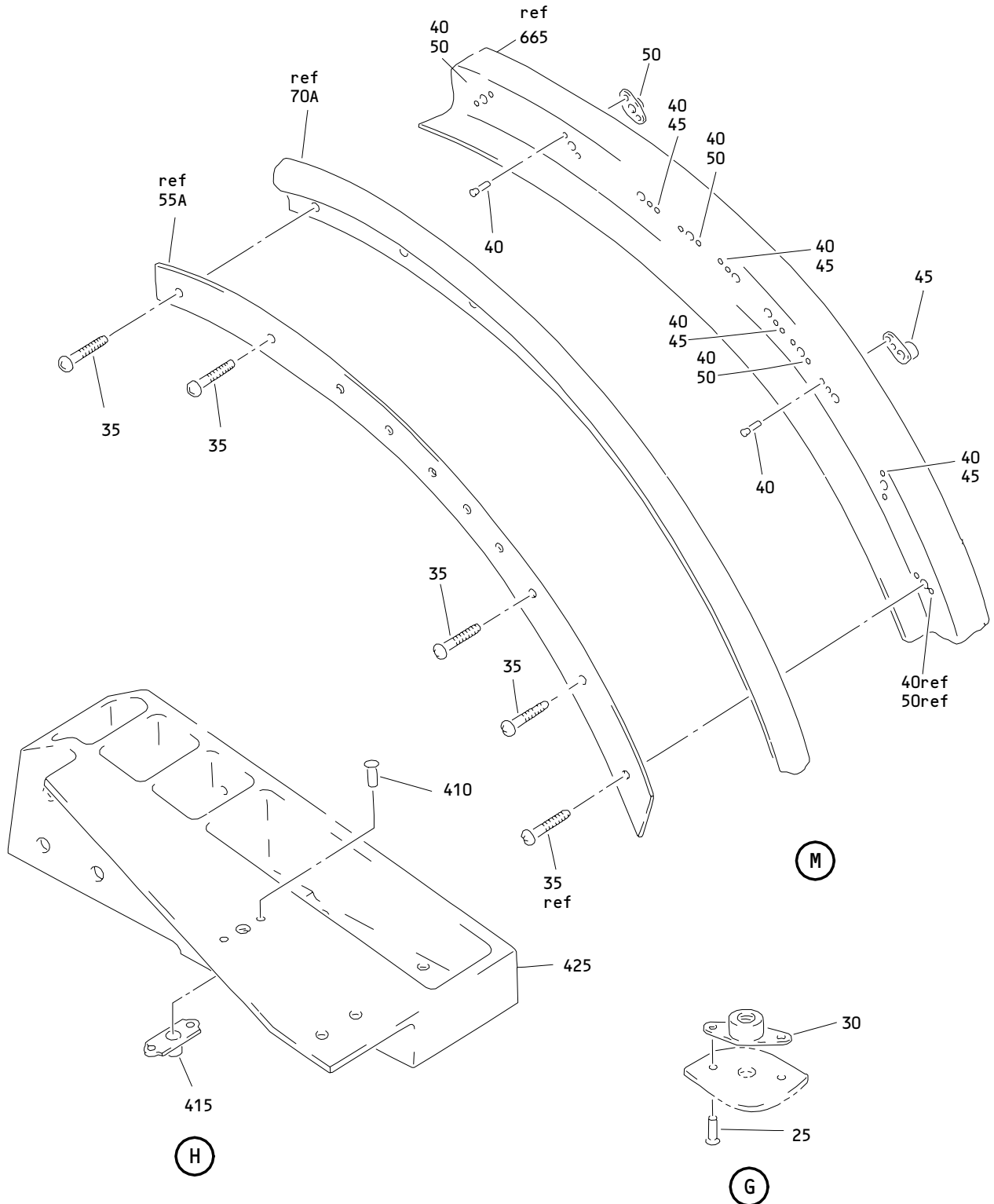
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Diaphragm Hinge Support Assembly  
Figure 6 (Sheet 7)

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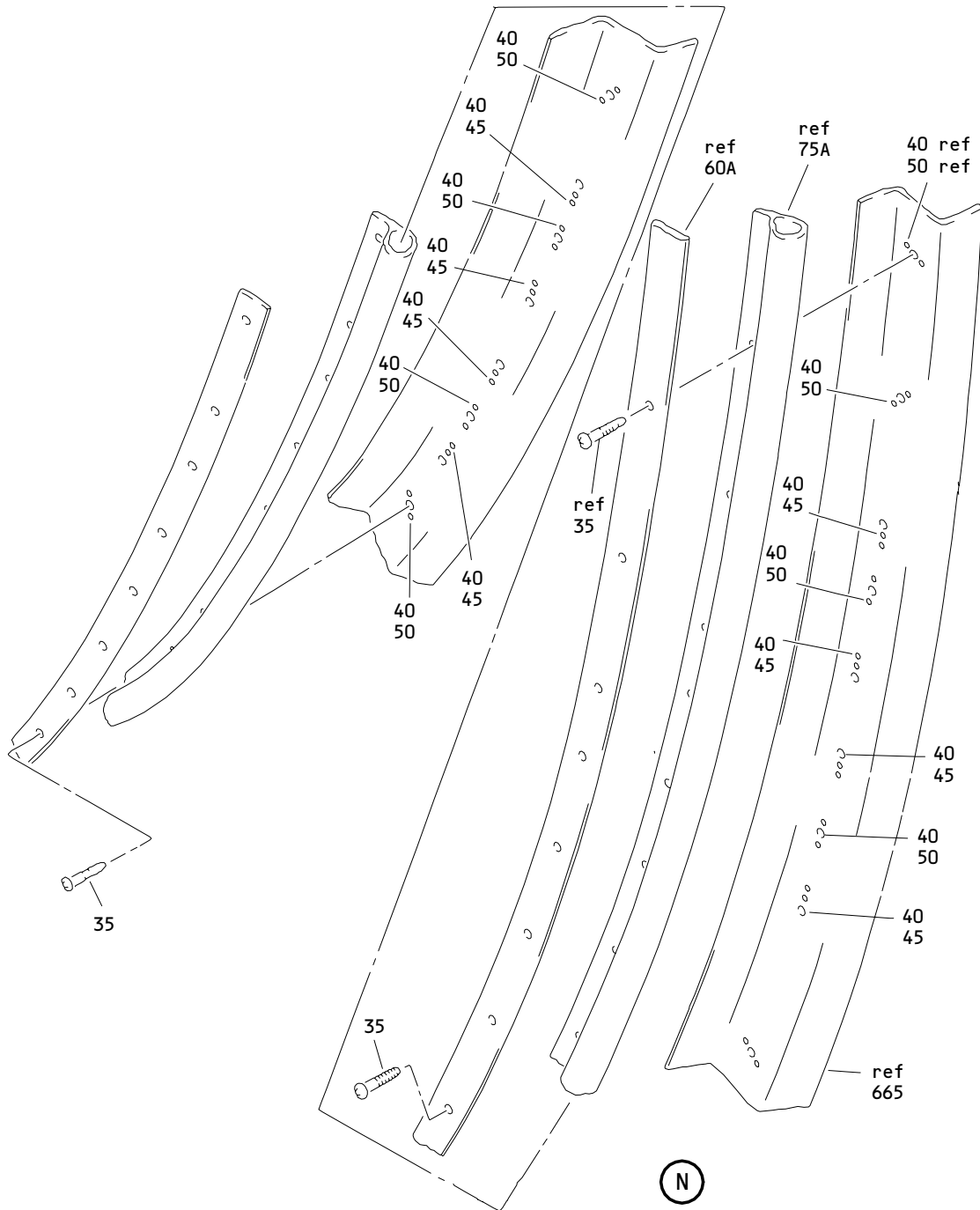
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Diaphragm Hinge Support Assembly  
Figure 6 (Sheet 8)

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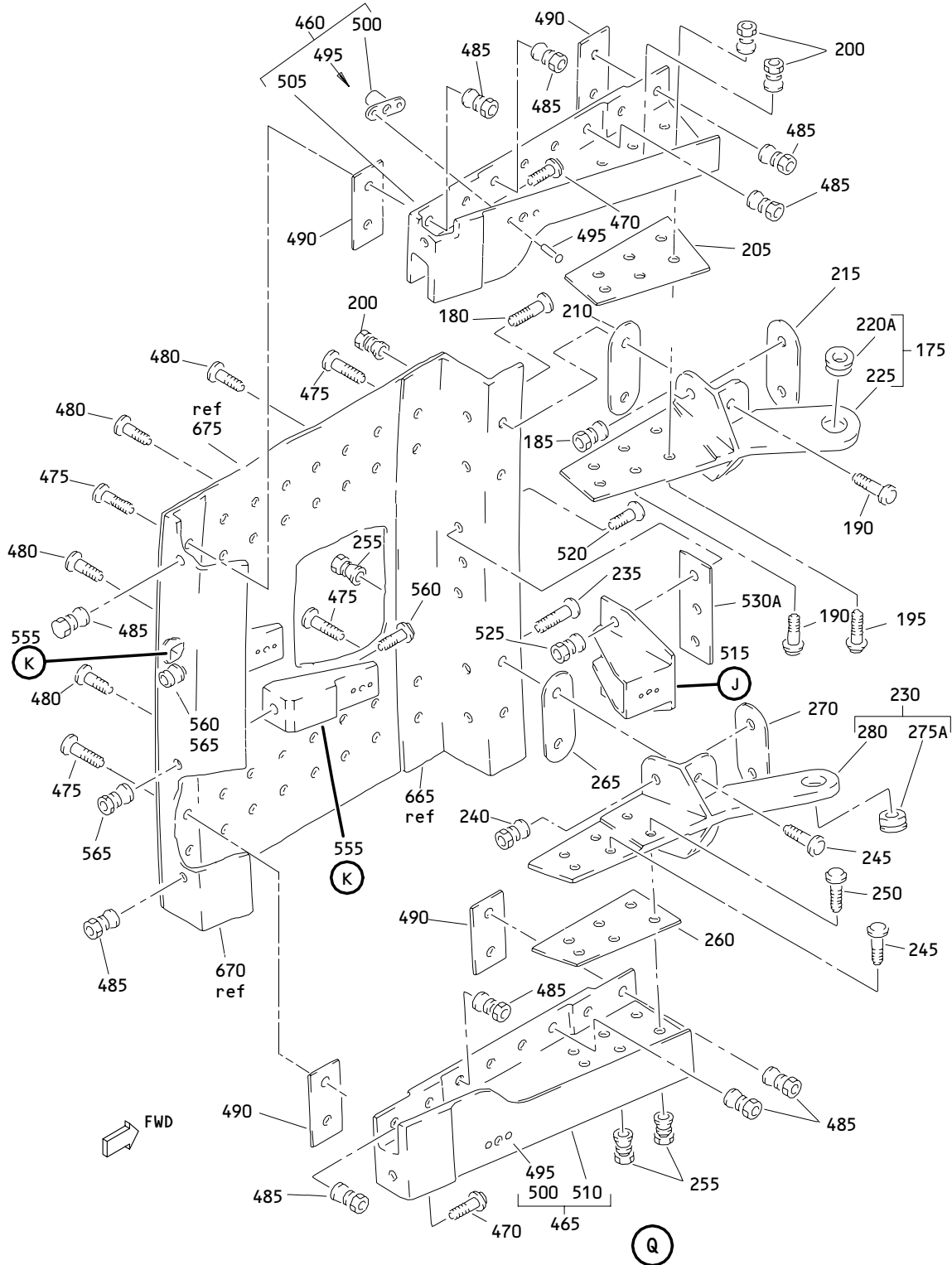


Diaphragm Hinge Support Assembly  
Figure 6 (Sheet 9)

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Diaphragm Hinge Support Assembly  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
-1	315T1501-1SP		DELETED		
-1A	315T1501-21		SUPPORT ASSY-THRUST REVERSER SLEEVE DIAPHRAGM HINGE (LH)	A	RF
-5	315T1501-2SP		DELETED		
-5A	315T1501-22		SUPPORT ASSY-THRUST REVERSER SLEEVE DIAPHRAGM HINGE (RH)	B	RF
-10	315T1501-5001		.SUPPORT ASSY- (REPLD BY ITEMS 10A,10B, 10C,10D,10E)(LIMITED)	A	1
-10A	315T1501-5003		.SUPPORT ASSY- (REPLS ITEM 10) (REPLD BY ITEMS 10B,10C, 10D,10E)(LIMITED)	A	1
-10B	315T1501-5005		.SUPPORT ASSY- (REPLS ITEMS 10,10A,10C, 10D) (REPLD BY ITEM 10E) (LIMITED)	A	1
-10C	315T1501-5007		.SUPPORT ASSY- (REPLS ITEMS 10,10A) (REPLD BY ITEMS 10B,10D, 10E)(LIMITED)	A	1
-10D	315T1501-5009		.SUPPORT ASSY- (REPLS ITEMS 10,10A,10C) (REPLD BY ITEMS 10B,10E) (LIMITED)	A	1
-10E	315T1501-5013		.SUPPORT ASSY- (REPLS ITEMS 10,10A,10B, 10C,10D)(LIMITED)	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- -15	315T1501-5002		.SUPPORT ASSY- (REPLD BY ITEMS 15A,15B, 15C,15D,15E)(LIMITED)	B	1
-15A	315T1501-5004		.SUPPORT ASSY- (REPLS ITEM 15) (REPLD BY ITEMS 15B,15C, 15D,15E)(LIMITED)	B	1
-15B	315T1501-5006		.SUPPORT ASSY- (REPLS ITEMS 15,15A,15C, 15D) (REPLD BY ITEM 15E) (LIMITED)	B	1
-15C	315T1501-5008		.SUPPORT ASSY- (REPLS ITEMS 15,15A) (REPLD BY ITEMS 15B,15D, 15E)(LIMITED)	B	1
-15D	315T1501-5010		.SUPPORT ASSY- (REPLS ITEMS 15,15A,15C) (REPLD BY ITEMS 15B,15E) (LIMITED)	B	1
-15E	315T1501-5014		.SUPPORT ASSY- (REPLS ITEMS 15,15A,15B, 15C,15D)(LIMITED)	B	1
20	BACB30LK3-7		..BOLT		2
25	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		4
30	F5000-3BAC		..NUTPLATE- (V15653) (SPEC BACN10JR3F) (OPT NS103203-02 (V80539)) (OPT RMF9201-3 (V72962)) (OPT T8091S1032 (V11815)) (OPT VN152A1-02 (V92215)) (OPT BRF200A3 (V52828))		2
31	BACB30LH2-3		..BOLT		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-32	H10-08BAC		..NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) (OPT T6S832J (V11815))		6
35	BACB30LK2-4		..BOLT		44
37	BACB30LK2-5		..BOLT- (USED ON ITEMS 10, 10A, 10B, 10C, 10D, 15, 15A, 15B, 15C, 15D)		6
-37A	BACB30LK2-6		..BOLT- (USED ON ITEMS 10E, 15E)		6
40	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		96
42	BACR15BA3D		..RIVET- (SIZE DETERMINE ON INST)		4
45	BRF100A08		..NUTPLATE- (V52828) (SPEC BACN10KB08F) (OPT F2000-08 (V15653)) (OPT T8114S832S (V11815)) (OPT VN151A1-82 (V92215)) (OPT F2000-08 (V15653)) (OPT VN151A1-82 (V92215))		24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-50	F5000-08BAC		..NUTPLATE- (V15653) (SPEC BACN10JR08F) (OPT NS103203-82 (V80539)) (OPT RMF9201-82 (V72962)) (OPT T8091S832 (V11815)) (OPT VN152A1-82 (V92215)) (OPT BRF200A08 (V52828))		26
55	315T1531-4		DELETED		
55A	315T1501-27		..RETAINER-SEAL	A	1
-57	315T1501-28		..RETAINER-SEAL	B	1
60	315T1531-5		DELETED		
60A	315T1501-31		..RETAINER-SEAL		1
62	315T1501-29		..RETAINER-SEAL	A	1
-63	315T1501-30		..RETAINER-SEAL	B	1
65	315T1531-6		DELETED		
65A	315T1501-32		..RETAINER-SEAL		1
70	315T1501-5		DELETED		
70A	315T1501-23		..SEAL- (315T1539-1 I/W 315T1501-23 T/W 315T1501-25, 315T1501-15 SPLICE AND 2 EACH 315T1501-33 PLUGS ON LH SIDE ONLY) (USED ON ITEMS 10, 10A, 10B, 10C, 10D) (PRE SB 767-78-0039)	A	1
-70B	315T1501-23		..SEAL- (REWORKED BY SB 767-78-0039)	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- -72	315T1501-24		..SEAL- (315T1539-1 I/W 315T1501-24 T/W 315T1501-26, 315T1501-15 SPLICE AND 2 EACH 315T1501-33 PLUGS ON RH SIDE ONLY) (USED ON ITEMS 15, 15A, 15B, 15C, 15D) (PRE SB 767-78-0039)	B	1
-72A	315T1501-24		..SEAL- (REWORKED BY SB 767-78-0039)	B	1
75 75A	315T1501-6 315T1501-25		DELETED ..SEAL- (315T1539-1 I/W 315T1501-23 T/W 315T1501-25, 315T1501-15 SPLICE AND 2 EACH 315T1501-33 PLUGS ON LH SIDE ONLY) (USED ON ITEMS 10, 10A, 10B, 10C, 10D) (PRE SB 767-78-0039)	A	1
-75B	315T1501-25		..SEAL- (REWORKED BY SB 767-78-0039)	A	1
-77	315T1501-26		..SEAL- (315T1539-1 I/W 315T1501-24 T/W 315T1501-26, 315T1501-15 SPLICE AND 2 EACH 315T1501-33 PLUGS ON RH SIDE ONLY) (USED ON ITEMS 15, 15A, 15B, 15C, 15D) (PRE SB 767-78-0039)	B	1
-77A	315T1501-26		..SEAL- (REWORKED BY SB 767-78-0039)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-80 80A	315T1501-10 315T1501-33		DELETED ..PLUG- (USED ON ITEMS 10, 10A, 10B, 10C, 10D, 15, 15A, 15B, 15C, 15D) (PRE SB 767-78-0039)		2
-80B	315T1501-33		..PLUG- (REWORKED BY SB 767-78-0039)		2
85	315T1501-15		..SPLICE- (USED ON ITEMS 10, 10A, 10B, 10C, 10D, 15, 15A, 15B, 15C, 15D) (PRE SB 767-78-0039)		1
-85A	315T1501-15		..SPLICE- (REWORKED BY SB 767-78-0039)		1
-87	315T1539-1		..SEAL ASSY- (315T1539-1 I/W 315T1501-23 T/W 315T1501-25, 315T1501-15 SPLICE AND 2 EACH 315T1501-33 PLUGS ON LH SIDE ONLY) (315T1539-1 I/W 315T1501-24 T/W 315T1501-26, 315T1501-15 SPLICE AND 2 EACH 315T1501-33 PLUGS ON RH SIDE ONLY) (USED ON ITEMS 10E, 15E)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
-88	315T1539-2		...PLUG		1
-89	315T1539-3		...SEAL		1
90	315T1522-17		..FITTING ASSY-HINGE (OPT ITEM 90A) (USED ON ITEM 10)	A	1
-90A	315T1522-3		..FITTING ASSY-HINGE (OPT ITEM 90) (USED ON ITEM 10)	A	1
-90B	315T1522-3		..FITTING ASSY-HINGE (OPT ITEM 90C) (USED ON ITEMS 10A, 10C)	A	1
-90C	315T1522-31		..FITTING ASSY-HINGE (OPT ITEM 90B) (USED ON ITEMS 10A, 10C)	A	1
-90D	315T1522-37		..FITTING ASSY-HINGE (OPT ITEM 90E) (USED ON ITEMS 10B, 10D, 10E)	A	1
-90E	315T1522-31		..FITTING ASSY-HINGE (OPT ITEM 90D) (USED ON ITEMS 10B, 10D, 10E)	A	1
-95	315T1522-18		..FITTING ASSY-HINGE (OPT ITEM 95A) (USED ON ITEM 15)	B	1
-95A	315T1522-4		..FITTING ASSY-HINGE (OPT ITEM 95) (USED ON ITEM 15)	B	1
-95B	315T1522-4		..FITTING ASSY-HINGE (OPT ITEM 95C) (USED ON ITEMS 15A, 15C)	B	1
-95C	315T1522-32		..FITTING ASSY-HINGE (OPT ITEM 95B) (USED ON ITEMS 15A, 15C)	B	1
-95D	315T1522-38		..FITTING ASSY-HINGE (OPT ITEM 95E) (USED ON ITEMS 15B, 15D, 15E)	B	1
-95E	315T1522-32		..FITTING ASSY-HINGE (OPT ITEM 95D) (USED ON ITEMS 15B, 15D, 15E) ATTACHING PARTS	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- 100 100A 105 110	BACB30NU4K5 BACB30VF4K5 MS21042L4 HL11VAZ8-5		DELETED ..BOLT ..NUT ..BOLT- (V56878) (SPEC BACB30NW8K5) (OPT B30NW8K5 (V97928)) (OPT HL11VAZ8-5 (V73197)) (OPT HL11VAZ8-5 (V92215)) (OPT HL11VAZ8-5 (V97928)) (OPT L803-8K5 (V06725))		2 2 1
115	HL11VAZ6-7		..BOLT- (V56878) (SPEC BACB30NW6K7) (OPT HL11V6-7 (V92215)) (OPT HL11V6-7 (V97928)) (OPT L803-6-7 (V06725)) (OPT B30NW6K7 (V97928)) (OPT HL11VAZ6-7 (V73197)) (OPT HL11VAZ6-7 (V92215)) (OPT HL11VAZ6-7 (V97928)) (OPT L803-6K7 (V06725)) (OPT HL11VAZ6-7 (VOPTK6))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-120	HL10VAZ6-10		..BOLT- (V60516) (SPEC BACB30MY6K10) (OPT HL10VAZ6-10 (VOPTK6))		2
125	HL10VAZ6-8		..BOLT- (V60516) (SPEC BACB30MY6K8) (OPT HL10VAZ6-8 (VOPTK6))		2
130	HL10VAZ8-6		..BOLT- (V60516) (SPEC BACB30MY8K6) (OPT HL10VAZ8-6 (VOPTK6))		1
135	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))		2
140	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
145	315T1501-9		..SHIM		1
150	315T1501-8		..SHIM		1
155	315T1501-7		..SHIM		1
			-----*-----		
160	VTB04540		...BEARING ASSY- (V06710) (SPEC S302T001-301A) (OPT P21620 (V57606)) (FOR DETAILS SEE FIG. 80)		1
160A	S302T001-301A		DELETED		
165	315T1522-23		...FITTING- (USED ON ITEM 90)	A	1
-165A	315T1522-11		...FITTING- (USED ON ITEMS 90A, 90B)	A	1
-165B	315T1522-27		...FITTING- (USED ON ITEMS 90C, 90E)	A	1
-165C	315T1522-43		...FITTING- (USED ON ITEM 90D)	A	1
-170	315T1522-24		...FITTING- (USED ON ITEM 95)	B	1
-170A	315T1522-12		...FITTING- (USED ON ITEMS 95A, 95B)	B	5
-170B	315T1522-28		...FITTING- (USED ON ITEMS 95C, 95E)	B	1
-170C	315T1522-44		...FITTING- (USED ON ITEM 95D)	B	1
175	315T1522-15		..FITTING ASSY-HINGE (OPT ITEM 175A) (USED ON ITEMS 10, 15)		5
-175A	315T1522-1		..FITTING ASSY-HINGE (OPT ITEM 175) (USED ON ITEMS 10, 15)		5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- -175B	315T1522-1		..FITTING ASSY-HINGE (USED ON ITEMS 10A, 10C, 15A, 15C)		5
-175C	315T1522-35		..FITTING ASSY-HINGE (USED ON ITEMS 10B, 10E, 15B, 15E)		5
-175D	315T1522-47		..FITTING ASSY-HINGE (USED ON ITEMS 10D, 15D)		5
180	HL11VAZ8-5		..BOLT- (V56878) (SPEC BACB30NW8K5) (OPT B30NW8K5 (V97928)) (OPT HL11VAZ8-5 (V73197)) (OPT HL11VAZ8-5 (V92215)) (OPT HL11VAZ8-5 (V97928)) (OPT L803-8K5 (V06725))		10
185	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))		10
190	HL10VAZ6-4		..BOLT- (V60516) (SPEC BACB30MY6K4) (OPT HL10VAZ6-4 (VOPTK6))		30

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-195	HL10VAZ6-6		..BOLT- (V60516) (SPEC BACB30MY6K6) (OPT HL10VAZ6-6 (V0PTK6)) (OPT HL10V6-6 (V73197)) (OPT HL10V6-6 (V80539)) (OPT HL10V6-6 (V92215)) (OPT L800-6-6 (V97928)) (OPT HL10VAZ6-6 (V73197)) (OPT HL10VAZ6-6 (V92215)) (OPT HL10VAZ6-6 (V97928)) (OPT L8006K6 (V06725))		10
200	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		40
205	315T1501-3		..SHIM		5
210	BACS40R09C26F		..SHIM		5
215	BACS40R10B28F		..SHIM		5
220	VTB04540		-----*----- ...BEARING ASSY- (V06710) (SPEC S302T001-301A) (OPT P21620 (V57606)) (FOR DETAILS SEE FIG. 80)		1
220A	S302T001-301A		DELETED		
225	315T1522-21		...FITTING- (USED ON ITEM 175)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- -225A	315T1522-9		...FITTING- (USED ON ITEMS 175A, 175B)		1
-225B	315T1522-41		...FITTING- (USED ON ITEM 175C)		1
-225C	315T1522-49		...FITTING- (USED ON ITEM 175D)		1
230	315T1522-16		..FITTING ASSY-HINGE (OPT ITEM 230A) (USED ON ITEMS 10, 15)		5
-230A	315T1522-2		..FITTING ASSY-HINGE (OPT ITEM 230) (USED ON ITEMS 10, 15)		5
-230B	315T1522-2		..FITTING ASSY-HINGE (USED ON ITEMS 10A, 10C, 15A, 15C)		5
-230C	315T1522-36		..FITTING ASSY-HINGE (USED ON ITEMS 10B, 10E, 15B, 15E)		5
-230D	315T1522-48		..FITTING ASSY-HINGE (USED ON ITEMS 10D, 15D)		1
235	HL11VAZ8-5		..BOLT- (V56878) (SPEC BACB30NW8K5) (OPT B30NW8K5 (V97928)) (OPT HL11VAZ8-5 (V73197)) (OPT HL11VAZ8-5 (V92215)) (OPT HL11VAZ8-5 (V97928)) (OPT L803-8K5 (V06725))		10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-240	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))		10
245	HL10VAZ6-4		..BOLT- (V60516) (SPEC BACB30MY6K4) (OPT HL10VAZ6-4 (VOPTK6))		30
250	HL10VAZ6-6		..BOLT- (V60516) (SPEC BACB30MY6K6) (OPT HL10VAZ6-6 (VOPTK6)) (OPT HL10V6-6 (V73197)) (OPT HL10V6-6 (V80539)) (OPT HL10V6-6 (V92215)) (OPT L800-6-6 (V97928)) (OPT HL10VAZ6-6 (V73197)) (OPT HL10VAZ6-6 (V92215)) (OPT HL10VAZ6-6 (V97928)) (OPT L8006K6 (V06725))		10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-255	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		40
260	315T1501-3		..SHIM		5
265	BACS40R09C26F		..SHIM		5
270	BACS40R10B28F		..SHIM		5
			-----*		
275	VTB04540		...BEARING ASSY- (V06710) (SPEC S302T001-301A) (OPT P21620 (V57606)) (FOR DETAILS SEE FIG. 80)		1
275A	S302T001-301A		DELETED		
280	315T1522-22		...FITTING- (USED ON ITEM 230)		1
-280A	315T1522-10		...FITTING- (USED ON ITEMS 230A, 230B)		1
-280B	315T1522-42		...FITTING- (USED ON ITEM 230C)		1
-280C	315T1522-50		...FITTING- (USED ON ITEM 230D)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-285	315T1522-20		..FITTING ASSY-HINGE (OPT ITEM 285A) (USED ON ITEM 10)	A	1
-285A	315T1522-6		..FITTING ASSY-HINGE (OPT ITEM 285) (USED ON ITEM 10)	A	1
-285B	315T1522-6		..FITTING ASSY-HINGE (OPT ITEM 285C) (USED ON ITEMS 10A, 10C)	A	1
-285C	315T1522-34		..FITTING ASSY-HINGE (OPT ITEM 285B) (USED ON ITEMS 10A, 10C)	A	1
-285D	315T1522-40		..FITTING ASSY-HINGE (OPT ITEM 285E) (USED ON ITEMS 10B, 10D, 10E)	A	1
-285E	315T1522-34		..FITTING ASSY-HINGE (OPT ITEM 285D) (USED ON ITEMS 10B, 10D, 10E)	A	1
-290	315T1522-19		..FITTING ASSY-HINGE (OPT ITEM 290A) (USED ON ITEM 15)	B	1
-290A	315T1522-5		..FITTING ASSY-HINGE (OPT ITEM 290) (USED ON ITEM 15)	B	1
-290B	315T1522-5		..FITTING ASSY-HINGE (OPT ITEM 290C) (USED ON ITEMS 15A, 15C)	B	1
-290C	315T1522-33		..FITTING ASSY-HINGE (OPT ITEM 290B) (USED ON ITEMS 15A, 15C)	B	1
-290D	315T1522-39		..FITTING ASSY-HINGE (OPT ITEM 290E) (USED ON ITEMS 15B, 15D, 15E)	B	1
-290E	315T1522-33		..FITTING ASSY-HINGE (OPT ITEM 290D) (USED ON ITEMS 15B, 15D, 15E)	B	1
			ATTACHING PARTS		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- 295 295A 300 305	BACB30NU4K5 BACB30VF4K5 MS21042L4 HL11VAZ8-5		DELETED ..BOLT ..NUT ..BOLT- (V56878) (SPEC BACB30NW8K5) (OPT B30NW8K5 (V97928)) (OPT HL11VAZ8-5 (V73197)) (OPT HL11VAZ8-5 (V92215)) (OPT HL11VAZ8-5 (V97928)) (OPT L803-8K5 (V06725))		2 2 1
310	HL11VAZ6-7		..BOLT- (V56878) (SPEC BACB30NW6K7) (OPT HL11V6-7 (V92215)) (OPT HL11V6-7 (V97928)) (OPT L803-6-7 (V06725)) (OPT B30NW6K7 (V97928)) (OPT HL11VAZ6-7 (V73197)) (OPT HL11VAZ6-7 (V92215)) (OPT HL11VAZ6-7 (V97928)) (OPT L803-6K7 (V06725)) (OPT HL11VAZ6-7 (VOPTK6))		2
315	HL10VAZ6-9		..BOLT- (V60516) (SPEC BACB30MY6K9) (OPT HL10VAZ6-9 (VOPTK6))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-320	HL10VAZ6-7		..BOLT- (V60516) (SPEC BACB30MY6K7) (OPT HL10VAZ6-7 (VOPTK6))		2
325	HL10VAZ8-6		..BOLT- (V60516) (SPEC BACB30MY8K6) (OPT HL10VAZ8-6 (VOPTK6))		1
330	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		6
335	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))		2
340	315T1501-9		..SHIM		1
345	315T1501-8		..SHIM		1
350	315T1501-7		..SHIM		1
355	VBTB04540		-----*----- DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-355A	VTB04540		...BEARING ASSY- (V06710) (SPEC S302T001-301A) (OPT P21620 (V57606)) (FOR DETAILS SEE FIG. 80)		1
355B	S302T001-301A		DELETED		
360	315T1522-26		...FITTING- (USED ON ITEM 285)	A	1
-360A	315T1522-14		...FITTING- (USED ON ITEMS 285A, 285B)	A	1
-360B	315T1522-30		...FITTING- (USED ON ITEMS 285C, 285E)	A	1
-360C	315T1522-46		...FITTING- (USED ON ITEM 285D)	A	1
-365	315T1522-25		...FITTING- (USED ON ITEM 290)	B	1
-365A	315T1522-13		...FITTING- (USED ON ITEMS 290, 290B)	B	1
-365B	315T1522-29		...FITTING- (USED ON ITEMS 290C, 290E)	B	1
-365C	315T1522-45		...FITTING- (USED ON ITEM 290D)	B	1
370	315T1525-9		..FITTING ASSY-END (OPT ITEM 370A) (USED ON ITEMS 10, 10A)	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- -370A	315T1525-7		..FITTING ASSY-END (OPT ITEM 370) (USED ON ITEMS 10, 10A)	A	1
-370B	315T1525-7		DELETED		
-370C	315T1525-15		..FITTING ASSY-END (USED ON ITEMS 10B, 10C, 10D, 10E)	A	1
-375	315T1525-10		..FITTING ASSY-END (OPT ITEM 375A) (USED ON ITEMS 15, 15A)	B	1
-375A	315T1525-8		..FITTING ASSY-END (OPT ITEM 375) (USED ON ITEMS 15, 15A)	B	1
-375B	315T1525-8		DELETED		
-375C	315T1525-16		..FITTING ASSY-END (USED ON ITEMS 15B, 15C, 15D, 15E)	B	1
380	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
385	BACN10JQ33CM		...NUTPLATE		1
390	315T1525-3		...FITTING-ATTACH (USED ON ITEM 370)	A	1
-390A	315T1525-1		...FITTING-ATTACH (USED ON ITEMS 370A, 370B)	A	1
-390B	315T1525-19		...FITTING-ATTACH (USED ON ITEM 370C)	A	1
-395	315T1525-4		...FITTING-ATTACH (USED ON ITEM 375)	B	1
-395A	315T1525-2		...FITTING-ATTACH (USED ON ITEMS 375A, 375B)	B	1
-395B	315T1525-20		...FITTING-ATTACH (USED ON ITEM 375C)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-400	315T1525-14		..FITTING ASSY-END (OPT ITEM 400A) (USED ON ITEMS 10, 10A)	A	1
-400A	315T1525-12		..FITTING ASSY-END (OPT ITEM 400) (USED ON ITEMS 10, 10A)	A	1
-400B	315T1525-12		DELETED		
-400C	315T1525-18		..FITTING ASSY-END (USED ON ITEMS 10B, 10C, 10D, 10E)	A	1
-405	315T1525-13		..FITTING ASSY-END (OPT ITEM 405A) (USED ON ITEMS 15, 15A)	B	1
-405A	315T1525-11		..FITTING ASSY-END (OPT ITEM 405) (USED ON ITEMS 15, 15A)	B	1
-405B	315T1525-11		DELETED		
-405C	315T1525-17		..FITTING ASSY-END (USED ON ITEMS 15B, 15C, 15D, 15E)	B	1
410	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
415	BACN10JQ33CM		...NUTPLATE		1
420	T8125C4C		DELETED		
425	315T1525-4		...FITTING-ATTACH (USED ON ITEM 400)	A	1
-425A	315T1525-2		...FITTING-ATTACH (USED ON ITEMS 400A, 400B)	A	1
-425B	315T1525-20		...FITTING-ATTACH (USED ON ITEM 400C)	A	1
-430	315T1525-3		...FITTING-ATTACH (USED ON ITEM 405)	B	1
-430A	315T1525-1		...FITTING-ATTACH (USED ON ITEMS 405A, 405B)	B	1
-430B	315T1525-19		...FITTING-ATTACH (USED ON ITEM 405C)	B	1
435	BACS40R24C36F		..SHIM		2
440	BACS40R24C26F		..SHIM		2
445	BACS40R20C24F		..SHIM		2
455	BACS40R11C24F		..SHIM		2
460	315T1527-7		..INTERCOSTAL ASSY- (OPT ITEM 460A) (USED ON ITEMS 10, 15)		5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- -460A	315T1527-1		..INTERCOSTAL ASSY- (OPT ITEM 460) (USED ON ITEMS 10, 15)		5
-460B	315T1527-1		..INTERCOSTAL ASSY- (USED ON ITEMS 10A, 10B, 10C, 10D, 10E, 15A, 15B, 15C, 15D, 15E)		5
465	315T1527-8		..INTERCOSTAL ASSY- (OPT ITEM 465A) (USED ON ITEMS 10, 15)		5
-465A	315T1527-2		..INTERCOSTAL ASSY- (OPT ITEM 465) (USED ON ITEMS 10, 15)		5
-465B	315T1527-2		..INTERCOSTAL ASSY- (USED ON ITEMS 10A, 10B, 10C, 10D, 10E, 15A, 15B, 15C, 15D, 15E)		5
470	HL10VAZ6-4		ATTACHING PARTS ..BOLT- (V60516) (SPEC BACB30MY6K4) (OPT HL10VAZ6-4 (VOPTK6))		10
475	HL11VAZ6-6		..BOLT- (V56878) (SPEC BACB30NW6K6) (OPT B30NW6K6 (V97928)) (OPT HL11VAZ6-6 (V73197)) (OPT HL11VAZ6-6 (V92215)) (OPT HL11VAZ6-6 (V97928)) (OPT L803-6K6 (V06725))		16

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-477	HL10VAZ6-6		..BOLT- (V60516) (SPEC BACB30MY6K6) (OPT HL10VAZ6-6 (VOPTK6)) (OPT HL10V6-6 (V73197)) (OPT HL10V6-6 (V80539)) (OPT HL10V6-6 (V92215)) (OPT L800-6-6 (V97928)) (OPT HL10VAZ6-6 (V73197)) (OPT HL10VAZ6-6 (V92215)) (OPT HL10VAZ6-6 (V97928)) (OPT L8006K6 (V06725))		64
480	HL11VAZ6-3		..BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (VOPTK6)) (OPT HL11VAZ6-3 (V60516))		16
482	HL10VAZ6-3		..BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))		64

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-485	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		170
490	BACS40R09C20F		..SHIM -----*		20
495	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
500	BACN10JQ32CM		...NUTPLATE		1
505	315T1527-9		...INTERCOSTAL- (USED ON ITEM 460)		1
-505A	315T1527-3		...INTERCOSTAL- (USED ON ITEMS 460A, 460B)		1
510	315T1527-10		...INTERCOSTAL- (USED ON ITEM 465)		1
-510A	315T1527-4		...INTERCOSTAL- (USED ON ITEM 465A, 465B)		1
515	315T1513-1		..FITTING ASSY-SPRT (USED ON ITEMS 10, 15)		5
-515A	315T1513-4		..FITTING ASSY-SPRT (USED ON ITEMS 10A, 10B, 10C, 10D, 10E, 15A, 15B, 15C, 15D, 15E)		5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- 520	HL11VAZ6-4		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539))		15
525	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		15
530 530A	BACS40R12B28F BACS40R12C28F		DELETED ..SHIM -----*-----		5
535	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
540	BACN10JQ33CM		...NUTPLATE		1
545	NAS1195C3WM		...SHIM		1
550	315T1513-3		...FITTING- (USED ON ITEM 515)		1
-550A	315T1513-5		...FITTING- (USED ON ITEM 515A)		1
555	315T1514-1		..FITTING ASSY-SPRT		10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
560	HL10VAZ6-4		ATTACHING PARTS ..BOLT- (V60516) (SPEC BACB30MY6K4) (OPT HL10VAZ6-4 (VOPTK6))		10
565	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) -----*-----		10
570	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)		2
575	BACN10JQ33CM		...NUTPLATE		1
580	NAS1195C3WM		...SHIM		1
585	315T1514-3		...FITTING		1
590	BACR158B6AD		DELETED		
590A	BACR15BB6AD		..RIVET- (SIZE DETERMINE ON INST)		12
595	315T1501-12		..TEE		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-598	HL10VAZ6-6		..BOLT- (V60516) (SPEC BACB30MY6K6) (OPT HL10VAZ6-6 (VOPTK6)) (OPT HL10V6-6 (V73197)) (OPT HL10V6-6 (V80539)) (OPT HL10V6-6 (V92215)) (OPT L800-6-6 (V97928)) (OPT HL10VAZ6-6 (V73197)) (OPT HL10VAZ6-6 (V92215)) (OPT HL10VAZ6-6 (V97928)) (OPT L8006K6 (V06725))		18
599	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		18
600	HL11VAZ6-6		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-601	HL10VAZ6-6		..BOLT- (V60516) (SPEC BACB30MY6K6) (OPT HL10VAZ6-6 (VOPTK6)) (OPT HL10V6-6 (V73197)) (OPT HL10V6-6 (V80539)) (OPT HL10V6-6 (V92215)) (OPT L800-6-6 (V97928)) (OPT HL10VAZ6-6 (V73197)) (OPT HL10VAZ6-6 (V92215)) (OPT HL10VAZ6-6 (V97928)) (OPT L8006K6 (V06725)) (USED ON ITEMS 10, 10A, 10C, 10D, 15, 15A, 15C, 15D)		12
602	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (USED ON ITEMS 10, 10A, 10C, 10D, 15, 15A, 15C, 15D)		12
603	CSR925-6-6		..RIVET- (V11815) (USED ON ITEMS 10B, 10E, 15B, 15E)		12
605	315T1501-17		..BRACKET-SPRT	A	6
-610	315T1501-18		..BRACKET-SPRT	B	6
615	315T1501-14		..FILLER		6
620	CSR924-6-5R		..RIVET- (V11815)		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- 625 627	HL11VAZ6-3 HL10VAZ6-3		DELETED ..BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))		12
630	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		12
635 -635A 635B	315T1589-1 315T1589-2 315T1589-4		DELETED DELETED ..SUPPORT-DIAPH (OPT ITEM 635C) (USED ON ITEM 10, 15)		6
-635C	315T1589-5		..SUPPORT-DIAPH (OPT ITEM 635B) (USED ON ITEMS 10, 15)		6
-640 -640A	315T1589-1 315T1589-4		DELETED ..SUPPORT-DIAPH (USED ON ITEMS 10A, 10C, 10D, 15A, 15C, 15D)		6
-640B	315T1589-7		..SUPPORT-DIAPH (USED ON ITEMS 10B, 10E, 15B, 15E)		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-645	CSR924-6-4		..RIVET- (V11815)		6
650	HL11VAZ6-4		..BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539))		134
652	HL10VAZ6-4		..BOLT- (V60516) (SPEC BACB30MY6K4) (OPT HL10VAZ6-4 (VOPTK6))		14

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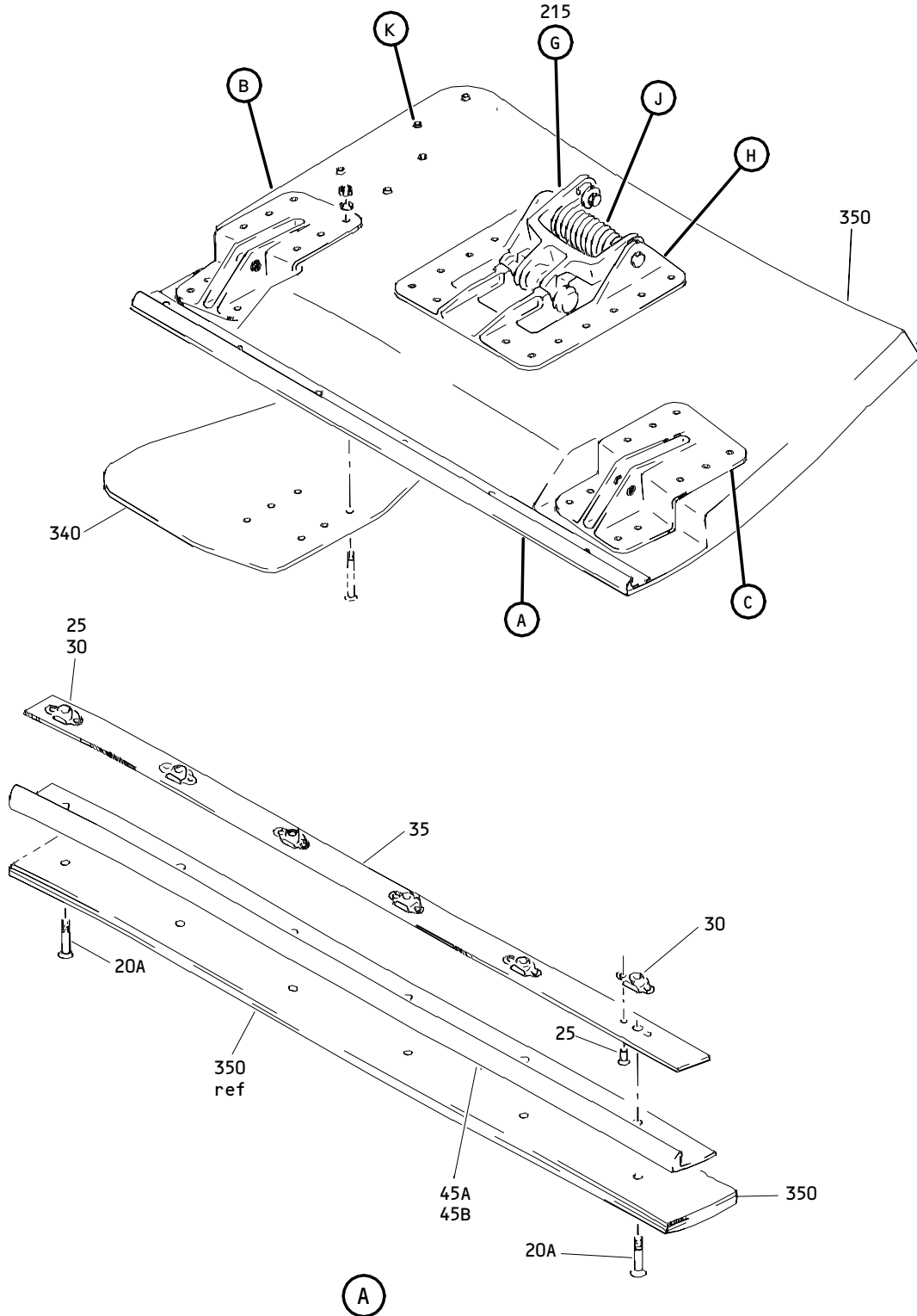

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-655	HL11VAZ6-5		..BOLT- (V56878) (SPEC BACB30NW6K5) (OPT HL11V6-5 (V92215)) (OPT HL11V6-5 (V97928)) (OPT L803-6-5 (V06725)) (OPT B30NW6K5 (V97928)) (OPT HL11VAZ6-5 (V73197)) (OPT HL11VAZ6-5 (V92215)) (OPT HL11VAZ6-5 (V97928)) (OPT L803-6K5 (V06725)) (OPT HL11V6-5 (V80539))		6
657	HL10VAZ6-5		..BOLT- (V60516) (SPEC BACB30MY6K5) (OPT HL10VAZ6-5 (VOPTK6))		4
660	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		158
665	315T1532-1		..RING-SPRT		1
670	315T1524-1		..RING-SPRT		1
675	315T1523-1		..BOND ASSY		1

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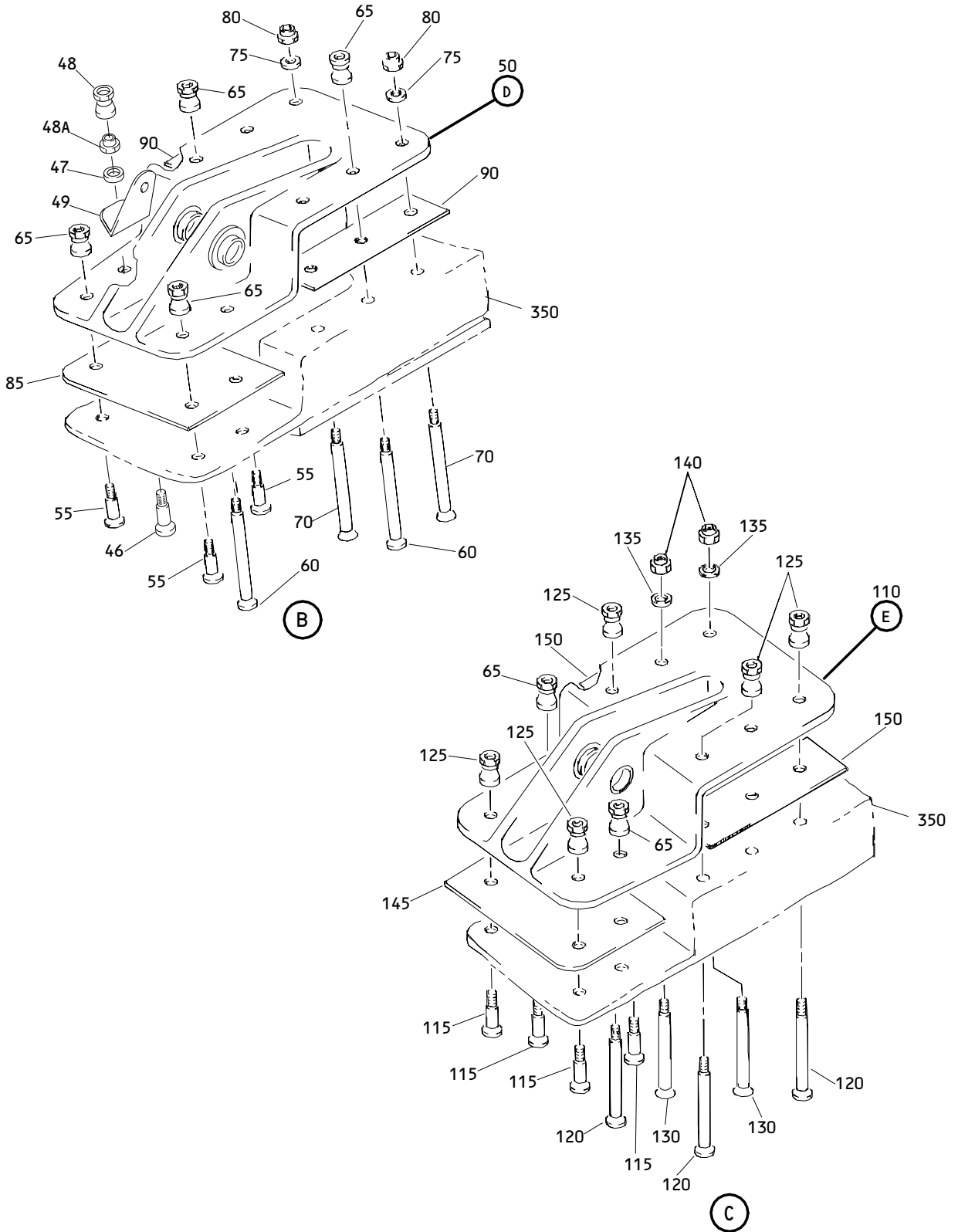




Upper Blocker Door Assembly  
 Figure 7 (Sheet 1)

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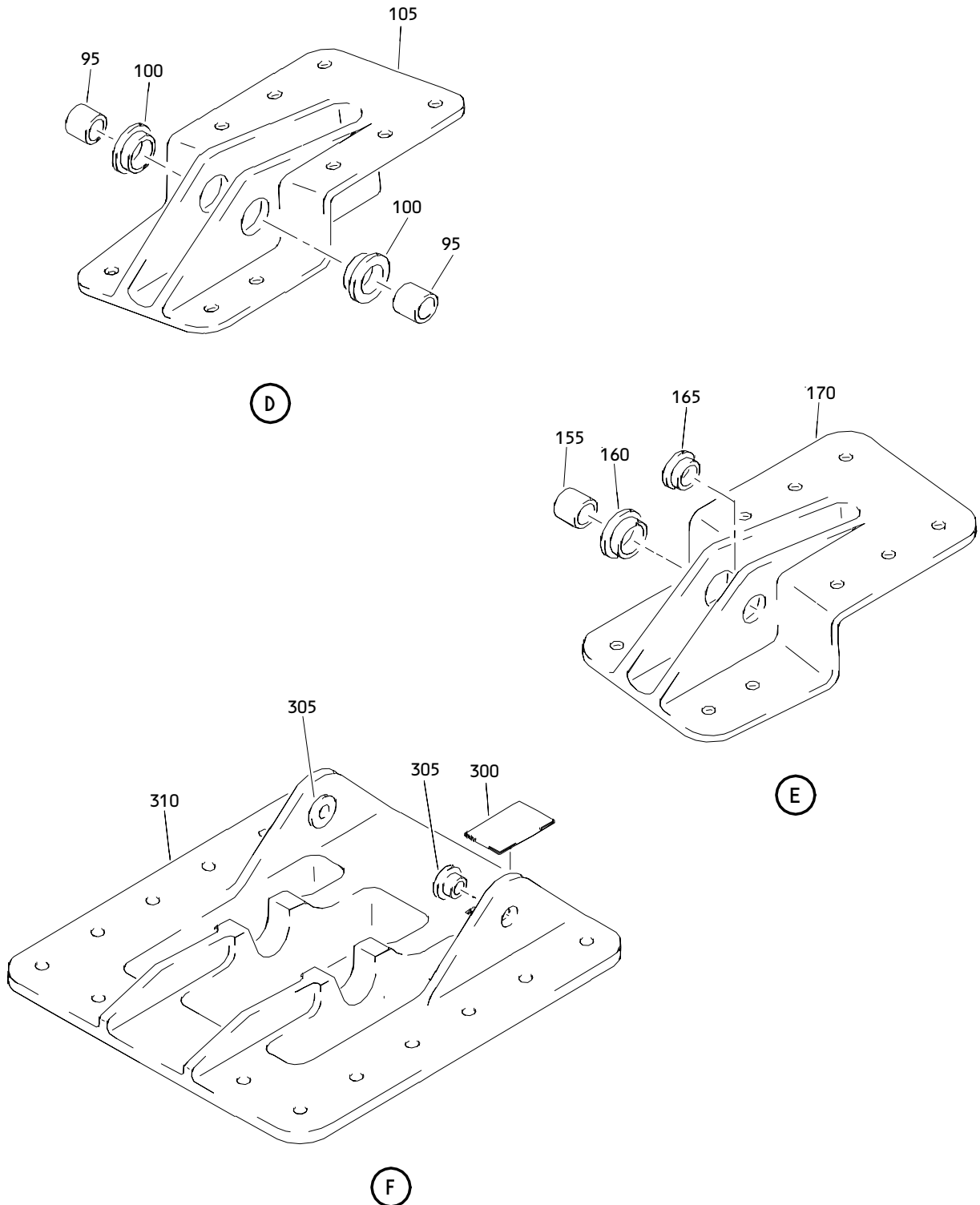
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Upper Blocker Door Assembly  
 Figure 7 (Sheet 2)

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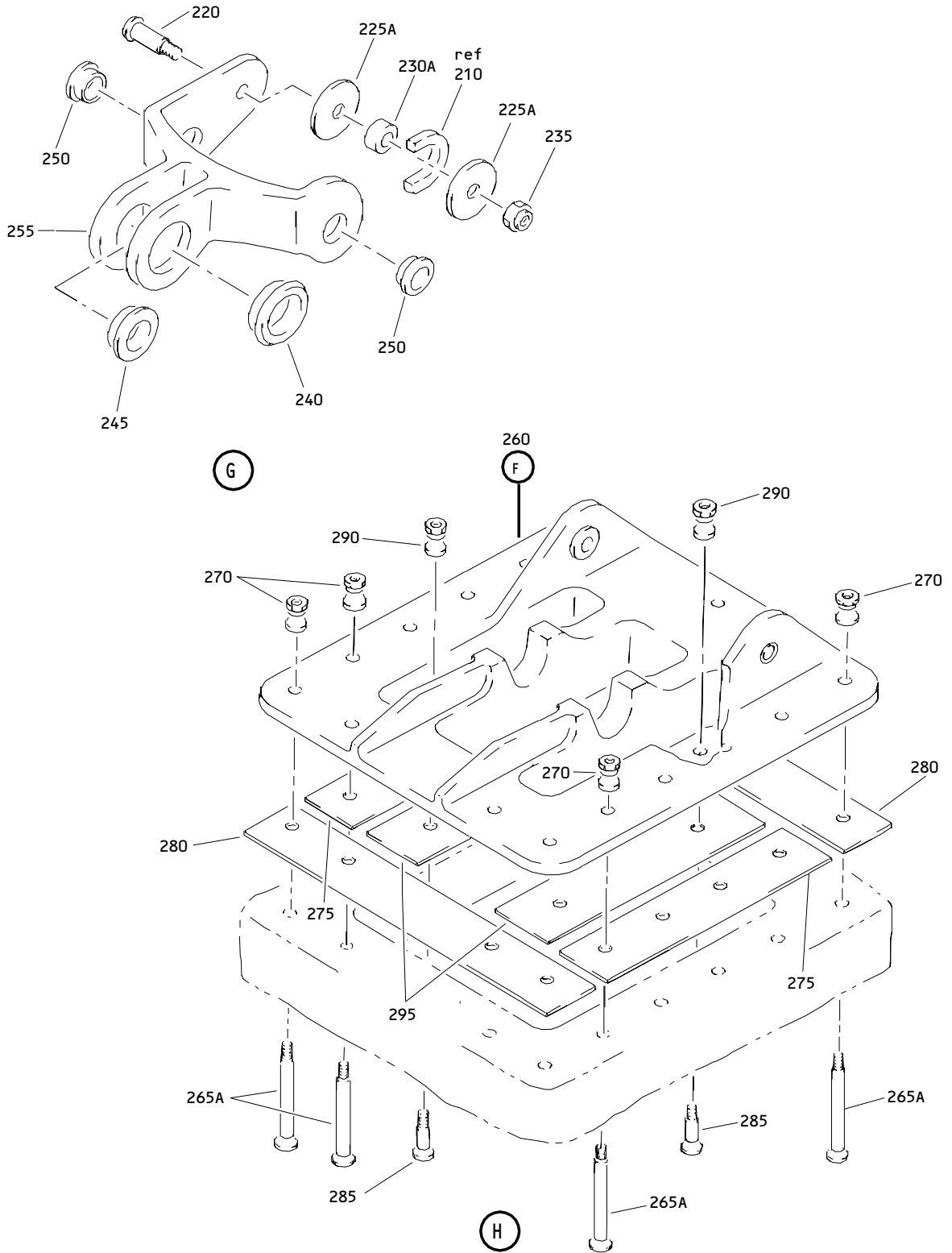
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Upper Blocker Door Assembly  
Figure 7 (Sheet 3)

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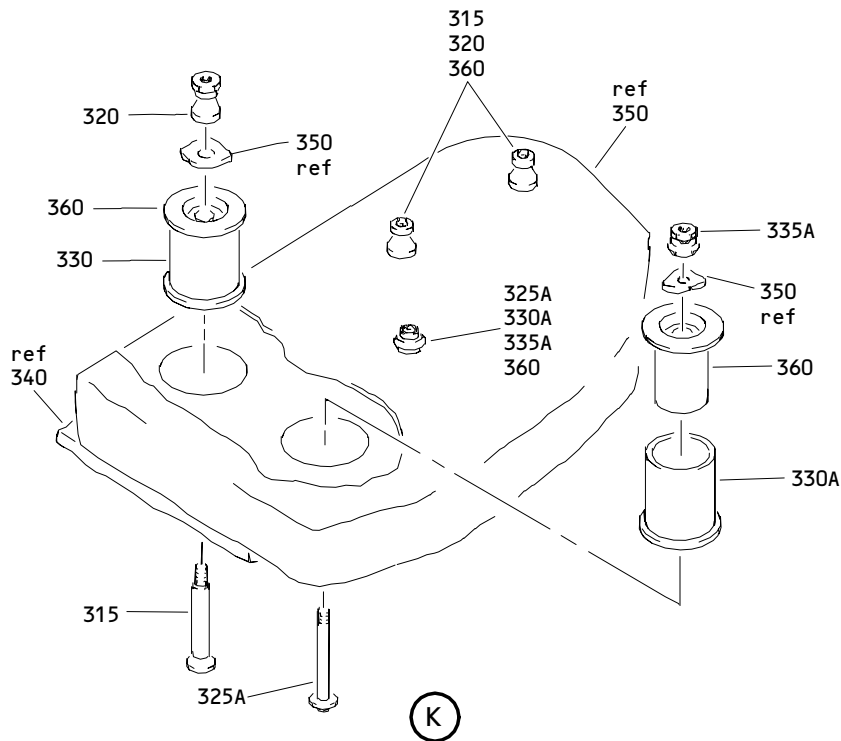
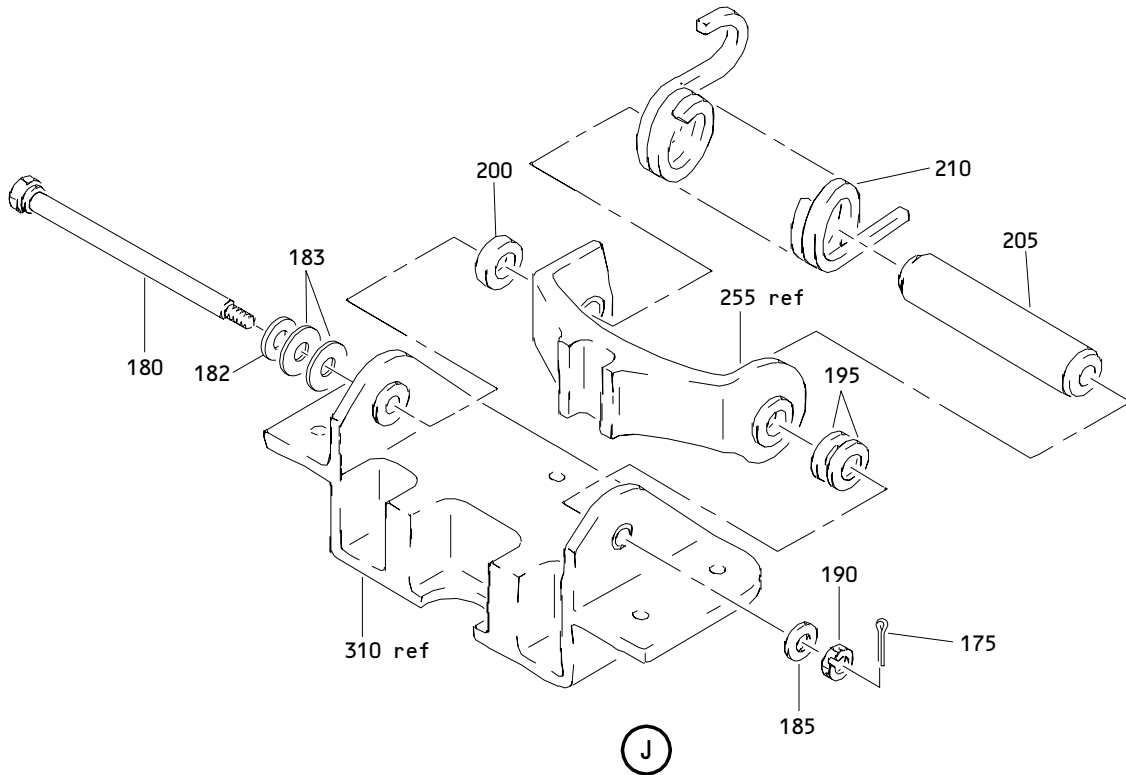
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Upper Blocker Door Assembly  
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Upper Blocker Door Assembly  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07- -1	315T1508-51		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (LH) (REWORK DWG 315T1500-5007) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	A	RF
-1A	315T1508-95		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (LH) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	A	RF
-1B	315T1508-97		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (LH) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	A	RF
-1C	315T1508-99		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (LH) (PRE SB 767-78-0019)	A	RF
-1D	315T1508-101		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (LH) (PRE SB 767-78-0019)	A	RF
-1E	315T1508-105		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (LH) (POST SB 767-78-0019)	A	RF
-1F	315T1508-107		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (LH)	A	RF
-1G	315T1508-109		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (LH)	A	RF
-5	315T1508-52		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (RH) (REWORK DWG 315T1500-5008) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	B	RF
-5A	315T1508-96		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (RH) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	B	RF
-5B	315T1508-98		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (RH) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	B	RF
-5C	315T1508-100		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (RH) (PRE SB 767-78-0019)	B	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07- -5D	315T1508-102		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (RH) (PRE SB 767-78-0019)	B	RF
-5E	315T1508-106		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (RH) (POST SB 767-78-0019)	B	RF
-5F	315T1508-108		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (RH)	B	RF
-5G	315T1508-110		DOOR ASSY-THRUST REVERSER SLEEVE UPR BLOCKER (RH)	B	RF
-20	BACB30LH3D4		.BOLT	B	6
20A	BACB30LH3-3		.BOLT	A	6
25	BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)		12
30	BRF200C3M		.NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))		6
35	315T1503-3		.RETAINER- (USED ON ITEMS 1, 1A, 1B) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	A	1
-35A	315T1503-9		.RETAINER- (USED ON ITEMS 1C, 1D, 1E, 1F, 1G)	A	1
-35B	315T1503-9		.RETAINER- (USED ON ITEMS 1, 1A, 1B) (POST SB 767-78-0015)	A	1
-40	315T1503-4		.RETAINER- (USED ON ITEMS 5, 5A, 5B) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07- -40A	315T1503-10		.RETAINER- (USED ON ITEMS 5C, 5D, 5E, 5F, 5G)	B	1
-40B	315T1503-9		.RETAINER- (USED ON ITEMS 5, 5A, 5B) (POST SB 767-78-0015)	B	1
45 45A	315T1508-35 315T1508-94		DELETED .SEAL- (USED ON ITEMS 1, 1A, 1B, 5, 5A, 5B) (PRE SB 767-78-0019) (PRE SB 767-78-0015)		1
45B	315T1508-103		.SEAL- (USED ON ITEMS 1C, 1D, 1E, 1F, 1G, 5C, 5D, 5E, 5F, 5G)		1
-45C	315T1508-103		.SEAL- (USED ON ITEMS 1, 1A, 1B, 5, 5A, 5B) (POST SB 767-78-0015)		1
46	HL523AZ6-4		.BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-47	AN960-10L		.WASHER- (USED ON ITEMS 1C, 1D, 1E, 1F, 1G, 5C, 5D, 5E, 5F, 5G)		1
48	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (USED ON ITEMS 1, 1A, 1B, 5, 5A, 5B)		1
48A	H01-3BAC		.NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539)) (USED ON ITEMS 1C, 1D, 1E, 1F, 1G, 5C, 5D, 5E, 5F, 5G)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-49	315T1507-54		.BRACKET-ANTI-ROTATION (USED ON ITEMS 1C, 1D, 1E, 5C, 5D, 5E)		1
-49A	315T1507-58		.BRACKET-ANTI-ROTATION (USED ON ITEMS 1F, 1G, 5F, 5G)		1
50	315T1580-2		.FITTING ASSY-HINGE (USED ON ITEMS 1, 1A, 5, 5A) (PRE SB 767-78-0019)		1
-50A	315T1580-12		.FITTING ASSY-HINGE (USED ON ITEMS 1B, 1C, 1D, 5B, 5C, 5D) (PRE SB 767-78-0019)		1
-50B	315T1580-16		.FITTING ASSY-HINGE (USED ON ITEMS 1E, 1F, 1G, 5E, 5F, 5G) (POST SB 767-78-0019)		1
-50C	015T0242-34		.FITTING ASSY-HINGE (USED ON ITEMS 1, 1A, 5, 5A) (POST SB 767-78-0019)		1
55	HL523AZ6-4		ATTACHING PARTS .BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928))		3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-60	HL523VAZ6-23		.BOLT- (V56878) (SPEC BACB30NZ6K23) (OPT HL523VAZ6-23 (V97928)) (OPT HL523VAZ6-23 (V97928)) (OPT L804-6K23 (V06725)) (OPT HL523AZ6-23 (V08524)) (OPT HL523-23 (V06725)) (OPT HL523AZ6-23 (V08524)) (OPT HL532AZ6-23 (V97928))		4
65	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		7
70	BACB30LL3K23		.BOLT- (USED ON ITEMS 1, 5)		2
70A	BACB30LL3K20		DELETED		
-70B	BACB30VF3K23		.BOLT- (USED ON ITEMS 1A, 1B, 1C, 1D, 1E, 1F, 1G, 5A, 5B, 5C, 5D, 5E, 5F, 5G)		2
75	AN960PD10L		.WASHER		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-80	H01-3BAC		.NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		2
85	BACS40R18C26F		.SHIM		AR
90	BACS40R08C26F		.SHIM		AR
			-----*-----		
95	BACB28AK04-037		..BUSHING- (USED ON ITEMS 50, 50A)		2
-95A	KJB229504B		..BUSHING- (V50632) (USED ON ITEM 50B)		2
100	BACB28AM06B017A		..BUSHING- (USED ON ITEMS 50, 50A)		2
-100A	BACB28AP06P016		..BUSHING- (USED ON ITEM 50B)		2
105	315T1580-4		..FITTING- (USED ON ITEM 50)		1
-105A	315T1580-14		..FITTING- (USED ON ITEMS 50A, 50B)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-110	315T1580-1		.FITTING ASSY-HINGE (USED ON ITEMS 1, 1A, 5, 5A) (PRE SB 767-78-0019)		1
-110A	315T1580-11		.FITTING ASSY-HINGE (USED ON ITEMS 1B, 1C, 1D, 5B, 5C, 5D) (PRE SB 767-78-0019)		1
-110B	315T1580-15		.FITTING ASSY-HINGE (USED ON ITEMS 1E, 1F, 1G, 5E, 5F, 5G) (POST SB 767-78-0019)		1
-110C	015T0242-33		.FITTING ASSY-HINGE (USED ON ITEMS 1, 1A, 5, 5A) (POST SB 767-78-0019)		1
115	HL523AZ6-4		ATTACHING PARTS .BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928))		4
120	HL523AZ6-20		.BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-125	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		8
130	BACB30LL3K20		.BOLT- (USED ON ITEMS 1, 5)		2
-130A	BACB30VF3K20		.BOLT- (USED ON ITEMS 1A, 1B, 1C, 1D, 1E, 1F, 1G, 5A, 5B, 5C, 5D, 5E, 5F, 5G)		2
135	AN960PD10L		.WASHER		2
140	H01-3BAC		.NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		2
145	BACS40R18C26F		.SHIM		AR
150	BACS40R08C26F		.SHIM		AR
155	BACB28AK04-037		-----*----- ..BUSHING- (USED ON ITEMS 110, 110A)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07- -155A	KJB229504B		..BUSHING- (V50632) (USED ON ITEM 110B)		1
160	BACB28AM06B016A		..BUSHING- (USED ON ITEMS 110, 110A)		1
-160A	BACB28AP06P016		..BUSHING- (USED ON ITEM 110B)		1
165	BACB28AP04P018		..BUSHING		1
170	315T1580-3		..FITTING- (USED ON ITEM 110)		1
-170A	315T1580-13		..FITTING- (USED ON ITEMS 110A, 110B)		1
175	MS24665-153		.PIN-COTTER		1
180	BACB30PW4D58		.BOLT- (OPT ITEM 180A) (USED ON ITEMS 1, 1A, 1B, 1C, 1D, 5, 5A, 5B, 5C, 5D)		1
-180A	BACB30PF4D58		.BOLT- (OPT ITEM 180) (USED ON ITEMS 1, 1A, 1B, 1C, 1D, 5, 5A, 5B, 5C, 5D)		1
-180B	KJS116404B		.BOLT- (V50632) (USED ON ITEMS 1E, 1F, 1G, 5E, 5F, 5G)		1
182	AN960-416L		.WASHER- (OPT ITEM 182A)		AR
-182A	AN960-416		.WASHER- (OPT ITEM 182)		AR
183	BACW10Q4		.WASHER- (V10630) (SPEC BACW10Q4)		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-185	BACW10BP3NDP		.WASHER- (V10630) (SPEC BACW10BP3NDP)		1
190	BACN10JD3CD		.NUT- (V15653) (SPEC BACN10JD3CD) (OPT BACN10JD3CD (V56878)) (OPT BACN10JD3CD (V72962)) (OPT BACN10JD3CD (V92595))		1
195	AN960PD416L		.WASHER		AR
200	315T1507-29		.SHIM		1
205	315T1587-1		.BUSHING		1
210	315T1583-1		.SPRING		1
215	315T1582-6		.LINK ASSY-PIVOT (USED ON ITEMS 1, 1A, 1B, 1C, 1D, 5, 5A, 5B, 5C, 5D) (PRE SB 767-78-0019)		1
-215A	315T1582-10		.LINK ASSY-PIVOT (USED ON ITEMS 1E, 1F, 5E, 5F) (POST SB 767-78-0019)		1
-215B	315T1582-12		.LINK ASSY-PIVOT (USED ON ITEMS 1G, 5G)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-220	HL440UC6-7		..BOLT- (V56878) (SPEC BACB30FM6A7) (OPT HL440UC6-7 (V73197)) (OPT HL440UC6-7 (V92215)) (OPT HL440UC6-7 (V97928)) (OPT HL440UC6-7 (V80539)) (OPT WC130-6-7 (V60516)) (OPT 67067-6A7 (V56878)) (OPT HL440UC6-7 (V60516)) (OPT HL440UC6-7 (V08524))		1
225	BACW10P166L		DELETED		
225A	BACW10BP3DP		..WASHER- (V10630) (SPEC BACW10BP3DP)		2
230	NAS42DD6-13		DELETED		
230A	BACB28AK03-020		..BUSHING		1
235	H01-3BAC		..NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07- 240	BACB28AM10B016A		..BUSHING- (USED ON ITEM 215)		1
-240A	BACB28AP10P016		..BUSHING- (USED ON ITEMS 215A, 215B)		1
245	BACB28AP07P016		..BUSHING		1
250	BACB28AM04B012A		..BUSHING- (USED ON ITEM 215)		2
-250A	BACB28AP04P012		..BUSHING- (USED ON ITEMS 215A, 215B)		2
-255	315T1582-7		..LINK- (USED ON ITEMS 215, 215A)		1
-255A	315T1582-13		..LINK- (USED ON ITEM 215B)		1
260	315T1581-20		DELETED		
260A	315T1581-26		.FITTING ASSY-HINGE (USED ON ITEMS 1, 1A, 1B, 1C, 1D, 5, 5A, 5B, 5C, 5D) (PRE SB 767-78-0019)		1
-260B	315T1581-28		.FITTING ASSY-HINGE (USED ON ITEMS 1E, 1F, 1G, 5E, 5F, 5G) (POST SB 767-78-0019) ATTACHING PARTS		1
265	BACB30N26K20		DELETED		
265A	HL523AZ6-20		.BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		15

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-270	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		15
275	BACS40R08C40F		.SHIM		AR
280	BACS40R08C55F		.SHIM		AR
285	HL523AZ5-5		.BOLT- (V56878) (SPEC BACB30NZ5K5) (OPT L804-5K5 (V06725)) (OPT HL523AZ5-5 (V92215)) (OPT HL523AZ5-5 (V93197)) (OPT HL523AZ5-5 (V56878)) (OPT HL523AZ5-5 (V08524)) (OPT HL523AZ5-5 (V97128))		4
290	HL70-5		.COLLAR- (V56878) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07- 295	BACS40R08C34F		.SHIM -----*-----		AR
300	315T1581-6		..STRIP-RUB		1
305	BACB28AM04B014A		..BUSHING- (USED ON ITEM 260A)		2
-305A	BACB28AP04P014		..BUSHING- (USED ON ITEM 260B)		2
310	315T1581-22		DELETED		
310A	315T1581-24		..FITTING		1
315	HL523AZ6-20		.BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		3
320	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		3
325	ASPF FDT6-20		DELETED		
325A	ASPF FDT06-20		.PIN- (V17446)		2
330	ASPFSDT6		DELETED		
330A	ASPFSDT06		.SLEEVE- (V17446)		2
335	ASPLC2AC6		DELETED		
335A	ASPLC2AC06		.COLLAR- (V17446)		2
340	315T1508-69		.SHEET	A	1
-345	315T1508-70		.SHEET	B	1

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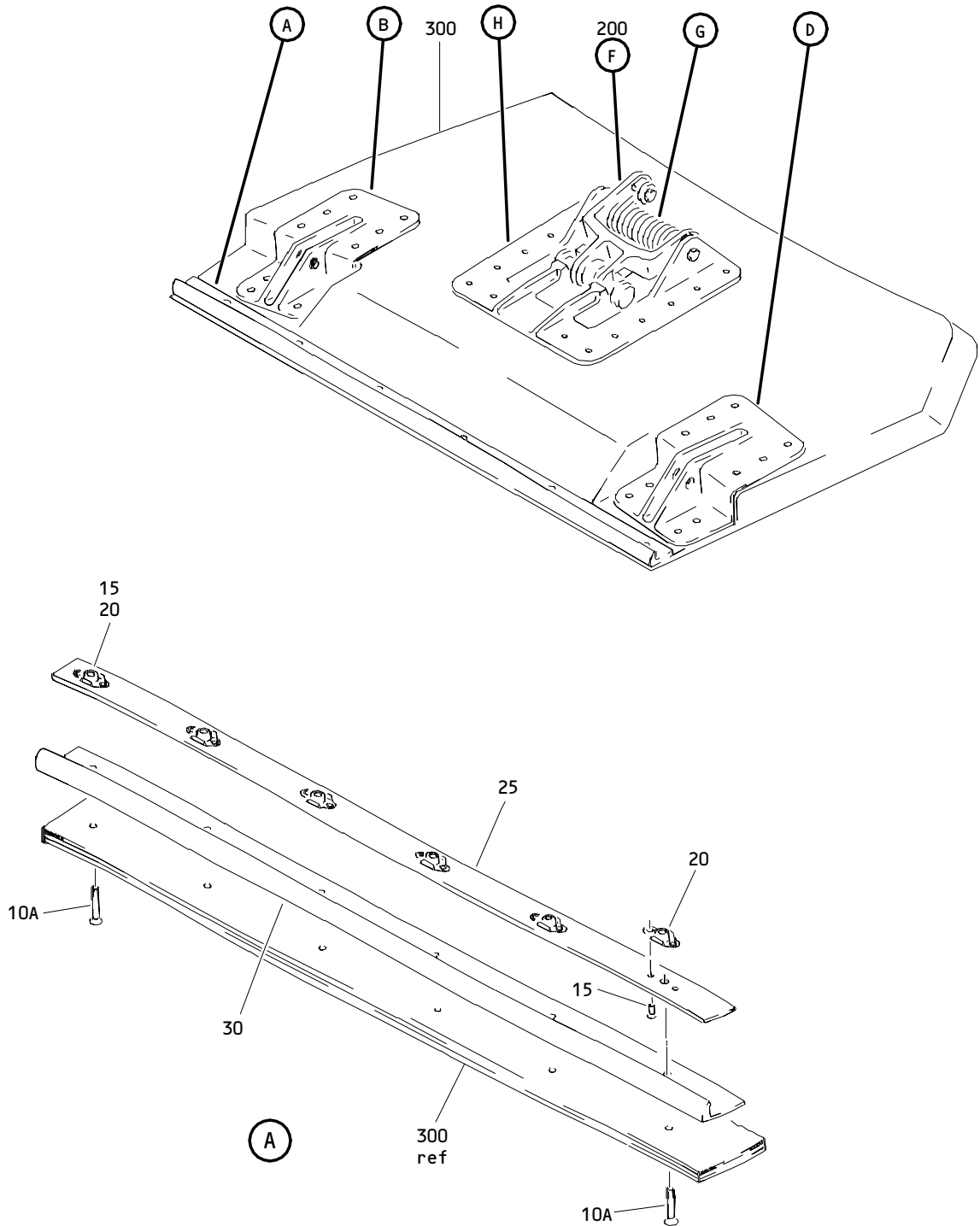
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
07-350	315T1508-53		.PANEL ASSY- (USED ON ITEMS 1, 1A, 1B, 1D)	A	1
-350A	315T1508-83		.PANEL ASSY- (USED ON ITEMS 1C, 1E, 1F, 1G)	A	1
-355	315T1508-54		.PANEL ASSY- (USED ON ITEMS 5, 5A, 5B, 5D)	B	1
-355A	315T1508-84		.PANEL ASSY- (USED ON ITEMS 5C, 5E, 5F, 5G)	B	1
360	315T3027-12		DELETED		
360A	314T3027-12		..PLUG		5

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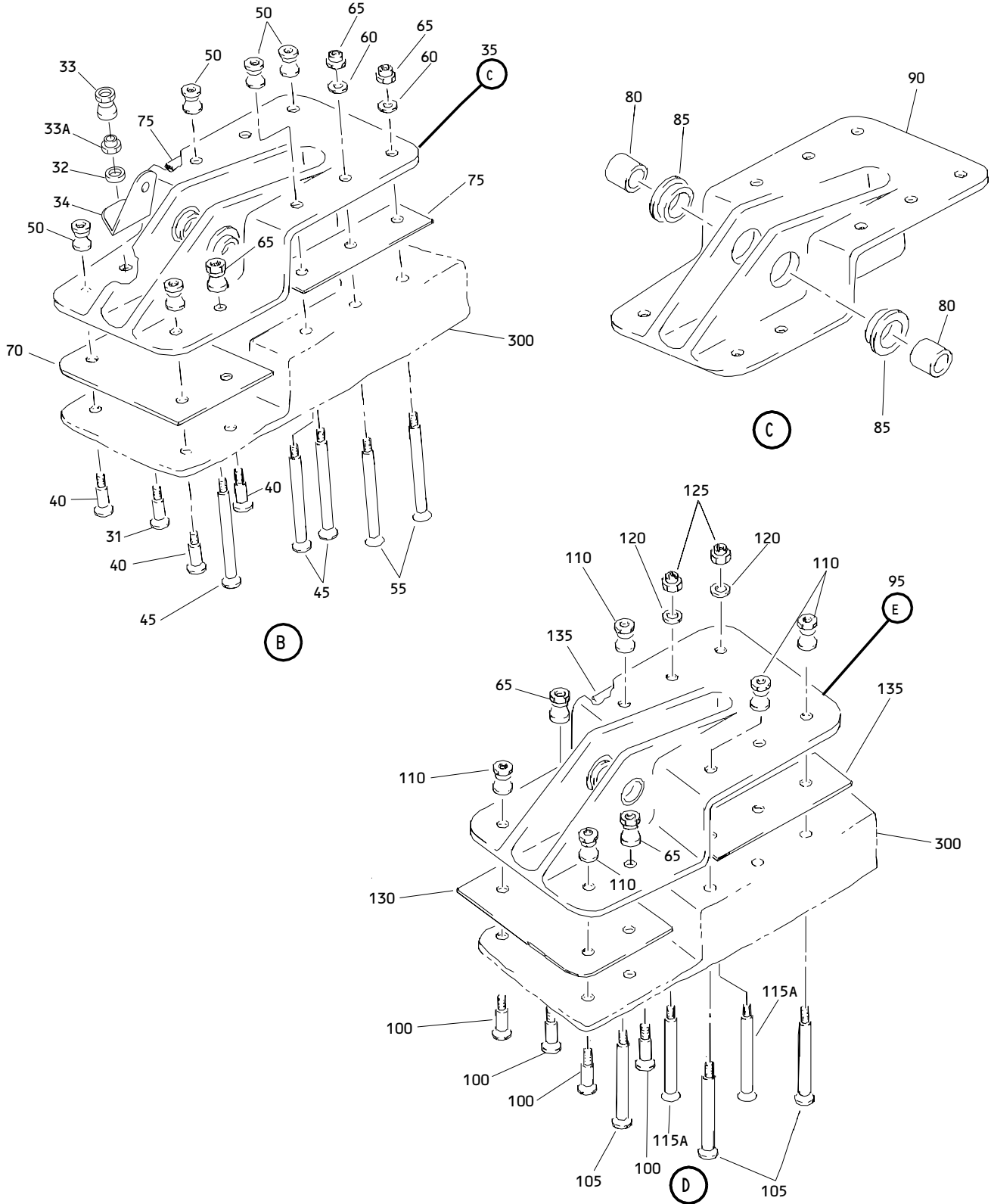
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Common Blocker Door Assembly  
Figure 8 (Sheet 1)

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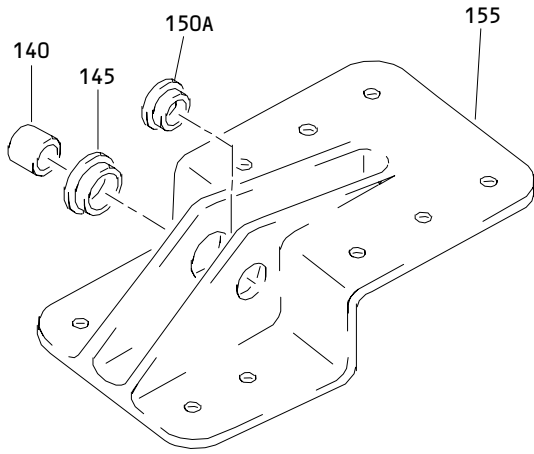
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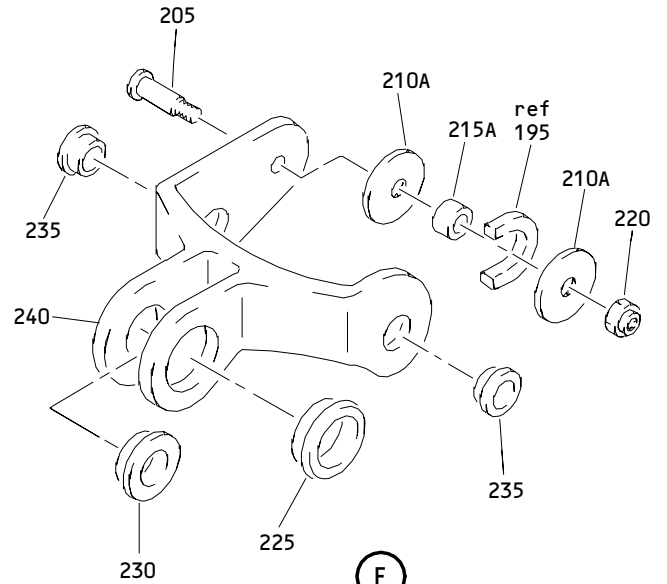
Common Blocker Door Assembly  
Figure 8 (Sheet 2)

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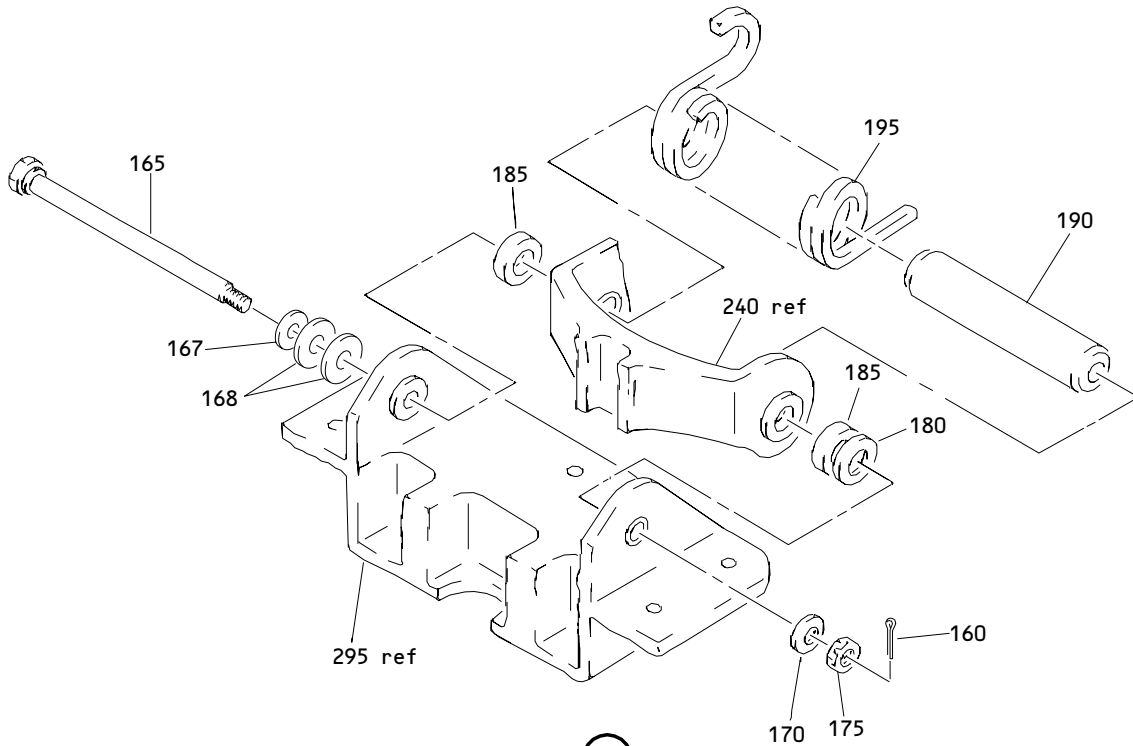
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(E)



(F)



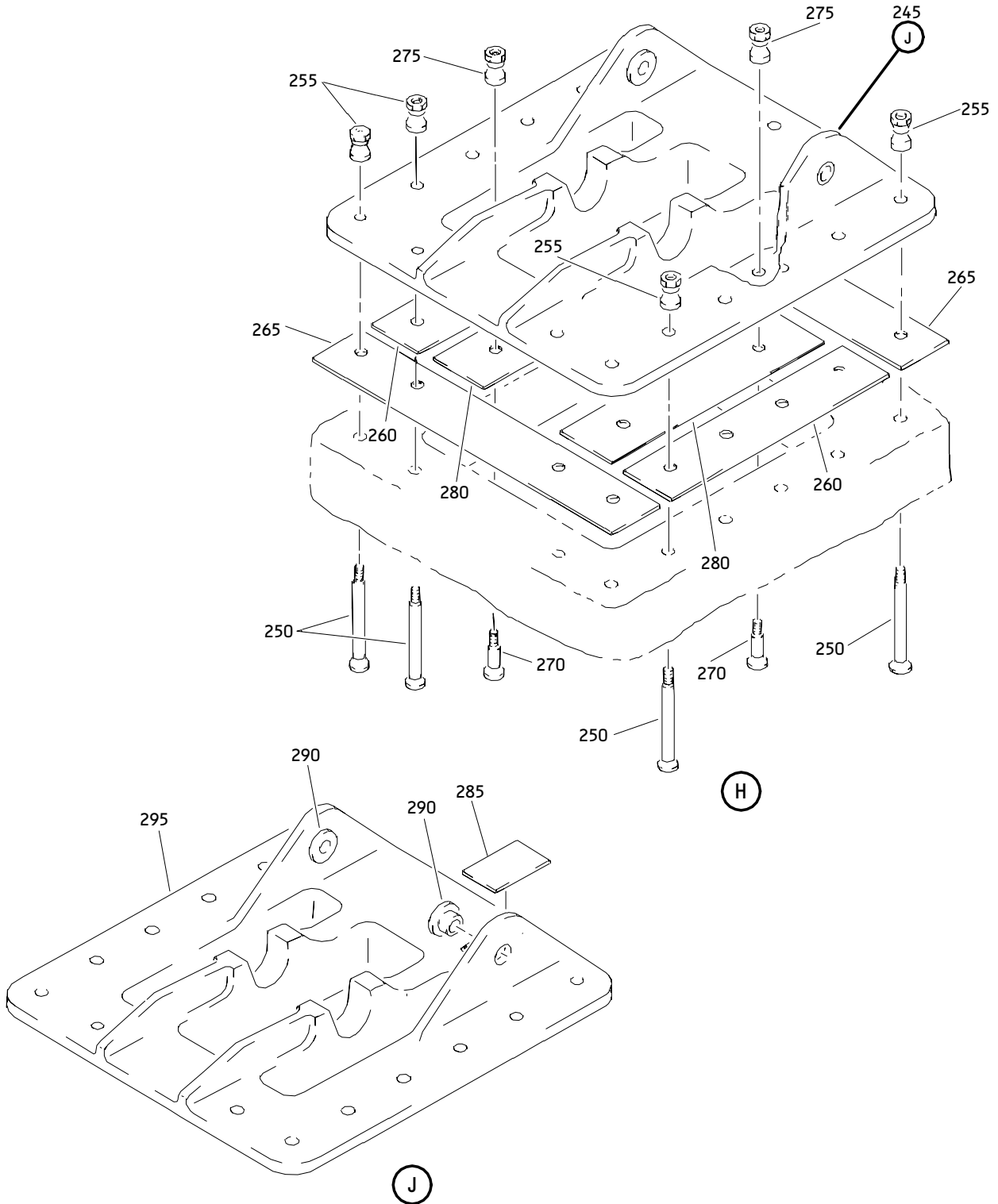
(G)

Common Blocker Door Assembly  
 Figure 8 (Sheet 3)

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Common Blocker Door Assembly  
 Figure 8 (Sheet 4)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08- -1	315T1507-30		DOOR ASSY-THRUST REVERSER SLEEVE COMMON BLOCKER (PRE SB 767-78-0019) (PRE SB 767-78-0015)		RF
-1A	315T1507-51		DOOR ASSY-THRUST REVERSER SLEEVE COMMON BLOCKER (PRE SB 767-78-0019) (PRE SB 767-78-0015)		RF
-1B	315T1507-52		DOOR ASSY-THRUST REVERSER SLEEVE COMMON BLOCKER (PRE SB 767-78-0019)		RF
-1C	315T1507-53		DOOR ASSY-THRUST REVERSER SLEEVE COMMON BLOCKER (PRE SB 767-78-0019)		RF
-1D	315T1507-56		DOOR ASSY-THRUST REVERSER SLEEVE COMMON BLOCKER (POST SB 767-78-0019)		RF
-1E	315T1507-57		DOOR ASSY-THRUST REVERSER SLEEVE COMMON BLOCKER		RF
-1F	315T1507-59		DOOR ASSY-THRUST REVERSER SLEEVE COMMON BLOCKER		RF
10	BACB30LH3D4		DELETED		
10A	BACB30LH3-3		.BOLT		6
15	BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)		12
20	BRF200C3M		.NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-25	315T1503-5		.RETAINER- (USED ON ITEMS 1, 1A) (PRE SB 767-78-0019) (PRE SB 767-78-0015)		1
-25A	315T1503-6		.RETAINER- (USED ON ITEMS 1B, 1C, 1D, 1E, 1F)		1
-25B	315T1503-6		.RETAINER- (USED ON ITEMS 1, 1A) (POST SB 767-78-0015)		1
30	315T1507-22		DELETED		
30A	315T1507-49		.SEAL- (USED ON ITEMS 1, 1A) (PRE SB 767-78-0019) (PRE SB 767-78-0015)		1
-30B	315T1507-55		.SEAL- (USED ON ITEMS 1B, 1C, 1D, 1E, 1F)		1
-30C	315T1507-55		.SEAL- (USED ON ITEMS 1, 1A) (POST SB 767-78-0015)		1
31	HL523AZ6-4		.BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928))		1
32	AN960-10L		.WASHER- (USED ON ITEMS 1B, 1C, 1D, 1E, 1F)		1
33	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (USED ON ITEMS 1, 1A)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-33A	H01-3BAC		.NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539)) (USED ON ITEMS 1B, 1C, 1D, 1E, 1F)		1
34	315T1507-54		.BRACKET-ANTI-ROTATION (USED ON ITEMS 1B, 1C, 1D)		1
-34A	315T1507-58		.BRACKET-ANTI-ROTATION (USED ON ITEMS 1E, 1F)		1
35	315T1580-2		.FITTING ASSY-HINGE (USED ON ITEM 1) (PRE SB 767-78-0019)		1
-35A	315T1580-12		.FITTING ASSY-HINGE (USED ON ITEMS 1A, 1B, 1C) (PRE SB 767-78-0019)		1
-35B	315T1580-16		.FITTING ASSY-HINGE (USED ON ITEMS 1D, 1E, 1F) (POST SB 767-78-0019)		1
-35C	015T0242-34		.FITTING ASSY-HINGE (USED ON ITEM 1) (POST SB 767-78-0019)		1
40	HL523AZ6-4		ATTACHING PARTS .BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928))		3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-45	HL523AZ6-20		.BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		4
50	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		7
55	BACB30LL3K20		DELETED		
55A	BACB30VF3K20		.BOLT		2
60	AN960PD10L		.WASHER		2
65	H01-3BAC		.NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		2
70	BACS40R18C26F		.SHIM		AR
75	BACS40R08C26F		.SHIM		AR
			-----*-----		
80	BACB28AK04-037		..BUSHING- (USED ON ITEMS 35, 35A)		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08- -80A	KJB229504B		..BUSHING- (V50632) (USED ON ITEM 35B)		2
85	BACB28AM06B017A		..BUSHING- (USED ON ITEMS 35, 35A)		2
-85A	BACB28AP06P016		..BUSHING- (USED ON ITEM 35B)		2
90	315T1580-4		..FITTING- (USED ON ITEM 35)		1
-90A	315T1580-14		..FITTING- (USED ON ITEMS 35A, 35B)		1
95	315T1580-1		.FITTING ASSY-HINGE (USED ON ITEM 1) (PRE SB 767-78-0019)		1
-95A	315T1580-11		.FITTING ASSY-HINGE (USED ON ITEMS 1A, 1B, 1C) (PRE SB 767-78-0019)		1
-95B	315T1580-15		.FITTING ASSY-HINGE (USED ON ITEMS 1D, 1E, 1F) (POST SB 767-78-0019)		1
-95C	015T0242-33		.FITTING ASSY-HINGE (USED ON ITEM 1) (POST SB 767-78-0019)		1
100	HL523AZ6-4		ATTACHING PARTS .BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-105	HL523AZ6-20		.BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		4
110	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		8
115	BACB30LL3K20		DELETED		
115A	BACB30VF3K20		.BOLT		2
120	AN960PD10L		.WASHER		2
125	H01-3BAC		.NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-					
130	BACS40R18C26F		.SHIM		AR
135	BACS40R08C26F		.SHIM		AR
			-----*-----		
140	BACB28AK04-037		..BUSHING- (USED ON ITEMS 95, 95A)		1
-140A	KJB229504B		..BUSHING- (V50632) (USED ON ITEM 95B)		1
145	BACB28AM06B016A		..BUSHING- (USED ON ITEMS 95, 95A)		1
-145A	BACB28AP06P016		..BUSHING- (USED ON ITEM 95B)		1
150	BACB28AM04P018		DELETED		
150A	BACB28AP04P018		..BUSHING		1
155	315T1580-3		..FITTING- (USED ON ITEM 95)		1
-155A	315T1580-13		..FITTING- (USED ON ITEMS 95A, 95B)		1
160	MS24665-153		.PIN		1
165	BACB30PW4D58		.BOLT- (OPT ITEM 165A) (USED ON ITEMS 1, 1A, 1B, 1C)		1
-165A	BACB30PF4D58		.BOLT- (OPT ITEM 165) (USED ON ITEMS 1, 1A, 1B, 1C)		1
-165B	KJS116404B		.BOLT- (V50632) (USED ON ITEMS 1D, 1E, 1F)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-167	AN960-416L		.WASHER- (OPT ITEM 167A)		AR
-167A	AN960-416		.WASHER- (OPT ITEM 167)		AR
168	BACW10Q4		.WASHER- (V10630) (SPEC BACW10Q4)		2
170	BACW10BP3NDP		.WASHER- (V10630) (SPEC BACW10BP3NDP)		1
175	BACN10JD3CD		.NUT- (V15653) (SPEC BACN10JD3CD) (OPT BACN10JD3CD (V56878)) (OPT BACN10JD3CD (V72962)) (OPT BACN10JD3CD (V92595))		1
180	AN960PD416L		.WASHER		AR
185	315T1507-29		.SHIM		2
190	315T1587-1		.BUSHING		1
195	315T1583-1		.SPRING		1
200	315T1582-6		.LINK ASSY-PIVOT (USED ON ITEMS 1, 1A, 1B, 1C) (PRE SB 767-78-0019)		1
-200A	315T1582-10		.LINK ASSY-PIVOT (USED ON ITEMS 1D, 1E) (POST SB 767-78-0019)		1
-200B	315T1582-12		.LINK ASSY-PIVOT (USED ON ITEM 1F)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-205	HL440UC6-7		..BOLT- (V56878) (SPEC BACB30FM6A7) (OPT HL440UC6-7 (V73197)) (OPT HL440UC6-7 (V92215)) (OPT HL440UC6-7 (V97928)) (OPT HL440UC6-7 (V80539)) (OPT WC130-6-7 (V60516)) (OPT 67067-6A7 (V56878)) (OPT HL440UC6-7 (V60516)) (OPT HL440UC6-7 (V08524))		1
210	BACW10P166L		DELETED		
210A	BACW10BP3DP		..WASHER- (V10630) (SPEC BACW10BP3DP)		2
215	NAS42DD6-13		DELETED		
215A	BACB28AK03-020		..BUSHING		1
220	H01-3BAC		..NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		1
225	BACB28AM10B016A		..BUSHING- (USED ON ITEM 200)		1
-225A	BACB28AP10P016		..BUSHING- (USED ON ITEMS 200A, 200B)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-230	BACB28AP07P016		..BUSHING		1
235	BACB28AM04B012A		..BUSHING- (USED ON ITEM 200)		2
-235A	BACB28AP04P012		..BUSHING- (USED ON ITEMS 200A, 200B)		2
240	315T1582-7		..LINK- (USED ON ITEMS 200, 200A)		1
-240A	315T1582-13		..LINK- (USED ON ITEM 200B)		1
245	315T1581-20		DELETED		
245A	315T1581-25		.FITTING ASSY-HINGE (USED ON ITEMS 1, 1A, 1B, 1C) (PRE SB 767-78-0019)		1
-245B	315T1581-27		.FITTING ASSY-HINGE (USED ON ITEMS 1D, 1E, 1F) (POST SB 767-78-0019)		1
250	HL523AZ6-20		ATTACHING PARTS .BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		15

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-255	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		15
260	BACS40R08C40F		.SHIM		2
265	BACS40R08C55F		.SHIM		2
270	HL523AZ5-5		.BOLT- (V56878) (SPEC BACB30NZ5K5) (OPT L804-5K5 (V06725)) (OPT HL523AZ5-5 (V92215)) (OPT HL523AZ5-5 (V93197)) (OPT HL523AZ5-5 (V56878)) (OPT HL523AZ5-5 (V08524)) (OPT HL523AZ5-5 (V97128))		4
275	HL70-5		.COLLAR- (V56878) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878))		4

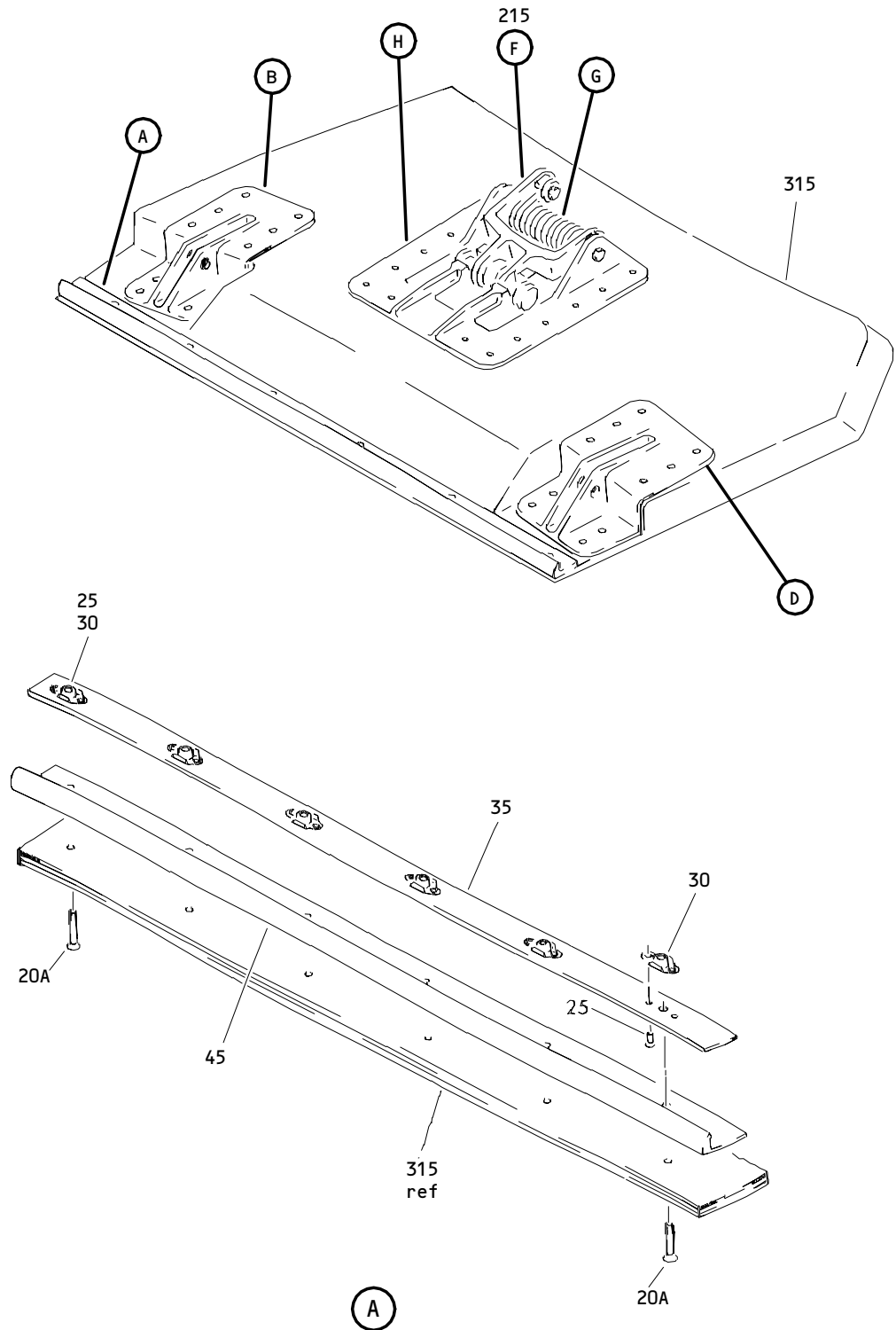
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
08-280	BACS40R08C34F		.SHIM -----*-----		2
285	315T1581-6		..STRIP-RUB		1
290	BACB28AM04B014A		..BUSHING- (USED ON ITEM 245A)		2
-290A	BACB28AP04P014		..BUSHING- (USED ON ITEM 245B)		2
295	315T1581-22		DELETED		
295A	315T1581-23		..FITTING		1
300	315T1507-33		.PANEL ASSY- (USED ON ITEMS 1, 1A, 1C)		1
-300A	315T1507-46		.PANEL ASSY- (USED ON ITEMS 1B, 1D, 1E, 1F)		1

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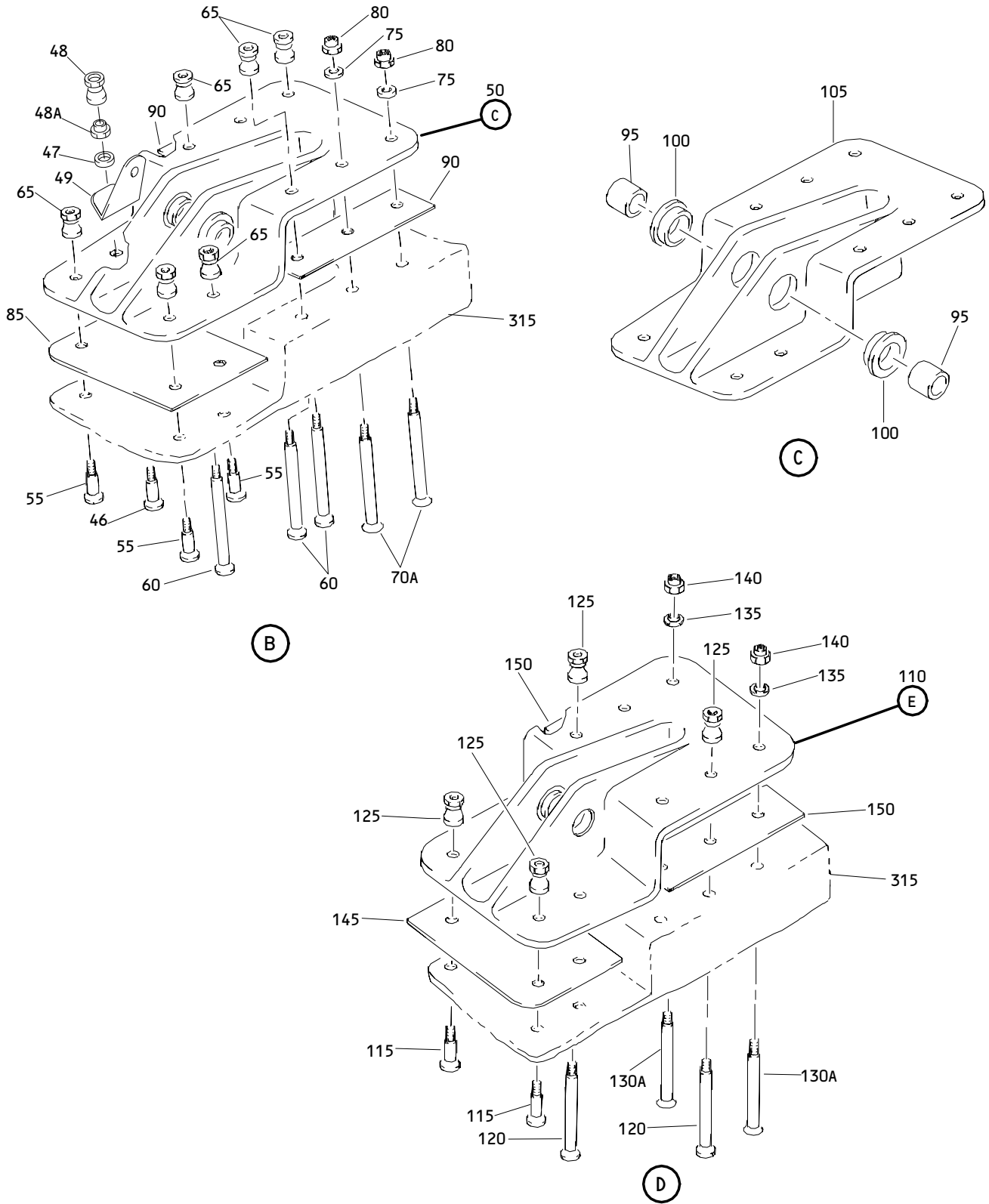
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Lower Blocker Door Assembly  
Figure 9 (Sheet 1)

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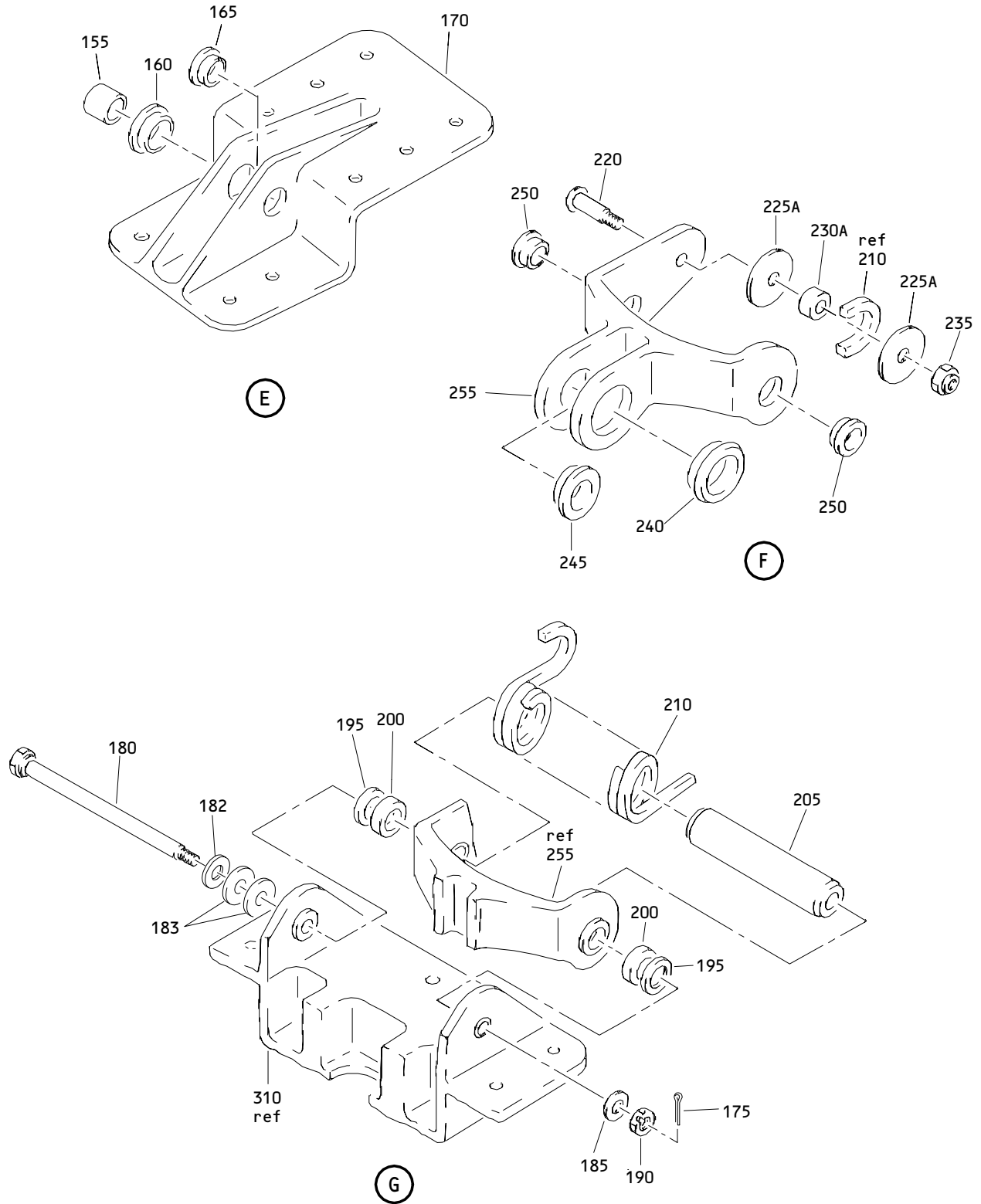
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Lower Blocker Door Assembly  
 Figure 9 (Sheet 2)

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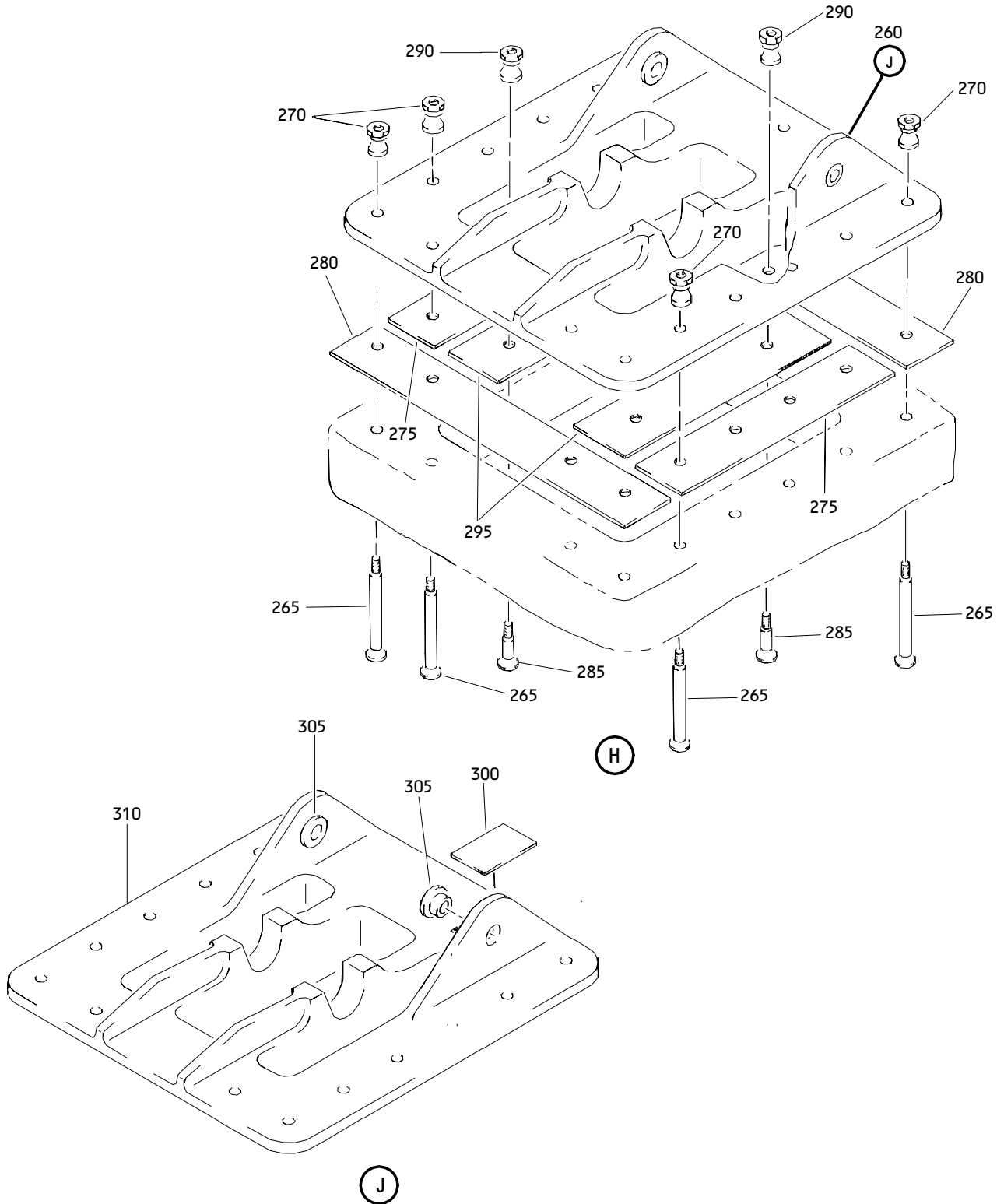


Lower Blocker Door Assembly  
 Figure 9 (Sheet 3)

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Lower Blocker Door Assembly  
 Figure 9 (Sheet 4)

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09- -1	315T1509-35		DOOR ASSY-LWR BLOCKER (LH) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	A	RF
-1A	315T1509-67		DOOR ASSY-LWR BLOCKER (LH) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	A	RF
-1B	315T1509-69		DOOR ASSY-LWR BLOCKER (LH) (PRE SB 767-78-0019)	A	RF
-1C	315T1509-71		DOOR ASSY-LWR BLOCKER (LH) (PRE SB 767-78-0019)	A	RF
-1D	315T1509-75		DOOR ASSY-LWR BLOCKER (LH) (POST SB 767-78-0019)	A	RF
-1E	315T1509-77		DOOR ASSY-LWR BLOCKER (LH)	A	RF
-1F	315T1509-79		DOOR ASSY-LWR BLOCKER (LH)	A	RF
-5	315T1509-36		DOOR ASSY-LWR BLOCKER (RH) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	B	RF
-5A	315T1509-68		DOOR ASSY-LWR BLOCKER (RH) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	B	RF
-5B	315T1509-70		DOOR ASSY-LWR BLOCKER (RH) (PRE SB 767-78-0019)	B	RF
-5C	315T1509-72		DOOR ASSY-LWR BLOCKER (RH) (PRE SB 767-78-0019)	B	RF
-5D	315T1509-76		DOOR ASSY-LWR BLOCKER (RH) (POST SB 767-78-0019)	B	RF
-5E	315T1509-78		DOOR ASSY-LWR BLOCKER (RH)	B	RF
-5F	315T1509-80		DOOR ASSY-LWR BLOCKER (RH)	B	RF
20	BACB30LH3D4		DELETED		
20A	BACB30LH3-3		.BOLT		6
25	BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)		12
30	BRF200C3M		.NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-35	315T1503-1		.RETAINER- (USED ON ITEMS 1, 1A) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	A	1
-35A	315T1503-7		.RETAINER- (USED ON ITEMS 1B, 1C, 1D, 1E, 1F)	A	1
-35B	315T1503-7		.RETAINER- (USED ON ITEMS 1, 1A) (POST SB 767-78-0015)	A	1
-40	315T1503-2		.RETAINER- (USED ON ITEMS 5, 5A) (PRE SB 767-78-0019) (PRE SB 767-78-0015)	B	1
-40A	315T1503-8		.RETAINER- (USED ON ITEMS 5B, 5C, 5D, 5E, 5F)	B	1
-40B	315T1503-7		.RETAINER- (USED ON ITEMS 5, 5A) (POST SB 767-78-0015)	B	1
45	315T1509-23		DELETED		
45A	315T1509-65		.SEAL- (USED ON ITEMS 1, 1A, 5, 5A) (PRE SB 767-78-0019) (PRE SB 767-78-0015)		1
-45B	315T1509-73		.SEAL- (USED ON ITEMS 1B, 1C, 1D, 1E, 1F, 5B, 5C, 5D, 5E, 5F)		1
-45C	315T1509-73		.SEAL- (USED ON ITEMS 1, 1A, 5, 5A) (POST SB 767-78-0015)		1
46	HL523AZ6-4		.BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928))		1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-47	AN960-10L		.WASHER- (USED ON ITEMS 1B, 1C, 1D, 1F, 1E, 5B, 5C, 5D, 5E, 5F)		1
48	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (USED ON ITEMS 1, 1A, 5, 5A)		1
48A	H01-3BAC		.NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539)) (USED ON ITEMS 1B, 1C, 1D, 1E, 1F, 5B, 5C, 5D, 5E, 5F)		1
49	315T1507-54		.BRACKET-ANTI-ROTATION (USED ON ITEMS 1B, 1C, 1D, 5B, 5C, 5D)		1
-49A	315T1507-58		.BRACKET-ANTI-ROTATION (USED ON ITEMS 1E, 1F, 5E, 5F)		1
50	315T1580-2		.FITTING ASSY-HINGE (USED ON ITEMS 1, 5) (PRE SB 767-78-0019)		1
-50A	315T1580-12		.FITTING ASSY-HINGE (USED ON ITEMS 1A, 1B, 1C, 5A, 5B, 5C) (PRE SB 767-78-0019)		1

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COMPONENT  
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-50B	315T1580-16		.FITTING ASSY-HINGE (USED ON ITEMS 1D, 1E, 1F, 5D, 5E, 5F) (POST SB 767-78-0019)		1
-50C	015T0242-36		.FITTING ASSY-HINGE (USED ON ITEMS 1, 5) (POST SB 767-78-0019)		1
55	HL523AZ6-4		ATTACHING PARTS .BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928))		3
60	HL523AZ6-20		.BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		4
65	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		7
70	BACB30LL3K20		DELETED		
70A	BACB30VF3K20		.BOLT		2
75	AN960PD10L		.WASHER		2

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-80	H01-3BAC		.NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		2
85	BACS40R18C26F		.SHIM		AR
90	BACS40R08C26F		.SHIM		AR
			-----*		
95	BACB28AK04-037		..BUSHING- (USED ON ITEMS 50, 50A)		2
-95A	KJB229504B		..BUSHING- (V50632) (USED ON ITEM 50B)		2
100	BACB28AM06B017A		..BUSHING- (USED ON ITEMS 50, 50A)		2
-100A	BACB28AP06P016		..BUSHING- (USED ON ITEM 50B)		2
105	315T1580-4		..FITTING- (USED ON ITEM 50)		1
-105A	315T1580-14		..FITTING- (USED ON ITEMS 50A, 50B)		1
110	315T1580-1		.FITTING ASSY-HINGE (USED ON ITEMS 1, 5) (PRE SB 767-78-0019)		1
-110A	315T1580-11		.FITTING ASSY-HINGE (USED ON ITEMS 1A, 1B, 1C, 5A, 5B, 5C) (PRE SB 767-78-0019)		1
-110B	315T1580-15		.FITTING ASSY-HINGE (USED ON ITEMS 1D, 1E, 1F, 5D, 5E, 5F) (POST SB 767-78-0019)		1
-110C	015T0242-33		.FITTING ASSY-HINGE (USED ON ITEMS 1, 5) (POST SB 767-78-0019)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
09-			1234567		
115	HL523AZ6-4		ATTACHING PARTS .BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928))		4
120	HL523AZ6-20		.BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		4
125	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		8
130	BACB30LL3K20		DELETED		
130A	BACB30VF3K20		.BOLT		2
135	AN960PD10L		.WASHER		2

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-140	H01-3BAC		.NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		2
145	BACS40R18C26F		.SHIM		AR
150	BACS40R08C26F		.SHIM		AR
			-----*-----		
155	BACB28AK04-037		..BUSHING- (USED ON ITEMS 110, 110A)		1
-155A	KJB229504B		..BUSHING- (V50632) (USED ON ITEM 110B)		1
160	BACB28AM06B016A		..BUSHING- (USED ON ITEMS 110, 110A)		1
-160A	BACB28AP06P016		..BUSHING- (USED ON ITEM 110B)		1
165	BACB28AP04P018		..BUSHING		1
170	315T1580-3		..FITTING- (USED ON ITEM 110)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09- -170A	315T1580-13		..FITTING- (USED ON ITEMS 110A, 110B)		1
175	MS24665-153		.PIN-COTTER		1
180	BACB30PW4D58		.BOLT- (OPT ITEM 180A) (USED ON ITEMS 1, 1A, 1B, 1C, 5, 5A, 5B, 5C)		1
-180A	BACB30PF4D58		.BOLT- (OPT ITEM 180) (USED ON ITEMS 1, 1A, 1B, 1C, 5, 5A, 5B, 5C)		1
-180B	KJS116404B		.BOLT- (V50632) (USED ON ITEMS 1D, 1E, 1F, 5D, 5E, 5F)		1
182	AN960-416L		.WASHER- (OPT ITEM 182A)		AR
-182A	AN960-416		.WASHER- (OPT ITEM 182)		AR
183	BACW10Q4		.WASHER- (V10630) (SPEC BACW10Q4)		2
185	BACW10BP3NDP		.WASHER- (V10630) (SPEC BACW10BP3NDP)		1
190	BACN10JD3CD		.NUT- (V15653) (SPEC BACN10JD3CD) (OPT BACN10JD3CD (V56878)) (OPT BACN10JD3CD (V72962)) (OPT BACN10JD3CD (V92595))		1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-					
195	AN960PD416L		.WASHER		AR
200	315T1507-29		.SHIM		2
205	315T1587-1		.BUSHING		1
210	315T1583-1		.SPRING		1
215	315T1582-6		.LINK ASSY-PIVOT (USED ON ITEMS 1, 1A, 1B, 1C, 5, 5A, 5B, 5C) (PRE SB 767-78-0019)		1
-215A	315T1582-10		.LINK ASSY-PIVOT (USED ON ITEMS 1D, 1E, 5D, 5E) (POST SB 767-78-0019)		1
-215B	315T1582-12		.LINK ASSY-PIVOT (USED ON ITEMS 1F, 5F)		1
220	HL440UC6-7		..BOLT- (V56878) (SPEC BACB30FM6A7) (OPT HL440UC6-7 (V73197)) (OPT HL440UC6-7 (V92215)) (OPT HL440UC6-7 (V97928)) (OPT HL440UC6-7 (V80539)) (OPT WC130-6-7 (V60516)) (OPT 67067-6A7 (V56878)) (OPT HL440UC6-7 (V60516)) (OPT HL440UC6-7 (V08524))		1
225	BACW10P166L		DELETED		
225A	BACW10BP3DP		..WASHER- (V10630) (SPEC BACW10BP3DP)		2
230	NAS42DD6-13		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09- 230A 235	BACB28AK03-020 H01-3BAC		..BUSHING ..NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		1 1
240	BACB28AM10B016A		..BUSHING- (USED ON ITEM 215)		1
-240A	BACB28AP10P016		..BUSHING- (USED ON ITEMS 215A, 215B)		1
245 250	BACB28AP07P016 BACB28AM04B012A		..BUSHING ..BUSHING- (USED ON ITEM 215)		1 2
-250A	BACB28AP04P012		..BUSHING- (USED ON ITEMS 215A, 215B)		2
255	315T1582-7		..LINK- (USED ON ITEMS 215, 215A)		1
-255A	315T1582-13		..LINK- (USED ON ITEM 215B)		1
260 260A	315T1581-19 315T1581-25		DELETED .FITTING ASSY-HINGE (USED ON ITEMS 1, 1A, 1B, 1C, 5, 5A, 5B, 5C) (PRE SB 767-78-0019)		1
-260B	315T1581-27		.FITTING ASSY-HINGE (USED ON ITEMS 1D, 1E, 1F, 5D, 5E, 5F) (POST SB 767-78-0019) ATTACHING PARTS		1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-265	HL523AZ6-20		.BOLT- (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V92215)) (OPT HL523AZ6-20 (V73197))		15
270	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		15
275	BACS40R08C40F		.SHIM		AR
280	BACS40R08C55F		.SHIM		AR
285	HL523AZ5-5		.BOLT- (V56878) (SPEC BACB30NZ5K5) (OPT L804-5K5 (V06725)) (OPT HL523AZ5-5 (V92215)) (OPT HL523AZ5-5 (V93197)) (OPT HL523AZ5-5 (V56878)) (OPT HL523AZ5-5 (V08524)) (OPT HL523AZ5-5 (V97128))		4

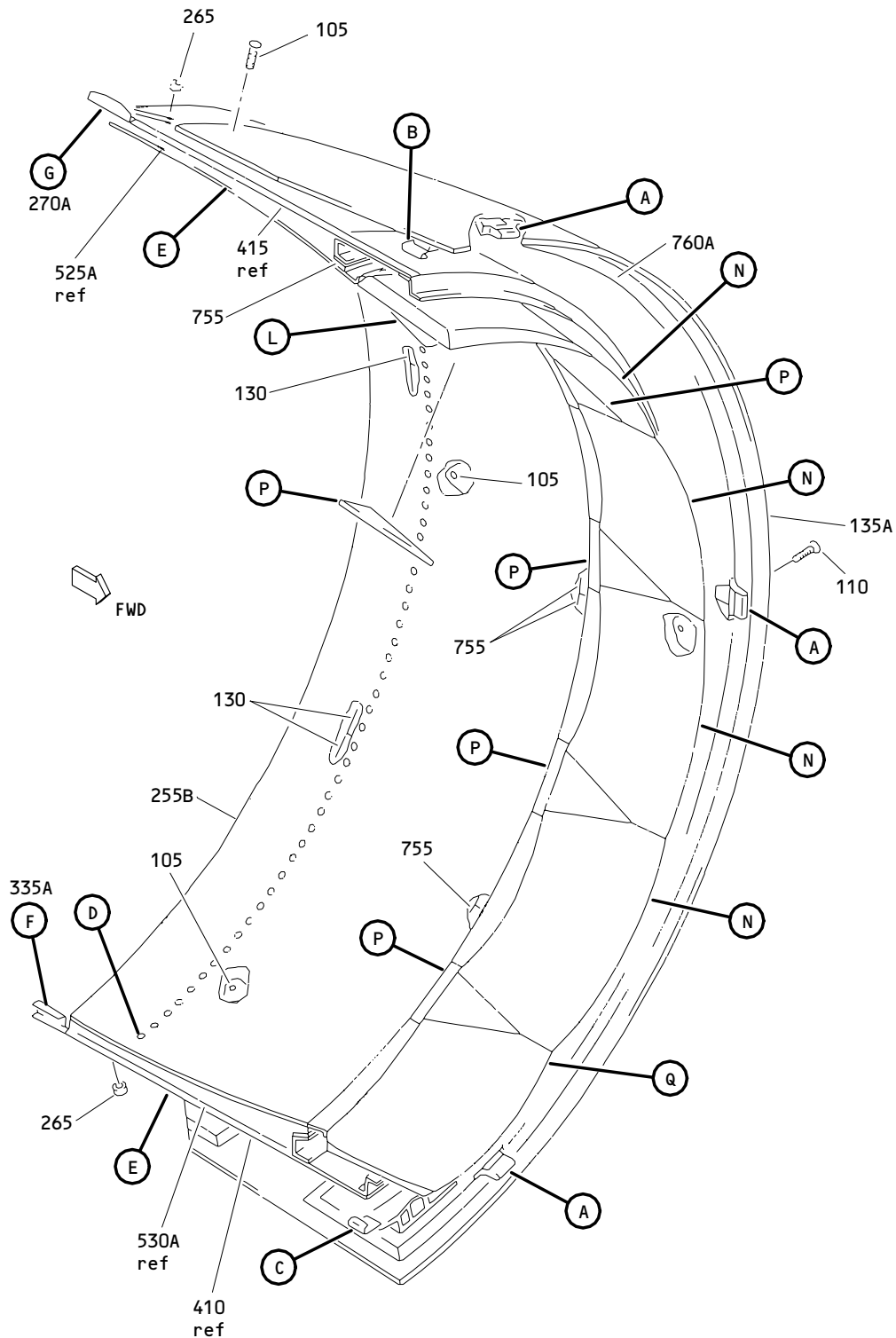
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
09-290	HL70-5		.COLLAR- (V56878) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878))		4
295	BACS40R08C34F		.SHIM -----*		AR
300	315T1581-6		..STRIP-RUB		1
305	BACB28AM04B014A		..BUSHING		2
310	315T1581-21		DELETED		
310A	315T1581-23		..FITTING		1
315	315T1509-37		.PANEL ASSY- (USED ON ITEMS 1, 1A, 1C)	A	1
-315A	315T1509-59		.PANEL ASSY- (USED ON ITEMS 1B, 1D, 1E, 1F)	A	1
-320	315T1509-38		.PANEL ASSY- (USED ON ITEMS 5, 5A, 5C)	B	1
-320A	315T1509-60		.PANEL ASSY- (USED ON ITEMS 5B, 5D, 5E, 5F)	B	1

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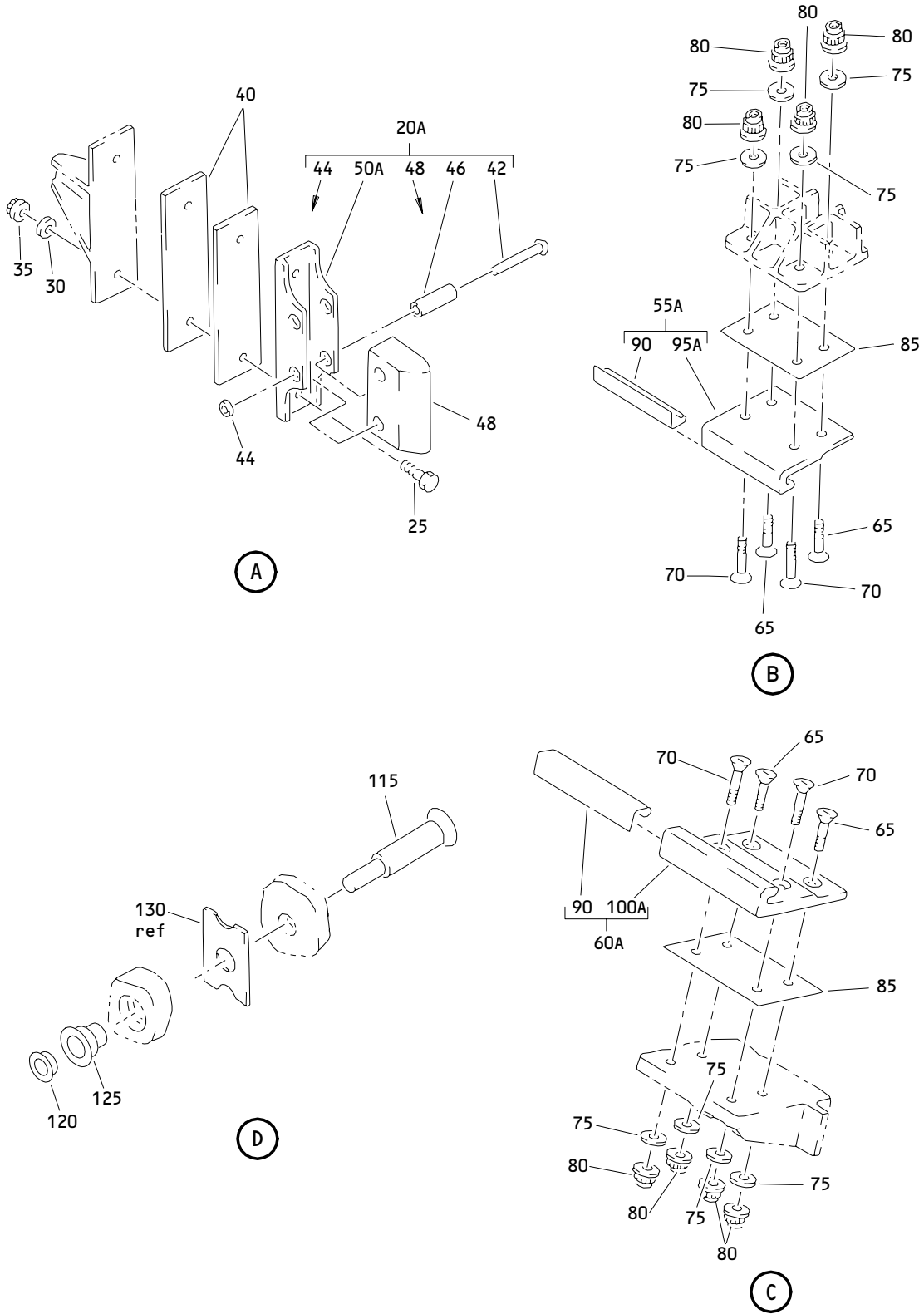
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Sleeve Assembly  
 Figure 10 (Sheet 1)

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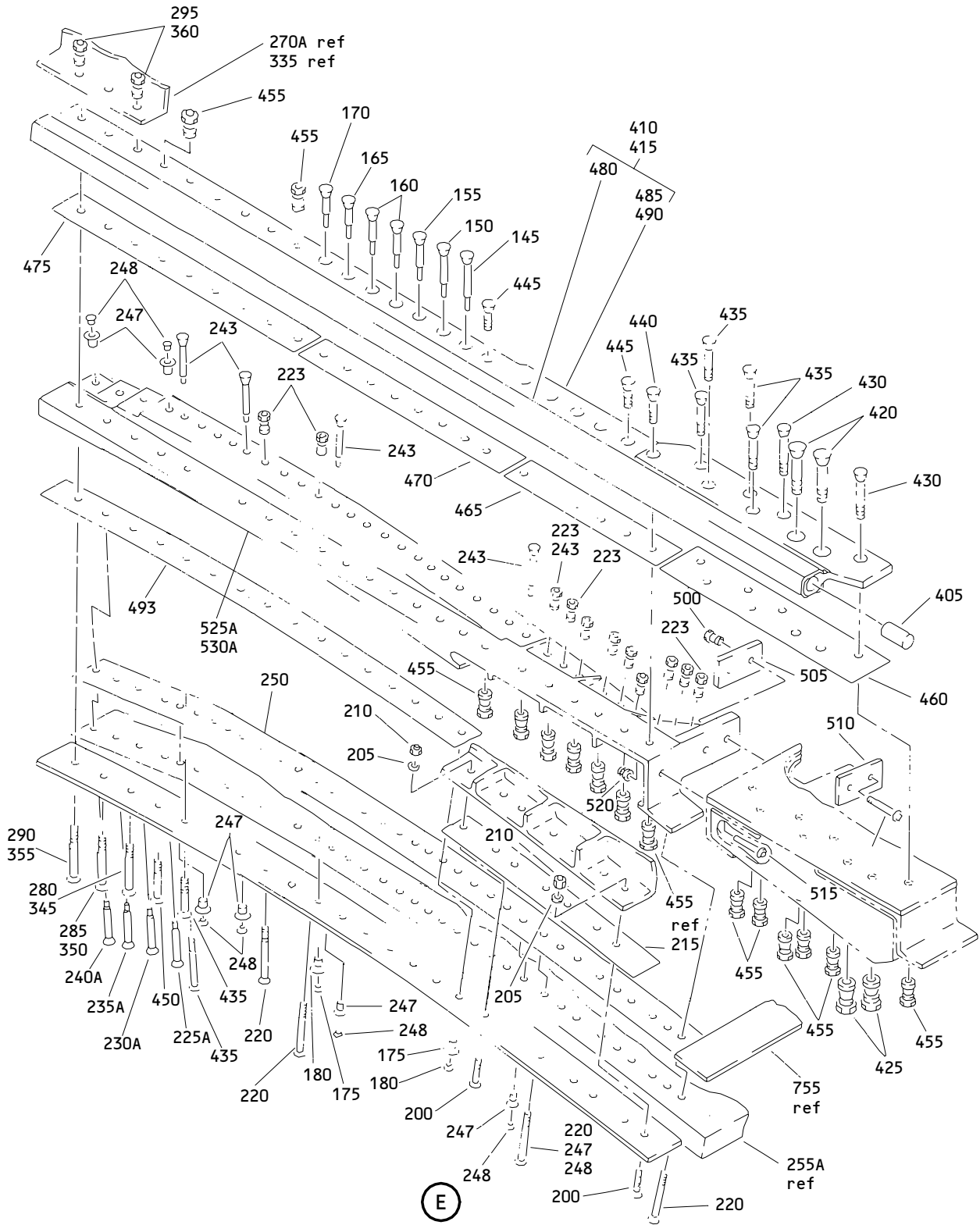
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Sleeve Assembly  
 Figure 10 (Sheet 2)

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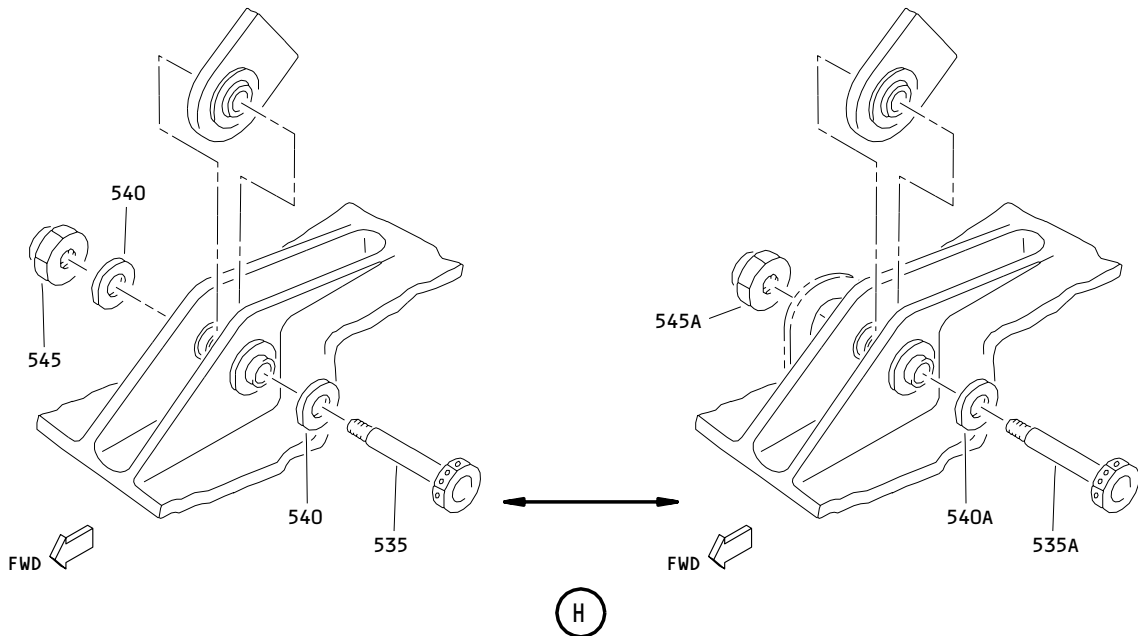
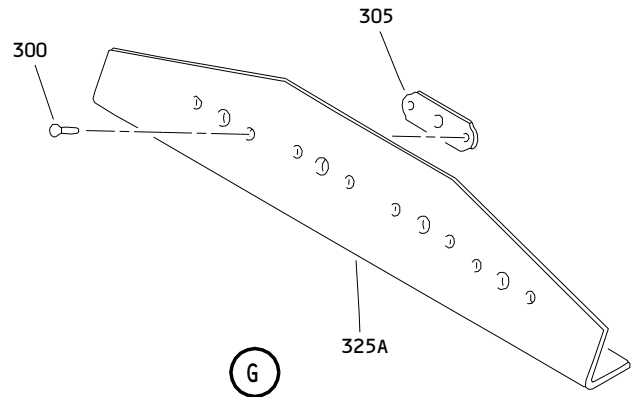
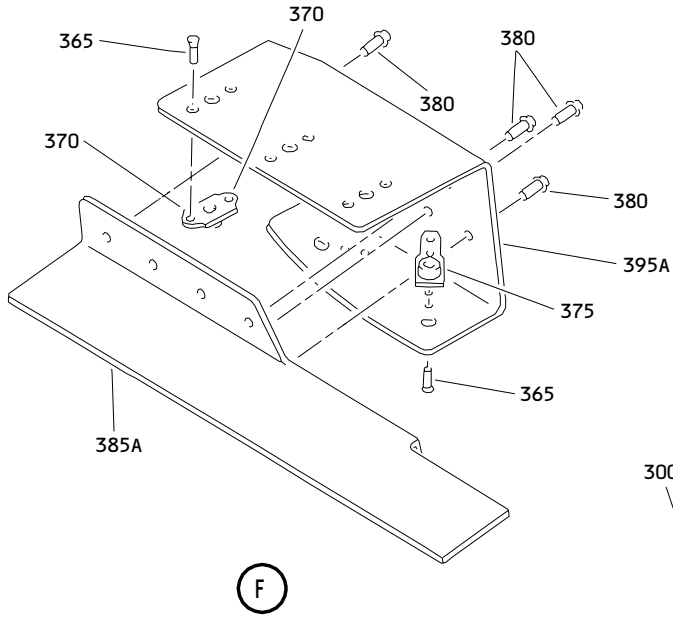


**Sleeve Assembly**  
**Figure 10 (Sheet 3)**

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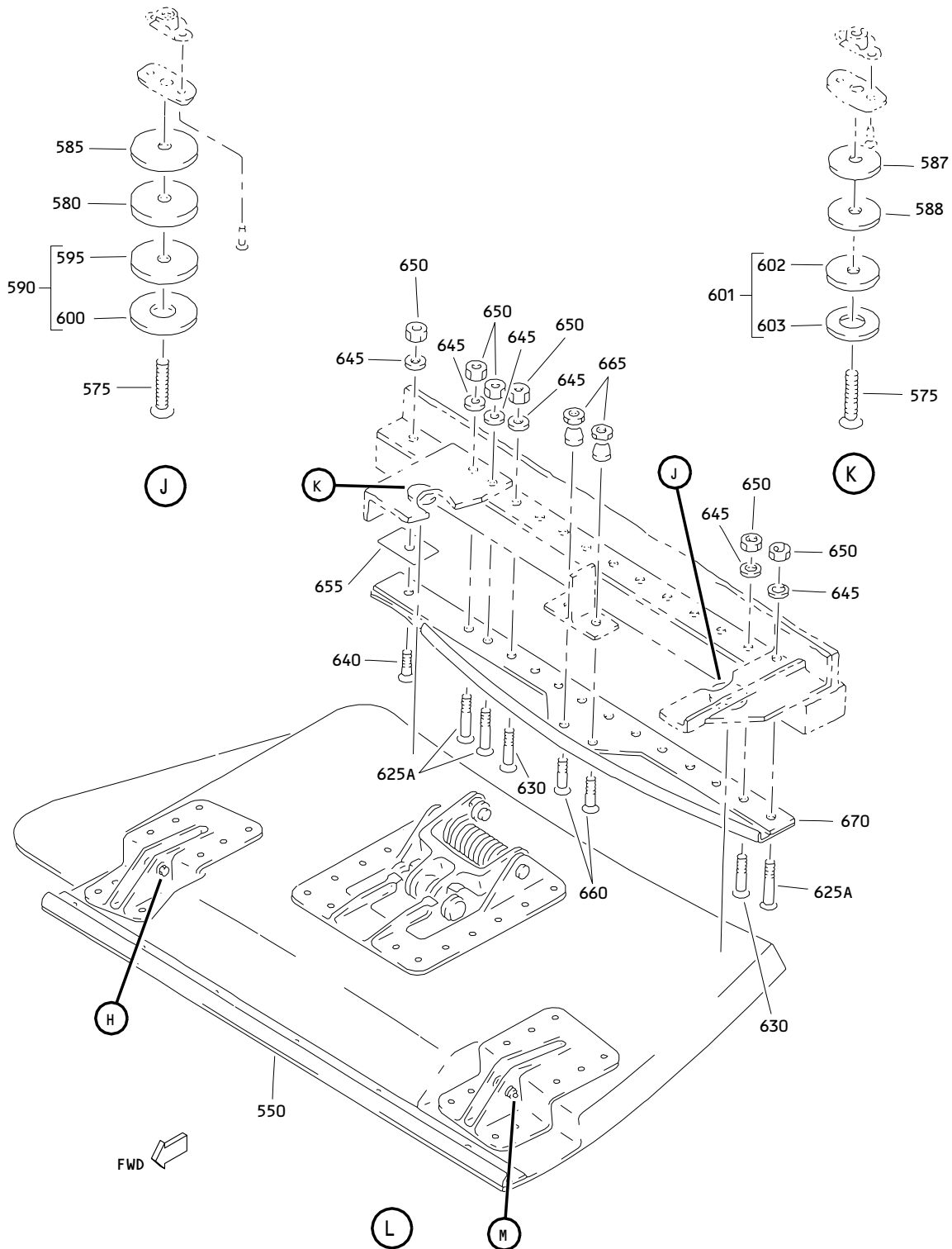




Sleeve Assembly  
 Figure 10 (Sheet 4)

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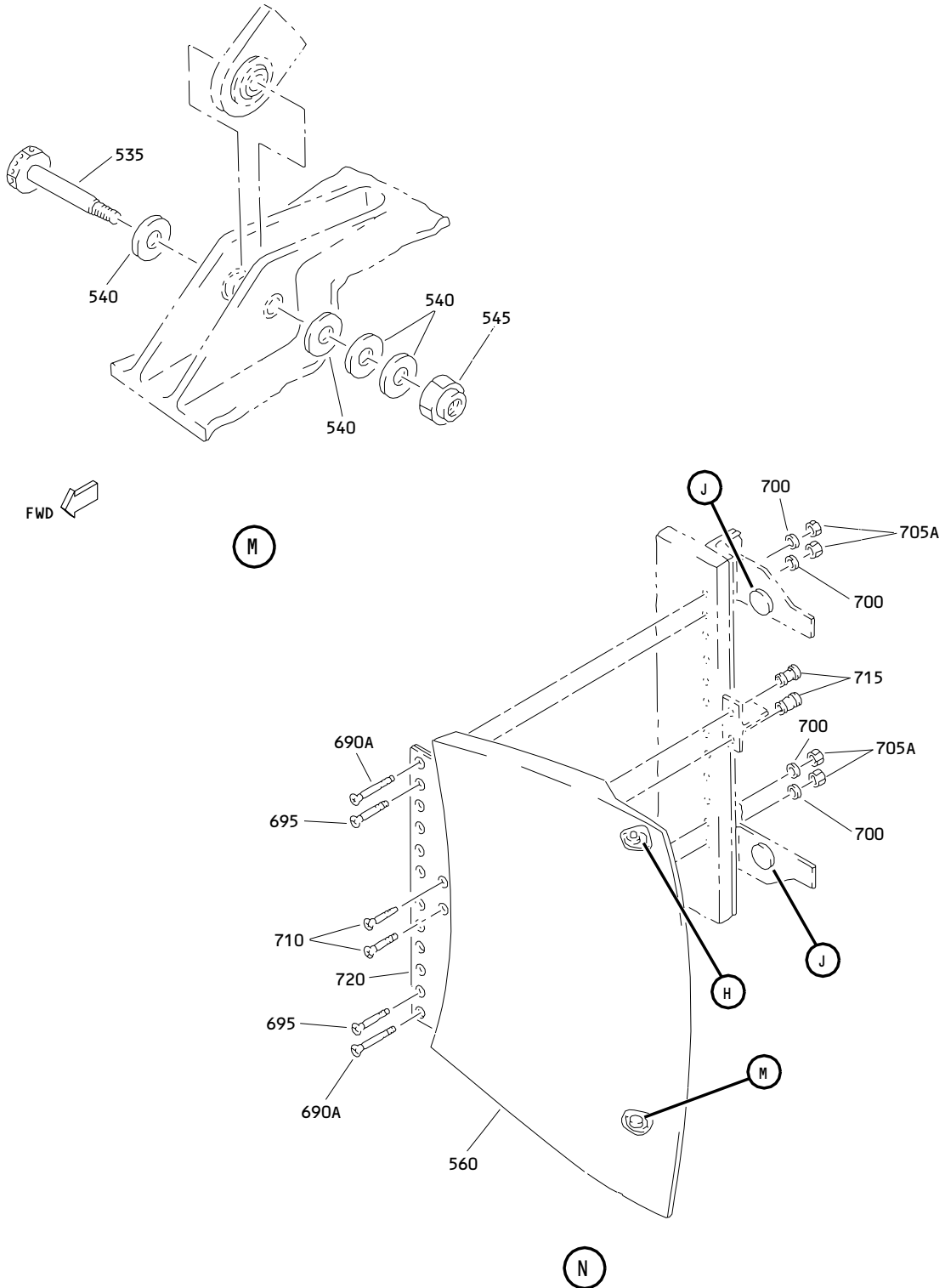
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Sleeve Assembly  
 Figure 10 (Sheet 5)

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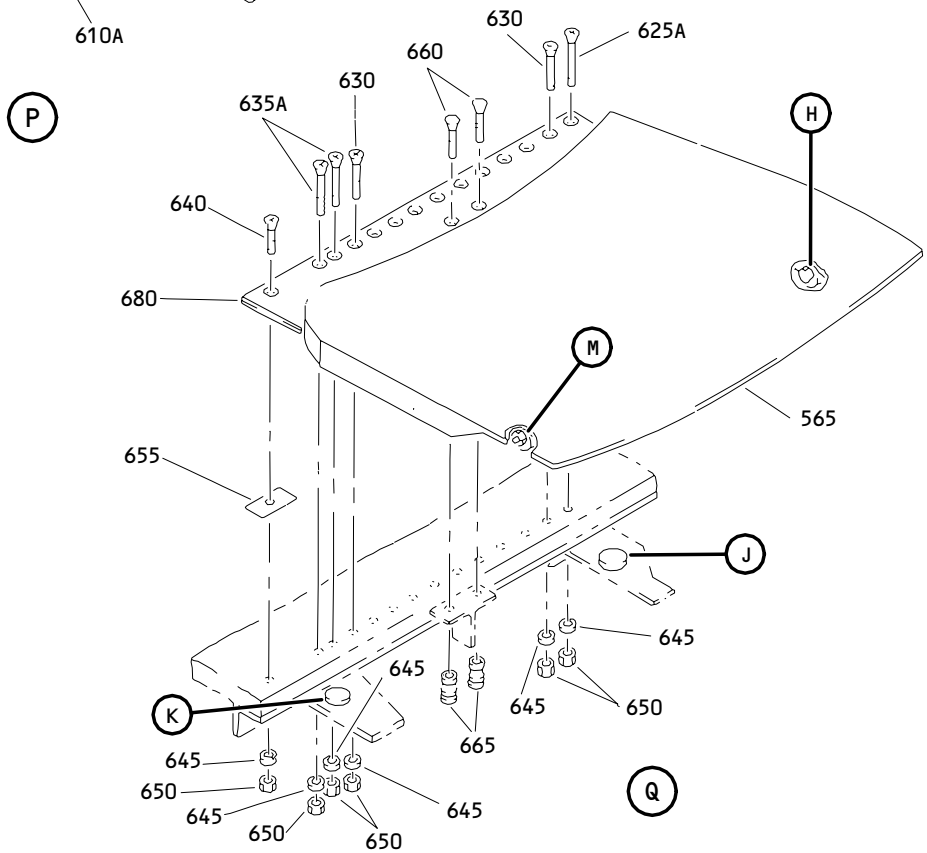
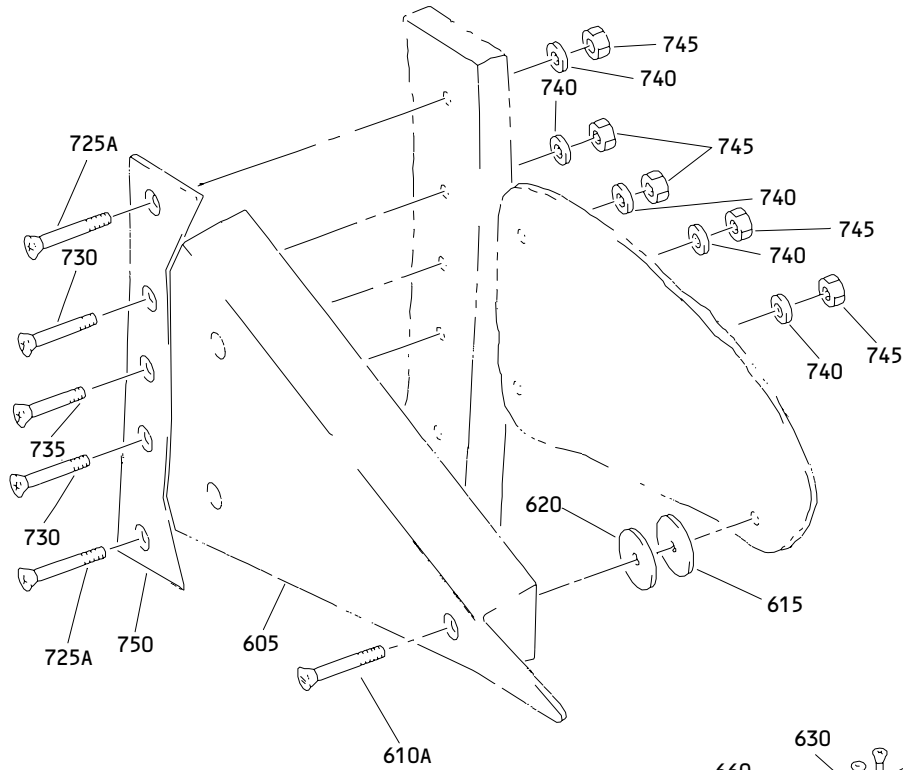
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Sleeve Assembly  
Figure 10 (Sheet 6)

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Sleeve Assembly  
 Figure 10 (Sheet 7)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-			DELETED		
-1	315T1500-5005SP		DELETED		
-1A	315T1500-5005		SLEEVE ASSY-LH	A	RF
-1B	315T1500-5011		SLEEVE ASSY-LH	A	RF
-1C	315T1500-5013		SLEEVE ASSY-LH	A	RF
-1D	315T1500-5015		SLEEVE ASSY-LH	A	RF
-1E	315T1500-5017		DELETED		
-1F	315T1500-5019		SLEEVE ASSY-LH	A	RF
-1G	315T1500-5021		SLEEVE ASSY-LH	A	RF
-1H	315T1500-5023		SLEEVE ASSY-LH	A	RF
-1J	315T1500-5025		SLEEVE ASSY-LH	A	RF
-1K	315T1500-5027		SLEEVE ASSY-LH	A	RF
-1L	315T1500-5029		SLEEVE ASSY-LH	A	RF
-1M	315T1500-5033		SLEEVE ASSY-LH	A	RF
-5	315T1500-5006SP		DELETED		
-5A	315T1500-5006		SLEEVE ASSY-RH	B	RF
-5B	315T1500-5012		SLEEVE ASSY-RH	B	RF
-5C	315T1500-5014		SLEEVE ASSY-RH	B	RF
-5D	315T1500-5016		SLEEVE ASSY-RH	B	RF
-5E	315T1500-5018		DELETED		
-5F	315T1500-5020		SLEEVE ASSY-RH	B	RF
-5G	315T1500-5022		SLEEVE ASSY-RH	B	RF
-5H	315T1500-5024		SLEEVE ASSY-RH	B	RF
-5J	315T1500-5026		SLEEVE ASSY-RH	B	RF
-5K	315T1500-5028		SLEEVE ASSY-RH	B	RF
-5L	315T1500-5030		SLEEVE ASSY-RH	B	RF
-5M	315T1500-5034		SLEEVE ASSY-RH	B	RF
20	315T3563-1		DELETED		
20A	315T3563-4		.PANEL ASSY-BUMPER ATTACHING PARTS		3
R 25	BACB30NM3K4		.BOLT		6
30	AN960-10L		.WASHER		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-35	H01-3BAC		.NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539))		6
40	BACS40R10D40F		.SHIM -----*-----		6
42	ASPPPD613		..PIN- (V17446)		2
44	ASPLC2AC6		..COLLAR- (V17446)		2
45	315T3563-3		DELETED		
46	ASPPPSDT6		..SLEEVE- (V17446)		2
48	315T3563-6		..BUMPER		1
50	315T3563-2		DELETED		
50A	315T3563-5		..CHANNEL		1
55	315T3506-15		DELETED		
55A	315T3506-25		.SLIDER ASSY-AUX (USED ON ITEMS 1A, 1C, 5A, 5B, 5C, 5D) (PRE SB 767-78-0039)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10- -55B	315T3506-35		.SLIDER ASSY-AUX (USED ON ITEMS 1B, 1D 1F, 1G, 1H, 1J, 1K, 1L, 5M)		1
-55C	315T3506-36		.SLIDER ASSY-AUX (USED ON ITEM 1M)	A	1
-55D	654T0109-36		.SLIDER ASSY-AUX (USED ON ITEMS 1A, 1C, 5A, 5B, 5C, 5D) (POST SB 767-78-0039)		1
-55E	654T0324-11		.SLIDER ASSY-AUX (USED ON ITEMS 1A, 1C, 5A, 5B, 5C, 5D) (POST SB 767-78-0039)		1
-55F	315T3506-25		.SLIDER ASSY-AUX (USED ON ITEMS 1A, 1C, 5A, 5B, 5C, 5D) (REWORKED BY SB 767-78-0039)		1
-57	315T3506-36		.SLIDER ASSY-AUX (USED ON ITEM 5M)	B	1
60 60A	315T3506-16 315T3506-26		DELETED .SLIDER ASSY-AUX (USED ON ITEMS 1A, 1B, 1C, 1D, 5A, 5C) (PRE SB 767-78-0039)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10- -60B	315T3506-36		.SLIDER ASSY-AUX (USED ON ITEMS 5B, 5D, 5F, 5G, 5H, 5J, 5K, 5L, 5M)	B	1
-60C	315T3506-35		.SLIDER ASSY-AUX (USED ON ITEM 1M)	A	1
-60D	654T0109-35		.SLIDER ASSY-AUX (USED ON ITEMS 1A, 1B, 1C, 1D, 5A, 5C) (POST SB 767-78-0039)		1
-60E	654T0324-10		.SLIDER ASSY-AUX (USED ON ITEMS 1A, 1B, 1C, 1D, 5A, 5C) (POST SB 767-78-0039)		1
-60F	315T3506-26		.SLIDER ASSY-AUX (USED ON ITEMS 1A, 1B, 1C, 1D, 5A, 5C) (REWORKED BY SB 767-78-0039)		1
65	BACB30MS3K9		ATTACHING PARTS .BOLT		4
70	BACB30MS3K10		.BOLT		4
75	AN960-10L		.WASHER		8
80	NAS1805-3		.NUT		8
85	BACS40R20C30F		.SHIM		2
90	315T3506-3		-----*----- ..TAPE-RULON J (USED ON ITEMS 55A, 55F, 60A, 60F)		1
-90A	315T3506-34		..TAPE-RULON J (USED ON ITEMS 55B, 55C, 60B, 60C)		1
95	315T3506-17		DELETED		
95A	315T3506-27		..SLIDER- (USED ON ITEMS 55A, 55F)		1
-95B	315T3506-37		..SLIDER- (USED ON ITEMS 55B, 60C)		1
100	315T3506-18		DELETED		
100A	315T3506-28		..SLIDER- (USED ON ITEMS 60A, 60F)		1
-100B	315T3506-38		..SLIDER- (USED ON ITEMS 55C, 60B)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-105	BACB30LL7-2		.BOLT- (OPT ITEM 105A) (USED ON ITEMS 1A, 1B, 1C, 1D, 1F, 1H, 5A, 5B, 5C, 5D, 5F, 5H)		3
-105A	AIC1195-7-2		.BOLT- (V06725) (OPT ITEM 105) (USED ON ITEMS 1A, 1B, 1C, 1D, 1F, 1H, 5A, 5B, 5C, 5D, 5F, 5H)		3
-105B	BACB30VF7K2		.BOLT- (USED ON ITEMS 1G, 1J, 1K, 1L, 1M, 5G, 5J, 5K, 5L, 5M)		3
110	BACB30LL8-2		.BOLT- (OPT ITEM 110A) (USED ON ITEMS 1A, 1B, 1C, 1D, 1F, 1H, 5A, 5B, 5C, 5D, 5F, 5H)		1
-110A	AIC1195-8-2		.BOLT- (V06725) (OPT ITEM 110) (USED ON ITEMS 1A, 1B, 1C, 1D, 1F, 1H, 5A, 5B, 5C, 5D, 5F, 5H)		1
-110B	BACB30VF8K2		.BOLT- (USED ON ITEMS 1G, 1J, 1K, 1L, 1M, 5G, 5J, 5K, 5L, 5M)		1
115	ASPF FEU8-19AC		PIN- (V17446)		74
115A	ASPF FEU8-20AC		DELETED		
120	ASPF SDT8		.SLEEVE- (V17446)		74
125	ASPLC2AC8		.COLLAR- (V17446)		74
130	BACS40R12B390F		.SHIM		3
135	315T1562-1SP		DELETED		
135A	315T1562-1		.PANEL ASSY-OUTER COWL (FOR DETAILS SEE FIG. 2)	A	1
-140	315T1562-2SP		DELETED		
-140A	315T1562-2		.PANEL ASSY-OUTER COWL (FOR DETAILS SEE FIG. 2)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-145	ASPF8DT8-19		.PIN- (V17446)		2
150	ASPF8DT8-17		.PIN- (V17446)		2
155	ASPF8DT8-16		.PIN- (V17446)		2
160	ASPF8DT8-14		.PIN- (V17446)		4
165	ASPF8DT8-13		.PIN- (V17446)		2
170	ASPF8DT8-12		.PIN- (V17446)		2
175	ASPF8DT8		.SLEEVE- (V17446)		14
185	ASPF8DT6-18		DELETED		
190	ASPF8DT6		DELETED		
195	ASPLC2AC6		DELETED		
R 200	BACB30NN4K5		.BOLT		14
205	AN96OPD416		.WASHER		14
210	H01-4BAC		.NUT- (V15653) (SPEC BACN10JC4CM) (OPT NS202101SE048 (V80539)) (OPT T6C428JM (V11815)) (OPT VN303D048 (V92215)) (OPT 109LH9075-4W (V72962)) (OPT 97E48 (V80539))		14

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10- 215 220	BACS40R15B284F HL523AZ6-18		DELETED .BOLT- (V56878) (SPEC BACB30NZ6K18) (OPT HL523-18 (V06725)) (OPT L804-6K18 (V06725)) (OPT HL523AZ6-18 (V92215)) (OPT HL523AZ6-18 (V73197)) (OPT HL523AZ6-18 (V97928))		25
223	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		25
225 225A	HL523VAZ6-17 ASPF PDT6-17		DELETED .PIN- (V17446)		2
230 230A	HL523VAZ6-15 ASPF PDT6-15		DELETED .PIN- (V17446)		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-235	HL523VAZ6-12		DELETED		
235A	ASPPFDT6-12		.PIN- (V17446)		2
240	HL523VAZ6-10		DELETED		
240A	ASPPFDT6-10		.PIN- (V17446)		2
243	ASPPFDT6-18		.PIN- (V17446)		37
245	HL79-6		DELETED		
247	ASPFSDT6		.SLEEVE- (V17446)		45
248	ASPLC2AC6		.COLLAR- (V17446)		45
250	BACS40R11C285F		.SHIM		2
255	315T1502-1		DELETED		
255A	315T1502-1SP		DELETED		
255B	315T1502-1		.BOND ASSY-ACOUSTIC PNL (USED ON ITEMS 1A, 1B, 1C, 1D, 1F, 1H)	A	1
-255C	315T1502-21		.BOND ASSY-ACOUSTIC PNL (USED ON ITEMS 1G, 1J, 1L)	A	1
-255D	315T1502-29		.BOND ASSY-ACOUSTIC PNL (USED ON ITEMS 1K, 1M)	A	1
-260	315T1502-2		DELETED		
-260A	315T1502-2SP		DELETED		
-260B	315T1502-2		.BOND ASSY-ACOUSTIC PNL (USED ON ITEMS 5A, 5B, 5C, 5D, 5F, 5H)	B	1
-260C	315T1502-22		.BOND ASSY-ACOUSTIC PNL (USED ON ITEMS 5G, 5J, 5L)	B	1
-260D	315T1502-30		.BOND ASSY-ACOUSTIC PNL (USED ON ITEMS 5K, 5M)	B	1
265	NAS1835C4P		..INSERT		2
270	315T1510-1		DELETED		
270A	315T1510-17		.BRACKET ASSY-ATTACH	A	1
-275	315T1510-2		DELETED		
-275A	315T1510-18		.BRACKET ASSY-ATTACH ATTACHING PARTS	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-280	HL11VAZ8-16		.BOLT- (V56878) (SPEC BACB30NW8K16) (OPT B30NW8K16 (V97928)) (OPT HL11VAZ8-16 (V73197)) (OPT HL11VAZ8-16 (V92215)) (OPT HL11VAZ8-16 (V97928)) (OPT L803-8K16 (V06725))		1
285	HL11VAZ8-17		.BOLT- (V56878) (SPEC BACB30NW8K17) (OPT B30NW8K17 (V97928)) (OPT HL11VAZ8-17 (V73197)) (OPT HL11VAZ8-17 (V92215)) (OPT HL11VAZ8-17 (V97928)) (OPT L803-8K17 (V06725))		1
290	HL11VAZ8-18		.BOLT- (V56878) (SPEC BACB30NW8K18) (OPT B30NW8K18 (V97928)) (OPT HL11VAZ8-18 (V73197)) (OPT HL11VAZ8-18 (V92215)) (OPT HL11VAZ8-18 (V97928)) (OPT L803-8K18 (V06725))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-295	HL79-8		.COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*		3
300	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		8
305	BRF200C3M		..NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))		4
310	BACR15BB5AD		DELETED		
315	315T1510-3		DELETED		
-320	315T1510-4		DELETED		
325	315T1510-5		DELETED		
325A	315T1510-19		..BRACKET	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-					
-330	315T1510-6		DELETED		
-330A	315T1510-20		. .BRACKET	B	1
335	315T1510-9		DELETED		
335A	315T1510-21		.BRACKET ASSY-ATTACH	A	1
-340	315T1510-10		DELETED		
-340A	315T1510-22		.BRACKET ASSY-ATTACH ATTACHING PARTS	B	1
345	HL11VAZ8-16		.BOLT- (V56878) (SPEC BACB30NW8K16) (OPT B30NW8K16 (V97928)) (OPT HL11VAZ8-16 (V73197)) (OPT HL11VAZ8-16 (V92215)) (OPT HL11VAZ8-16 (V97928)) (OPT L803-8K16 (V06725))		1
350	HL11VAZ8-17		.BOLT- (V56878) (SPEC BACB30NW8K17) (OPT B30NW8K17 (V97928)) (OPT HL11VAZ8-17 (V73197)) (OPT HL11VAZ8-17 (V92215)) (OPT HL11VAZ8-17 (V97928)) (OPT L803-8K17 (V06725))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-355	HL11VAZ8-18		.BOLT- (V56878) (SPEC BACB30NW8K18) (OPT B30NW8K18 (V97928)) (OPT HL11VAZ8-18 (V73197)) (OPT HL11VAZ8-18 (V92215)) (OPT HL11VAZ8-18 (V97928)) (OPT L803-8K18 (V06725))		1
360	HL79-8		.COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*		3
365	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		10
370	BRF200C3M		..NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))		3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-375	BRF100C3M		..NUTPLATE- (V52828) (SPEC BACN10KB3CFM) (OPT F2001-3 (V15653)) (OPT VN151D1-02 (V92215)) (OPT 109F9207-3 (V72962)) (OPT F2001-3 (V15653)) (OPT 109F9207-3 (V72962))		2
380	BACR15BBA5AD		..RIVET- (SIZE DETERMINE ON INST)		6
385	315T1510-11		DELETED		
385A	315T1510-25		..TEE	A	1
-390	315T1510-12		DELETED		
-390A	315T1510-26		..TEE	B	1
395	315T1510-13		DELETED		
395A	315T1510-23		..BRACKET	A	1
-400	315T1510-14		DELETED		
-400A	315T1510-24		..BRACKET	B	1
405	315T1500-5		.PLUG		2
410	315T1505-1		.SLIDER ASSY		1
415	315T1505-2		.SLIDER ASSY		1
			ATTACHING PARTS		
420	HL11VAZ10-14		.BOLT- (V56878) (SPEC BACB30NW10K14) (OPT B30NW10K14 (V97928)) (OPT HL11VAZ10-14 (V73197)) (OPT HL11VAZ10-14 (V92215)) (OPT HL11VAZ10-14 (V97928)) (OPT L803-10K14 (V06725)) (OPT HL11VAZ10-14 (V0PTK6)) (OPT HL11VAZ10-14 (V60516))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-425	HL79-10		.COLLAR- (V56878) (SPEC BACC30M10) (OPT HL79-10 (V73197)) (OPT HL79-10 (V92215)) (OPT 66014-10 (V56878))		4
430	HL11VAZ8-14		.BOLT- (V56878) (SPEC BACB30NW8K14) (OPT B30NW8K14 (V97928)) (OPT HL11VAZ8-14 (V73197)) (OPT HL11VAZ8-14 (V92215)) (OPT HL11VAZ8-14 (V97928)) (OPT L803-8K14 (V06725))		4
435	HL11VAZ8-12		.BOLT- (V56878) (SPEC BACB30NW8K12) (OPT B30NW8K12 (V97928)) (OPT HL11VAZ8-12 (V73197)) (OPT HL11VAZ8-12 (V92215)) (OPT HL11VAZ8-12 (V97928)) (OPT L803-8K12 (V06725))		18

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-440	HL11VAZ8-8		.BOLT- (V56878) (SPEC BACB30NW8K8) (OPT B30NW8K8 (V97928)) (OPT HL11VAZ8-8 (V73197)) (OPT HL11VAZ8-8 (V92215)) (OPT HL11VAZ8-8 (V97928)) (OPT L803-8K8 (V06725))		2
445	HL11VAZ8-6		.BOLT- (V56878) (SPEC BACB30NW8K6) (OPT B30NW8K6 (V97928)) (OPT HL11VAZ8-6 (V73197)) (OPT HL11VAZ8-6 (V92215)) (OPT HL11VAZ8-6 (V97928)) (OPT L803-8K6 (V06725))		12
450	HL11VAZ8-13		.BOLT- (V56878) (SPEC BACB30NW8K13) (OPT B30NW8K13 (V97928)) (OPT HL11VAZ8-13 (V73197)) (OPT HL11VAZ8-13 (V92215)) (OPT HL11VAZ8-13 (V97928)) (OPT L803-8K13 (V06725))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-455	HL79-8		.COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))		38
460	BACS40R19C91F		.SHIM		2
465	BACS40R14C73F		.SHIM		2
470	BACS40R14C240F		.SHIM		2
475	BACS40R12C211F		.SHIM		2
			-----*-----		
480	315T1505-3		..TAPE		1
485	315T1505-5		..SLIDER- (USED ON ITEM 410)		1
490	315T1505-6		..SLIDER- (USED ON ITEM 415)		1
493	BACS40R15B284F		.SHIM		AR
495	HL10VAZ6-9		.BOLT- (V60516) (SPEC BACB30MY6K9) (OPT HL10VAZ6-9 (VOPTK6))		4
500	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-					
505	315T1500-6		. FILLER-RADIUS		2
510	315T1500-7		. FILLER-RADIUS		2
515	HL12VAZ6-8		. BOLT- (V56878) (SPEC BACB30NX6K8) (OPT HL12VAZ6-8 (V73197)) (OPT HL12VAZ6-8 (V92215)) (OPT HL12VAZ6-8 (V97928)) (OPT L802-6K8 (V06725)) (OPT HL12-8 (V06725))		2
520	NAS1805-3		. NUT		2
525	315T1572-21		DELETED		
525A	315T1572-27		. FITTING-SLIDER ATTACH		1
530	315T1572-22		DELETED		
530A	315T1572-28		. FITTING-SLIDER ATTACH		1
535	BACB30LJ4SU19		. BOLT- (PRE SB 767-78-0019)		12
535A	NAS6704U19		. BOLT- (POST SB 767-78-0019)		12
540	BACW10BP4ACU		. WASHER- (V10630) (PRE SB 767-78-0019) (SPEC BACW10BP4ACU)		72
540A	BACW10BP4ACU		. WASHER- (V10630) (POST SB 767-78-0019) (SPEC BACW10BP4ACU)		60

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
10-545	H01-4BAC		.NUT- (PRE SB 767-78-0019) (V15653) (SPEC BACN10JC4CM) (OPT NS202101SE048 (V80539)) (OPT T6C428JM (V11815)) (OPT VN303D048 (V92215)) (OPT 109LH9075-4W (V72962)) (OPT 97E48 (V80539))		12
545A	NAS1805-4		.NUT- (POST SB 767-78-0019)		12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-550	315T1508-51		.DOOR ASSY-BLOCKER (USED ON ITEMS 1A, 1B, 1C) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 7)	A	1
-550A	315T1508-95		.DOOR ASSY-BLOCKER (USED ON ITEM 1D) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 7)	A	1
-550B	315T1508-97		.DOOR ASSY-BLOCKER (USED ON ITEM 1F) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 7)	A	1
-550C	315T1508-99		.DOOR ASSY-BLOCKER (USED ON ITEM 1G) (PRE SB 767-78-0019) (FOR DETAILS SEE FIG. 7)	A	1
-550D	315T1508-101		.DOOR ASSY-BLOCKER (USED ON ITEM 1H) (PRE SB 767-78-0019) (FOR DETAILS SEE FIG. 7)	A	1
-550E	315T1508-105		.DOOR ASSY-BLOCKER (USED ON ITEM 1J) (POST SB 767-78-0019) (FOR DETAILS SEE FIG. 7)	A	1
-550F	315T1508-107		.DOOR ASSY-BLOCKER (USED ON ITEM 1L) (FOR DETAILS SEE FIG. 7)	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-550G	315T1508-109		.DOOR ASSY-BLOCKER (USED ON ITEMS 1K, 1M) (FOR DETAILS SEE FIG. 7)	A	1
-550H	015T0242-11		.DOOR ASSY-BLOCKER (USED ON ITEMS 1A, 1B, 1C) (POST SB 767-78-0019) (POST SB 767-78-0015)	A	1
-550J	015T0242-13		.DOOR ASSY-BLOCKER (USED ON ITEM 1D) (POST SB 767-78-0019) (POST SB 767-78-0015)	A	1
-550K	015T0242-15		.DOOR ASSY-BLOCKER (USED ON ITEM 1F) (POST SB 767-78-0019) (POST SB 767-78-0015)	A	1
-550L	015T0242-37		.DOOR ASSY-BLOCKER (USED ON ITEM 1H) (POST SB 767-78-0019)	A	1
-555	315T1508-52		.DOOR ASSY-BLOCKER (USED ON ITEMS 5A, 5B, 5C) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 7)	B	1
-555A	315T1508-96		.DOOR ASSY-BLOCKER (USED ON ITEM 5D) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 7)	B	1
-555B	315T1508-98		.DOOR ASSY-BLOCKER (USED ON ITEM 5F) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 7)	B	1
-555C	315T1508-100		.DOOR ASSY-BLOCKER (USED ON ITEM 5G) (PRE SB 767-78-0019) (FOR DETAILS SEE FIG. 7)	B	1
-555D	315T1508-102		.DOOR ASSY-BLOCKER (USED ON ITEM 5H) (PRE SB 767-78-0019) (FOR DETAILS SEE FIG. 7)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10- -555E	315T1508-106		.DOOR ASSY-BLOCKER (USED ON ITEM 5J) (POST SB 767-78-0019) (FOR DETAILS SEE FIG. 7)	B	1
-555G	315T1508-110		.DOOR ASSY-BLOCKER (USED ON ITEMS 5K, 5M) (FOR DETAILS SEE FIG. 7)	B	1
-555H	015T0242-10		.DOOR ASSY-BLOCKER (USED ON ITEMS 5A, 5B, 5C) (POST SB 767-78-0019) (POST SB 767-78-0015)	B	1
-555J	015T0242-14		.DOOR ASSY-BLOCKER (USED ON ITEM 5D) (POST SB 767-78-0019) (POST SB 767-78-0015)	B	1
-555K	015T0242-16		.DOOR ASSY-BLOCKER (USED ON ITEM 5F) (POST SB 767-78-0019) (POST SB 767-78-0015)	B	1
-555L	015T0242-38		.DOOR ASSY-BLOCKER (USED ON ITEM 5H) (POST SB 767-78-0019)	B	1
560	315T1507-30		.DOOR ASSY-BLOCKER (USED ON ITEMS 1A, 1B, 1C, 1D, 5A, 5B, 5C, 5D) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 8)		4
-560A	315T1507-51		.DOOR ASSY-BLOCKER (USED ON ITEMS 1F, 5F) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 8)		4
-560B	315T1507-52		.DOOR ASSY-BLOCKER (USED ON ITEMS 1G, 5G) (PRE SB 767-78-0019) (FOR DETAILS SEE FIG. 8)		4
-560C	315T1507-53		.DOOR ASSY-BLOCKER (USED ON ITEMS 1H, 5H) (PRE SB 767-78-0019) (FOR DETAILS SEE FIG. 8)		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-560D	315T1507-56		.DOOR ASSY-BLOCKER (USED ON ITEMS 1J, 5J) (POST SB 767-78-0019) (FOR DETAILS SEE FIG. 8)		4
-560F	315T1507-59		.DOOR ASSY-BLOCKER (USED ON ITEMS 1K, 5M, 5K, 5M) (FOR DETAILS SEE FIG. 8)		4
-560G	015T0242-12		.DOOR ASSY-BLOCKER (USED ON ITEMS 1A, 1B, 1C, 1D, 5A, 5B, 5C, 5D) (POST SB 767-78-0019) (POST SB 767-78-0015)		4
-560H	015T0242-19		.DOOR ASSY-BLOCKER (USED ON ITEMS 1F, 5F) (POST SB 767-78-0019) (POST SB 767-78-0015)		4
-560J	015T0242-41		.DOOR ASSY-BLOCKER (USED ON ITEMS 1H, 5H) (POST SB 767-78-0019)		4
565	315T1509-35		.DOOR ASSY-BLOCKER (USED ON ITEMS 1A, 1B, 1C, 1D) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 9)	A	1
-565A	315T1509-67		.DOOR ASSY-BLOCKER (USED ON ITEM 1F) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 9)	A	1
-565B	315T1509-69		.DOOR ASSY-BLOCKER (USED ON ITEM 1G) (PRE SB 767-78-0019) (FOR DETAILS SEE FIG. 9)	A	1
-565C	315T1509-71		.DOOR ASSY-BLOCKER (USED ON ITEM 1H) (PRE SB 767-78-0019) (FOR DETAILS SEE FIG. 9)	A	1
-565D	315T1509-75		.DOOR ASSY-BLOCKER (USED ON ITEM 1J) (POST SB 767-78-0019) (FOR DETAILS SEE FIG. 9)	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10- -565E	315T1509-77		.DOOR ASSY-BLOCKER (USED ON ITEM 1L) (FOR DETAILS SEE FIG. 9)	A	1
-565F	315T1509-79		.DOOR ASSY-BLOCKER (USED ON ITEMS 1K, 1M) (FOR DETAILS SEE FIG. 9)	A	1
-565G	015T0242-9		.DOOR ASSY-BLOCKER (USED ON ITEMS 1A, 1B, 1C, 1D) (POST SB 767-78-0019) (POST SB 767-78-0015)	A	1
-565H	015T0242-17		.DOOR ASSY-BLOCKER (USED ON ITEM 1F) (POST SB 767-78-0019) (POST SB 767-78-0015)	A	1
-565J	015T0242-39		.DOOR ASSY-BLOCKER (USED ON ITEM 1H) (POST SB 767-78-0019)	A	1
-570	315T1509-36		.DOOR ASSY-BLOCKER (USED ON ITEMS 5A, 5B, 5C, 5D) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 9)	B	1
-570A	315T1509-68		.DOOR ASSY-BLOCKER (USED ON ITEM 5F) (PRE SB 767-78-0019) (PRE SB 767-78-0015) (FOR DETAILS SEE FIG. 9)	B	1
-570B	315T1509-70		.DOOR ASSY-BLOCKER (USED ON ITEM 5G) (PRE SB 767-78-0019) (FOR DETAILS SEE FIG. 9)	B	1
-570C	315T1509-72		.DOOR ASSY-BLOCKER (USED ON ITEM 5H) (PRE SB 767-78-0019) (FOR DETAILS SEE FIG. 9)	B	1
-570D	315T1509-76		.DOOR ASSY-BLOCKER (USED ON ITEM 5J) (POST SB 767-78-0019) (FOR DETAILS SEE FIG. 9)	B	1
-570F	315T1509-80		.DOOR ASSY-BLOCKER (USED ON ITEMS 5K, 5M) (FOR DETAILS SEE FIG. 9)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-570G	015T0242-8		.DOOR ASSY-BLOCKER (USED ON ITEMS 5A, 5B, 5C, 5D) (POST SB 767-78-0019) (POST SB 767-78-0015)	B	1
-570H	015T0242-18		.DOOR ASSY-BLOCKER (USED ON ITEM 5F) (POST SB 767-78-0019) (POST SB 767-78-0015)	B	1
-570J	015T0242-40		.DOOR ASSY-BLOCKER (USED ON ITEM 5H) (POST SB 767-78-0019)	B	1
575	BACB30NU3K4		ATTACHING PARTS .BOLT- (V08524) (SPEC BACB30NU3K4) (OPT BACB30NU3K4 (V56878)) (OPT BACB30NU3K4 (V73197)) (OPT BACB30NU3K4 (V80539)) (OPT BACB30NU3K4 (V92215)) -----*-----		12
580	315T3557-4		.PAD		AR
585	315T3557-5		.PAD		AR
587	315T3557-9		.PAD		AR
588	315T3557-10		.PAD		AR
590	315T3557-1		.BUMPER ASSY		1
595	315T3557-2		..WASHER		1
600	315T3557-3		..PAD		1
601	315T3557-6		.BUMPER ASSY		2
602	315T3557-7		..WASHER		1
603	315T3557-8		..PAD		1
605	315T1521-9		.PANEL ASSY-ACOUSTIC DIAPH WEDGE (USED ON ITEMS 1A, 1B, 1C, 1D, 1F, 1H, 5A, 5B, 5C, 5D, 5F, 5H)		5
-605A	S315T330-2		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10- -605B	315T1521-18		.PANEL ASSY-ACOUSTIC DIAPH WEDGE (USED ON ITEMS 1G, 1J, 1K, 1L, 1M, 5G, 5J, 5K, 5L, 5M)		5
610 610A	BACB30MS3K19 BACB30MS3K21		DELETED .BOLT- (OPT ITEM 610B) (USED ON ITEMS 1A, 1B, 1C, 1D, 1F, 1H, 5A, 5B, 5C, 5D, 5F, 5H)		15
-610B	BACB30NN3K21		.BOLT- (OPT ITEM 610A) (USED ON ITEMS 1A, 1B, 1C, 1D, 1F, 1H, 5A, 5B, 5C, 5D, 5F, 5H)		15
-610C	BACB30NN3K21		.BOLT- (USED ON ITEMS 1G, 1J, 1K, 1L, 1M, 5G, 5J, 5K, 5L, 5M)		15
615	315T3557-4		.PAD		AR
620	315T3557-5		.PAD		AR
625	BACB30NN3K20		DELETED		
625A	BACB30NN3K21		.BOLT		2
R 630	BACB30NN3K16		.BOLT		20
635	BACB30NN3K19		DELETED		
635A	BACB30NN3K21		.BOLT		4
R 640	BACB30NN3K5		.BOLT		2
645	AN960PD10L		.WASHER		28
650	BRH10C3D		.NUT- (V52828) (SPEC BACN10JC3CD) (OPT H51650-3BAC (V15653)) (OPT 102LH3W (V72962)) (OPT NS202486-02 (V80539)) (OPT T6C1032CD (V11815))		28
655	BACS40R09D15F		.SHIM		AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-660	HL11VAZ6-3		.BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))		4
665	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		4
670	315T1518-19		.FAIRING ASSY	A	1
-675	315T1518-20		.FAIRING ASSY	B	1
680	315T1518-21		.FAIRING ASSY	A	1
-685	315T1518-22		.FAIRING ASSY	B	1
690	BACB30NN3K20		DELETED		
690A	BACB30NN3K21		.BOLT		8
R 695	BACB30NN3K16		.BOLT		40
700	AN960PD10L		.WASHER		48
705	BACN10J3CD		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
10-705A	BRH10C3D		.NUT- (V52828) (SPEC BACN10JC3CD) (OPT H51650-3BAC (V15653)) (OPT 102LH3W (V72962)) (OPT NS202486-02 (V80539)) (OPT T6C1032CD (V11815))		48
710	HL11VAZ6-3		.BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))		8
715	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))		8
720	315T1518-17		.FAIRING ASSY		4
725	BACB30NN3K20		DELETED		
725A	BACB30NN3K21		.BOLT		10
730	BACB30NN3K18		.BOLT		5
735	BACB30NN3K16		.BOLT		5
740	AN960PD10L		.WASHER		25

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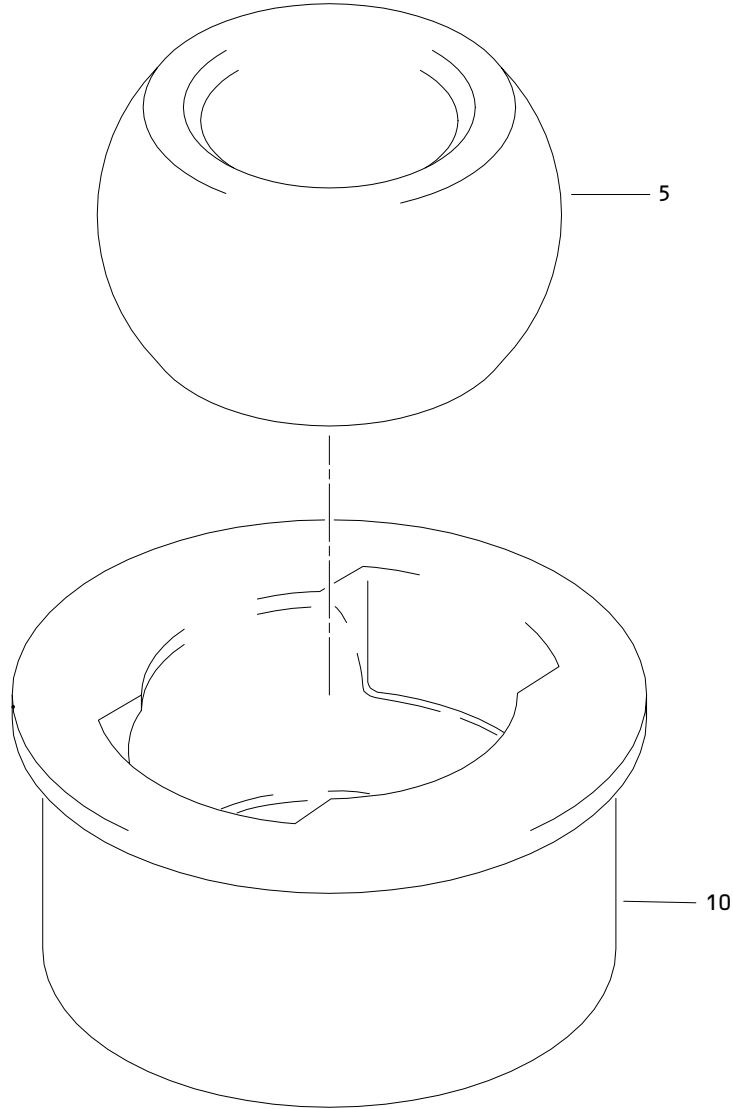
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
10-745	BRH10C3D		.NUT- (V52828) (SPEC BACN10JC3CD) (OPT H51650-3BAC (V15653)) (OPT 102LH3W (V72962)) (OPT NS202486-02 (V80539)) (OPT T6C1032CD (V11815))		25
750	315T1518-18		.FAIRING ASSY		5
755	315T1535-1		.FILLER		4
760	315T1501-1		DELETED		
760A	315T1501-21		.SUPPORT ASSY-DIAPH HINGE (FOR DETAILS SEE FIG. 6)	A	1
-765	315T1501-2		DELETED		
-765A	315T1501-22		.SUPPORT ASSY-DIAPH HINGE (FOR DETAILS SEE FIG. 6)	B	1

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Plain Spherical Bearing Assembly  
Figure 80

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
80- -1	VTB04540		BEARING ASSY- (V06710) (SPEC S302T001-301A) (OPT P21620 (V57606))		RF
5	VTB04541		.BALL- (V06710) (SPEC S302T001-301B) (OPT P21621 (V57606))		1
10	VTB04542		.RACE- (V06710)		1

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